

Mitsubishi General-Purpose AC Servo

No. 13-20AE

Sales and Service

Production Discontinuation of General-Purpose AC Servo MR-J2S/MR-J2M Series

Thank you for your continued patronage of the Mitsubishi general-purpose AC servo and FA products. The MR-J2S/MR-J2M series has been manufactured for 14 years since its release. However, parts such as electronic components have become extremely difficult to obtain. Therefore, the production of this series will be discontinued according to the schedule below. We ask for your understanding and cooperation of this matter.

1. Target Models

Target Servo Amplifiers

MR-J2S-10A to 37KA, MR-J2S-10A1 to 40A1, MR-J2S-60A4 to 55KA4
MR-J2S-10B to 37KB, MR-J2S-10B1 to 40B1, MR-J2S-60B4 to 55KB4
MR-HP30KA, MR-HP55KA4
MR-J2S-10CP to 700CP, MR-J2S-10CP1 to 40CP1
MR-J2S-10CP-S084 to 700CP-S084, MR-J2S-10CP1-S084 to 40CP1-S084
MR-J2S-10CL to 700CL, MR-J2S-10CL1 to 40CL1
MR-J2M-P8A, MR-J2M-P8B
MR-J2M-10DU to 70DU
MR-J2M-BU4, BU6, BU8

Target Servo Motors

All capacities of HC-KFS, HC-MFS, HC-SFS, HC-LFS, HC-RFS, HC-UFS, HA-LFS

Note 1. Also the dedicated options and peripheral equipment for this series.

2. Refer to Appendix 1 for the details about the target models.

2. Transition to Production-By-Order

The last day of production is August 2014.

After the transition has been made to "Production-By-Order", the products are expected to be delivered in 8 to 10 weeks after the order has been received.

3. Production Discontinuation

August 2015

Production orders are accepted until the last day of August 2015.

4. Repair Acceptance and Parts Order Acceptance

August 2022

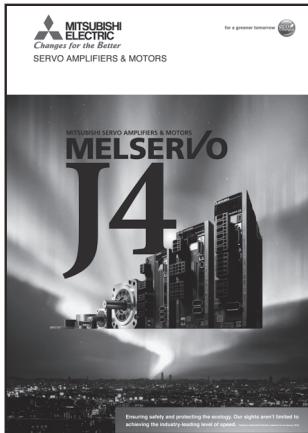
Repair and parts orders are accepted until the last day of August 2022.

| | | | | |
|---------------|----------------|-------|---|---|
| Date of issue | September 2014 | Title | Production Discontinuation of General-Purpose AC Servo MR-J2S/MR-J2M Series | Mitsubishi Electric Corp., Nagoya Works 5-1-14 Yada-minami, Higashi-ku, Nagoya 461-8670 Tel.: +81 (52) 721-2111 Main line |
|---------------|----------------|-------|---|---|

5. Replacement Models

The MR-J4/MR-J3 series are available as an alternative to the MR-J2S/MR-J2M series. Please consider to replace the MR-J2S/MR-J2M series with the MR-J4/MR-J3 series. Refer to Appendix 2, Appendix 3, and the following materials for details.

Catalogs/Transition handbook



■ MELSERVO-J4 catalog
L(NA)03058

MR-J4 Series Catalog
Descriptions about servo amplifiers, servo motors, and options are included.



■ MELSERVO-J3 catalog
L(NA)03017

MR-J3 Series Catalog
Descriptions about servo amplifiers, servo motors, and options are included.



■ Transition from MELSERVO-J2-Super/J2M Series to J4 Series Handbook
L(NA)03093

Transition handbook to upgrade your system which includes the MR-J2S/J2M series to the MR-J4 series.

6. Renewal Tool

When replacing an existing system with the MR-J4 series, a renewal tool (made by Mitsubishi Electric System & Service Co., Ltd.) is available to allow for continuous usage of the existing wiring.

Features: Faster replacement time by using the existing wiring.

Refer to the Guide for Replacing MR-J2S/J2M Series with J4 Series "L(NA)03093" issued by Mitsubishi Electric, and the "Guide for Replacing MELSERVO-J2S Series using the MR-J2S Renewal Tool (X903120701)" available on the Mitsubishi Electric System & Service web site for replacing the MR-J2S Series with the MR-J4 Series.



Contents

| | |
|--|----------|
| Appendix 1: List of Production Discontinuation Models | 4 to 7 |
| 1. SERVO AMPLIFIERS | 4 |
| 1.1 MR-J2S Series | 4 |
| 1.2 MR-J2M Series | 4 |
| 2. SERVO MOTORS | 5 |
| 2.1 HC-KFS Series | 5 |
| 2.2 HC-MFS Series | 5 |
| 2.3 HC-SFS Series | 6 |
| 2.4 HC-LFS Series | 6 |
| 2.5 HC-RFS Series | 7 |
| 2.6 HA-LFS Series | 7 |
| 2.7 HC-UFS Series | 7 |
| 3. OPTIONS | 7 |
| Appendix 2: Precautions for Replacing MR-J2S Series with MR-J4/J3 Series | 8 to 77 |
| 1. OUTLINE | 8 |
| 2. REPLACEMENT MODELS | 8 |
| 2.1 Servo Amplifiers | 8 |
| 2.1.1 Servo Amplifier Replacement Models and Compatibility | 8 |
| 2.1.2 Comparison of Servo Amplifier Dimensions | 11 |
| 2.2 Servo Motors | 15 |
| 2.2.1 Servo Motor Replacement Models and Compatibility | 15 |
| 2.2.2 Comparison of Servo Motor Mounting Dimensions | 34 |
| 2.2.3 Detailed Comparison of Servo Motor Mounting Dimensions | 37 |
| 2.2.4 Comparison of Geared Servo Motor Mounting Dimensions | 39 |
| 2.2.5 Comparison of Actual Reduction Ratios for Geared Servo Motors | 46 |
| 2.2.6 Comparison of Moment of Inertia | 47 |
| 2.3 Regenerative Options | 66 |
| 2.3.1 For 200/100 V | 66 |
| 2.3.2 For 400 V | 69 |
| 2.4 Dynamic Brake Option | 71 |
| 2.5 Cable Options | 72 |
| 3. COMPARISON OF FUNCTIONS | 74 |
| 3.1 Comparison Between J2S and J4 (A/B) | 74 |
| 3.2 Comparison Between J2S(CP/CL) and J4(A-RJ) | 75 |
| 3.3 Comparison Between J2S(CP-S084) and J3(T/T+MR-J3-D01) | 76 |
| 4. COMPARISON OF NETWORKS | 77 |
| Appendix 3: Precautions for Replacing MR-J2M Series with MR-J4 Series | 78 to 83 |
| 1. OUTLINE | 78 |
| 2. REPLACEMENT MODELS | 78 |
| 2.1 Servo Amplifiers | 78 |
| 2.1.1 Servo Amplifier Replacement Models and Compatibility | 78 |
| 2.1.2 Comparison of Servo Amplifier Dimensions | 79 |
| 2.2 Servo Motors | 80 |
| 2.2.1 Servo Motor Replacement Models and Compatibility | 80 |
| 2.3 Regenerative Options | 82 |
| 3. COMPARISON OF FUNCTIONS | 82 |
| 4. COMPARISON OF NETWORKS | 83 |

Appendix 1: List of Production Discontinuation Models

1. SERVO AMPLIFIERS

1.1 MR-J2S Series

| No. | Model | No. | Model | No. | Model | No. | Model |
|-----|--------------|-----|--------------|-----|-------------------|-----|--------------|
| 1 | MR-J2S-10A | 32 | MR-J2S-10B | 63 | MR-J2S-10CP | 89 | MR-J2S-10CL |
| 2 | MR-J2S-20A | 33 | MR-J2S-20B | 64 | MR-J2S-20CP | 90 | MR-J2S-20CL |
| 3 | MR-J2S-40A | 34 | MR-J2S-40B | 65 | MR-J2S-40CP | 91 | MR-J2S-40CL |
| 4 | MR-J2S-60A | 35 | MR-J2S-60B | 66 | MR-J2S-60CP | 92 | MR-J2S-60CL |
| 5 | MR-J2S-70A | 36 | MR-J2S-70B | 67 | MR-J2S-70CP | 93 | MR-J2S-70CL |
| 6 | MR-J2S-100A | 37 | MR-J2S-100B | 68 | MR-J2S-100CP | 94 | MR-J2S-100CL |
| 7 | MR-J2S-200A | 38 | MR-J2S-200B | 69 | MR-J2S-200CP | 95 | MR-J2S-200CL |
| 8 | MR-J2S-350A | 39 | MR-J2S-350B | 70 | MR-J2S-350CP | 96 | MR-J2S-350CL |
| 9 | MR-J2S-500A | 40 | MR-J2S-500B | 71 | MR-J2S-500CP | 97 | MR-J2S-500CL |
| 10 | MR-J2S-700A | 41 | MR-J2S-700B | 72 | MR-J2S-700CP | 98 | MR-J2S-700CL |
| 11 | MR-J2S-11KA | 42 | MR-J2S-11KB | 73 | MR-J2S-10CP1 | 99 | MR-J2S-10CL1 |
| 12 | MR-J2S-15KA | 43 | MR-J2S-15KB | 74 | MR-J2S-20CP1 | 100 | MR-J2S-20CL1 |
| 13 | MR-J2S-22KA | 44 | MR-J2S-22KB | 75 | MR-J2S-40CP1 | 101 | MR-J2S-40CL1 |
| 14 | MR-J2S-30KA | 45 | MR-J2S-30KB | 76 | MR-J2S-10CP-S084 | 102 | MR-HP30KA |
| 15 | MR-J2S-37KA | 46 | MR-J2S-37KB | 77 | MR-J2S-20CP-S084 | 103 | MR-HP55KA4 |
| 16 | MR-J2S-60A4 | 47 | MR-J2S-60B4 | 78 | MR-J2S-40CP-S084 | | |
| 17 | MR-J2S-100A4 | 48 | MR-J2S-100B4 | 79 | MR-J2S-60CP-S084 | | |
| 18 | MR-J2S-200A4 | 49 | MR-J2S-200B4 | 80 | MR-J2S-70CP-S084 | | |
| 19 | MR-J2S-350A4 | 50 | MR-J2S-350B4 | 81 | MR-J2S-100CP-S084 | | |
| 20 | MR-J2S-500A4 | 51 | MR-J2S-500B4 | 82 | MR-J2S-200CP-S084 | | |
| 21 | MR-J2S-700A4 | 52 | MR-J2S-700B4 | 83 | MR-J2S-350CP-S084 | | |
| 22 | MR-J2S-11KA4 | 53 | MR-J2S-11KB4 | 84 | MR-J2S-500CP-S084 | | |
| 23 | MR-J2S-15KA4 | 54 | MR-J2S-15KB4 | 85 | MR-J2S-700CP-S084 | | |
| 24 | MR-J2S-22KA4 | 55 | MR-J2S-22KB4 | 86 | MR-J2S-10CP1-S084 | | |
| 25 | MR-J2S-30KA4 | 56 | MR-J2S-30KB4 | 87 | MR-J2S-20CP1-S084 | | |
| 26 | MR-J2S-37KA4 | 57 | MR-J2S-37KB4 | 88 | MR-J2S-40CP1-S084 | | |
| 27 | MR-J2S-45KA4 | 58 | MR-J2S-45KB4 | | | | |
| 28 | MR-J2S-55KA4 | 59 | MR-J2S-55KB4 | | | | |
| 29 | MR-J2S-10A1 | 60 | MR-J2S-10B1 | | | | |
| 30 | MR-J2S-20A1 | 61 | MR-J2S-20B1 | | | | |
| 31 | MR-J2S-40A1 | 62 | MR-J2S-40B1 | | | | |

Note. All of the related models of the products described above are included.

1.2 MR-J2M Series

| No. | Model | No. | Model | No. | Model |
|-----|-------------|-----|-------------|-----|------------|
| 1 | MR-J2M-P8A | 4 | MR-J2M-20DU | 7 | MR-J2M-BU4 |
| 2 | MR-J2M-P8B | 5 | MR-J2M-40DU | 8 | MR-J2M-BU6 |
| 3 | MR-J2M-10DU | 6 | MR-J2M-70DU | 9 | MR-J2M-BU8 |

Note. All of the related models of the products described above are included.

2. SERVO MOTORS

2.1 HC-KFS Series

| No. | Model | No. | Model | No. | Model | No. | Model |
|-----|---------------------|-----|---------------------|-----|---------------------|-----|---------------------|
| 1 | HC-KFS053(B) | 24 | HC-KFS053(B)G2 1/29 | 47 | HC-KFS13(B)G5 1/11 | 70 | HC-KFS053(B)G7 1/45 |
| 2 | HC-KFS13(B) | 25 | HC-KFS13(B)G2 1/5 | 48 | HC-KFS13(B)G5 1/21 | 71 | HC-KFS13(B)G7 1/5 |
| 3 | HC-KFS23(B) | 26 | HC-KFS13(B)G2 1/9 | 49 | HC-KFS13(B)G5 1/33 | 72 | HC-KFS13(B)G7 1/11 |
| 4 | HC-KFS43(B) | 27 | HC-KFS13(B)G2 1/20 | 50 | HC-KFS13(B)G5 1/45 | 73 | HC-KFS13(B)G7 1/21 |
| 5 | HC-KFS73(B) | 28 | HC-KFS13(B)G2 1/29 | 51 | HC-KFS23(B)G5 1/5 | 74 | HC-KFS13(B)G7 1/33 |
| 6 | HC-KFS053(B)G1 1/5 | 29 | HC-KFS23(B)G2 1/5 | 52 | HC-KFS23(B)G5 1/11 | 75 | HC-KFS13(B)G7 1/45 |
| 7 | HC-KFS053(B)G1 1/12 | 30 | HC-KFS23(B)G2 1/9 | 53 | HC-KFS23(B)G5 1/21 | 76 | HC-KFS23(B)G7 1/5 |
| 8 | HC-KFS053(B)G1 1/20 | 31 | HC-KFS23(B)G2 1/20 | 54 | HC-KFS23(B)G5 1/33 | 77 | HC-KFS23(B)G7 1/11 |
| 9 | HC-KFS13(B)G1 1/5 | 32 | HC-KFS23(B)G2 1/29 | 55 | HC-KFS23(B)G5 1/45 | 78 | HC-KFS23(B)G7 1/21 |
| 10 | HC-KFS13(B)G1 1/12 | 33 | HC-KFS43(B)G2 1/5 | 56 | HC-KFS43(B)G5 1/5 | 79 | HC-KFS23(B)G7 1/33 |
| 11 | HC-KFS13(B)G1 1/20 | 34 | HC-KFS43(B)G2 1/9 | 57 | HC-KFS43(B)G5 1/11 | 80 | HC-KFS23(B)G7 1/45 |
| 12 | HC-KFS23(B)G1 1/5 | 35 | HC-KFS43(B)G2 1/20 | 58 | HC-KFS43(B)G5 1/21 | 81 | HC-KFS43(B)G7 1/5 |
| 13 | HC-KFS23(B)G1 1/12 | 36 | HC-KFS43(B)G2 1/29 | 59 | HC-KFS43(B)G5 1/33 | 82 | HC-KFS43(B)G7 1/11 |
| 14 | HC-KFS23(B)G1 1/20 | 37 | HC-KFS73(B)G2 1/5 | 60 | HC-KFS43(B)G5 1/45 | 83 | HC-KFS43(B)G7 1/21 |
| 15 | HC-KFS43(B)G1 1/5 | 38 | HC-KFS73(B)G2 1/9 | 61 | HC-KFS73(B)G5 1/5 | 84 | HC-KFS43(B)G7 1/33 |
| 16 | HC-KFS43(B)G1 1/12 | 39 | HC-KFS73(B)G2 1/20 | 62 | HC-KFS73(B)G5 1/11 | 85 | HC-KFS43(B)G7 1/45 |
| 17 | HC-KFS43(B)G1 1/20 | 40 | HC-KFS73(B)G2 1/29 | 63 | HC-KFS73(B)G5 1/21 | 86 | HC-KFS73(B)G7 1/5 |
| 18 | HC-KFS73(B)G1 1/5 | 41 | HC-KFS053(B)G5 1/5 | 64 | HC-KFS73(B)G5 1/33 | 87 | HC-KFS73(B)G7 1/11 |
| 19 | HC-KFS73(B)G1 1/12 | 42 | HC-KFS053(B)G5 1/11 | 65 | HC-KFS73(B)G5 1/45 | 88 | HC-KFS73(B)G7 1/21 |
| 20 | HC-KFS73(B)G1 1/20 | 43 | HC-KFS053(B)G5 1/21 | 66 | HC-KFS053(B)G7 1/5 | 89 | HC-KFS73(B)G7 1/33 |
| 21 | HC-KFS053(B)G2 1/5 | 44 | HC-KFS053(B)G5 1/33 | 67 | HC-KFS053(B)G7 1/11 | 90 | HC-KFS73(B)G7 1/45 |
| 22 | HC-KFS053(B)G2 1/9 | 45 | HC-KFS053(B)G5 1/45 | 68 | HC-KFS053(B)G7 1/21 | 91 | HC-KFS46 |
| 23 | HC-KFS053(B)G2 1/20 | 46 | HC-KFS13(B)G5 1/5 | 69 | HC-KFS053(B)G7 1/33 | 92 | HC-KFS410 |

