



for a greener tomorrow



FACTORY AUTOMATION



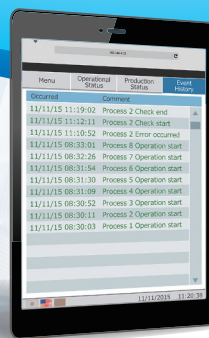
Graphic Operation Terminal

GOT2000 Series GOT Mobile Function Application Examples



# GOT Mobile

Visualize production from a remote location



## New proposals to expand possibilities within factory systems

- Reduce downtime
- “Visualize” information from each worksite
- Improve the safety of the operators
- Manage multiple lines effectively
- Improve the operation rate of the equipment
- Remote monitoring of a clean room



GOT Smart Web-based Remote Solutions

# GOT Mobile

Visualize production from a remote location

Remotely monitor and operate equipment using the web browser on a tablet



## Access a GOT simultaneously from five information devices\*1

Each information device can display and operate a different screen.\*2

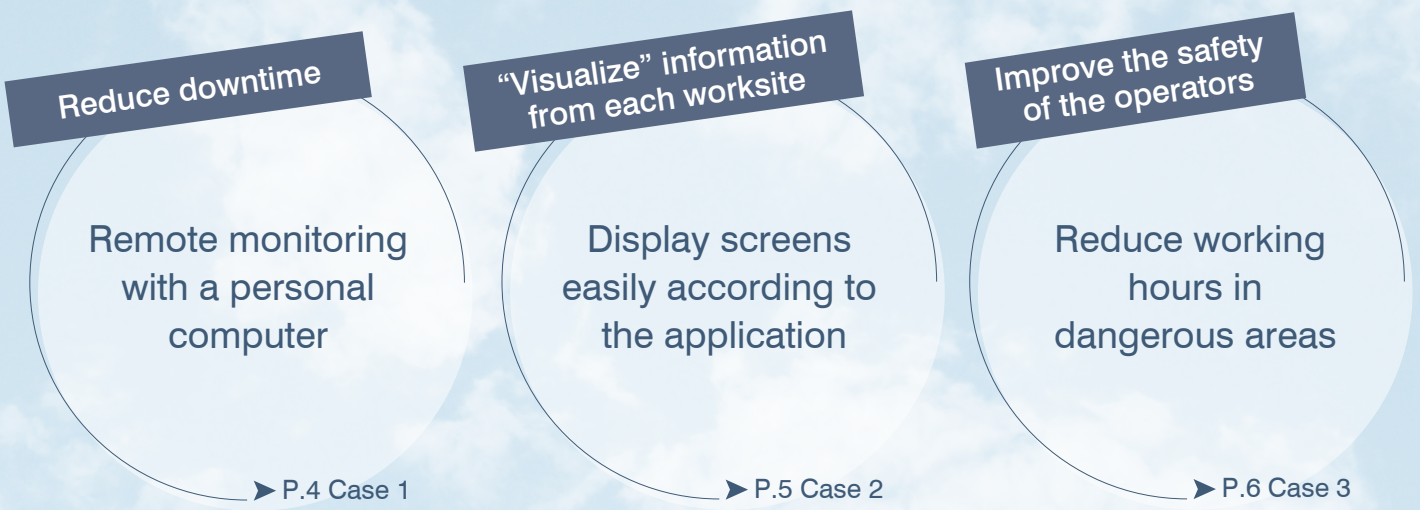
- \*1 Up to five clients can connect to a GOT at the same time.
- \*2 Simultaneous operations can be prevented on the same network. For the details, please refer to the relevant product manual.
- \*3 Compatible standards (usable countries) differ depending on the hardware version of the unit. In the countries where the unit cannot be used, an access point is required separately. For the details, please refer to page 11.



