

General-Purpose AC Servo MELSERVO-J3W

## Servo Amplifier MR-J3W-0303BN6 Servo Motor HG-AK Series <10 W to 30 W>

New Product Release SV1212-4E-A

2-axis integrated type



MR-J3W-0303BN6 (actual size)

# Compact body with high performance

Introducing the new ultra-compact servo motor and the compatible servo amplifier that incorporate MR-J3-B servo amplifier's high potential and popular ease-of-use.

## Servo Amplifier MR-J3W-0303BN6

- 48 V DC and 24 V DC are available for the main circuit power supply.
- The 2-axis integrated type reduces wiring and saves space.
- Compatible with the high-speed optical network SSCNET III. The functions equivalent to those of MR-J3-B are achieved.



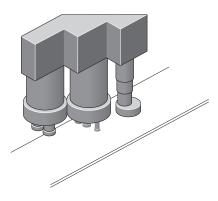
#### Servo Motor HG-AK Series

- The servo motor with electromagnetic brake is newly released.
- Capacities from 10 W to 30 W with the flange size of 25 mm x 25 mm are available.
- Equipped with 262,144 pulses/rev (18-bit) high-resolution absolute position encoder.
- The weight is lighter by max. approx. 35% compared to the prior model for more compact machine

#### **Application Examples**

- The ultra-compact servo motor with the flange size of 25 mm × 25 mm is suitable for small machines and machine heads.
- The 2-axis integrated servo amplifier and ultra-compact servo motor contribute to more compact machine.
- The high-performance servo amplifier enables shorter tact time.

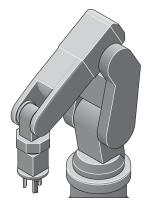
#### Mounters / bonders



#### Machine head

- The high-performance servo system enables shorter tact time.
- Shorter tact time is achieved by suppressing vibrations.
- The high resolution encoder achieves high-accuracy positioning.

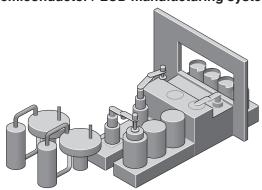
#### Compact robots



#### Compact robot joint drive and hand

- The 2-axis integrated servo amplifier is available for multiple-joint articulated robots.
- Shorter tact time is achieved by suppressing vibrations.

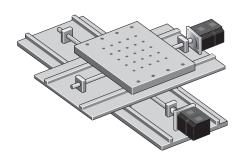
#### Semiconductor / LCD manufacturing systems



#### Compact machine handling axis

- The small-size servo amplifier and servo motor achieve compact machine.
- The high resolution encoder achieves high-accuracy positioning.

#### Compact X-Y tables



#### X-Y positioning

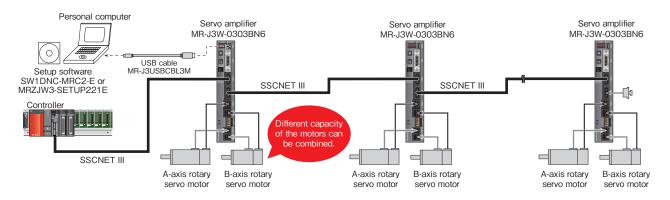
- The high-performance servo system enables shorter tact time.
- The high resolution encoder achieves high-accuracy positioning.
- The 2-axis integrated servo amplifier is suitable for the X-Y table

- Electrical parts manufacturing systems
- Electrical devices assembling systems
- Compact actuators
- Others

- Inspection systems
- Processing machines
- Photovoltaic manufacturing systems
- Screw tightening systems

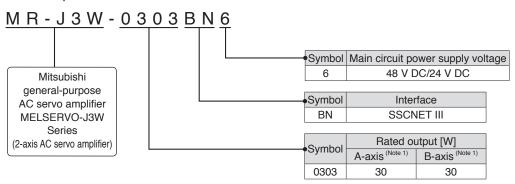


#### **System Configurations**

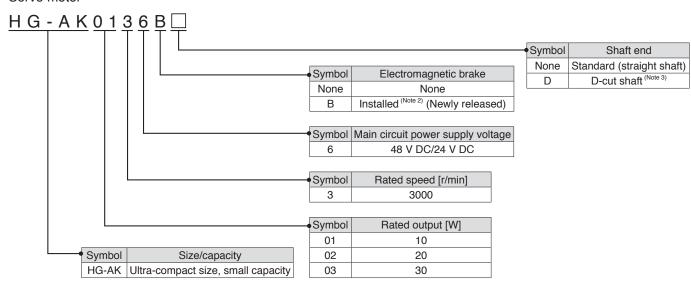


#### **Model Designation**

Servo amplifier



#### Servo motor



- Notes: 1. A-axis and B-axis indicate names of axes of the 2-axis servo amplifier.
  - 2. Refer to "HG-AK Series Electromagnetic Brake Specifications" in this brochure for the available models and detailed specifications.
  - 3. Refer to "HG-AK Series Special Shaft End Specifications" in this brochure for detailed specifications.