Note. All of the related models of the products described above are included. (B): With brake

2.2 HC-MFS Series

| No. | Model | No. | Model | No. | Model | No. | Model |
|-----|---------------------|-----|---------------------|-----|---------------------|-----|---------------------|
| 1 | HC-MFS053(B) | 24 | HC-MFS053(B)G2 1/29 | 47 | HC-MFS13(B)G5 1/11 | 70 | HC-MFS053(B)G7 1/45 |
| 2 | HC-MFS13(B) | 25 | HC-MFS13(B)G2 1/5 | 48 | HC-MFS13(B)G5 1/21 | 71 | HC-MFS13(B)G7 1/5 |
| 3 | HC-MFS23(B) | 26 | HC-MFS13(B)G2 1/9 | 49 | HC-MFS13(B)G5 1/33 | 72 | HC-MFS13(B)G7 1/11 |
| 4 | HC-MFS43(B) | 27 | HC-MFS13(B)G2 1/20 | 50 | HC-MFS13(B)G5 1/45 | 73 | HC-MFS13(B)G7 1/21 |
| 5 | HC-MFS73(B) | 28 | HC-MFS13(B)G2 1/29 | 51 | HC-MFS23(B)G5 1/5 | 74 | HC-MFS13(B)G7 1/33 |
| 6 | HC-MFS053(B)G1 1/5 | 29 | HC-MFS23(B)G2 1/5 | 52 | HC-MFS23(B)G5 1/11 | 75 | HC-MFS13(B)G7 1/45 |
| 7 | HC-MFS053(B)G1 1/12 | 30 | HC-MFS23(B)G2 1/9 | 53 | HC-MFS23(B)G5 1/21 | 76 | HC-MFS23(B)G7 1/5 |
| 8 | HC-MFS053(B)G1 1/20 | 31 | HC-MFS23(B)G2 1/20 | 54 | HC-MFS23(B)G5 1/33 | 77 | HC-MFS23(B)G7 1/11 |
| 9 | HC-MFS13(B)G1 1/5 | 32 | HC-MFS23(B)G2 1/29 | 55 | HC-MFS23(B)G5 1/45 | 78 | HC-MFS23(B)G7 1/21 |
| 10 | HC-MFS13(B)G1 1/12 | 33 | HC-MFS43(B)G2 1/5 | 56 | HC-MFS43(B)G5 1/5 | 79 | HC-MFS23(B)G7 1/33 |
| 11 | HC-MFS13(B)G1 1/20 | 34 | HC-MFS43(B)G2 1/9 | 57 | HC-MFS43(B)G5 1/11 | 80 | HC-MFS23(B)G7 1/45 |
| 12 | HC-MFS23(B)G1 1/5 | 35 | HC-MFS43(B)G2 1/20 | 58 | HC-MFS43(B)G5 1/21 | 81 | HC-MFS43(B)G7 1/5 |
| 13 | HC-MFS23(B)G1 1/12 | 36 | HC-MFS43(B)G2 1/29 | 59 | HC-MFS43(B)G5 1/33 | 82 | HC-MFS43(B)G7 1/11 |
| 14 | HC-MFS23(B)G1 1/20 | 37 | HC-MFS73(B)G2 1/5 | 60 | HC-MFS43(B)G5 1/45 | 83 | HC-MFS43(B)G7 1/21 |
| 15 | HC-MFS43(B)G1 1/5 | 38 | HC-MFS73(B)G2 1/9 | 61 | HC-MFS73(B)G5 1/5 | 84 | HC-MFS43(B)G7 1/33 |
| 16 | HC-MFS43(B)G1 1/12 | 39 | HC-MFS73(B)G2 1/20 | 62 | HC-MFS73(B)G5 1/11 | 85 | HC-MFS43(B)G7 1/45 |
| 17 | HC-MFS43(B)G1 1/20 | 40 | HC-MFS73(B)G2 1/29 | 63 | HC-MFS73(B)G5 1/21 | 86 | HC-MFS73(B)G7 1/5 |
| 18 | HC-MFS73(B)G1 1/5 | 41 | HC-MFS053(B)G5 1/5 | 64 | HC-MFS73(B)G5 1/33 | 87 | HC-MFS73(B)G7 1/11 |
| 19 | HC-MFS73(B)G1 1/12 | 42 | HC-MFS053(B)G5 1/11 | 65 | HC-MFS73(B)G5 1/45 | 88 | HC-MFS73(B)G7 1/21 |
| 20 | HC-MFS73(B)G1 1/20 | 43 | HC-MFS053(B)G5 1/21 | 66 | HC-MFS053(B)G7 1/5 | 89 | HC-MFS73(B)G7 1/33 |
| 21 | HC-MFS053(B)G2 1/5 | 44 | HC-MFS053(B)G5 1/33 | 67 | HC-MFS053(B)G7 1/11 | 90 | HC-MFS73(B)G7 1/45 |
| 22 | HC-MFS053(B)G2 1/9 | 45 | HC-MFS053(B)G5 1/45 | 68 | HC-MFS053(B)G7 1/21 | | |
| 23 | HC-MFS053(B)G2 1/20 | 46 | HC-MFS13(B)G5 1/5 | 69 | HC-MFS053(B)G7 1/33 | | |

Note. All of the related models of the products described above are included. (B): With brake

2.3 HC-SFS Series

| No. | Model | No. | Model | No. | Model |
|-----|---------------------------|-----|---------------------------|-----|------------------------|
| 1 | HC-SFS81(B) | 49 | HC-SFS502(4)(B)G1(H) 1/29 | 97 | HC-SFS152(4)(B)G5 1/45 |
| 2 | HC-SFS121(B) | 50 | HC-SFS502(4)(B)G1(H) 1/35 | 98 | HC-SFS202(4)(B)G5 1/5 |
| 3 | HC-SFS201(B) | 51 | HC-SFS502(4)(B)G1(H) 1/43 | 99 | HC-SFS202(4)(B)G5 1/11 |
| 4 | HC-SFS301(B) | 52 | HC-SFS702(4)(B)G1(H) 1/11 | 100 | HC-SFS202(4)(B)G5 1/21 |
| 5 | HC-SFS52(4)(B) | 53 | HC-SFS702(4)(B)G1(H) 1/17 | 101 | HC-SFS202(4)(B)G5 1/33 |
| 6 | HC-SFS102(4)(B) | 54 | HC-SFS702(4)(B)G1(H) 1/29 | 102 | HC-SFS202(4)(B)G5 1/45 |
| 7 | HC-SFS152(4)(B) | 55 | HC-SFS702(4)(B)G1(H) 1/35 | 103 | HC-SFS352(4)(B)G5 1/5 |
| 8 | HC-SFS202(4)(B) | 56 | HC-SFS702(4)(B)G1(H) 1/43 | 104 | HC-SFS352(4)(B)G5 1/11 |
| 9 | HC-SFS352(4)(B) | 57 | HC-SFS52(4)(B)G2 1/5 | 105 | HC-SFS352(4)(B)G5 1/21 |
| 10 | HC-SFS502(4)(B) | 58 | HC-SFS52(4)(B)G2 1/9 | 106 | HC-SFS502(4)(B)G5 1/5 |
| 11 | HC-SFS702(4)(B) | 59 | HC-SFS52(4)(B)G2 1/20 | 107 | HC-SFS502(4)(B)G5 1/11 |
| 12 | HC-SFS52(4)(B)G1(H) 1/6 | 60 | HC-SFS52(4)(B)G2 1/29 | 108 | HC-SFS702(4)(B)G5 1/5 |
| 13 | HC-SFS52(4)(B)G1(H) 1/11 | 61 | HC-SFS52(4)(B)G2 1/45 | 109 | HC-SFS52(4)(B)G7 1/5 |
| 14 | HC-SFS52(4)(B)G1(H) 1/17 | 62 | HC-SFS102(4)(B)G2 1/5 | 110 | HC-SFS52(4)(B)G7 1/11 |
| 15 | HC-SFS52(4)(B)G1(H) 1/29 | 63 | HC-SFS102(4)(B)G2 1/9 | 111 | HC-SFS52(4)(B)G7 1/21 |
| 16 | HC-SFS52(4)(B)G1(H) 1/35 | 64 | HC-SFS102(4)(B)G2 1/20 | 112 | HC-SFS52(4)(B)G7 1/33 |
| 17 | HC-SFS52(4)(B)G1(H) 1/43 | 65 | HC-SFS102(4)(B)G2 1/29 | 113 | HC-SFS52(4)(B)G7 1/45 |
| 18 | HC-SFS52(4)(B)G1(H) 1/59 | 66 | HC-SFS102(4)(B)G2 1/45 | 114 | HC-SFS102(4)(B)G7 1/5 |
| 19 | HC-SFS102(4)(B)G1(H) 1/6 | 67 | HC-SFS152(4)(B)G2 1/5 | 115 | HC-SFS102(4)(B)G7 1/11 |
| 20 | HC-SFS102(4)(B)G1(H) 1/11 | 68 | HC-SFS152(4)(B)G2 1/9 | 116 | HC-SFS102(4)(B)G7 1/21 |
| 21 | HC-SFS102(4)(B)G1(H) 1/17 | 69 | HC-SFS152(4)(B)G2 1/20 | 117 | HC-SFS102(4)(B)G7 1/33 |
| 22 | HC-SFS102(4)(B)G1(H) 1/29 | 70 | HC-SFS152(4)(B)G2 1/29 | 118 | HC-SFS102(4)(B)G7 1/45 |
| 23 | HC-SFS102(4)(B)G1(H) 1/35 | 71 | HC-SFS152(4)(B)G2 1/45 | 119 | HC-SFS152(4)(B)G7 1/5 |
| 24 | HC-SFS102(4)(B)G1(H) 1/43 | 72 | HC-SFS202(4)(B)G2 1/5 | 120 | HC-SFS152(4)(B)G7 1/11 |
| 25 | HC-SFS102(4)(B)G1(H) 1/59 | 73 | HC-SFS202(4)(B)G2 1/9 | 121 | HC-SFS152(4)(B)G7 1/21 |
| 26 | HC-SFS152(4)(B)G1(H) 1/6 | 74 | HC-SFS202(4)(B)G2 1/20 | 122 | HC-SFS152(4)(B)G7 1/33 |
| 27 | HC-SFS152(4)(B)G1(H) 1/11 | 75 | HC-SFS202(4)(B)G2 1/29 | 123 | HC-SFS152(4)(B)G7 1/45 |
| 28 | HC-SFS152(4)(B)G1(H) 1/17 | 76 | HC-SFS202(4)(B)G2 1/45 | 124 | HC-SFS202(4)(B)G7 1/5 |
| 29 | HC-SFS152(4)(B)G1(H) 1/29 | 77 | HC-SFS352(4)(B)G2 1/5 | 125 | HC-SFS202(4)(B)G7 1/11 |
| 30 | HC-SFS152(4)(B)G1(H) 1/35 | 78 | HC-SFS352(4)(B)G2 1/9 | 126 | HC-SFS202(4)(B)G7 1/21 |
| 31 | HC-SFS152(4)(B)G1(H) 1/43 | 79 | HC-SFS352(4)(B)G2 1/20 | 127 | HC-SFS202(4)(B)G7 1/33 |
| 32 | HC-SFS152(4)(B)G1(H) 1/59 | 80 | HC-SFS502(4)(B)G2 1/5 | 128 | HC-SFS202(4)(B)G7 1/45 |
| 33 | HC-SFS202(4)(B)G1(H) 1/6 | 81 | HC-SFS502(4)(B)G2 1/9 | 129 | HC-SFS352(4)(B)G7 1/5 |
| 34 | HC-SFS202(4)(B)G1(H) 1/11 | 82 | HC-SFS702(4)(B)G2 1/5 | 130 | HC-SFS352(4)(B)G7 1/11 |
| 35 | HC-SFS202(4)(B)G1(H) 1/17 | 83 | HC-SFS52(4)(B)G5 1/5 | 131 | HC-SFS352(4)(B)G7 1/21 |
| 36 | HC-SFS202(4)(B)G1(H) 1/29 | 84 | HC-SFS52(4)(B)G5 1/11 | 132 | HC-SFS502(4)(B)G7 1/5 |
| 37 | HC-SFS202(4)(B)G1(H) 1/35 | 85 | HC-SFS52(4)(B)G5 1/21 | 133 | HC-SFS502(4)(B)G7 1/11 |
| 38 | HC-SFS202(4)(B)G1(H) 1/43 | 86 | HC-SFS52(4)(B)G5 1/33 | 134 | HC-SFS702(4)(B)G7 1/5 |
| 39 | HC-SFS202(4)(B)G1(H) 1/59 | 87 | HC-SFS52(4)(B)G5 1/45 | 135 | HC-SFS53(B) |
| 40 | HC-SFS352(4)(B)G1(H) 1/6 | 88 | HC-SFS102(4)(B)G5 1/5 | 136 | HC-SFS103(B) |
| 41 | HC-SFS352(4)(B)G1(H) 1/11 | 89 | HC-SFS102(4)(B)G5 1/11 | 137 | HC-SFS153(B) |
| 42 | HC-SFS352(4)(B)G1(H) 1/17 | 90 | HC-SFS102(4)(B)G5 1/21 | 138 | HC-SFS203(B) |
| 43 | HC-SFS352(4)(B)G1(H) 1/29 | 91 | HC-SFS102(4)(B)G5 1/33 | 139 | HC-SFS353(B) |
| 44 | HC-SFS352(4)(B)G1(H) 1/35 | 92 | HC-SFS102(4)(B)G5 1/45 | | |
| 45 | HC-SFS352(4)(B)G1(H) 1/43 | 93 | HC-SFS152(4)(B)G5 1/5 | | |
| 46 | HC-SFS352(4)(B)G1(H) 1/59 | 94 | HC-SFS152(4)(B)G5 1/11 | | |
| 47 | HC-SFS502(4)(B)G1(H) 1/11 | 95 | HC-SFS152(4)(B)G5 1/21 | | |
| 48 | HC-SFS502(4)(B)G1(H) 1/17 | 96 | HC-SFS152(4)(B)G5 1/33 | | |

Note. All of the related models of the products described above are included. (4): 400 V specifications (B): With brake

2.4 HC-LFS Series

| No. | Model | No. | Model | No. | Model |
|-----|--------------|-----|--------------|-----|--------------|
| 1 | HC-LFS52(B) | 3 | HC-LFS152(B) | 5 | HC-LFS302(B) |
| 2 | HC-LFS102(B) | 4 | HC-LFS202(B) | | |

Note. All of the related models of the products described above are included. (B): With brake