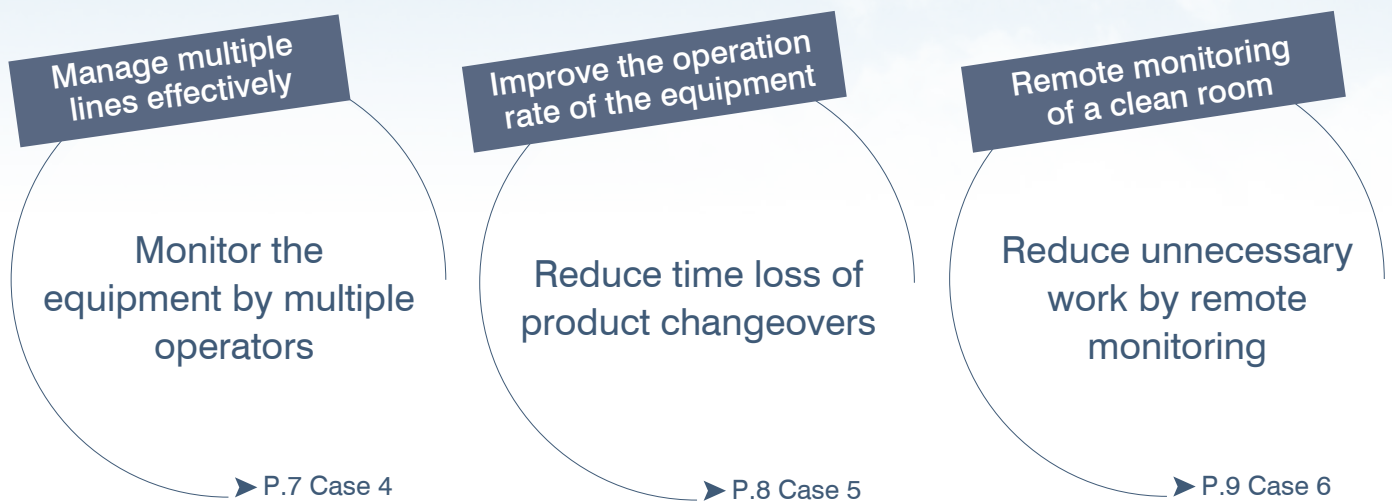
## Easily change screen sizes depending on used device

You can design screens easily using HMI/GOT screen design software GT Works3.





## Visualizing factories using the GOT Mobile function reduces total cost of production



System configuration and product list	P.10
Related materials	P.11

# Reduce downtime

## Before

Handling the errors in multiple lines was time-consuming.

## After

Monitoring production from a remote office reduces downtime!



GOT *Mobile*

### Problems

- When an error was detected, operators reported to their manager and asked for help
- Time was lost between error occurrence and maintenance team response
- Managing multiple lines took time

### Why use the GOT Mobile function?

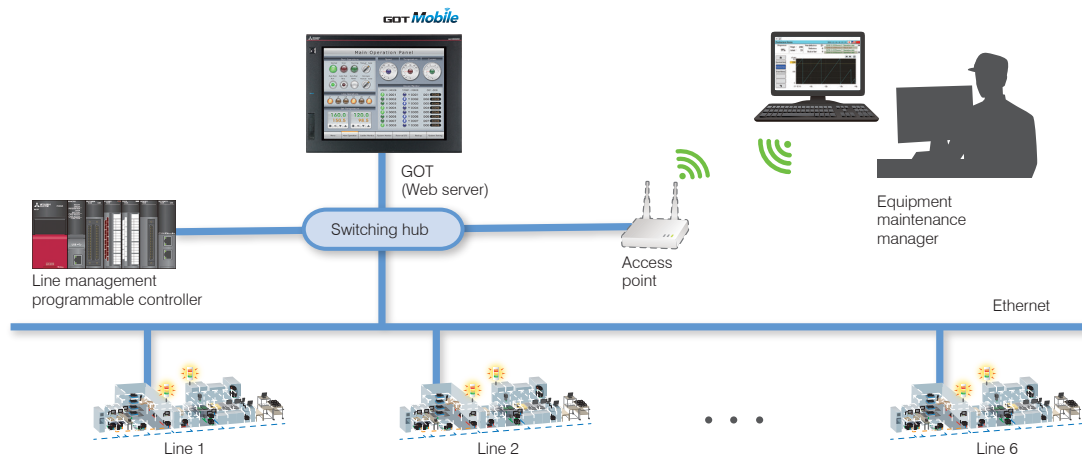
Monitoring multiple lines in a factory from one computer is effective and reduce downtime.