#### **Combinations of Servo Amplifier and Servo Motor**

Servo amplifier	Servo motor
MR-J3W-0303BN6	HG-AK0136, HG-AK0236, HG-AK0336

#### MR-J3W-0303BN6 Specifications

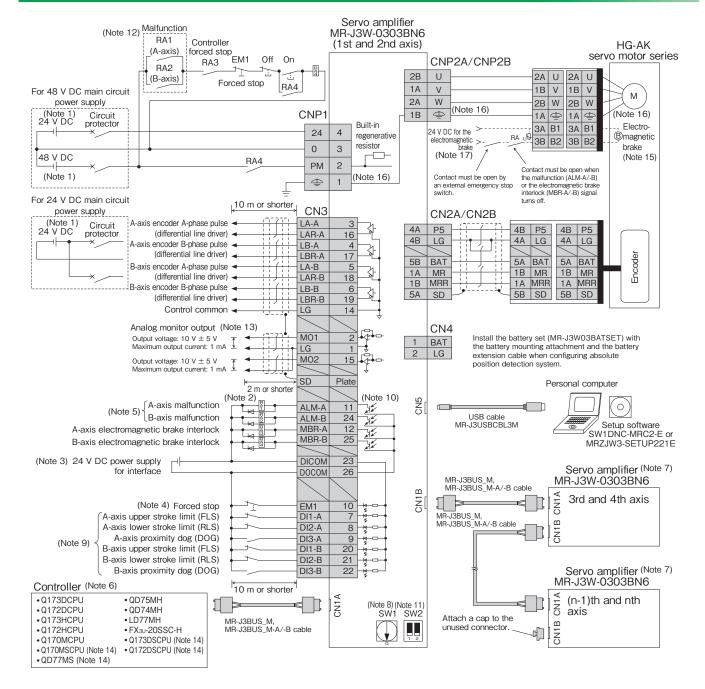
Servo amplifier model			MR-J3W-	0303BN6		
Rated output			30 W (A-axis)	30 W (B-axis)		
Output	Rated voltage		3-phase	48 V AC		
Output	Rated current (each axis) [A]		2.4	2.4		
Main circuit	Voltage (Note 1)		48 V DC/24 V DC (Note 4)			
power	Rated current		For 48 V DC: 2.4 A/for 24 V DC: 4.8 A			
supply	Permissible voltage	e fluctuation	For 48 V DC: 40.8 V DC to 55.2 V DC			
			For 24 V DC: 21.6			
Control	Voltage		24 V DC			
circuit	Rated current	[A]	0.5			
power	Permissible voltage		21.6 V DC to			
supply	Power consumptio	n [W]	1			
Interface po	,		24 V DC ± 10% (required cu			
Control met			Sine-wave PWM control	l/current control method		
	Reusable regenerative energy (Note 2)	[J]	0.	9		
Capacitor regeneration	Moment of inertia (J) equivalent to permissible charging amount (Note 3)	[× 10 <sup>-4</sup> kg•m²]	0.18			
	generative power of nerative resistor	the [W]	1.			
Dynamic bra	ake		Built-in	(Note 6, 7)		
Communica	tion function		USB: Connect a personal compute	er (MR Configurator_ compatible)		
Protective functions			Overcurrent shut-off, regenerative overvoltage servo motor overheat protection, encoder er undervoltage protection, instantaneous powerror excessi	ror protection, regenerative error protection, ver failure protection, overspeed protection,		
Compliance	to standards		Refer to "Conformity with Global Standards	and Regulations" on p. 6 in this brochure.		
Structure (IF	rating)		Natural cooling			
Close mounting			Possib	le (Note 8)		
	Ambient temperatu	ıre	0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)			
	Ambient humidity		90 %RH maximum (non-condensing), storage: 90 %RH maximum (non-condensing)			
Environment	Ambience		Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust			
	Altitude		1000 m or less above sea level			
	Vibration resistance		5.9 m/s <sup>2</sup> at 10 Hz to 55 Hz (directions of X, Y and Z axes)			
Mass		[kg]	0.3 11//3 at 10 112 to 33 112 (d			
	d		icable when the servo amplifier, combined with the servo mo	-		