2.5 HC-RFS Series

| No. | Model | No. | Model | No. | Model | No. | Model |
|-----|---------------------|-----|---------------------|-----|---------------------|-----|---------------------|
| 1 | HC-RFS103(B) | 19 | HC-RFS203(B)G2 1/29 | 37 | HC-RFS153(B)G5 1/45 | 55 | HC-RFS153(B)G7 1/5 |
| 2 | HC-RFS153(B) | 20 | HC-RFS203(B)G2 1/45 | 38 | HC-RFS203(B)G5 1/5 | 56 | HC-RFS153(B)G7 1/11 |
| 3 | HC-RFS203(B) | 21 | HC-RFS353(B)G2 1/5 | 39 | HC-RFS203(B)G5 1/11 | 57 | HC-RFS153(B)G7 1/21 |
| 4 | HC-RFS353(B) | 22 | HC-RFS353(B)G2 1/9 | 40 | HC-RFS203(B)G5 1/21 | 58 | HC-RFS153(B)G7 1/33 |
| 5 | HC-RFS503(B) | 23 | HC-RFS353(B)G2 1/20 | 41 | HC-RFS203(B)G5 1/33 | 59 | HC-RFS153(B)G7 1/45 |
| 6 | HC-RFS103(B)G2 1/5 | 24 | HC-RFS353(B)G2 1/29 | 42 | HC-RFS203(B)G5 1/45 | 60 | HC-RFS203(B)G7 1/5 |
| 7 | HC-RFS103(B)G2 1/9 | 25 | HC-RFS503(B)G2 1/5 | 43 | HC-RFS353(B)G5 1/5 | 61 | HC-RFS203(B)G7 1/11 |
| 8 | HC-RFS103(B)G2 1/20 | 26 | HC-RFS503(B)G2 1/9 | 44 | HC-RFS353(B)G5 1/11 | 62 | HC-RFS203(B)G7 1/21 |
| 9 | HC-RFS103(B)G2 1/29 | 27 | HC-RFS503(B)G2 1/20 | 45 | HC-RFS353(B)G5 1/21 | 63 | HC-RFS203(B)G7 1/33 |
| 10 | HC-RFS103(B)G2 1/45 | 28 | HC-RFS103(B)G5 1/5 | 46 | HC-RFS353(B)G5 1/33 | 64 | HC-RFS203(B)G7 1/45 |
| 11 | HC-RFS153(B)G2 1/5 | 29 | HC-RFS103(B)G5 1/11 | 47 | HC-RFS503(B)G5 1/5 | 65 | HC-RFS353(B)G7 1/5 |
| 12 | HC-RFS153(B)G2 1/9 | 30 | HC-RFS103(B)G5 1/21 | 48 | HC-RFS503(B)G5 1/11 | 66 | HC-RFS353(B)G7 1/11 |
| 13 | HC-RFS153(B)G2 1/20 | 31 | HC-RFS103(B)G5 1/33 | 49 | HC-RFS503(B)G5 1/21 | 67 | HC-RFS353(B)G7 1/21 |
| 14 | HC-RFS153(B)G2 1/29 | 32 | HC-RFS103(B)G5 1/45 | 50 | HC-RFS103(B)G7 1/5 | 68 | HC-RFS353(B)G7 1/33 |
| 15 | HC-RFS153(B)G2 1/45 | 33 | HC-RFS153(B)G5 1/5 | 51 | HC-RFS103(B)G7 1/11 | 69 | HC-RFS503(B)G7 1/5 |
| 16 | HC-RFS203(B)G2 1/5 | 34 | HC-RFS153(B)G5 1/11 | 52 | HC-RFS103(B)G7 1/21 | 70 | HC-RFS503(B)G7 1/11 |
| 17 | HC-RFS203(B)G2 1/9 | 35 | HC-RFS153(B)G5 1/21 | 53 | HC-RFS103(B)G7 1/33 | 71 | HC-RFS503(B)G7 1/21 |
| 18 | HC-RFS203(B)G2 1/20 | 36 | HC-RFS153(B)G5 1/33 | 54 | HC-RFS103(B)G7 1/45 | | |

Note. All of the related models of the products described above are included. (B): With brake

2.6 HA-LFS Series

| No. | Model | No. | Model | No. | Model | No. | Model |
|-----|------------------|-----|-------------------|-----|------------------|-----|---------------|
| 1 | HA-LFS601(4)(B) | 8 | HA-LFS37K1(4) | 15 | HA-LFS45K1M4 | 22 | HA-LFS30K2(4) |
| 2 | HA-LFS801(4)(B) | 9 | HA-LFS701M(4)(B) | 16 | HA-LFS50K1M4 | 23 | HA-LFS37K2(4) |
| 3 | HA-LFS12K1(4)(B) | 10 | HA-LFS11K1M(4)(B) | 17 | HA-LFS502 | 24 | HA-LFS45K24 |
| 4 | HA-LFS15K1(4) | 11 | HA-LFS15K1M(4)(B) | 18 | HA-LFS702 | 25 | HA-LFS55K24 |
| 5 | HA-LFS20K1(4) | 12 | HA-LFS22K1M(4) | 19 | HA-LFS11K2(4)(B) | | |
| 6 | HA-LFS25K1(4) | 13 | HA-LFS30K1M(4) | 20 | HA-LFS15K2(4)(B) | | |
| 7 | HA-LFS30K1(4) | 14 | HA-LFS37K1M(4) | 21 | HA-LFS22K2(4)(B) | | |

Note. All of the related models of the products described above are included. (4): 400 V specifications (B): With brake

2.7 HC-UFS Series

| No. | Model | No. | Model | No. | Model |
|-----|--------------|-----|--------------|-----|-------------|
| 1 | HC-UFS72(B) | 4 | HC-UFS352(B) | 7 | HC-UFS23(B) |
| 2 | HC-UFS152(B) | 5 | HC-UFS502(B) | 8 | HC-UFS43(B) |
| 3 | HC-UFS202(B) | 6 | HC-UFS13(B) | 9 | HC-UFS73(B) |

Note. All of the related models of the products described above are included. (B): With brake

3. OPTIONS

| No. | Model | Target amplifier | No. | Model | Target amplifier | No. | Model | Target amplifier |
|-----|--------------|------------------|-----|-----------------|------------------|-----|--------------------------|------------------|
| 1 | MR-J2S-CLP01 | J2S | 15 | MR-HP4CN1 | J2S | 29 | MR-J2M-FAN4 | J2M |
| 2 | MR-J2S-T01 | J2S | 16 | MR-RB65 | J2S | 30 | MR-J2M-FAN6 | J2M |
| 3 | MR-J2S-T02 | J2S | 17 | MR-RB66 | J2S | 31 | MR-J2M-FAN8 | J2M |
| 4 | MR-J2S-N01 | J2S | 18 | MR-RB67 | J2S | 32 | MR-JC4CBL_M-H | J2M |
| 5 | MR-MG30 | J2S | 19 | MR-RB1L-4 | J2S | 33 | MR-J2MCN1 | J2M |
| 6 | MR-JCCBL_M-L | J2S, J2M | 20 | MR-RB3H-4 | J2S | 34 | MR-J2MBTCBL_M | J2M |
| 7 | MR-JCCBL_M-H | J2S, J2M | 21 | MR-RB5H-4 | J2S | 35 | MR-PWCNK3 | J2M |
| 8 | MR-ENCBL_M-H | J2S | 22 | MR-JACN15K | J2S | 36 | MR-J2MCNM | J2M |
| 9 | MR-J2CNM | J2S, J2M | 23 | MR-JACN22K | J2S | 37 | MRZJW3-SETUP161 (Note 3) | J2S, J2M |
| 10 | MR-ENCNS | J2S | 24 | MR-ACNP55K | J2S | 38 | SF1252 | J2S |
| 11 | MR-H3CBL1M | J2S | 25 | MR-ACN30K | J2S | 39 | SF1253 | J2S, J2M |
| 12 | MR-PWCNK1 | J2S, J2M | 26 | FR-BAL (Note 1) | J2S, J2M | | | |
| 13 | MR-PWCNK2 | J2S, J2M | 27 | FR-BEL (Note 1) | J2S | | | |
| 14 | MR-J2CN3TM | J2S, J2M | 28 | MR-J2M-D01 | J2M | | | |

Note 1. These products have been discontinued since the last day of February 2013.

2. All of the related models of the products described above are included.

3. The installer for MRZJW3-SETUP161 can be downloaded free of charge from our "Mitsubishi Electric FA Website" from October 1st, 2013.

Appendix 2: Precautions for Replacing MR-J2S Series with MR-J4/J3 Series

1. OUTLINE

This document describes the changes that are applied when replacing a system using the MR-J2S series to a system using the MR-J4/J3 series. The functions and performance of the MR-J4/J3 series are much higher when compared to the MR-J2S series.

2. REPLACEMENT MODELS

This section describes the recommended basic amplifier and motor replacements as a set combination.

2.1 Servo Amplifiers

2.1.1 Servo Amplifier Replacement Models and Compatibility

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|-----------------------|---------------------------|--|--|
| 200 V AC general-purpose interface | MR-J2S-10A | MR-J4-10A | ○ | Refer to "Appendix 2: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in the functions. |
| | MR-J2S-20A | MR-J4-20A | ○ | |
| | MR-J2S-40A | MR-J4-40A | ○ | |
| | MR-J2S-60A | MR-J4-60A | ○ | |
| | MR-J2S-70A | MR-J4-70A | ○ | |
| | MR-J2S-100A | MR-J4-100A | ○ | |
| | MR-J2S-200A | MR-J4-200A | (Note 1) | |
| | MR-J2S-350A | MR-J4-350A | (Note 1) | |
| | MR-J2S-500A | MR-J4-500A | (Note 1) | |
| | MR-J2S-700A | MR-J4-700A | (Note 1) | |
| | MR-J2S-11KA | MR-J4-11KA | (Note 1) | |
| | MR-J2S-15KA | MR-J4-15KA | (Note 1) | |
| | MR-J2S-22KA | MR-J4-22KA | (Note 1) | |
| | MR-J2S-30KA+MR-HP30KA | MR-J4-DU30KA+MR-CR55K | (Note 2) | |
| | MR-J2S-37KA+MR-HP30KA | MR-J4-DU37KA+MR-CR55K | (Note 2) | |

Note 1. These replacement models do not have compatibility in mounting. Use the mounting plate holes of the renewal tool.

2. These replacement models do not have compatibility in mounting. The mounting plate of the renewal tool will be available in the future to have the compatibility. (For the release date of the renewal tool, contact Mitsubishi Electric System & Service.)

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|-------------------------|---------------------------|--|--|
| 400 V AC general-purpose interface | MR-J2S-60A4 | MR-J4-60A4 | (Note 1) | Refer to "Appendix 2: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in the functions. |
| | MR-J2S-100A4 | MR-J4-100A4 | (Note 1) | |
| | MR-J2S-200A4 | MR-J4-200A4 | (Note 1) | |
| | MR-J2S-350A4 | MR-J4-350A4 | (Note 1) | |
| | MR-J2S-500A4 | MR-J4-500A4 | ○ | |
| | MR-J2S-700A4 | MR-J4-700A4 | (Note 1) | |
| | MR-J2S-11KA4 | MR-J4-11KA4 | (Note 1) | |
| | MR-J2S-15KA4 | MR-J4-15KA4 | (Note 1) | |
| | MR-J2S-22KA4 | MR-J4-22KA4 | (Note 1) | |
| | MR-J2S-30KA4+MR-HP55KA4 | MR-J4-DU30KA4+MR-CR55K4 | (Note 1) | |
| | MR-J2S-37KA4+MR-HP55KA4 | MR-J4-DU37KA4+MR-CR55K4 | (Note 1) | |
| | MR-J2S-45KA4+MR-HP55KA4 | MR-J4-DU45KA4+MR-CR55K4 | (Note 1) | |
| | MR-J2S-55KA4+MR-HP55KA4 | MR-J4-DU55KA4+MR-CR55K4 | (Note 1) | |

Note 1. These replacement models do not have compatibility in mounting. The mounting plate of the renewal tool will be available in the future to have the compatibility. (For the release date of the renewal tool, contact Mitsubishi Electric System & Service.)

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|-------------|---------------------------|--|--|
| 100 V AC general-purpose interface | MR-J2S-10A1 | MR-J4-10A1 | ○ | Refer to "Appendix 2: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in the functions. |
| | MR-J2S-20A1 | MR-J4-20A1 | ○ | |
| | MR-J2S-40A1 | MR-J4-40A1 | ○ | |

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|---------------------------|-----------------------|---------------------------|--|--|
| 200 V AC SSCNET interface | MR-J2S-10B | MR-J4-10B | ○ | Refer to "Appendix 2: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in the functions. |
| | MR-J2S-20B | MR-J4-20B | ○ | |
| | MR-J2S-40B | MR-J4-40B | ○ | |
| | MR-J2S-60B | MR-J4-60B | ○ | |
| | MR-J2S-70B | MR-J4-70B | ○ | |
| | MR-J2S-100B | MR-J4-100B | ○ | |
| | MR-J2S-200B | MR-J4-200B | (Note 1) | |
| | MR-J2S-350B | MR-J4-350B | (Note 1) | |
| | MR-J2S-500B | MR-J4-500B | (Note 1) | |
| | MR-J2S-700B | MR-J4-700B | (Note 1) | |
| | MR-J2S-11KB | MR-J4-11KB | (Note 1) | |
| | MR-J2S-15KB | MR-J4-15KB | (Note 1) | |
| | MR-J2S-22KB | MR-J4-22KB | (Note 1) | |
| | MR-J2S-30KB+MR-HP30KA | MR-J4-DU30KB+MR-CR55K | (Note 2) | |
| | MR-J2S-37KB+MR-HP30KA | MR-J4-DU37KB+MR-CR55K | (Note 2) | |

- Note 1. These replacement models do not have compatibility in mounting. Use the mounting plate holes of the renewal tool.
 2. These replacement models do not have compatibility in mounting. The mounting plate of the renewal tool will be available in the future to have the compatibility. (For the release date of the renewal tool, contact Mitsubishi Electric System & Service.)
 3. These replacement models are for batch update of the system. For other update methods, refer to "Transition from MELSERVO-J2-Super/J2M Series to J4 Series Handbook (L(NA)03093)".

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|---------------------------|-------------------------|---------------------------|--|--|
| 400 V AC SSCNET interface | MR-J2S-60B4 | MR-J4-60B4 | (Note 1) | Refer to "Appendix 2: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in the functions. |
| | MR-J2S-100B4 | MR-J4-100B4 | (Note 1) | |
| | MR-J2S-200B4 | MR-J4-200B4 | (Note 1) | |
| | MR-J2S-350B4 | MR-J4-350B4 | (Note 1) | |
| | MR-J2S-500B4 | MR-J4-500B4 | ○ | |
| | MR-J2S-700B4 | MR-J4-700B4 | (Note 1) | |
| | MR-J2S-11KB4 | MR-J4-11KB4 | (Note 1) | |
| | MR-J2S-15KB4 | MR-J4-15KB4 | (Note 1) | |
| | MR-J2S-22KB4 | MR-J4-22KB4 | (Note 1) | |
| | MR-J2S-30KB4+MR-HP55KA4 | MR-J4-DU30KB4+MR-CR55K4 | (Note 1) | |
| | MR-J2S-37KB4+MR-HP55KA4 | MR-J4-DU37KB4+MR-CR55K4 | (Note 1) | |
| | MR-J2S-45KB4+MR-HP55KA4 | MR-J4-DU45KB4+MR-CR55K4 | (Note 1) | |
| | MR-J2S-55KB4+MR-HP55KA4 | MR-J4-DU55KB4+MR-CR55K4 | (Note 1) | |

- Note 1. These replacement models do not have compatibility in mounting. The mounting plate of the renewal tool will be available in the future and will be compatible. (For the release date of the renewal tool, contact Mitsubishi Electric System & Service.)
 2. These replacement models are for batch update of the system. For other update methods, refer to "Transition from MELSERVO-J2-Super/J2M Series to J4 Series Handbook (L(NA)03093)".

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|---------------------------|-------------|---------------------------|--|--|
| 100 V AC SSCNET interface | MR-J2S-10B1 | MR-J4-10B1 | ○ | Refer to "Appendix 2: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in the functions. |
| | MR-J2S-20B1 | MR-J4-20B1 | ○ | |
| | MR-J2S-40B1 | MR-J4-40B1 | ○ | |

- Note 1. These replacement models are for batch update of the system. For other update methods, refer to "Transition from MELSERVO-J2-Super/J2M Series to J4 Series Handbook (L(NA)03093)".