### Benefits

- Monitoring the whole factory at a glance from a remote personal computer realizes remote management.
- Since errors are promptly handled, time lost due to downtime can be reduced drastically.

### Required products

- Mitsubishi Electric product
  - GOT (GT27, GT25)
  - GOT Mobile function license (GT25-WEBSKEY-□)
- Commercially available product
  - Mobile terminal such as a tablet
  - Access point





# “Visualize” information from each worksite

**Before**

Creating screens suited for each worksite was costly.

**After**

Screens can be customized freely for each application and information device. Worksites are easily “visualized”!

**GOT Mobile**

## Problems

- Desired screens and screen sizes differ depending on the worksite.
- Existing equipment did not support such needs readily, which increased time and labor.

## Benefits

- Worksites can be monitored on the optimum sized screen suited for the resolution of the information device.
- Various screens such as the operation screen, the process management screen, and the equipment monitoring screen can easily be designed according to the application to “visualize” worksites.

## Why use the GOT Mobile function?

Screens can be customized flexibly, and different terminals such as a tablet, personal computer, and large-screen monitor can be used according to the application.

## Required products

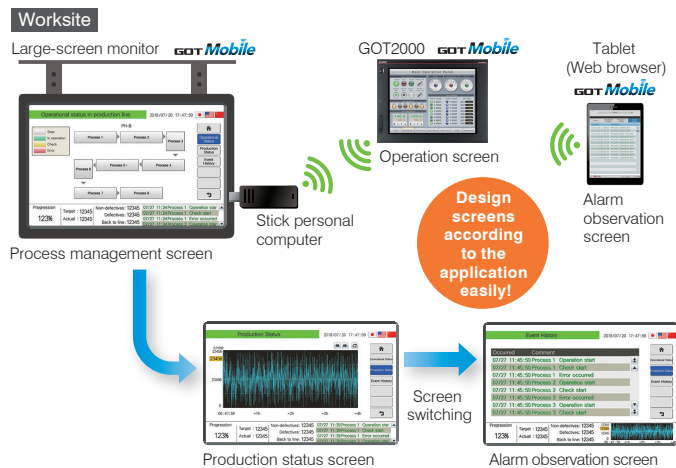
### Mitsubishi Electric product

- GOT (GT27, GT25)
- GOT Mobile function license (GT25-WEBSKEY-□)
- Wireless LAN communication unit (GT25-WLAN)\*

### Commercially available product

- Large-screen monitor for ANDON
- Stick personal computer
- Mobile terminal such as a tablet

\* Compatible standards (usable countries) differ depending on the hardware version of the unit. In the countries where the unit cannot be used, an access point is required separately. For the details, please refer to page 11.



Sample screens of the GOT Mobile function are available. The sample screens are included in HMI/GOT Screen Design Software MELSOFT GT Works3. For the latest version of the software, please contact your local sales office.

# Improve the safety of the operators

**Before**

Reducing risks to the operators in dangerous areas was an issue.

**After**

Safety of the operators is ensured by monitoring dangerous areas from outside!