- Notes: 1. Rated output and speed of a servo motor are applicable when the servo amplifier, combined with the servo motor, is operated within the specified power supply voltage.
  - 2. The reusable regenerative energy is the energy generated when a machine, which has a moment of inertia equivalent to the permissible charging amount, decelerates from the rated speed to a stop.
  - 3. The permissible charging amount is equivalent to the moment of inertia when the servo motor decelerates from the rated speed to a stop. When two axes are simultaneously decelerated, the permissible charging amount is equivalent to the total moments of inertia of the two axes. Otherwise, the permissible charging amount is equivalent to the moment of inertia of each axis.

  - 4. Set [Pr. Po04] to "1 \_ \_ " to use 24 V DC.
    5. 0.25 A is the value when all of the input/output points are used. The current capacity can be stepped down according to the number of input/output points.
  - 6. The dynamic brake is electronic. The electronic dynamic brake does not operate when the control circuit power is off. It may not operate depending on the alarms and the warnings. Refer to "MR-J3W-0303BN6 MR-J3W-DB Servo Amplifier Instruction Manual" for details.
  - 7. When using the dynamic brake, refer to "MR-J3W-0303BN6 MA-J3W-□B Servo Amplifier Instruction Manual" for the permissible load to motor inertia ratio.
  - 8. When the servo amplifiers are closely mounted, keep the ambient temperature within 0 °C to 45 °C, and use them with 75% or less of the effective load rate.



#### MR-J3W-0303BN6 Standard Wiring Diagram Example



Notes: 1. Use 24 V DC and 48 V DC power supplies with reinforced insulation. Additionally, connect the - side wiring (0 V) to the power supply terminal.

- 2. Do not reverse the diode's direction. Connecting it backwards may cause the servo amplifier to malfunction such that the signals are not output, and the forced stop and other safety circuits are inoperable.
- Use the power supply 24 V DC ± 10% (required current capacity: 0.25 A). 0.25 A is the value when all of the input/output points are used. The current capacity can be stepped down according to the number of input/output points in use. Refer to "MR-J3W-0303BN6 MR-J3W-DB Servo Amplifier Instruction Manual" for details. The forced stop signal is issued for two axes of the servo amplifier. For overall system, apply the emergency stop on the controller side.
- ALM-A (A-axis malfunction) and ALM-B (B-axis malfunction) (normally closed contact) are conducted to DOCOM in normal alarm-free condition.
- 6. For details such as setting the controllers, refer to relevant controllers' programming manual or user's manual.
- Connections for the third and following axes are omitted.
- Up to 16 axes (n = 2 to 16) can be set using the axis selection rotary switch (SW1).

  Devices can be assigned for DI1-A/B, DI2-A/B and DI3-A/B with controller setting. Refer to the controller instruction manuals for details on setting. These devices can be assigned with the controller: Q173DCPU,Q172DCPU,Q173HCPU,Q172HCPU,Q170MCPU,QD75MH,QD74MH,LD77MH,Q173DSCPU,Q172DSCPU or QD77MS.
- This is for sink wiring. Source wiring is also possible. Refer to "MR-J3W-0303BN6 MR-J3W-DB Servo Amplifier Instruction Manual" for details.
- Test operation select switch (SW2-1) is used to perform test operation mode with MR Configurator2 (SW1DNC-MRC2-E) or MR Configurator (MRZJW3-SETUP221E). SW2-2 is for manufacturer setting.
- This connection is for continuing operation with one axis when an alarm occurs on the other axis. To stop the operation of the both axes with an alarm on one axis, connect RA1 and RA2 in series.
- 13. Output voltage range varies depending on the monitored signal.
- 14. Use the controller in SSCNET III mode.
- This is for the servo motor with electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
- Noiseless grounding (﴿) terminals of CNP2A and CNP2B and noiseless grounding (﴿) terminal of CNP1 are connected in the servo amplifier. Connect the noiseless grounding ( ) terminal of CNP1 to the grounding terminal of the cabinet.
- 17. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.