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|--------------|---------------------------|--|--|
| 200 V AC built-in positioning function | MR-J2S-10CP | MR-J4-10A-RJ (Note 2) | ○ | Refer to "Appendix 2: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in the functions. |
| | MR-J2S-20CP | MR-J4-20A-RJ (Note 2) | ○ | |
| | MR-J2S-40CP | MR-J4-40A-RJ (Note 2) | ○ | |
| | MR-J2S-60CP | MR-J4-60A-RJ (Note 2) | ○ | |
| | MR-J2S-70CP | MR-J4-70A-RJ (Note 2) | ○ | |
| | MR-J2S-100CP | MR-J4-100A-RJ (Note 2) | ○ | |
| | MR-J2S-200CP | MR-J4-200A-RJ (Note 2) | (Note 1) | |
| | MR-J2S-350CP | MR-J4-350A-RJ (Note 2) | (Note 1) | |
| | MR-J2S-500CP | MR-J4-500A-RJ (Note 2) | (Note 1) | |
| | MR-J2S-700CP | MR-J4-700A-RJ (Note 2) | (Note 1) | |

- Note 1. These replacement models do not have compatibility in mounting. The mounting plate of the renewal tool will be available in the future to have the compatibility. (For the release date of the renewal tool, contact Mitsubishi Electric System & Service.)
 2. The available software version of these replacement models is B3 or later. The software version is B3 from May 2014 production.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|--------------|---------------------------|--|--|
| 100 V AC built-in positioning function | MR-J2S-10CP1 | MR-J4-10A1-RJ (Note 1) | ○ | Refer to "Appendix 2: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in the functions. |
| | MR-J2S-20CP1 | MR-J4-20A1-RJ (Note 1) | ○ | |
| | MR-J2S-40CP1 | MR-J4-40A1-RJ (Note 1) | ○ | |

Note 1. The available software version of these replacement models is B3 or later. The software version is B3 from May 2014 production.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|--------------|---------------------------|--|--|
| 200 V AC built-in program operation function | MR-J2S-10CL | MR-J4-10A-RJ (Note 2) | ○ | Refer to "Appendix 2: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in the functions. |
| | MR-J2S-20CL | MR-J4-20A-RJ (Note 2) | ○ | |
| | MR-J2S-40CL | MR-J4-40A-RJ (Note 2) | ○ | |
| | MR-J2S-60CL | MR-J4-60A-RJ (Note 2) | ○ | |
| | MR-J2S-70CL | MR-J4-70A-RJ (Note 2) | ○ | |
| | MR-J2S-100CL | MR-J4-100A-RJ (Note 2) | ○ | |
| | MR-J2S-200CL | MR-J4-200A-RJ (Note 2) | (Note 1) | |
| | MR-J2S-350CL | MR-J4-350A-RJ (Note 2) | (Note 1) | |
| | MR-J2S-500CL | MR-J4-500A-RJ (Note 2) | (Note 1) | |
| | MR-J2S-700CL | MR-J4-700A-RJ (Note 2) | (Note 1) | |

Note 1. These replacement models do not have compatibility in mounting. The mounting plate of the renewal tool will be available in the future to have the compatibility. (For the release date of the renewal tool, contact Mitsubishi Electric System & Service.)

2. The available software version of these replacement models is B3 or later. The software version is B3 from May 2014 production.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|--------------|---------------------------|--|--|
| 100 V AC built-in program operation function | MR-J2S-10CL1 | MR-J4-10A1-RJ (Note 1) | ○ | Refer to "Appendix 2: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in the functions. |
| | MR-J2S-20CL1 | MR-J4-20A1-RJ (Note 1) | ○ | |
| | MR-J2S-40CL1 | MR-J4-40A1-RJ (Note 1) | ○ | |

Note 1. The available software version of these replacement models is B3 or later. The software version is B3 from May 2014 production.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|----------------------------|------------------------------|---------------------------|--|--|
| 200 V AC CC-Link interface | MR-J2S-10CP-S084+MR-J2S-T01 | MR-J3-10T | ○ | Refer to "Appendix 2: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in the functions. |
| | MR-J2S-20CP-S084+MR-J2S-T01 | MR-J3-20T | ○ | |
| | MR-J2S-40CP-S084+MR-J2S-T01 | MR-J3-40T | ○ | |
| | MR-J2S-60CP-S084+MR-J2S-T01 | MR-J3-60T | ○ | |
| | MR-J2S-70CP-S084+MR-J2S-T01 | MR-J3-70T | ○ | |
| | MR-J2S-100CP-S084+MR-J2S-T01 | MR-J3-100T | ○ | |
| | MR-J2S-200CP-S084+MR-J2S-T01 | MR-J3-200T | (Note 1) | |
| | MR-J2S-350CP-S084+MR-J2S-T01 | MR-J3-350T | (Note 1) | |
| | MR-J2S-500CP-S084+MR-J2S-T01 | MR-J3-500T | ○ | |
| | MR-J2S-700CP-S084+MR-J2S-T01 | MR-J3-700T | (Note 1) | |

Note 1. These replacement models do not have compatibility in mounting.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|----------------------------|------------------------------|---------------------------|--|--|
| 100 V AC CC-Link interface | MR-J2S-10CP1-S084+MR-J2S-T01 | MR-J3-10T1 | ○ | Refer to "Appendix 2: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in the functions. |
| | MR-J2S-20CP1-S084+MR-J2S-T01 | MR-J3-20T1 | ○ | |
| | MR-J2S-40CP1-S084+MR-J2S-T01 | MR-J3-40T1 | ○ | |

2.1.2 Comparison of Servo Amplifier Dimensions

■ 200 V Class (22 kW or less, A/B types)

The following table shows the comparison of the MR-J2S series and MR-J4 series dimensions.

The height and width of the MR-J4 series are the same or smaller than the MR-J2S series. Please note the following when replacing: The depth is larger for the 400 W and 600 W capacities. For the mounting dimensions, the 1 kW or less capacity types are interchangeable. The number of mounting screws will be changed for the 2 kW and 3.5 kW capacities, and the mounting screw pitch will be changed for the 5 kW to 22 kW capacities. The screw sizes will be changed for the 11 kW and 15 kW capacities.

Comparison of dimensions (comparison between the same capacity types) Unit: mm

| Model MR-J2S series | Model MR-J4 series | Height | | Width | | Depth | | Mounting screw pitch | |
|------------------------|-----------------------|--------|-------|--------|-------|--------|-----------------|---|--|
| | | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 |
| MR-J2S-10(A/B) | MR-J4-10(A/B) | 168 | 168 | 50 | 40 | 135 | 135 | 156 (Vertical) (2 places) | 156 (Vertical) (2 places) |
| MR-J2S-20(A/B) | MR-J4-20(A/B) | | | 70 | 60 | | 170 (Note 1) | | |
| MR-J2S-40(A/B) | MR-J4-40(A/B) | | | 90 | 90 | 190 | 185 | 156 (Vertical)/ 42 (Horizontal) (3 places) | 156 (Vertical)/ 42 (Horizontal) (3 places) |
| MR-J2S-60(A/B) | MR-J4-60(A/B) | | | | | | | | |
| MR-J2S-70(A/B) | MR-J4-70(A/B) | | | | | | | | |
| MR-J2S-100(A/B) | MR-J4-100(A/B) | | | | | | | | |
| MR-J2S-200(A/B) | MR-J4-200(A/B) | | | | | | | 156 (Vertical)/ 78 (Horizontal) (4 places) | 156 (Vertical)/ 78 (Horizontal) (3 places) (Note 2) |
| MR-J2S-350(A/B) | MR-J4-350(A/B) | | | | | | | | |
| MR-J2S-500(A/B) | MR-J4-500(A/B) | 250 | 250 | 130 | 105 | 200 | 200 | 235 (Vertical)/ 118 (Horizontal) (4 places) | 235 (Vertical)/ 93 (Horizontal) (4 places) |
| MR-J2S-700(A/B) | MR-J4-700(A/B) | 350 | 300 | 180 | 172 | | | | |
| MR-J2S-11K(A/B) | MR-J4-11K(A/B) | 400 | 400 | 260 | 220 | 260 | 260 | 376 (Vertical)/ 236 (Horizontal) (4 places) | 380 (Vertical)/ 196 (Horizontal) (4 places) |
| MR-J2S-15K(A/B) | MR-J4-15K(A/B) | | | | | | | | |
| MR-J2S-22K(A/B) | MR-J4-22K(A/B) | | | 350 | 260 | | | | |

Note 1. The depth will increase.

2. The number and position of mounting screws will be changed.

3. Dimensions with differences are shown with shading.

■ 200 V Class (30 kW or more A/B)

The following table shows the comparison of the MR-J2S series and MR-J4 series dimensions.

The height and width of the MR-J4 series are the same or smaller than the MR-J2S series. The depth will increase when a heat sink is placed in a cabinet. For the mounting dimensions, the mounting screw pitch and screw size will be changed.

Comparison of dimensions (comparison between the same capacity types) Unit: mm

| Model MR-J2S series | Model MR-J4 series | Height | | Width | | Depth | | Mounting screw pitch | |
|------------------------|-----------------------|--------|-------|--------|-------|--------------------------|-------|---|---|
| | | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 |
| MR-J2S-30K(A/B) | MR-J4-DU30K(A/B) | 500 | 380 | 450 | 300 | 200 (328) (Note 1) | 300 | 480 (Vertical)/ 360 (Horizontal) (4 places) | 360 (Vertical)/ 260 (Horizontal) (4 places) |
| MR-J2S-37K(A/B) | MR-J4-DU37K(A/B) | | | | | | | | |
| MR-HP30KA | MR-CR55K | | | 200 | 300 | | | | |

Note 1. The values in the parentheses are applied to when a heat sink is placed in a cabinet. The depth will increase.

2. Dimensions with differences are shown with shading.

■ 400 V Class (22 kW or less A/B)

The following table shows the comparison of the MR-J2S series and MR-J4 series dimensions. The height and width of the MR-J4 series are the same or smaller than the MR-J2S series. For the 5kW capacity, these models have compatibility in mounting. The number of mounting screws will be changed for the 600 W to 2 kW capacities, and the mounting screw pitch will be changed for the 3.5 kW and 7 kW to 22 kW capacities. The screw sizes will be changed for the 11 kW and 15 kW capacities.

Comparison of dimensions (comparison between the same capacity types) Unit: mm

| Model MR-J2S series | Model MR-J4 series | Height | | Width | | Depth | | Mounting screw pitch | |
|------------------------|-----------------------|--------|-------|--------|-------|--------|-------|---|---|
| | | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 |
| MR-J2S-60(A4/B4) | MR-J4-60(A4/B4) | 168 | 168 | 90 | 60 | 195 | 195 | 156 (Vertical)/ 78 (Horizontal) (4 places) | 156 (Vertical)/ 42 (Horizontal) (3 places) (Note 1) |
| MR-J2S-100(A4/B4) | MR-J4-100(A4/B4) | | | | 90 | | | | |
| MR-J2S-200(A4/B4) | MR-J4-200(A4/B4) | | | | | | | 156 (Vertical)/ 78 (Horizontal) (3 places) (Note 1) | |
| MR-J2S-350(A4/B4) | MR-J4-350(A4/B4) | 250 | 250 | 130 | 105 | 200 | 200 | 235 (Vertical)/ 118 (Horizontal) (4 places) | 235 (Vertical)/ 93 (Horizontal) (4 places) |
| MR-J2S-500(A4/B4) | MR-J4-500(A4/B4) | | | | 130 | | | | |
| MR-J2S-700(A4/B4) | MR-J4-700(A4/B4) | 350 | 300 | 180 | 172 | | | 335 (Vertical)/ 160 (Horizontal) (4 places) | 285 (Vertical)/ 160 (Horizontal) (4 places) |
| MR-J2S-11K(A4/B4) | MR-J4-11K(A4/B4) | 400 | 400 | 260 | 220 | 260 | 260 | 376 (Vertical)/ 236 (Horizontal) (4 places) | 380 (Vertical)/ 196 (Horizontal) (4 places) |
| MR-J2S-15K(A4/B4) | MR-J4-15K(A4/B4) | | | | 350 | | | | |
| MR-J2S-22K(A4/B4) | MR-J4-22K(A4/B4) | | | | 260 | | | 376 (Vertical)/ 326 (Horizontal) (4 places) | 376 (Vertical)/ 236 (Horizontal) (4 places) |

Note 1. The number and position of mounting screws will be changed.

2. Dimensions with differences are shown with shading.

■ 400 V Class (30 kW or more A/B)

The following table shows the comparison of the MR-J2S series and MR-J4 series dimensions. The height and width of the MR-J4 series are the same or smaller than the MR-J2S series. The depth will increase when a heat sink is placed in a cabinet. For the mounting dimensions, the mounting screw pitch and screw sizes will be changed.

Comparison of dimensions (comparison between the same capacity types) Unit: mm

| Model MR-J2S series | Model MR-J4 series | Height | | Width | | Depth | | Mounting screw pitch | |
|------------------------|-----------------------|--------|-------|--------|-------|--------|--------------------------|---|---|
| | | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 |
| MR-J2S-30K(A/B)4 | MR-J4-DU30K(A/B)4 | 500 | 380 | 380 | 240 | 300 | 200 (328) (Note 1) | 480 (Vertical)/ 290 (Horizontal) (4 places) | 360 (Vertical)/ 120 (Horizontal) (4 places) |
| MR-J2S-37K(A/B)4 | MR-J4-DU37K(A/B)4 | | | 450 | | | | | |
| MR-J2S-45K(A/B)4 | MR-J4-DU45K(A/B)4 | | | | | | | 480 (Vertical)/ 360 (Horizontal) (4 places) | |
| MR-J2S-55K(A/B)4 | MR-J4-DU55K(A/B)4 | | | 200 | 300 | | | 480 (Vertical)/ 110 (Horizontal) (4 places) | 360 (Vertical)/ 260 (Horizontal) (4 places) |
| MR-HP55KA4 | MR-CR55K4 | | | | | | | | |

Note 1. The values in the parentheses are applied to when a heat sink is placed in a cabinet. The depth will increase.

2. Dimensions with differences are shown with shading.

■ 100 V Class (0.4 kW or less A/B)

The following table shows the comparison of the MR-J2S series and MR-J4 series dimensions. The height and width of the MR-J4 series are the same or smaller than the MR-J2S series. The depth is larger for the 400 W capacity. The mounting dimensions are interchangeable.

Comparison of dimensions (comparison between the same capacity types) Unit: mm

| Model MR-J2S series | Model MR-J4 series | Height | | Width | | Depth | | Mounting screw pitch | |
|------------------------|-----------------------|--------|-------|--------|-------|-----------------|------------------------------|------------------------------|------------------------------|
| | | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 |
| MR-J2S-10(A/B)1 | MR-J4-10(A/B)1 | 168 | 168 | 50 | 40 | 135 | 156 (Vertical) (2 places) | 156 (Vertical) (2 places) | 156 (Vertical) (2 places) |
| MR-J2S-20(A/B)1 | MR-J4-20(A/B)1 | | | 70 | | 135 | | | |
| MR-J2S-40(A/B)1 | MR-J4-40(A/B)1 | | | | | 170 (Note 1) | | | |

Note 1. The depth will increase.

2. Dimensions with differences are shown with shading.

■ 200 V Class (7 kW or less CP/CL)

The following table shows the comparison of the MR-J2S series and MR-J4 series dimensions. The height and width of the MR-J4 series are the same or smaller than the MR-J2S series. The depth is larger for the 400 W and 600 W capacities. For the mounting dimensions, the 1 kW or less capacity types are interchangeable. The number of mounting screws will be changed for the 2 kW and 3.5 kW capacities, and the mounting screw pitch will be changed for the 5 kW to 7 kW capacities.

Comparison of dimensions (comparison between the same capacity types) Unit: mm

| Model MR-J2S series | Model MR-J4 series | Height | | Width | | Depth | | Mounting screw pitch | |
|------------------------|-----------------------|--------|-------|--------|-------|--------|------------------------------|---|--|
| | | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 |
| MR-J2S-10(CP/CL) | MR-J4-10A-RJ | 168 | 168 | 50 | 40 | 135 | 156 (Vertical) (2 places) | 156 (Vertical) (2 places) | 156 (Vertical) (2 places) |
| MR-J2S-20(CP/CL) | MR-J4-20A-RJ | | | 70 | | 135 | | | |
| MR-J2S-40(CP/CL) | MR-J4-40A-RJ | | | | 60 | 190 | 185 | 156 (Vertical)/ 42 (Horizontal) (3 places) | 156 (Vertical)/ 42 (Horizontal) (3 places) |
| MR-J2S-60(CP/CL) | MR-J4-60A-RJ | | | 90 | 90 | 195 | 195 | 156 (Vertical)/ 78 (Horizontal) (4 places) | 156 (Vertical)/ 78 (Horizontal) (3 places) (Note 2) |
| MR-J2S-70(CP/CL) | MR-J4-70A-RJ | | 250 | 130 | 105 | 200 | 200 | 235 (Vertical)/ 118 (Horizontal) (4 places) | 235 (Vertical)/ 93 (Horizontal) (4 places) |
| MR-J2S-100(CP/CL) | MR-J4-100A-RJ | | | 180 | 172 | | | 335 (Vertical)/ 160 (Horizontal) (4 places) | 285 (Vertical)/ 160 (Horizontal) (4 places) |
| MR-J2S-200(CP/CL) | MR-J4-200A-RJ | | | | | | | | |
| MR-J2S-350(CP/CL) | MR-J4-350A-RJ | | | | | | | | |
| MR-J2S-500(CP/CL) | MR-J4-500A-RJ | 250 | 250 | 130 | 105 | 200 | 200 | 235 (Vertical)/ 118 (Horizontal) (4 places) | 235 (Vertical)/ 93 (Horizontal) (4 places) |
| MR-J2S-700(CP/CL) | MR-J4-700A-RJ | 350 | 300 | 180 | 172 | | | 335 (Vertical)/ 160 (Horizontal) (4 places) | 285 (Vertical)/ 160 (Horizontal) (4 places) |

Note 1. The depth will increase.