**GOT *Mobile***

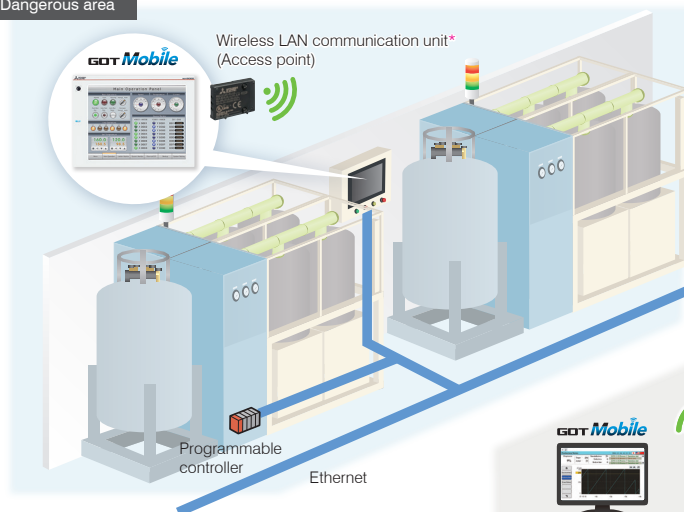
## Problems

- Long hours of work in dangerous areas entails a high risk.
- Ensuring the safety of the operators was an important issue.

## Why use the GOT Mobile function?

By using the GOT Mobile function, the GOT installed in dangerous areas can be monitored remotely.

Dangerous area



## Benefits

- The GOT Mobile function enables you to check the equipment from outside dangerous areas by a wireless LAN connection and improves the safety of the operators.

## Required products

### Mitsubishi Electric product

- GOT (White model (GT27, GT25))
- GOT Mobile function license (GT25-WEBSKEY-□)
- Wireless LAN communication unit (GT25-WLAN)\*

### Commercially available product

- Mobile terminal such as a tablet

\* Compatible standards (usable countries) differ depending on the hardware version of the unit. In the countries where the unit cannot be used, an access point is required separately. For the details, please refer to page 11.

The dangerous area can be monitored remotely!

Safe area



# Manage multiple lines effectively

## Before

Managing multiple lines by a single operator was a demanding duty.

## After

Monitoring the equipment by multiple operators enables efficient management of multiple lines!



### Problems

- In the worksite where multiple lines should be managed by a single operator, the operator's workload was high.
- If an error occurs while the operator is absent, the error may be handled with delay.

### Benefits

- Monitoring the equipment by multiple operators reduces their workload.
- The exclusive authorization control enables safe operation and prevents accidental simultaneous operation.

### Why use the GOT Mobile function?

By using the GOT Mobile function, the equipment can be monitored by multiple operators, and the production can be checked without being at the site.