#### **HG-AK Series (Ultra-compact Size, Small Capacity) Specifications**

Servo motor model HG-AK			0136(B)	0236(B)	0336(B)	
Compatible servo amplifier model				MR-J3W-0303BN6		
Power supply cap	acity (Note 1)	[W]	230	360	480	
Continuous	Rated output	[W]	10	20	30	
running duty	Rated torque (Note 2)	[N·m]	0.032	0.064	0.095	
Maximum torque		[N•m]	0.095	0.191	0.286	
Rated speed		[r/min]		3000		
Maximum speed	48 V DC	[r/min]		6000		
waxiiiiuiii speeu	24 V DC	[r/min]	60	00	5000	
Permissible	48 V DC	[r/min]		6900		
instantaneous speed	24 V DC	[r/min]	69	00	5750	
Power rate at	Standard	[kW/s]	3.54	9.01	14.95	
continuous rated torque	With electromagnetic brake	[kW/s]	2.41	6.99	12.32	
Rated current		[A]	2.1	2.1	2.2	
Maximum current		[A]	6.3	6.3	6.6	
Regenerative bral	king frequency (Note 3)	[times/ min]	1700	1200	900	
	Standard [x 10	) <sup>-4</sup> kg•m <sup>2</sup> ]	0.0029	0.0045	0.0061	
Moment of inertia J	Moment of inertia With		0.0042	0.0058	0.0074	
Recommended load to motor inertia ratio (Note 4)				30 times or less		
Speed/position de	etector		Absolute/incremental 18-bit encoder (resolution: 262144 pulses/rev)			
Oil seal				None		
Insulation class				130(B)		
Structure			Totally enc	losed, natural cooling (IP rating:	IP55) (Note 8)	
	Ambient temperature	е	0 °C to 40 °C (non	-freezing), storage: -15 °C to 70	°C (non-freezing)	
	Ambient humidity		80 %RH maximum (non-condensing), storage: 90 %RH maximum (non-condensing)			
Environment (Note 5)	Ambience		Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust			
	Altitude		1000 m or less above sea level			
	Vibration resistance	(Note 6)	X: 49 m/s <sup>2</sup> Y: 49 m/s <sup>2</sup>			
Vibration rank			V10 <sup>(Note 9)</sup>			
Compliance to standards			Refer to "Conformity with Global Standards and Regulations" on p. 6 in this brochure.			
Dorminoille les d	L	[mm]	16	16	16	
Permissible load for the shaft (Note 7)	Radial	[N]	34	44	49	
Tor the shall	Thrust	[N]	14	14	14	
	Standard	[kg]	0.12	0.14	0.16	
Mass	With electromagnetic brake	[kg]	0.22	0.24	0.26	
Notes: 1. The power s	supply capacity varies depe	ending on the	e impedance of DC power	5. The vibration direction is shown in the	e diagram Servo motor	

Notes: 1. The power supply capacity varies depending on the impedance of DC power supply and wiring.

- When unbalanced torque is generated, such as in a vertical lift machine, it is recommended that the unbalanced torque of the machine be kept under 70% of the servo motor rated torque.
- 3. The regenerative braking frequency shows the permissible frequency when the servo motor, without a load and a regenerative option, decelerates from the rated speed to a stop. When a load is connected; however, the value will be the table value/(m+1), where m = Moment of inertia of load/Moment of inertia of servo motor. When the operating speed exceeds the rated speed, the regenerative braking frequency is inversely proportional to the square of (operating speed/ rated speed). Take measures to keep the regenerative power [W] during operation below the tolerable regenerative power of built-in regenerative resistor [W]. Use caution, especially when the operating speed changes frequently or when the regeneration is constant (as with vertical feeds).
- frequently or when the regeneration is constant (as with vertical feeds).

  4. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
- In the environment where the servo motor is exposed to oil mist, oil and/or water, a standard specification servo motor may not be usable. Contact your local sales office for more details.

The vibration direction is shown in the diagram to the right. The numerical value indicates the maximum value of the component (commonly the bracket in the opposite direction of the servo motor shaft). Fretting more likely occurs on the bearing when the servo motor stops. Thus, maintain vibration level at approximately one-half of the allowable value.



7. Refer to the diagram to the right for the permissible load for the shaft. Do not apply a load exceeding the value specified in the table on the shaft.