2. The number and position of mounting screws will be changed.

3. Dimensions with differences are shown with shading.

■ 100 V Class (0.4 kW or less CP/CL)

The following table shows the comparison of the MR-J2S series and MR-J4 series dimensions.

The height and width of the MR-J4 series are the same as the MR-J2S series. The depth is larger for the 400 W capacity. The mounting dimensions are interchangeable.

Comparison of dimensions (comparison between the same capacity types) Unit: mm

| Model MR-J2S series | Model MR-J4 series | Height | | Width | | Depth | | Mounting screw pitch | |
|------------------------|-----------------------|--------|-------|--------|-------|--------|------------------------------|------------------------------|------------------------------|
| | | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 | MR-J2S | MR-J4 |
| MR-J2S-10(CP/CL)1 | MR-J4-10A1-RJ | 168 | 168 | 50 | 40 | 135 | 156 (Vertical) (2 places) | 156 (Vertical) (2 places) | 156 (Vertical) (2 places) |
| MR-J2S-20(CP/CL)1 | MR-J4-20A1-RJ | | | 70 | | 135 | 170 (Note 1) | | |
| MR-J2S-40(CP/CL)1 | MR-J4-40A1-RJ | | | | | | | | |

Note 1. The depth will increase.

2. Dimensions with differences are shown with shading.

■ 200 V Class (7 kW or less CP-S084)

The following table shows the comparison of the MR-J2S series and MR-J3 series dimensions.

The height and width of the MR-J3 series are the same or smaller than the MR-J2S series. The depth is larger for the 400 W and 600 W capacities. For the mounting dimensions, the 1 kW or less capacity types are interchangeable. The number of mounting screws will be changed for the 2 kW and 3.5 kW capacities, and the mounting screw pitch will be changed for the 5 kW to 7 kW capacities.

Comparison of dimensions (comparison between the same capacity types) Unit: mm

| Model MR-J2S series | Model MR-J3 series | Height | | Width | | Depth | | Mounting screw pitch | |
|----------------------------------|-----------------------|--------|-------|--------|-------|--------|--|--|---|
| | | MR-J2S | MR-J3 | MR-J2S | MR-J3 | MR-J2S | MR-J3 | MR-J2S | MR-J3 |
| MR-J2S-10CP-S084 +MR-J2S-T01 | MR-J3-10T | 168 | 168 | 75 | 40 | 135 | 135 | <Servo amplifier> 156 (Vertical) (2 places) | 156 (Vertical) (2 places) |
| MR-J2S-20CP-S084 +MR-J2S-T01 | MR-J3-20T | | | 95 | | | | <Interface unit> 156 (Vertical) (2 places) | 156 (Vertical) (2 places) |
| MR-J2S-40CP-S084 +MR-J2S-T01 | MR-J3-40T | | | 60 | | 190 | 185 | | |
| MR-J2S-60CP-S084 +MR-J2S-T01 | MR-J3-60T | | | 115 | 90 | 195 | 195 | <Servo amplifier> 156 (Vertical)/ 42 (Horizontal) (3 places) | 156 (Vertical)/ 42 (Horizontal) (3 places) |
| MR-J2S-70CP-S084 +MR-J2S-T01 | MR-J3-70T | | | 130 | 90 | 195 | 195 | | |
| MR-J2S-100CP-S084 +MR-J2S-T01 | MR-J3-100T | | | 172 | | | <Interface unit> 156 (Vertical) (2 places) | 156 (Vertical)/ 78 (Horizontal) (3 places) | |
| MR-J2S-200CP-S084 +MR-J2S-T01 | MR-J3-200T | | | 200 | | | | | |
| MR-J2S-350CP-S084 +MR-J2S-T01 | MR-J3-350T | | | 250 | 250 | 155 | 130 | <Servo amplifier> 235 (Vertical)/ 118 (Horizontal) (4 places) | 235 (Vertical)/ 118 (Horizontal) (4 places) |
| MR-J2S-500CP-S084 +MR-J2S-T01 | MR-J3-500T | | | 300 | 205 | 172 | 200 | | |
| MR-J2S-700CP-S084 +MR-J2S-T01 | MR-J3-700T | | | 350 | 300 | 205 | 172 | <Interface unit> 156 (Vertical) (2 places) | 285 (Vertical)/ 160 (Horizontal) (4 places) |

Note 1. The depth will increase.

2. The number and position of mounting screws will be changed.

3. Dimensions with differences are shown with shading.

■ 100 V Class (0.4 kW or less CP-S084)

The following table shows the comparison of the MR-J2S series and MR-J3 series dimensions. The height and width of the MR-J3 series are the same or smaller than the MR-J2S series. The depth is larger for the 400 W capacity. The mounting dimensions are interchangeable.

Comparison of dimensions (comparison between the same capacity types) Unit: mm

| Model MR-J2S series | Model MR-J3 series | Height | | Width | | Depth | | Mounting screw pitch | |
|----------------------------------|-----------------------|--------|-------|--------|-------|--------|-----------------|---|-------|
| | | MR-J2S | MR-J3 | MR-J2S | MR-J3 | MR-J2S | MR-J3 | MR-J2S | MR-J3 |
| MR-J2S-10CP1-S084 +MR-J2S-T01 | MR-J3-10T1 | 168 | 168 | 75 | 40 | 135 | 170 (Note 1) | <Servo amplifier> 156 (Vertical) (2 places) | |
| MR-J2S-20CP1-S084 +MR-J2S-T01 | MR-J3-20T1 | | | | | | | <Interface unit> 156 (Vertical) (2 places) | |
| MR-J2S-40CP1-S084 +MR-J2S-T01 | MR-J3-40T1 | | | 95 | | | | | |

Note 1. The depth will increase.

2. Dimensions with differences are shown with shading.

2.2 Servo Motors

2.2.1 Servo Motor Replacement Models and Compatibility

"Compatibility" means mounting compatibility.

Refer to the catalogs, Instruction Manuals, and "Transition from MELSERVO-J2-Super/J2M Series to J4 Series Handbook" for the compatibility of servo motor dimensions, gear reducer specifications, moment of inertia ratios, connector specifications, and torque characteristics.

■ MR-J2S_A/B 100 V, 200 V, 400 V compatible servo motor replacement models

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|---|---------------------|---------------------------|--|---|
| Small capacity, low inertia HC-KFS series Standard/With brake (B): With brake | HC-KFS053(B) | HG-KR053(B) | ○ | <ul style="list-style-type: none"> The torque characteristic of the with the ◆ symbol does not support the high-speed rotation range. Refer to "Transition from MELSERVO-J2-Super/J2M Series to J4 Series Handbook" for the details. For replacement from the ◇ models, the capacity of the compatible servo amplifier is different. HG-KR43 is compatible with the MR-J4-40 servo amplifier. |
| | HC-KFS13(B) | HG-KR13(B) | | |
| | HC-KFS23(B) | HG-KR23(B) | | |
| | HC-KFS43(B) | HG-KR43(B) | | |
| | HC-KFS73(B) | HG-KR73(B) | | |
| | HC-KFS46 ◇ | HG-KR43 | | |
| | HC-KFS410 ◇ | HG-KR43 ◆ | | |
| Small capacity, low inertia HC-KFS series with general gear reducers (G1) (B): With brake | HC-KFS053(B)G1 1/5 | HG-KR053(B)G1 1/5 | ○ | <ul style="list-style-type: none"> Actual gear reduction ratios of the reducers with the ◆ symbol differ; therefore setting the electronic gear is required. Refer to "Appendix 2: 2.2.5 Comparison of Actual Reduction Ratios for Geared Servo Motors" for the details. |
| | HC-KFS053(B)G1 1/12 | HG-KR053(B)G1 1/12 | | |
| | HC-KFS053(B)G1 1/20 | HG-KR053(B)G1 1/20 | | |
| | HC-KFS13(B)G1 1/5 | HG-KR13(B)G1 1/5 | | |
| | HC-KFS13(B)G1 1/12 | HG-KR13(B)G1 1/12 | | |
| | HC-KFS13(B)G1 1/20 | HG-KR13(B)G1 1/20 | | |
| | HC-KFS23(B)G1 1/5 | HG-KR23(B)G1 1/5 | | |
| | HC-KFS23(B)G1 1/12 | HG-KR23(B)G1 1/12 ◆ | | |
| | HC-KFS23(B)G1 1/20 | HG-KR23(B)G1 1/20 ◆ | | |
| | HC-KFS43(B)G1 1/5 | HG-KR43(B)G1 1/5 | | |
| | HC-KFS43(B)G1 1/12 | HG-KR43(B)G1 1/12 ◆ | | |
| | HC-KFS43(B)G1 1/20 | HG-KR43(B)G1 1/20 ◆ | | |
| | HC-KFS73(B)G1 1/5 | HG-KR73(B)G1 1/5 | | |
| | HC-KFS73(B)G1 1/12 | HG-KR73(B)G1 1/12 ◆ | | |
| | HC-KFS73(B)G1 1/20 | HG-KR73(B)G1 1/20 | | |

Note 1. The power supply and the encoder connector will be changed. For replacement using the existing wiring, use a renewal tool.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|---|---------------------|---------------------------|--|-------------|
| Small capacity, low inertia HC-KFS series with high precision reducer (G2) (B): With brake | HC-KFS053(B)G2 1/5 | HG-KR053(B)G7 1/5 | (Note 1) | |
| | HC-KFS053(B)G2 1/9 | HG-KR053(B)G7 1/9 | | |
| | HC-KFS053(B)G2 1/20 | HG-KR053(B)G7 1/21 | | |
| | HC-KFS053(B)G2 1/29 | HG-KR053(B)G7 1/33 | | |
| | HC-KFS13(B)G2 1/5 | HG-KR13(B)G7 1/5 | | |
| | HC-KFS13(B)G2 1/9 | HG-KR13(B)G7 1/11 | | |
| | HC-KFS13(B)G2 1/20 | HG-KR13(B)G7 1/21 | | |
| | HC-KFS13(B)G2 1/29 | HG-KR13(B)G7 1/33 | | |
| | HC-KFS23(B)G2 1/5 | HG-KR23(B)G7 1/5 | | |
| | HC-KFS23(B)G2 1/9 | HG-KR23(B)G7 1/11 | | |
| | HC-KFS23(B)G2 1/20 | HG-KR23(B)G7 1/21 | | |
| | HC-KFS23(B)G2 1/29 | HG-KR23(B)G7 1/33 | | |
| | HC-KFS43(B)G2 1/5 | HG-KR43(B)G7 1/5 | | |
| | HC-KFS43(B)G2 1/9 | HG-KR43(B)G7 1/11 | | |
| | HC-KFS43(B)G2 1/20 | HG-KR43(B)G7 1/21 | | |
| | HC-KFS43(B)G2 1/29 | HG-KR43(B)G7 1/33 | | |
| | HC-KFS73(B)G2 1/5 | HG-KR73(B)G7 1/5 | | |
| | HC-KFS73(B)G2 1/9 | HG-KR73(B)G7 1/11 | | |
| | HC-KFS73(B)G2 1/20 | HG-KR73(B)G7 1/21 | | |
| | HC-KFS73(B)G2 1/29 | HG-KR73(B)G7 1/33 | | |
| Small capacity, low inertia HC-KFS series Flange output type with high precision gear reducer (G5) (B): With brake | HC-KFS053(B)G5 1/5 | HG-KR053(B)G5 1/5 | ○ | |
| | HC-KFS053(B)G5 1/11 | HG-KR053(B)G5 1/11 | | |
| | HC-KFS053(B)G5 1/21 | HG-KR053(B)G5 1/21 | | |
| | HC-KFS053(B)G5 1/33 | HG-KR053(B)G5 1/33 | | |
| | HC-KFS053(B)G5 1/45 | HG-KR053(B)G5 1/45 | | |
| | HC-KFS13(B)G5 1/5 | HG-KR13(B)G5 1/5 | | |
| | HC-KFS13(B)G5 1/11 | HG-KR13(B)G5 1/11 | | |
| | HC-KFS13(B)G5 1/21 | HG-KR13(B)G5 1/21 | | |
| | HC-KFS13(B)G5 1/33 | HG-KR13(B)G5 1/33 | | |
| | HC-KFS13(B)G5 1/45 | HG-KR13(B)G5 1/45 | | |
| | HC-KFS23(B)G5 1/5 | HG-KR23(B)G5 1/5 | | |
| | HC-KFS23(B)G5 1/11 | HG-KR23(B)G5 1/11 | | |
| | HC-KFS23(B)G5 1/21 | HG-KR23(B)G5 1/21 | | |
| | HC-KFS23(B)G5 1/33 | HG-KR23(B)G5 1/33 | | |
| | HC-KFS23(B)G5 1/45 | HG-KR23(B)G5 1/45 | | |
| | HC-KFS43(B)G5 1/5 | HG-KR43(B)G5 1/5 | | |
| | HC-KFS43(B)G5 1/11 | HG-KR43(B)G5 1/11 | | |
| | HC-KFS43(B)G5 1/21 | HG-KR43(B)G5 1/21 | | |
| | HC-KFS43(B)G5 1/33 | HG-KR43(B)G5 1/33 | | |
| | HC-KFS43(B)G5 1/45 | HG-KR43(B)G5 1/45 | | |
| | HC-KFS73(B)G5 1/5 | HG-KR73(B)G5 1/5 | | |
| | HC-KFS73(B)G5 1/11 | HG-KR73(B)G5 1/11 | | |
| | HC-KFS73(B)G5 1/21 | HG-KR73(B)G5 1/21 | | |
| | HC-KFS73(B)G5 1/33 | HG-KR73(B)G5 1/33 | | |
| | HC-KFS73(B)G5 1/45 | HG-KR73(B)G5 1/45 | | |

Note 1. Refer to "Appendix 2: 2.2.4 Comparison of Geared Servo Motor Mounting Dimensions" for mounting dimensions.