### Required products

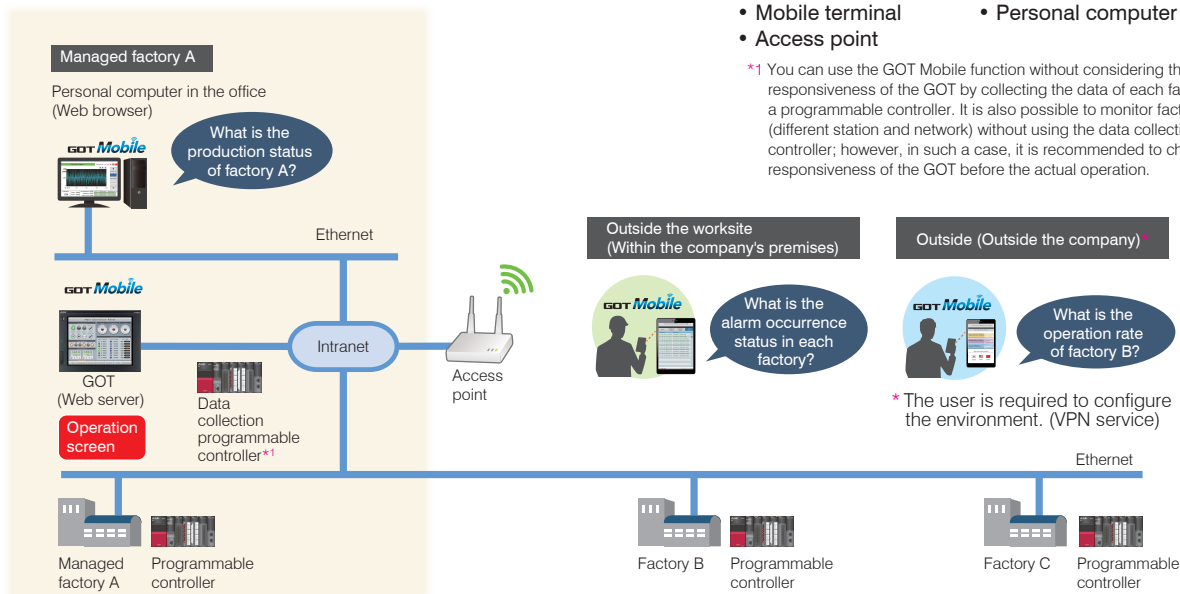
#### Mitsubishi Electric product

- GOT (GT27, GT25)
- GOT Mobile function license (GT25-WEBSKEY-□)

#### Commercially available product

- Mobile terminal
- Personal computer
- Access point

\*1 You can use the GOT Mobile function without considering the responsiveness of the GOT by collecting the data of each factory in a programmable controller. It is also possible to monitor factories (different station and network) without using the data collection controller; however, in such a case, it is recommended to check the responsiveness of the GOT before the actual operation.



Sample screens of the GOT Mobile function are available. The sample screens are included in HMI/GOT Screen Design Software MELSOFT GT Works3. For the latest version of the software, please contact your local sales office.

# Improve the operation rate of the equipment

**Before**

Time lost during product changeovers adversely affected operation efficiency.

**After**

Checking the changeover schedule beforehand reduces equipment downtime drastically!

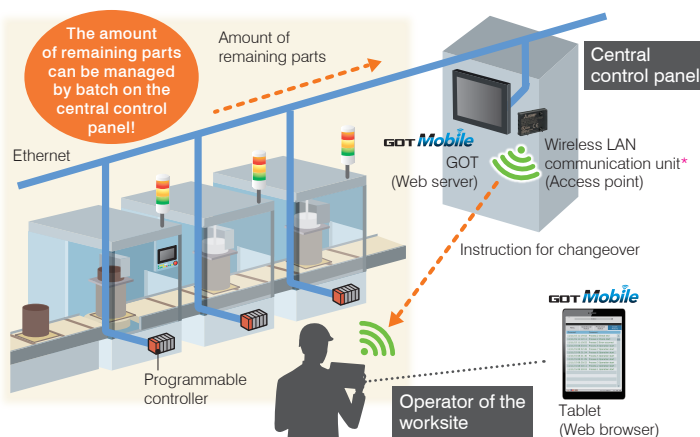
**GOT Mobile**

## Problems

- When using the existing equipment, the time taken for product changeovers tightened the actual operation time.
- To meet the needs of growing high-mix low-volume production, product changeovers need to be performed efficiently.

## Why use the GOT Mobile function?

By using the GOT Mobile function, information can be collected in the GOT on the central control panel so that appropriate instructions can be transferred to the terminal of the operators in the worksite in a timely manner.



## Benefits

- The information of remaining parts is collected in the GOT and can be checked from a remote office.
- Since instructions can be issued in a timely manner, time lost during product changeovers can be reduced and the operation rate of the equipment can be improved.

## Required products

### Mitsubishi Electric product

- GOT (GT27, GT25)
- GOT Mobile function license (GT25-WEBSKEY-□)
- Wireless LAN communication unit (GT25-WLAN)\*

### Commercially available product

- Mobile terminal such as a tablet

\* Compatible standards (usable countries) differ depending on the hardware version of the unit. In the countries where the unit cannot be used, an access point is required separately. For the details, please refer to page 11.



# Remote monitoring of a clean room

**Before**

Before entering a clean room, preparation was always time-consuming.

**After**

Monitoring the clean room from outside reduces unnecessary work!