Radial load
L: Distance between the f mounting surface and the center of load

specified in the table on the shaft. The values in the table are applicable when each load is applied singly.

- The shaft-through portion, the connector, and the power cable leading part are excluded. Refer to the diagram to the right for shaftthrough portion.
- through portion.

  9. V10 indicates that the amplitude of the servo motor itself is  $10 \ \mu m$  or less. The diagram to the right shows mounting posture and measuring position of the servo motor during the



(Note 1)



#### **HG-AK Series Electromagnetic Brake Specifications**

	Model	HG-AK	0136B	0236B	0336B	
Type			Spring actuated type safety brake			
Rated voltage			24 V DC <sub>-10</sub> %			
Power consumption [W] at 20 °C				1.8		
Electromagnetic brake static friction torque [N•m]				0.095		
Permissible	Per braking	[J]		4.6		
braking work	Per hour	[J]		46		
Electromagnetic	Number of brakings	[Times]		20000		
brake life (Note 2)	Work per braking	[J]		1		

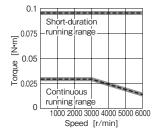
Notes: 1. The electromagnetic brake is for holding. It should not be used for deceleration applications.

2. Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until the readjustment is needed.

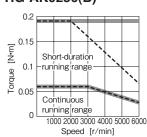
#### **HG-AK Series Torque Characteristics**

(Note 3, 4)

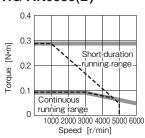
## HG-AK0136(B) (Note1, 2)



### HG-AK0236(B) (Note1, 2)



#### HG-AK0336(B) (Note1, 2)



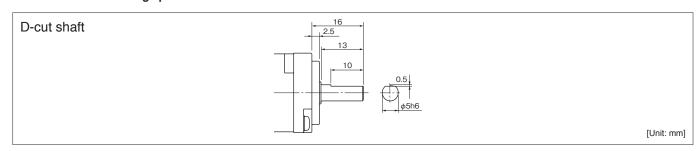
Notes: 1. ==== : For 48 V DC

(Note 1)

- 2. ---- : For 24 V DC.
- This is applicable when Mitsubishi optional cable MR-J3W03PWCBL5M-A-H or MR-J3W03PWBRCBL5M-A-H is used.
- Is used.
  4. Torque drops when the power supply voltage is below the specified value.

#### **HG-AK Series Special Shaft End Specifications**

Motors with the following specifications are also available.



#### **Conformity with Global Standards and Regulations**

MR-J3W series conforms to global standards as standard.

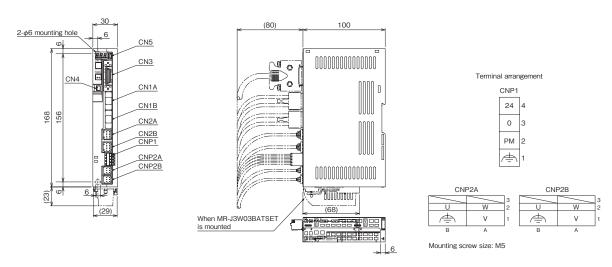
Available model		MR-J3W-0303BN6	HG-AK series
	Low voltage directive	EN 61800-5-1	EN 60034-1/EN 60034-5
European EC directive	EMC directive (Note 2) EN 61800-3		EN 60034-1
directive	RoHS directive	Compliant	Compliant
UL standard		UL 508C	UL 1004-1/UL 1004-6
CSA standard		CSA C22.2 No.14	CSA C22.2 No.100
Measures for Administration of the Pollution Control of Electronic Information Products (Chinese RoHS)		Compliant (optional cables and connectors)	Compliant (optional cables and connectors)
China Compulsory Certification (CCC)		N/A	N/A
Korea Radio Wave Law (KC)		Compliant	N/A

Notes: 1. When exporting the product, follow the local laws and regulations.

<sup>2.</sup> Refer to "Servo Amplifier Instruction Manual" and "EMC Installation Guidelines" when your system needs to meet the EMC directive.