2. The power supply and encoder connector will be changed. For replacement using the existing wiring, use a renewal tool.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|---------------------|---------------------------|--|---|
| Small capacity, low inertia HC-KFS series Shaft output type with high precision gear reducer (G7) (B): With brake | HC-KFS053(B)G7 1/5 | HG-KR053(B)G7 1/5 | ○ | |
| | HC-KFS053(B)G7 1/11 | HG-KR053(B)G7 1/11 | | |
| | HC-KFS053(B)G7 1/21 | HG-KR053(B)G7 1/21 | | |
| | HC-KFS053(B)G7 1/33 | HG-KR053(B)G7 1/33 | | |
| | HC-KFS053(B)G7 1/45 | HG-KR053(B)G7 1/45 | | |
| | HC-KFS13(B)G7 1/5 | HG-KR13(B)G7 1/5 | | |
| | HC-KFS13(B)G7 1/11 | HG-KR13(B)G7 1/11 | | |
| | HC-KFS13(B)G7 1/21 | HG-KR13(B)G7 1/21 | | |
| | HC-KFS13(B)G7 1/33 | HG-KR13(B)G7 1/33 | | |
| | HC-KFS13(B)G7 1/45 | HG-KR13(B)G7 1/45 | | |
| | HC-KFS23(B)G7 1/5 | HG-KR23(B)G7 1/5 | | |
| | HC-KFS23(B)G7 1/11 | HG-KR23(B)G7 1/11 | | |
| | HC-KFS23(B)G7 1/21 | HG-KR23(B)G7 1/21 | | |
| | HC-KFS23(B)G7 1/33 | HG-KR23(B)G7 1/33 | | |
| | HC-KFS23(B)G7 1/45 | HG-KR23(B)G7 1/45 | | |
| | HC-KFS43(B)G7 1/5 | HG-KR43(B)G7 1/5 | | |
| | HC-KFS43(B)G7 1/11 | HG-KR43(B)G7 1/11 | | |
| | HC-KFS43(B)G7 1/21 | HG-KR43(B)G7 1/21 | | |
| | HC-KFS43(B)G7 1/33 | HG-KR43(B)G7 1/33 | | |
| | HC-KFS43(B)G7 1/45 | HG-KR43(B)G7 1/45 | | |
| | HC-KFS73(B)G7 1/5 | HG-KR73(B)G7 1/5 | | |
| | HC-KFS73(B)G7 1/11 | HG-KR73(B)G7 1/11 | | |
| | HC-KFS73(B)G7 1/21 | HG-KR73(B)G7 1/21 | | |
| | HC-KFS73(B)G7 1/33 | HG-KR73(B)G7 1/33 | | |
| | HC-KFS73(B)G7 1/45 | HG-KR73(B)G7 1/45 | | |
| Small capacity, ultra-low inertia HC-MFS series Standard/With brake (B): With brake | HC-MFS053(B) | HG-MR053(B) | ○ | |
| | HC-MFS13(B) | HG-MR13(B) | | |
| | HC-MFS23(B) | HG-MR23(B) | | |
| | HC-MFS43(B) | HG-MR43(B) | | |
| | HC-MFS73(B) | HG-MR73(B) | | |
| Small capacity, ultra-low inertia HC-MFS series with general gear reducers (G1) (B): With brake | HC-MFS053(B)G1 1/5 | HG-KR053(B)G1 1/5 | ○ | <ul style="list-style-type: none"> ▪ The HG-MR series does not support the geared model. The geared model is supported with the HG-KR series. ▪ Actual gear reduction ratios of the reducers with the ◆ symbol differ; therefore setting the electronic gear is required. Refer to "Appendix 2: 2.2.5 Comparison of Actual Reduction Ratios for Geared Servo Motors" for the details. |
| | HC-MFS053(B)G1 1/12 | HG-KR053(B)G1 1/12 | | |
| | HC-MFS053(B)G1 1/20 | HG-KR053(B)G1 1/20 | | |
| | HC-MFS13(B)G1 1/5 | HG-KR13(B)G1 1/5 | | |
| | HC-MFS13(B)G1 1/12 | HG-KR13(B)G1 1/12 | | |
| | HC-MFS13(B)G1 1/20 | HG-KR13(B)G1 1/20 | | |
| | HC-MFS23(B)G1 1/5 | HG-KR23(B)G1 1/5 | | |
| | HC-MFS23(B)G1 1/12 | HG-KR23(B)G1 1/12 ◆ | | |
| | HC-MFS23(B)G1 1/20 | HG-KR23(B)G1 1/20 ◆ | | |
| | HC-MFS43(B)G1 1/5 | HG-KR43(B)G1 1/5 | | |
| | HC-MFS43(B)G1 1/12 | HG-KR43(B)G1 1/12 ◆ | | |
| | HC-MFS43(B)G1 1/20 | HG-KR43(B)G1 1/20 ◆ | | |
| | HC-MFS73(B)G1 1/5 | HG-KR73(B)G1 1/5 | | |
| | HC-MFS73(B)G1 1/12 | HG-KR73(B)G1 1/12 ◆ | | |
| | HC-MFS73(B)G1 1/20 | HG-KR73(B)G1 1/20 | | |

Note 1. The power supply and encoder connector will be changed. For replacement using the existing wiring, use a renewal tool.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|---------------------|---------------------------|--|--|
| Small capacity, ultra-low inertia HC-MFS series with high precision reducer (G2) (B): With brake | HC-MFS053(B)G2 1/5 | HG-KR053(B)G7 1/5 | (Note 1) | ▪ The HG-MR series does not support the geared model. The geared model is supported with the HG-KR series. |
| | HC-MFS053(B)G2 1/9 | HG-KR053(B)G7 1/9 | | |
| | HC-MFS053(B)G2 1/20 | HG-KR053(B)G7 1/21 | | |
| | HC-MFS053(B)G2 1/29 | HG-KR053(B)G7 1/33 | | |
| | HC-MFS13(B)G2 1/5 | HG-KR13(B)G7 1/5 | | |
| | HC-MFS13(B)G2 1/9 | HG-KR13(B)G7 1/11 | | |
| | HC-MFS13(B)G2 1/20 | HG-KR13(B)G7 1/21 | | |
| | HC-MFS13(B)G2 1/29 | HG-KR13(B)G7 1/33 | | |
| | HC-MFS23(B)G2 1/5 | HG-KR23(B)G7 1/5 | | |
| | HC-MFS23(B)G2 1/9 | HG-KR23(B)G7 1/11 | | |
| | HC-MFS23(B)G2 1/20 | HG-KR23(B)G7 1/21 | | |
| | HC-MFS23(B)G2 1/29 | HG-KR23(B)G7 1/33 | | |
| | HC-MFS43(B)G2 1/5 | HG-KR43(B)G7 1/5 | | |
| | HC-MFS43(B)G2 1/9 | HG-KR43(B)G7 1/11 | | |
| | HC-MFS43(B)G2 1/20 | HG-KR43(B)G7 1/21 | | |
| | HC-MFS43(B)G2 1/29 | HG-KR43(B)G7 1/33 | | |
| | HC-MFS73(B)G2 1/5 | HG-KR73(B)G7 1/5 | | |
| | HC-MFS73(B)G2 1/9 | HG-KR73(B)G7 1/11 | | |
| | HC-MFS73(B)G2 1/20 | HG-KR73(B)G7 1/21 | | |
| | HC-MFS73(B)G2 1/29 | HG-KR73(B)G7 1/33 | | |
| Small capacity, ultra-low inertia HC-MFS series Flange output type with high precision gear reducer (G5) (B): With brake | HC-MFS053(B)G5 1/5 | HG-KR053(B)G5 1/5 | ○ | ▪ The HG-MR series does not support the geared model. The geared model is supported with the HG-KR series. |
| | HC-MFS053(B)G5 1/11 | HG-KR053(B)G5 1/11 | | |
| | HC-MFS053(B)G5 1/21 | HG-KR053(B)G5 1/21 | | |
| | HC-MFS053(B)G5 1/33 | HG-KR053(B)G5 1/33 | | |
| | HC-MFS053(B)G5 1/45 | HG-KR053(B)G5 1/45 | | |
| | HC-MFS13(B)G5 1/5 | HG-KR13(B)G5 1/5 | | |
| | HC-MFS13(B)G5 1/11 | HG-KR13(B)G5 1/11 | | |
| | HC-MFS13(B)G5 1/21 | HG-KR13(B)G5 1/21 | | |
| | HC-MFS13(B)G5 1/33 | HG-KR13(B)G5 1/33 | | |
| | HC-MFS13(B)G5 1/45 | HG-KR13(B)G5 1/45 | | |
| | HC-MFS23(B)G5 1/5 | HG-KR23(B)G5 1/5 | | |
| | HC-MFS23(B)G5 1/11 | HG-KR23(B)G5 1/11 | | |
| | HC-MFS23(B)G5 1/21 | HG-KR23(B)G5 1/21 | | |
| | HC-MFS23(B)G5 1/33 | HG-KR23(B)G5 1/33 | | |
| | HC-MFS23(B)G5 1/45 | HG-KR23(B)G5 1/45 | | |
| | HC-MFS43(B)G5 1/5 | HG-KR43(B)G5 1/5 | | |
| | HC-MFS43(B)G5 1/11 | HG-KR43(B)G5 1/11 | | |
| | HC-MFS43(B)G5 1/21 | HG-KR43(B)G5 1/21 | | |
| | HC-MFS43(B)G5 1/33 | HG-KR43(B)G5 1/33 | | |
| | HC-MFS43(B)G5 1/45 | HG-KR43(B)G5 1/45 | | |
| | HC-MFS73(B)G5 1/5 | HG-KR73(B)G5 1/5 | | |
| | HC-MFS73(B)G5 1/11 | HG-KR73(B)G5 1/11 | | |
| | HC-MFS73(B)G5 1/21 | HG-KR73(B)G5 1/21 | | |
| | HC-MFS73(B)G5 1/33 | HG-KR73(B)G5 1/33 | | |
| | HC-MFS73(B)G5 1/45 | HG-KR73(B)G5 1/45 | | |

Note 1. Refer to "Appendix 2: 2.2.4 Comparison of Geared Servo Motor Mounting Dimensions" for mounting dimensions.

2. The power supply and encoder connector will be changed. For replacement using the existing wiring, use a renewal tool.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|---|---------------------|---------------------------|--|---|
| Small capacity, ultra-low inertia HC-MFS series Shaft output type with high precision gear reducer (G7) (B): With brake | HC-MFS053(B)G7 1/5 | HG-KR053(B)G7 1/5 | ○ | ▪ The HG-MR series does not support the geared model. The geared model is supported with the HG-KR series. |
| | HC-MFS053(B)G7 1/11 | HG-KR053(B)G7 1/11 | | |
| | HC-MFS053(B)G7 1/21 | HG-KR053(B)G7 1/21 | | |
| | HC-MFS053(B)G7 1/33 | HG-KR053(B)G7 1/33 | | |
| | HC-MFS053(B)G7 1/45 | HG-KR053(B)G7 1/45 | | |
| | HC-MFS13(B)G7 1/5 | HG-KR13(B)G7 1/5 | | |
| | HC-MFS13(B)G7 1/11 | HG-KR13(B)G7 1/11 | | |
| | HC-MFS13(B)G7 1/21 | HG-KR13(B)G7 1/21 | | |
| | HC-MFS13(B)G7 1/33 | HG-KR13(B)G7 1/33 | | |
| | HC-MFS13(B)G7 1/45 | HG-KR13(B)G7 1/45 | | |
| | HC-MFS23(B)G7 1/5 | HG-KR23(B)G7 1/5 | | |
| | HC-MFS23(B)G7 1/11 | HG-KR23(B)G7 1/11 | | |
| | HC-MFS23(B)G7 1/21 | HG-KR23(B)G7 1/21 | | |
| | HC-MFS23(B)G7 1/33 | HG-KR23(B)G7 1/33 | | |
| | HC-MFS23(B)G7 1/45 | HG-KR23(B)G7 1/45 | | |
| | HC-MFS43(B)G7 1/5 | HG-KR43(B)G7 1/5 | | |
| | HC-MFS43(B)G7 1/11 | HG-KR43(B)G7 1/11 | | |
| | HC-MFS43(B)G7 1/21 | HG-KR43(B)G7 1/21 | | |
| | HC-MFS43(B)G7 1/33 | HG-KR43(B)G7 1/33 | | |
| | HC-MFS43(B)G7 1/45 | HG-KR43(B)G7 1/45 | | |
| Medium capacity, medium inertia HC-SFS series Standard/With brake (4): 400 V specifications (B): With brake | HC-SFS73(B)G7 1/5 | HG-KR73(B)G7 1/5 | ○ | ▪ The total length of the motor will be shorter, so confirm that the motor connector does not interfere with the machine side. ▪ The HG-SR servo motor does not have an oil seal. Use HG-SR_J when an oil seal is required. |
| | HC-SFS73(B)G7 1/11 | HG-KR73(B)G7 1/11 | | |
| | HC-SFS73(B)G7 1/21 | HG-KR73(B)G7 1/21 | | |
| | HC-SFS73(B)G7 1/33 | HG-KR73(B)G7 1/33 | | |
| | HC-SFS73(B)G7 1/45 | HG-KR73(B)G7 1/45 | | |
| | HC-SFS81(B) | HG-SR81(B) | | |
| | HC-SFS121(B) | HG-SR121(B) | | |
| | HC-SFS201(B) | HG-SR201(B) | | |
| | HC-SFS301(B) | HG-SR301(B) | | |
| | HC-SFS52(4)(B) | HG-SR52(4)(B) | | |
| | HC-SFS102(4)(B) | HG-SR102(4)(B) | | |
| | HC-SFS152(4)(B) | HG-SR152(4)(B) | | |
| | HC-SFS202(4)(B) | HG-SR202(4)(B) | | |
| | HC-SFS352(4)(B) | HG-SR352(4)(B) | | |
| | HC-SFS502(4)(B) | HG-SR502(4)(B) | | |
| | HC-SFS702(4)(B) | HG-SR702(4)(B) | | |
| | HC-SFS53(B) | HG-SR52(B) | | |
| | HC-SFS103(B) | HG-SR102(B) | | |
| | HC-SFS153(B) | HG-SR152(B) | | |
| | HC-SFS203(B) | HG-SR202(B) | | |
| | HC-SFS353(B) | HG-SR352(B) | | |

Note 1. The power supply and encoder connector will be changed. For replacement using the existing wiring, use a renewal tool.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|---------------------------|---------------------------|--|--|
| Medium capacity, medium inertia HC-SFS series with general gear reducer (4): 400 V specifications (B): With brake G1: Flange-mounting G1H: Foot-mounting | HC-SFS52(4)(B)G1(H) 1/6 | HG-SR52(4)(B)G1(H) 1/6 | ○ | <ul style="list-style-type: none"> The total length of the motor will be shorter, so confirm that the motor connector does not interfere with the machine side. |
| | HC-SFS52(4)(B)G1(H) 1/11 | HG-SR52(4)(B)G1(H) 1/11 | | |
| | HC-SFS52(4)(B)G1(H) 1/17 | HG-SR52(4)(B)G1(H) 1/17 | | |
| | HC-SFS52(4)(B)G1(H) 1/29 | HG-SR52(4)(B)G1(H) 1/29 | | |
| | HC-SFS52(4)(B)G1(H) 1/35 | HG-SR52(4)(B)G1(H) 1/35 | | |
| | HC-SFS52(4)(B)G1(H) 1/43 | HG-SR52(4)(B)G1(H) 1/43 | | |
| | HC-SFS52(4)(B)G1(H) 1/59 | HG-SR52(4)(B)G1(H) 1/59 | | |
| | HC-SFS102(4)(B)G1(H) 1/6 | HG-SR102(4)(B)G1(H) 1/6 | | |
| | HC-SFS102(4)(B)G1(H) 1/11 | HG-SR102(4)(B)G1(H) 1/11 | | |
| | HC-SFS102(4)(B)G1(H) 1/17 | HG-SR102(4)(B)G1(H) 1/17 | | |
| | HC-SFS102(4)(B)G1(H) 1/29 | HG-SR102(4)(B)G1(H) 1/29 | | |
| | HC-SFS102(4)(B)G1(H) 1/35 | HG-SR102(4)(B)G1(H) 1/35 | | |
| | HC-SFS102(4)(B)G1(H) 1/43 | HG-SR102(4)(B)G1(H) 1/43 | | |
| | HC-SFS102(4)(B)G1(H) 1/59 | HG-SR102(4)(B)G1(H) 1/59 | | |
| | HC-SFS152(4)(B)G1(H) 1/6 | HG-SR152(4)(B)G1(H) 1/6 | | |
| | HC-SFS152(4)(B)G1(H) 1/11 | HG-SR152(4)(B)G1(H) 1/11 | | |
| | HC-SFS152(4)(B)G1(H) 1/17 | HG-SR152(4)(B)G1(H) 1/17 | | |
| | HC-SFS152(4)(B)G1(H) 1/29 | HG-SR152(4)(B)G1(H) 1/29 | | |
| | HC-SFS152(4)(B)G1(H) 1/35 | HG-SR152(4)(B)G1(H) 1/35 | | |
| | HC-SFS152(4)(B)G1(H) 1/43 | HG-SR152(4)(B)G1(H) 1/43 | | |
| | HC-SFS152(4)(B)G1(H) 1/59 | HG-SR152(4)(B)G1(H) 1/59 | | |
| | HC-SFS202(4)(B)G1(H) 1/6 | HG-SR202(4)(B)G1(H) 1/6 | | |
| | HC-SFS202(4)(B)G1(H) 1/11 | HG-SR202(4)(B)G1(H) 1/11 | | |
| | HC-SFS202(4)(B)G1(H) 1/17 | HG-SR202(4)(B)G1(H) 1/17 | | |
| | HC-SFS202(4)(B)G1(H) 1/29 | HG-SR202(4)(B)G1(H) 1/29 | | |
| | HC-SFS202(4)(B)G1(H) 1/35 | HG-SR202(4)(B)G1(H) 1/35 | | |
| | HC-SFS202(4)(B)G1(H) 1/43 | HG-SR202(4)(B)G1(H) 1/43 | | |
| | HC-SFS202(4)(B)G1(H) 1/59 | HG-SR202(4)(B)G1(H) 1/59 | | |
| | HC-SFS352(4)(B)G1(H) 1/6 | HG-SR352(4)(B)G1(H) 1/6 | | |
| | HC-SFS352(4)(B)G1(H) 1/11 | HG-SR352(4)(B)G1(H) 1/11 | | |
| | HC-SFS352(4)(B)G1(H) 1/17 | HG-SR352(4)(B)G1(H) 1/17 | | |
| | HC-SFS352(4)(B)G1(H) 1/29 | HG-SR352(4)(B)G1(H) 1/29 | | |
| | HC-SFS352(4)(B)G1(H) 1/35 | HG-SR352(4)(B)G1(H) 1/35 | | |
| | HC-SFS352(4)(B)G1(H) 1/43 | HG-SR352(4)(B)G1(H) 1/43 | | |
| | HC-SFS352(4)(B)G1(H) 1/59 | HG-SR352(4)(B)G1(H) 1/59 | | |
| | HC-SFS502(4)(B)G1(H) 1/11 | HG-SR502(4)(B)G1(H) 1/11 | | |
| | HC-SFS502(4)(B)G1(H) 1/17 | HG-SR502(4)(B)G1(H) 1/17 | | |
| | HC-SFS502(4)(B)G1(H) 1/29 | HG-SR502(4)(B)G1(H) 1/29 | | |
| | HC-SFS502(4)(B)G1(H) 1/35 | HG-SR502(4)(B)G1(H) 1/35 | | |
| | HC-SFS502(4)(B)G1(H) 1/43 | HG-SR502(4)(B)G1(H) 1/43 | | |
| | HC-SFS702(4)(B)G1(H) 1/11 | HG-SR702(4)(B)G1(H) 1/11 | | |
| | HC-SFS702(4)(B)G1(H) 1/17 | HG-SR702(4)(B)G1(H) 1/17 | | |
| | HC-SFS702(4)(B)G1(H) 1/29 | HG-SR702(4)(B)G1(H) 1/29 | | |
| | HC-SFS702(4)(B)G1(H) 1/35 | HG-SR702(4)(B)G1(H) 1/35 | | |
| | HC-SFS702(4)(B)G1(H) 1/43 | HG-SR702(4)(B)G1(H) 1/43 | | |