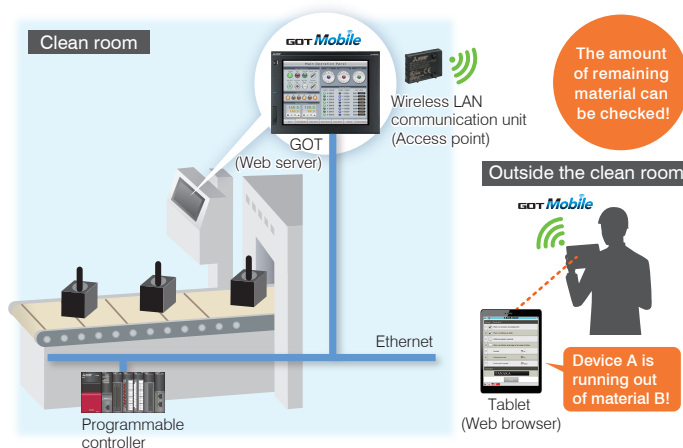
**GOT *Mobile***

## Problems

- Preparation before entering a clean room, such as wearing a clean suit and taking an air shower, was time-consuming.
- The number of room entries should be minimized to reduce the risk of letting dust and dirt in.

## Why use the GOT Mobile function?

By using the GOT Mobile function, the equipment can be checked from outside the clean room so that the manager can issue instructions without entering the room.



## Benefits

- Monitoring the equipment without entering the clean room can reduce the number of room entries drastically.
- Checking the alarm details and issuing instructions quickly from outside the clean room enables the operator in the worksite to handle errors smoothly.

## Required products

### Mitsubishi Electric product

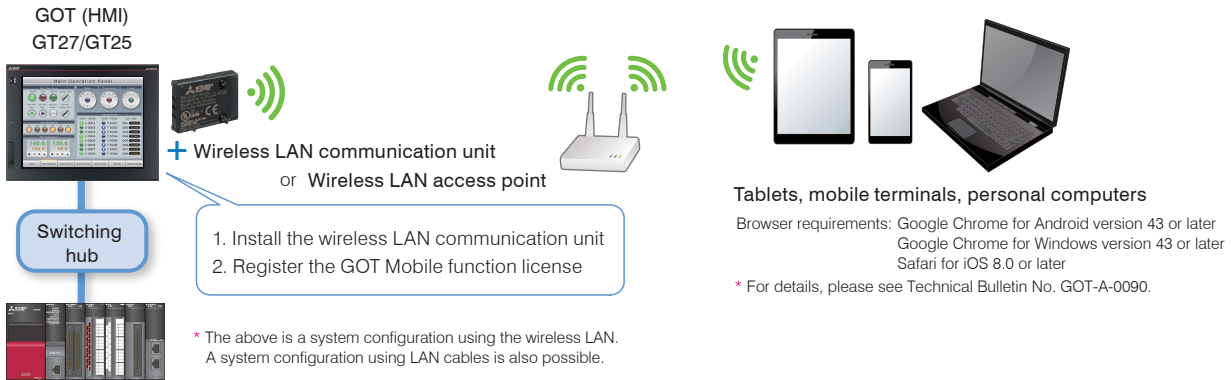
- GOT (GT27, GT25)
- GOT Mobile function license (GT25-WEBSKEY-□)
- Wireless LAN communication unit (GT25-WLAN)\*

### Commercially available product

- Mobile terminal such as a tablet

\* Compatible standards (usable countries) differ depending on the hardware version of the unit. In the countries where the unit cannot be used, an access point is required separately. For the details, please refer to page 11.

## System configuration



### 1. Wireless LAN communication unit (GT25-WLAN)

This unit allows you to connect tablets, mobile terminals and personal computers to the GOT through a wireless LAN. Connect your mobile devices simply to GOT via wireless LAN communication unit.

\* GT Works3 Version 1.144A supports the access point mode setting. The BootOS included in the version is required.

Up to five stations can be connected to the access point. Compatible standards (usable countries) differ depending on the hardware version of the unit.

\* For the details, please refer to the product list below.

### 2. GOT Mobile function license (GT25-WEBSKEY)

\* 1 license is required for 1 GOT unit.