#### MR-J3W-0303BN6 Dimensions

(Note 1)

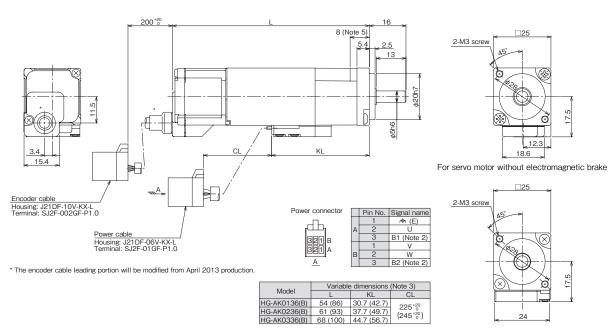


Notes: 1. CNP1 connector (insertion type) is supplied with the servo amplifier.

[Unit: mm]

#### **HG-AK Series Dimensions**

(Note 1, 4)



For servo motor with electromagnetic brake

[Unit: mm]

Notes: 1. For dimensions without tolerance, general tolerance applies.
2. The electromagnetic brake terminals (B1, B2) do not have polarity.

- 3. Dimensions in brackets are for the models with electromagnetic brake.
- 4. Use a friction coupling to fasten a load.
- 5. Select the mounting screw whose length is within this dimension.

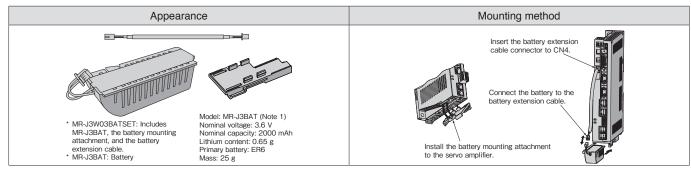


#### Battery Set (MR-J3W03BATSET) and Battery (MR-J3BAT)

The absolute position data can be retained by mounting the battery on the servo amplifier.

A battery is not required when the servo system is used in incremental method.

When using MR-J3BAT, the battery mounting attachment and the battery extension cable are required. Purchase MR-J3W03BATSET which includes MR-J3BAT, the battery mounting attachment, and the battery extension cable for the first time.

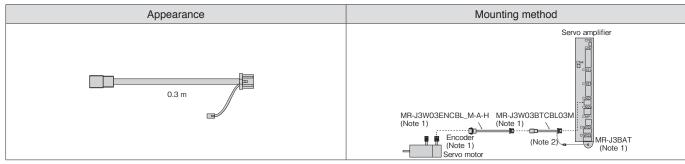


Notes: 1. MR-J3BAT is a lithium metal battery contains ER6. This battery is not subject to the dangerous goods (Class 9) of the UN Recommendations.

To transport lithium metal batteries and lithium metal batteries contained in equipment by means of transport subject to the UN Recommendations, take actions to comply with the following regulations: the United Nations Recommendations on the Transport of Dangerous Goods, the Technical Instruction (ICAO-TI) by the International Civil Aviation Organization (ICAO), and the International Maritime Dangerous Goods Code (IMDG Code) by the International Maritime Organization (IMO). To transport the batteries, check the latest standards or the laws of the destination country and take actions. Contact your local sales office for more details. (As of March 2013)

#### Junction Battery Cable (MR-J3W03BTCBL03M)

This cable is used to hold the absolute position data if the servo amplifier has to be removed from a machine for shipping. The servo motor does not have a super capacitor (for holding an absolute position data for short time) in the encoder. When this optional cable is used, the absolute position data can be held even when the encoder cable is disconnected from the servo amplifier, making it easy to do maintenance on the servo amplifier.



Notes: 1. To hold the absolute position data, the encoder, the encoder cable, the junction cable and the battery must be kept connected.

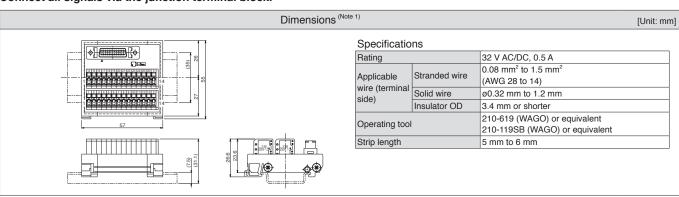
2. Use the junction battery cable in combination with the optional encoder cable (MR-J3W03ENCBL\_M-A-H) or the encoder connector set (MR-J3W03CN2-\_P).

	User's system	Battery (MR-J3BAT)	Junction battery cable (MR-J3W03BTCBL03M)
Incremental	-	Not required	Not required
Abaalista maaikian	Not necessary to hold an absolute position data after the encoder cable is disconnected from the servo amplifier	Required	Not required
Absolute position	Necessary to hold an absolute position data after the encoder cable is disconnected from the servo amplifier (Note 1)	Required	Required

Notes: 1. Start up the absolute position detection system after connecting this optional cable.