Note 1. The power supply and encoder connector will be changed. For replacement using the existing wiring, use a renewal tool.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|------------------------|---------------------------|--|--|
| Medium capacity, medium inertia HC-SFS series with high precision reducer (G2) (4): 400 V specifications (B): With brake | HC-SFS52(4)(B)G2 1/5 | HG-SR52(4)(B)G7 1/5 | (Note 1) | ▪ The total length of the motor will be shorter, so confirm that the motor connector does not interfere with the machine side. |
| | HC-SFS52(4)(B)G2 1/9 | HG-SR52(4)(B)G7 1/11 | | |
| | HC-SFS52(4)(B)G2 1/20 | HG-SR52(4)(B)G7 1/21 | | |
| | HC-SFS52(4)(B)G2 1/29 | HG-SR52(4)(B)G7 1/33 | | |
| | HC-SFS52(4)(B)G2 1/45 | HG-SR52(4)(B)G7 1/45 | | |
| | HC-SFS102(4)(B)G2 1/5 | HG-SR102(4)(B)G7 1/5 | | |
| | HC-SFS102(4)(B)G2 1/9 | HG-SR102(4)(B)G7 1/11 | | |
| | HC-SFS102(4)(B)G2 1/20 | HG-SR102(4)(B)G7 1/21 | | |
| | HC-SFS102(4)(B)G2 1/29 | HG-SR102(4)(B)G7 1/33 | | |
| | HC-SFS102(4)(B)G2 1/45 | HG-SR102(4)(B)G7 1/45 | | |
| | HC-SFS152(4)(B)G2 1/5 | HG-SR152(4)(B)G7 1/5 | | |
| | HC-SFS152(4)(B)G2 1/9 | HG-SR152(4)(B)G7 1/11 | | |
| | HC-SFS152(4)(B)G2 1/20 | HG-SR152(4)(B)G7 1/21 | | |
| | HC-SFS152(4)(B)G2 1/29 | HG-SR152(4)(B)G7 1/33 | | |
| | HC-SFS152(4)(B)G2 1/45 | HG-SR152(4)(B)G7 1/45 | | |
| | HC-SFS202(4)(B)G2 1/5 | HG-SR202(4)(B)G7 1/5 | | |
| | HC-SFS202(4)(B)G2 1/9 | HG-SR202(4)(B)G7 1/11 | | |
| | HC-SFS202(4)(B)G2 1/20 | HG-SR202(4)(B)G7 1/21 | | |
| | HC-SFS202(4)(B)G2 1/29 | HG-SR202(4)(B)G7 1/33 | | |
| | HC-SFS202(4)(B)G2 1/45 | HG-SR202(4)(B)G7 1/45 | | |
| | HC-SFS352(4)(B)G2 1/5 | HG-SR352(4)(B)G7 1/5 | | |
| | HC-SFS352(4)(B)G2 1/9 | HG-SR352(4)(B)G7 1/11 | | |
| | HC-SFS352(4)(B)G2 1/20 | HG-SR352(4)(B)G7 1/21 | | |
| | HC-SFS502(4)(B)G2 1/5 | HG-SR502(4)(B)G7 1/5 | | |
| | HC-SFS502(4)(B)G2 1/9 | HG-SR502(4)(B)G7 1/11 | | |
| | HC-SFS702(4)(B)G2 1/5 | HG-SR702(4)(B)G7 1/5 | | |
| Medium capacity, medium inertia HC-SFS series Flange output type with high precision gear reducer (G5) (4): 400 V specifications (B): With brake | HC-SFS52(4)(B)G5 1/5 | HG-SR52(4)(B)G5 1/5 | ○ | ▪ The total length of the motor will be shorter, so confirm that the motor connector does not interfere with the machine side. |
| | HC-SFS52(4)(B)G5 1/11 | HG-SR52(4)(B)G5 1/11 | | |
| | HC-SFS52(4)(B)G5 1/21 | HG-SR52(4)(B)G5 1/21 | | |
| | HC-SFS52(4)(B)G5 1/33 | HG-SR52(4)(B)G5 1/33 | | |
| | HC-SFS52(4)(B)G5 1/45 | HG-SR52(4)(B)G5 1/45 | | |
| | HC-SFS102(4)(B)G5 1/5 | HG-SR102(4)(B)G5 1/5 | | |
| | HC-SFS102(4)(B)G5 1/11 | HG-SR102(4)(B)G5 1/11 | | |
| | HC-SFS102(4)(B)G5 1/21 | HG-SR102(4)(B)G5 1/21 | | |
| | HC-SFS102(4)(B)G5 1/33 | HG-SR102(4)(B)G5 1/33 | | |
| | HC-SFS102(4)(B)G5 1/45 | HG-SR102(4)(B)G5 1/45 | | |
| | HC-SFS152(4)(B)G5 1/5 | HG-SR152(4)(B)G5 1/5 | | |
| | HC-SFS152(4)(B)G5 1/11 | HG-SR152(4)(B)G5 1/11 | | |
| | HC-SFS152(4)(B)G5 1/21 | HG-SR152(4)(B)G5 1/21 | | |
| | HC-SFS152(4)(B)G5 1/33 | HG-SR152(4)(B)G5 1/33 | | |
| | HC-SFS152(4)(B)G5 1/45 | HG-SR152(4)(B)G5 1/45 | | |
| | HC-SFS202(4)(B)G5 1/5 | HG-SR202(4)(B)G5 1/5 | | |
| | HC-SFS202(4)(B)G5 1/11 | HG-SR202(4)(B)G5 1/11 | | |
| | HC-SFS202(4)(B)G5 1/21 | HG-SR202(4)(B)G5 1/21 | | |
| | HC-SFS202(4)(B)G5 1/33 | HG-SR202(4)(B)G5 1/33 | | |
| | HC-SFS202(4)(B)G5 1/45 | HG-SR202(4)(B)G5 1/45 | | |
| | HC-SFS352(4)(B)G5 1/5 | HG-SR352(4)(B)G5 1/5 | | |
| | HC-SFS352(4)(B)G5 1/11 | HG-SR352(4)(B)G5 1/11 | | |
| | HC-SFS352(4)(B)G5 1/21 | HG-SR352(4)(B)G5 1/21 | | |
| | HC-SFS502(4)(B)G5 1/5 | HG-SR502(4)(B)G5 1/5 | | |
| | HC-SFS502(4)(B)G5 1/11 | HG-SR502(4)(B)G5 1/11 | | |
| | HC-SFS702(4)(B)G5 1/5 | HG-SR702(4)(B)G5 1/5 | | |

Note 1. Refer to "Appendix 2: 2.2.4 Comparison of Geared Servo Motor Mounting Dimensions" for mounting dimensions.

2. The power supply and encoder connector will be changed. For replacement using the existing wiring, use a renewal tool.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|---|------------------------|---------------------------|--|--|
| Medium capacity, medium inertia HC-SFS series Shaft output type with high precision gear reducer (G7) (4): 400 V specifications (B): With brake | HC-SFS52(4)(B)G7 1/5 | HG-SR52(4)(B)G7 1/5 | ○ | ▪ The total length of the motor will be shorter, so confirm that the motor connector does not interfere with the machine side. |
| | HC-SFS52(4)(B)G7 1/11 | HG-SR52(4)(B)G7 1/11 | | |
| | HC-SFS52(4)(B)G7 1/21 | HG-SR52(4)(B)G7 1/21 | | |
| | HC-SFS52(4)(B)G7 1/33 | HG-SR52(4)(B)G7 1/33 | | |
| | HC-SFS52(4)(B)G7 1/45 | HG-SR52(4)(B)G7 1/45 | | |
| | HC-SFS102(4)(B)G7 1/5 | HG-SR102(4)(B)G7 1/5 | | |
| | HC-SFS102(4)(B)G7 1/11 | HG-SR102(4)(B)G7 1/11 | | |
| | HC-SFS102(4)(B)G7 1/21 | HG-SR102(4)(B)G7 1/21 | | |
| | HC-SFS102(4)(B)G7 1/33 | HG-SR102(4)(B)G7 1/33 | | |
| | HC-SFS102(4)(B)G7 1/45 | HG-SR102(4)(B)G7 1/45 | | |
| | HC-SFS152(4)(B)G7 1/5 | HG-SR152(4)(B)G7 1/5 | | |
| | HC-SFS152(4)(B)G7 1/11 | HG-SR152(4)(B)G7 1/11 | | |
| | HC-SFS152(4)(B)G7 1/21 | HG-SR152(4)(B)G7 1/21 | | |
| | HC-SFS152(4)(B)G7 1/33 | HG-SR152(4)(B)G7 1/33 | | |
| | HC-SFS152(4)(B)G7 1/45 | HG-SR152(4)(B)G7 1/45 | | |
| | HC-SFS202(4)(B)G7 1/5 | HG-SR202(4)(B)G7 1/5 | | |
| | HC-SFS202(4)(B)G7 1/11 | HG-SR202(4)(B)G7 1/11 | | |
| | HC-SFS202(4)(B)G7 1/21 | HG-SR202(4)(B)G7 1/21 | | |
| | HC-SFS202(4)(B)G7 1/33 | HG-SR202(4)(B)G7 1/33 | | |
| | HC-SFS202(4)(B)G7 1/45 | HG-SR202(4)(B)G7 1/45 | | |
| | HC-SFS352(4)(B)G7 1/5 | HG-SR352(4)(B)G7 1/5 | | |
| | HC-SFS352(4)(B)G7 1/11 | HG-SR352(4)(B)G7 1/11 | | |
| | HC-SFS352(4)(B)G7 1/21 | HG-SR352(4)(B)G7 1/21 | | |
| | HC-SFS502(4)(B)G7 1/5 | HG-SR502(4)(B)G7 1/5 | | |
| | HC-SFS502(4)(B)G7 1/11 | HG-SR502(4)(B)G7 1/11 | | |
| | HC-SFS702(4)(B)G7 1/5 | HG-SR702(4)(B)G7 1/5 | | |
| Medium capacity, ultra-low inertia HC-RFS series (B): With brake | HC-RFS103(B) | HG-RR103(B) | ○ | |
| | HC-RFS153(B) | HG-RR153(B) | | |
| | HC-RFS203(B) | HG-RR203(B) | | |
| | HC-RFS353(B) | HG-RR353(B) | | |
| | HC-RFS503(B) | HG-RR503(B) | | |
| Medium capacity, ultra-low inertia HC-RFS series with high precision reducer (G2) (B): With brake | HC-RFS103(B)G2 1/5 ◇ | HG-SR102(B)G7 1/5 | (Note 1) | ▪ The HG-RR series does not support the geared model. The geared model is supported with the HG-SR series. ▪ Gear reduction ratios of the reducers with the ◇ symbol greatly differ; therefore confirm the output torque. ▪ For replacement from the ◇ models, the capacity of the compatible servo amplifier is different. HG-SR102, HG-SR202, and HG-SR352 are compatible with the MR-J4-100_, MR-J4-200_, and MR-J4-350_ servo amplifiers, respectively. |
| | HC-RFS103(B)G2 1/9 ◇ | HG-SR102(B)G7 1/11 | | |
| | HC-RFS103(B)G2 1/20 ◇ | HG-SR102(B)G7 1/21 | | |
| | HC-RFS103(B)G2 1/29 ◇ | HG-SR102(B)G7 1/33 | | |
| | HC-RFS103(B)G2 1/45 ◇ | HG-SR102(B)G7 1/45 | | |
| | HC-RFS153(B)G2 1/5 | HG-SR152(B)G7 1/5 | | |
| | HC-RFS153(B)G2 1/9 | HG-SR152(B)G7 1/11 | | |
| | HC-RFS153(B)G2 1/20 | HG-SR152(B)G7 1/21 | | |
| | HC-RFS153(B)G2 1/29 | HG-SR152(B)G7 1/33 | | |
| | HC-RFS153(B)G2 1/45 | HG-SR152(B)G7 1/45 | | |
| | HC-RFS203(B)G2 1/5 ◇ | HG-SR202(B)G7 1/5 | | |
| | HC-RFS203(B)G2 1/9 ◇ | HG-SR202(B)G7 1/11 | | |
| | HC-RFS203(B)G2 1/20 ◇ | HG-SR202(B)G7 1/21 | | |
| | HC-RFS203(B)G2 1/29 ◇ | HG-SR202(B)G7 1/33 | | |
| | HC-RFS203(B)G2 1/45 ◇ | HG-SR202(B)G7 1/45 | | |
| | HC-RFS353(B)G2 1/5 ◇ | HG-SR352(B)G7 1/5 | | |
| | HC-RFS353(B)G2 1/9 ◇ | HG-SR352(B)G7 1/11 | | |
| | HC-RFS353(B)G2 1/20 ◇ | HG-SR352(B)G7 1/21 | | |
| | HC-RFS353(B)G2 1/29 ◇ | HG-SR352(B)G7 1/21 ◇ | | |
| | HC-RFS503(B)G2 1/5 | HG-SR502(B)G7 1/5 | | |
| | HC-RFS503(B)G2 1/9 | HG-SR502(B)G7 1/11 | | |
| | HC-RFS503(B)G2 1/20 | HG-SR502(B)G7 1/11 ◇ | | |

Note 1. Refer to "Appendix 2: 2.2.4 Comparison of Geared Servo Motor Mounting Dimensions" for mounting dimensions.