This license is required to use the GOT Mobile function. The function allows you to monitor and operate connected devices from tablets, mobile terminals, and personal computers using web browsers.

Without registering the license number, you can try the GOT mobile function for a cumulative amount of 30 minutes starting from the GOT startup. During the trial, the mobile screen displays a watermark saying [License unregistration.] and the remaining trial time. Up to two clients can access the server (GOT) simultaneously.

## Product list

### GOTs

Classification	Model	Screen size	Display section/Display color	Panel color	Power	Remarks		
GT27	GT2715	GT2715-XTBA	15" XGA	TFT color 65536 colors	Black	100 to 240 V AC	Multimedia & Video/RGB compatible Multi-touch compatible	
		GT2715-XTBD				24 V DC		
	GT2712	GT2712-STBA	12.1" SVGA		Black	100 to 240 V AC		
		GT2712-STBD				24 V DC		
		GT2712-STWA			White	100 to 240 V AC		
		GT2712-STWD				24 V DC		
	GT2710	GT2710-STBA	10.4" SVGA		Black	100 to 240 V AC		
		GT2710-STBD				24 V DC		
		GT2710-VTBA	10.4" VGA			100 to 240 V AC		
		GT2710-VTBD				24 V DC		
		GT2710-VTWA				White		100 to 240 V AC
		GT2710-VTWD						24 V DC
	GT2708	GT2708-STBA	8.4" SVGA		Black	100 to 240 V AC		
		GT2708-STBD				24 V DC		
GT2708-VTBA		8.4" VGA	100 to 240 V AC					
GT2708-VTBD			24 V DC					
GT2705	GT2705-VTBD	5.7" VGA	Black	24 V DC	Multi-touch compatible			
GT25	GT2512	GT2512-STBA	12.1" SVGA	TFT color 65536 colors	Black	100 to 240 V AC	-	
		GT2512-STBD				24 V DC		
		GT2512F-STNA			-	100 to 240 V AC		
		GT2512F-STND				24 V DC		Open frame model
	GT2510	GT2510-VTBA	10.4" VGA		Black	100 to 240 V AC		
		GT2510-VTBD				24 V DC		
		GT2510-VTWA				White		100 to 240 V AC
		GT2510-VTWD						24 V DC
		GT2510F-VTNA				-		100 to 240 V AC
		GT2510F-VTND						24 V DC
	GT2508	GT2508-VTBA	8.4" VGA		Black	100 to 240 V AC		
		GT2508-VTBD				24 V DC		
		GT2508-VTWA				White		100 to 240 V AC
		GT2508-VTWD						24 V DC
		GT2508F-VTNA				-		100 to 240 V AC
		GT2508F-VTND						24 V DC
	GT2505	GT2505-VTBD	5.7" VGA		Black	24 V DC		-



**GOTs**

Classification		Model	Screen size	Display section/Display color	Panel color	Power	Remarks
GT25 (Wide)	GT2510	GT2510-WXTBD	10.1" WXGA	TFT color 65536 colors	Black	24 V DC	-
		GT2510-WXTSD			Silver*1		
	GT2507	GT2507-WTBD	7" WWGA		Black		
		GT2507-WTSD			Silver*1		
GT25 (Rugged)	GT2507T	GT2507T-WTSD	7" WWGA	TFT color 65536 colors	Silver	24 V DC	-
GT25 (Handy)	GT2506HS	GT2506HS-VTBD	6.5" VGA	TFT color 65536 colors	Black	24 V DC	-
	GT2505HS	GT2505HS-VTBD	5.7" VGA				

\*1 The lower part of the panel including the USB environmental protection cover is black.