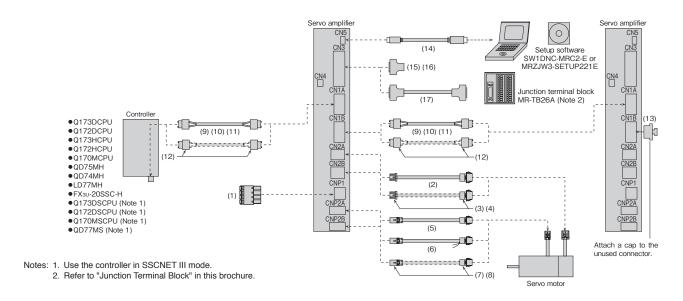
#### **Junction Terminal Block (MR-TB26A)**

Connect all signals via the junction terminal block.



Notes: 1. The lengths in brackets apply when the junction terminal block is mounted on a 35 mm wide DIN rail.

#### Configuration Example for MR-J3W-0303BN6



## Cables and Connectors (Note 3)

	Item Model		Model	IP rating	Description
For CNP1	(1)	Servo amplifier power connector	(Standard accessory)		Power connector (Phoenix Contact) Connector: FK-MCP1,5/4-ST-3,5 or an equivalent product Applicable wire size: 0.14 mm² to 1.5 mm² (AWG 26 to 16) Insulator OD: Up to 2.9 mm  * For the standard accessory, the color of this connector is changed, and letters are specially printed.
2B	(2)	Encoder cable	MR-J3W03ENCBL_M-A-H _ = cable length: 1, 2, 5, 10, 20, 30 m	-	Servo amplifier connector (TE Connectivity Ltd. Company) Receptacle housing: 1-1827862-5 Receptacle contact: 1827587-2  Encoder connector (J.S.T. Mfg.) Tab housing: J21DPM-10V-KX Tab contact: SJ2M-01GF-M1.0N
For CN2A/CN2B	(3)	Encoder connector set (Qty: 2 pcs)	MR-J3W03CN2-2P	-	Servo amplifier connector (TE Connectivity Ltd. Company) Receptacle housing: 1-1827862-5 Receptacle contact: 1827587-2  Encoder connector (J.S.T. Mfg.) Tab housing: J21DPM-10V-KX Tab contact: SJ2M-01GF-M1.0N
	(4)	Encoder connector set (Qty: 20 pcs)	MR-J3W03CN2-20P	-	Applicable cable Wire size: 0.2 mm² to 0.38 mm² (AWG 24 to 22) Insulator OD: 1.11 mm to 1.53 mm  * Crimping tool (1762846-1) is required for the servo amplifier connector. Crimping tool (YRS-8861) is required for the encoder connector.



## Cables and Connectors (Note 3)

		Item	Model	IP rating	Description
	(5)	Servo motor power cable (for standard servo motor)	MR-J3W03PWCBL_ M-A-H _ = cable length: 1, 2, 5, 10, 20, 30 m	-	Servo amplifier connector (TE Connectivity Ltd. Company) Receptacle housing: 1-1827864-3 or an equivalent product Receptacle contact: 1871745-1  The shape of housing used for the servo amplifier connector is partially modified.
For CNP2A/CNP2B	(6)	Servo motor power cable (for the servo motor with electromagnetic brake)	MR-J3W03PWBRCBL_ M-A-H _ = cable length: 1, 2, 5, 10, 20, 30 m	-	Servo amplifier connector (TE Connectivity Ltd. Company) Receptacle housing: 1-1827864-3 or an equivalent product Receptacle contact: 1871745-1  * The shape of housing used for the servo amplifier connector is partially modified.
For CN	(7)	Servo motor power connector set (Qty: 2 pcs)	MR-J3W03CNP2-2P	-	Servo amplifier connector (TE Connectivity Ltd. Company) Receptacle housing: 1-1827864-3 or an equivalent product Receptacle contact: 1871745-1
	(8)	Servo motor power connector set (Qty: 20 pcs)	MR-J3W03CNP2-20P	-	Applicable cable Wire size: 0.34 mm² to 0.75 mm² (AWG 22 to 19) Insulator OD: 1.4 mm to 1.9 mm  * Crimping tool (1762625-1) is required for the servo amplifier connector. Crimping tool (YRF-1120) is required for the power connector.  * The shape of housing used for the servo amplifier connector is partially modified.
A/CN1B		SSCNET III cable (Note 1) (standard cord for inside cabinet) SSCNET III cable (Note 1) (standard cable for outside cabinet)	MR-J3BUS_M _ = cable length: 0.15, 0.3, 0.5, 1, 3 m MR-J3BUS_M-A _ = cable length: 5, 10, 20 m	-	SSCNET III connector (Japan Aviation Electronics Industry) PF-2D103 (connector)  SSCNET III connector (Japan Aviation Electronics Industry) PF-2D103 (connector)
For controller/CN1A/CN1B	(11)	SSCNET III cable (Note 1) (long distance cable, long bending life)	MR-J3BUS_M-B _ = cable length: 30, 40, 50 m*1	-	SSCNET III connector (Japan Aviation Electronics Industry) CF-2D103-S (connector)  SSCNET III connector (Japan Aviation Electronics Industry) CF-2D103-S (connector)
Fol	(12)	SSCNET III connector set (Note 1, 2)	MR-J3BCN1	_	SSCNET III connector (Japan Aviation Electronics Industry) PF-2D103 (connector) SSCNET III connector (Japan Aviation Electronics Industry) PF-2D103 (connector)
For CN1B	(13)	SSCNET III connector cap	(Standard accessory)	-	Cp
For CN5	(14)	Personal computer communication cable	MR-J3USBCBL3M Cable length: 3 m	_	Servo amplifier connector mini-B connector (5 pins) A-connector  * Do not use this cable for SSCNET III compatible controller.
For CN3	(15)	Connector set	MR-J2CMP2 (Qty: 1 pc) MR-ECN1 (Qty: 20 pc)	-	Servo amplifier connector (3M or an equivalent product) 10126-3000PE (connector) 10326-52F0-008 (shell kit)
For	(17)	Junction terminal block cable	MR-TBNATBL_M _ = cable length: 0.5, 1 m	-	Junction terminal block connector (3M or an equivalent product) 10126-6000EL (connector) 10326-3210-000 (shell kit) Servo amplifier connector (3M or an equivalent product) 10126-6000EL (connector) 10326-3210-000 (shell kit)

- Notes: 1. Read carefully through the precautions enclosed with the options before use.
  2. Dedicated tools are required. Contact your local sales office for more details.
  3. Refer to "MR-J3W-0303BN6 MR-J3W-DB Servo Amplifier Instruction Manual" and "Servo Motor Instruction Manual (Vol. 2)" for cables and connectors available on the market.

\*1. For unlisted lengths of the cables, contact Mitsubishi Electric System & Service Co., Ltd. FA PRODUCT DIVISION by email: oss-ip@melsc.jp

#### Wires (Example of Selection)

The following are examples of wire sizes when 600 V polyvinyl chloride insulated wires (IV wires) or 600 V grade heatresistant polyvinyl chloride insulated wires (HIV wires) with a length of 30 m are used.

Servo amplifier model	Wire size (Note 1)				
Servo ampililei modei	24, 0, PM, 🚖	U, V, W, 🚖	B1, B2		
MR-J3W-0303BN6	AWG 16 (Note 2)	AWG 19	1.25 mm <sup>2</sup> (AWG 16)		

- Notes: 1. This wire size is selected when HG-AK0336(B) is used for two axes.

  2. A voltage drop occurs by the current supplied to the servo amplifier according to the wiring impedance.

#### **Circuit Protector**

Power supply specifications	Circuit protector (Note 1)
Control circuit power supply (24 V DC)	CP30-BA 1P 1-M 1A
Main circuit power supply (48 V DC)	CP30-BA 1P 1-M 5A
Control circuit power supply/main circuit power supply (24 V DC)	CP30-BA 1P 1-M 10A

Notes: 1. Use the circuit protector whose operation characteristics is medium-speed type.

Mitsubishi Electric Corporation Nagoya Works is a factory certified for ISO14001 (standards for environmental management systems) and ISO9001(standards for quality assurance management systems)



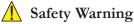
ISO 14001











To ensure proper use of the products listed in this catalog, please be sure to read the instruction manual prior to use.

#### MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE: TOKYO BUILDING, 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN NAGOYA WORKS: 1-14, YADA-MINAMI 5, HIGASHI-KU, NAGOYA, JAPAN