**Communication unit/License**

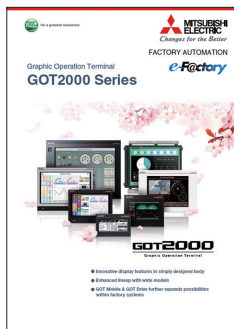
Product name	Model	Specifications
Wireless LAN communication unit*1*8	GT25-WLAN	IEEE802.11b/g/n compliant, built-in antenna, wireless LAN access point (base station)*2, station (client), connection to personal computer, tablet, smartphone Compliance with: Japan Radio Law*3, FCC standards*4 RE Directive*7 (R&TE Directive*4), SRRC*5, KC*5
GOT Mobile function license*6	GT25-WEBSKEY-1	1 license
	GT25-WEBSKEY-5	5 licenses
	GT25-WEBSKEY-10	10 licenses
	GT25-WEBSKEY-20	20 licenses
Ethernet communication unit*9	GT25-J71E71-100	Data transfer method: 100BASE-TX, 10BASE-T, Compatible software: GT Works3 Ver.1.160S or later

- \*1 Data transfer in wireless LAN communication may not be as stable as that in cable communication. A packet loss may occur depending on the surrounding environment and the installation location. Be sure to perform a confirmation of operation before using this product.
- \*2 When [Operation Mode] is set to [Access Point] in [Wireless LAN Setting] of GT Designer3, up to five stations are connectable. The access point mode setting is supported by GT Works3 Ver.1.144A or later, and the BootOS included in the version is required.
- \*3 The product with hardware version A or later complies with the regulation. The product with hardware version B can be used only in Japan.
- \*4 The product with hardware version B or later complies with the regulation. The product with hardware version B or later can be used in Japan, the United States, the EU member states, Switzerland, Norway, Iceland, and Liechtenstein.
- \*5 The product with hardware version D or later complies with the regulation. The product with hardware version D or later can be used in Japan, the United States, the EU member states, Switzerland, Norway, Iceland, Liechtenstein, China (excluding Hong Kong, Macau, Taiwan), and South Korea.
- \*6 1 license is required for 1 GOT unit.
- \*7 The product complies with the RE Directive from March 31, 2017.
- \*8 Cannot be used with GT2505 or GT25 handy models.
- \*9 Cannot be used with GT2505, GT25 wide models, GT2507T, or GT25 handy models.

**Related materials**

Various catalogs and leaflets are available.

**GOT2000 Series**



GOT2000 Series Catalog  
L(NA)08270ENG

**GOT2000 Series Wide Model**



GOT2000 Series Wide Model  
L(NA)08461ENG

**GOT2000 Series Rugged Model**



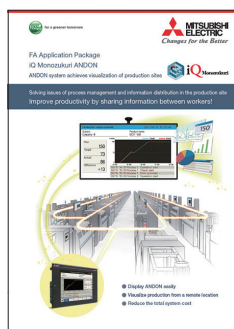
GOT2000 Series Rugged Model  
L(NA)08555ENG

**GOT2000 Series Handy GOT**



GOT2000 Series Handy GOT  
L(NA)08506ENG

**iQ Monozukuri ANDON**



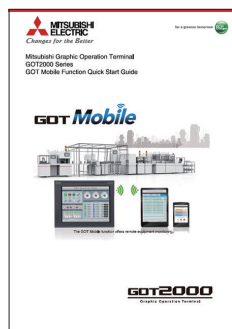
iQ Monozukuri ANDON  
L(NA)08487ENG

**GOT Mobile Function**



GOT Smart Web-based Remote Solutions  
L(NA)08399ENG

**GOT Mobile Function Quick Start Guide**



GOT Mobile Function Quick Start Guide  
L(NA)08385ENG

**Ethernet Communication Unit**



GOT2000 Series Ethernet Communication Unit  
L(NA)08424ENG

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<b>South Africa</b> <b>Adroit Technologies</b> 20 Waterford Office Park, 189 Witkoppen Road, Fourways, Johannesburg, South Africa Tel: +27-11-658-8100		

The release date varies depending on the product and your region. For details, please contact your local sales office.

The actual color may differ slightly from the pictures in this catalog.  
 The actual display may differ from what are shown on GOT screen images.

### ⚠ Precautions for safe use

To use the products given in this publication properly, always read the relevant manuals before beginning operation.

### Precautions for safe use

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