2. The power supply and encoder connector will be changed. For replacement using the existing wiring, use a renewal tool.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions | | |
|---|-----------------------|---------------------------|--|---|--|--|
| Medium capacity, ultra-low inertia HC-RFS series Flange output type with high precision gear reducer (G5) (B): With brake | HC-RFS103(B)G5 1/5 ◇ | HG-SR102(B)G5 1/5 | (Note 1) | <ul style="list-style-type: none"> The HG-RR series does not support the geared model. The geared model is supported with the HG-SR series. Gear reduction ratios of the reducers with the ◆ symbol greatly differ; therefore confirm the output torque. For replacement from the ◇ models, the capacity of the compatible servo amplifier is different. HG-SR102, HG-SR202, and HG-SR352 are compatible with the MR-J4-100_, MR-J4-200_, and MR-J4-350_ servo amplifiers, respectively. | | |
| | HC-RFS103(B)G5 1/11 ◇ | HG-SR102(B)G5 1/11 | | | | |
| | HC-RFS103(B)G5 1/21 ◇ | HG-SR102(B)G5 1/21 | | | | |
| | HC-RFS103(B)G5 1/33 ◇ | HG-SR102(B)G5 1/33 | | | | |
| | HC-RFS103(B)G5 1/45 ◇ | HG-SR102(B)G5 1/45 | | | | |
| | HC-RFS153(B)G5 1/5 | HG-SR152(B)G5 1/5 | | | | |
| | HC-RFS153(B)G5 1/11 | HG-SR152(B)G5 1/11 | | | | |
| | HC-RFS153(B)G5 1/21 | HG-SR152(B)G5 1/21 | | | | |
| | HC-RFS153(B)G5 1/33 | HG-SR152(B)G5 1/33 | | | | |
| | HC-RFS153(B)G5 1/45 | HG-SR152(B)G5 1/45 | | | | |
| | HC-RFS203(B)G5 1/5 ◇ | HG-SR202(B)G5 1/5 | | | | |
| | HC-RFS203(B)G5 1/11 ◇ | HG-SR202(B)G5 1/11 | | | | |
| | HC-RFS203(B)G5 1/21 ◇ | HG-SR202(B)G5 1/21 | | | | |
| | HC-RFS203(B)G5 1/33 ◇ | HG-SR202(B)G5 1/33 | | | | |
| | HC-RFS203(B)G5 1/45 ◇ | HG-SR202(B)G5 1/45 | | | | |
| | HC-RFS353(B)G5 1/5 ◇ | HG-SR352(B)G5 1/5 | | | | |
| | HC-RFS353(B)G5 1/11 ◇ | HG-SR352(B)G5 1/11 | | | | |
| | HC-RFS353(B)G5 1/21 ◇ | HG-SR352(B)G5 1/21 | | | | |
| | HC-RFS353(B)G5 1/33 ◇ | HG-SR352(B)G5 1/21 ◆ | | | | |
| | HC-RFS503(B)G5 1/5 | HG-SR502(B)G5 1/5 | | | | |
| | HC-RFS503(B)G5 1/11 | HG-SR502(B)G5 1/11 | | | | |
| | HC-RFS503(B)G5 1/21 | HG-SR502(B)G5 1/11 ◆ | | | | |
| Medium capacity, ultra-low inertia HC-RFS series Shaft output type with high precision gear reducer (G7) (B): With brake | HC-RFS103(B)G7 1/5 ◇ | HG-SR102(B)G7 1/5 | (Note 1) | <ul style="list-style-type: none"> The HG-RR series does not support the geared model. The geared model is supported with the HG-SR series. Gear reduction ratios of the reducers with the ◆ symbol greatly differ; therefore confirm the output torque. For replacement from the ◇ models, the capacity of the compatible servo amplifier is different. HG-SR102, HG-SR202, and HG-SR352 are compatible with the MR-J4-100_, MR-J4-200_, and MR-J4-350_ servo amplifiers, respectively. | | |
| | HC-RFS103(B)G7 1/11 ◇ | HG-SR102(B)G7 1/11 | | | | |
| | HC-RFS103(B)G7 1/21 ◇ | HG-SR102(B)G7 1/21 | | | | |
| | HC-RFS103(B)G7 1/33 ◇ | HG-SR102(B)G7 1/33 | | | | |
| | HC-RFS103(B)G7 1/45 ◇ | HG-SR102(B)G7 1/45 | | | | |
| | HC-RFS153(B)G7 1/5 | HG-SR152(B)G7 1/5 | | | | |
| | HC-RFS153(B)G7 1/11 | HG-SR152(B)G7 1/11 | | | | |
| | HC-RFS153(B)G7 1/21 | HG-SR152(B)G7 1/21 | | | | |
| | HC-RFS153(B)G7 1/33 | HG-SR152(B)G7 1/33 | | | | |
| | HC-RFS153(B)G7 1/45 | HG-SR152(B)G7 1/45 | | | | |
| | HC-RFS203(B)G7 1/5 ◇ | HG-SR202(B)G7 1/5 | | | | |
| | HC-RFS203(B)G7 1/11 ◇ | HG-SR202(B)G7 1/11 | | | | |
| | HC-RFS203(B)G7 1/21 ◇ | HG-SR202(B)G7 1/21 | | | | |
| | HC-RFS203(B)G7 1/33 ◇ | HG-SR202(B)G7 1/33 | | | | |
| | HC-RFS203(B)G7 1/45 ◇ | HG-SR202(B)G7 1/45 | | | | |
| | HC-RFS353(B)G7 1/5 ◇ | HG-SR352(B)G7 1/5 | | | | |
| | HC-RFS353(B)G7 1/11 ◇ | HG-SR352(B)G7 1/11 | | | | |
| | HC-RFS353(B)G7 1/21 ◇ | HG-SR352(B)G7 1/21 | | | | |
| | HC-RFS353(B)G7 1/33 ◇ | HG-SR352(B)G7 1/21 ◆ | | | | |
| | HC-RFS503(B)G7 1/5 | HG-SR502(B)G7 1/5 | | | | |
| | HC-RFS503(B)G7 1/11 | HG-SR502(B)G7 1/11 | | | | |
| | HC-RFS503(B)G7 1/21 | HG-SR502(B)G7 1/11 ◆ | | | | |
| Medium capacity, low inertia HC-LFS series (B): With brake | HC-LFS52(B) ◇ | HG-JR73(B) | (Note 1) | <ul style="list-style-type: none"> For replacement from the ◇ models, the capacity of the compatible servo amplifier is different. HG-JR73, HG-JR153, and HG-JR353 are compatible with the MR-J4-70_, MR-J4-200_, and MR-J4-350_ servo amplifiers, respectively. | | |
| | HC-LFS102(B) ◇ | HG-JR153(B) | | | | |
| | HC-LFS152(B) ◇ | HG-JR353(B) | | | | |
| | HC-LFS202(B) | | | | | |
| | HC-LFS302(B) | HG-JR503(B) | | | | |

Note 1. Refer to "Appendix 2: 2.2.3 Detailed Comparison of Servo Motor Mounting Dimensions" and "Appendix 2: 2.2.4 Comparison of Geared Servo Motor Mounting Dimensions" for mounting dimensions.

2. The power supply and encoder connector will be changed. For replacement using the existing wiring, use a renewal tool.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions | | |
|---|--------------------|---------------------------|--|---|--|--|
| Small capacity, flat type HC-UFS series (B): With brake | HC-UFS13(B) | HG-KR13(B) | (Note 1) | ▪ The HG-KR servo motor does not have an oil seal. Use HG-KR_J when an oil seal is required. | | |
| | HC-UFS23(B) | HG-KR23(B) | | | | |
| | HC-UFS43(B) | HG-KR43(B) | | | | |
| | HC-UFS73(B) | HG-KR73(B) | | | | |
| Medium capacity, flat type HC-UFS series (B): With brake | HC-UFS72(B) | HG-UR72(B) | ○ | | | |
| | HC-UFS152(B) | HG-UR152(B) | | | | |
| | HC-UFS202(B) | HG-UR202(B) | | | | |
| | HC-UFS352(B) | HG-UR352(B) | | | | |
| | HC-UFS502(B) | HG-UR502(B) | | | | |
| Medium and large capacities, low inertia HA-LFS 1000 r/min series (4): 400 V specifications (B): With brake | HA-LFS601(4)(B) | HG-JR601(4)(B) | (Note 1) | | | |
| | HA-LFS801(4)(B) | HG-JR801(4)(B) | | | | |
| | HA-LFS12K1(4)(B) | HG-JR12K1(4)(B) | | | | |
| | HA-LFS15K1(4) | HG-JR15K1(4) | | | | |
| | HA-LFS20K1(4) | HG-JR20K1(4) | | | | |
| | HA-LFS25K1(4) | HG-JR25K1(4) | | | | |
| | HA-LFS30K1(4) | HG-JR30K1(4) | | | | |
| | HA-LFS37K1(4) | HG-JR37K1(4) | | | | |
| | HA-LFS701M(4)(B) | HG-JR701M(4)(B) | | | | |
| Medium and large capacities, low inertia HA-LFS 1500 r/min series (4): 400 V specifications (B): With brake | HA-LFS11K1M(4)(B) | HG-JR11K1M(4)(B) | (Note 1) | | | |
| | HA-LFS15K1M(4)(B) | HG-JR15K1M(4)(B) | | | | |
| | HA-LFS22K1M(4) | HG-JR22K1M(4) | | | | |
| | HA-LFS30K1M(4) | HG-JR30K1M(4) | | | | |
| | HA-LFS37K1M(4) | HG-JR37K1M(4) | | | | |
| | HA-LFS45K1M4 | HG-JR45K1M4 | | | | |
| | HA-LFS50K1M4 | HG-JR55K1M4 | | | | |
| Medium and large capacities, low inertia HA-LFS 2000 r/min series (4): 400 V specifications (B): With brake | HA-LFS502 | HG-SR502 | (Note 1) | ▪ The HG-SR servo motor does not have an oil seal. Use HG-SR_J when an oil seal is required. ▪ For replacement from the ◇ models, the capacity of the compatible servo amplifier is different. HG-JR11K1M, HG-JR15K1M, HG-JR22K1M, HG-JR30K1M, HG-JR37K1M, and HG-JR45K1M4 are compatible with the MR-J4-11K_, MR-J4-15K_, MR-J4-22K_, MR-J4-30K_, MR-J4-DU37K_, and MR-J4-DU45K4_ servo amplifiers, respectively. | | |
| | HA-LFS702 | HG-SR702 | | | | |
| | HA-LFS11K2(4)(B) | HG-JR11K1M(4)(B) | | | | |
| | HA-LFS15K2(4)(B) ◇ | | | | | |
| | HA-LFS22K2(4)(B) ◇ | HG-JR15K1M(4)(B) | | | | |
| | HA-LFS30K2(4) ◇ | HG-JR22K1M(4) | | | | |
| | HA-LFS37K2(4) ◇ | HG-JR30K1M(4) | | | | |
| | HA-LFS45K24 ◇ | HG-JR37K1M4 | | | | |
| | HA-LFS55K24 ◇ | HG-JR45K1M4 | | | | |

Note 1. Refer to "Appendix 2: 2.2.3 Detailed Comparison of Servo Motor Mounting Dimensions" for mounting dimensions.

2. The power supply and encoder connector will be changed. For replacement using the existing wiring, use a renewal tool.

3. Replacement models have different motor thermal wiring from HA-LFS 1000 r/min series servo motor of 15 kW or more, HA-LFS 1500 r/min series servo motor of 22 kW or more, and HA-LFS 2000 r/min series servo motor of 30 kW or more. Lay new encoder cables.

■MR-J2S- CP-S084 100 V, 200 V compatible servo motor replacement models

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|---------------------|---------------------------|--|--|
| Small capacity, low inertia HC-KFS series Standard/With brake (B): With brake | HC-KFS053(B) | HF-KP053(B) | ○ | <ul style="list-style-type: none"> The torque characteristic of the model with the ◆ symbol does not support the high-speed rotation range. For replacement from the ◇ models, the capacity of the compatible servo amplifier is different. HF-KP43 is compatible with the MR-J3-40 servo amplifier. |
| | HC-KFS13(B) | HF-KP13(B) | | |
| | HC-KFS23(B) | HF-KP23(B) | | |
| | HC-KFS43(B) | HF-KP43(B) | | |
| | HC-KFS73(B) | HF-KP73(B) | | |
| | HC-KFS46 ◇ | HF-KP43 | | |
| | HC-KFS410 ◇ | HF-KP43 ◆ | | |
| | HC-KFS053(B)G1 1/5 | HF-KP053(B)G1 1/5 | | |
| | HC-KFS053(B)G1 1/12 | HF-KP053(B)G1 1/12 | | |
| | HC-KFS053(B)G1 1/20 | HF-KP053(B)G1 1/20 | | |
| | HC-KFS13(B)G1 1/5 | HF-KP13(B)G1 1/5 | | |
| | HC-KFS13(B)G1 1/12 | HF-KP13(B)G1 1/12 | | |
| | HC-KFS13(B)G1 1/20 | HF-KP13(B)G1 1/20 | | |
| Small capacity, low inertia HC-KFS series with general gear reducers (G1) (B): With brake | HC-KFS23(B)G1 1/5 | HF-KP23(B)G1 1/5 | ○ | |
| | HC-KFS23(B)G1 1/12 | HF-KP23(B)G1 1/12 | | |
| | HC-KFS23(B)G1 1/20 | HF-KP23(B)G1 1/20 | | |
| | HC-KFS43(B)G1 1/5 | HF-KP43(B)G1 1/5 | | |
| | HC-KFS43(B)G1 1/12 | HF-KP43(B)G1 1/12 | | |
| | HC-KFS43(B)G1 1/20 | HF-KP43(B)G1 1/20 | | |
| | HC-KFS73(B)G1 1/5 | HF-KP73(B)G1 1/5 | | |
| | HC-KFS73(B)G1 1/12 | HF-KP73(B)G1 1/12 | | |
| | HC-KFS73(B)G1 1/20 | HF-KP73(B)G1 1/20 | | |
| | HC-KFS053(B)G2 1/5 | HF-KP053(B)G7 1/5 | | |
| | HC-KFS053(B)G2 1/9 | HF-KP053(B)G7 1/11 | | |
| | HC-KFS053(B)G2 1/20 | HF-KP053(B)G7 1/21 | | |
| | HC-KFS053(B)G2 1/29 | HF-KP053(B)G7 1/33 | | |
| | HC-KFS13(B)G2 1/5 | HF-KP13(B)G7 1/5 | | |
| Small capacity, low inertia HC-KFS series with high precision reducer (G2) (B): With brake | HC-KFS13(B)G2 1/9 | HF-KP13(B)G7 1/11 | (Note 1) | |
| | HC-KFS13(B)G2 1/20 | HF-KP13(B)G7 1/21 | | |
| | HC-KFS13(B)G2 1/29 | HF-KP13(B)G7 1/33 | | |
| | HC-KFS23(B)G2 1/5 | HF-KP23(B)G7 1/5 | | |
| | HC-KFS23(B)G2 1/9 | HF-KP23(B)G7 1/11 | | |
| | HC-KFS23(B)G2 1/20 | HF-KP23(B)G7 1/21 | | |
| | HC-KFS23(B)G2 1/29 | HF-KP23(B)G7 1/33 | | |
| | HC-KFS43(B)G2 1/5 | HF-KP43(B)G7 1/5 | | |
| | HC-KFS43(B)G2 1/9 | HF-KP43(B)G7 1/11 | | |
| | HC-KFS43(B)G2 1/20 | HF-KP43(B)G7 1/21 | | |
| | HC-KFS43(B)G2 1/29 | HF-KP43(B)G7 1/33 | | |
| | HC-KFS73(B)G2 1/5 | HF-KP73(B)G7 1/5 | | |
| | HC-KFS73(B)G2 1/9 | HF-KP73(B)G7 1/11 | | |
| | HC-KFS73(B)G2 1/20 | HF-KP73(B)G7 1/21 | | |
| | HC-KFS73(B)G2 1/29 | HF-KP73(B)G7 1/33 | | |

Note 1. Refer to "Appendix 2: 2.2.4 Comparison of Geared Servo Motor Mounting Dimensions" for mounting dimensions.

2. The power supply and encoder connector will be changed.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|---|---------------------|---------------------------|--|-------------|
| Small capacity, low inertia HC-KFS series Flange output type with high precision gear reducer (G5) (B): With brake | HC-KFS053(B)G5 1/5 | HF-KP053(B)G5 1/5 | ○ | |
| | HC-KFS053(B)G5 1/11 | HF-KP053(B)G5 1/11 | | |
| | HC-KFS053(B)G5 1/21 | HF-KP053(B)G5 1/21 | | |
| | HC-KFS053(B)G5 1/33 | HF-KP053(B)G5 1/33 | | |
| | HC-KFS053(B)G5 1/45 | HF-KP053(B)G5 1/45 | | |
| | HC-KFS13(B)G5 1/5 | HF-KP13(B)G5 1/5 | | |
| | HC-KFS13(B)G5 1/11 | HF-KP13(B)G5 1/11 | | |
| | HC-KFS13(B)G5 1/21 | HF-KP13(B)G5 1/21 | | |
| | HC-KFS13(B)G5 1/33 | HF-KP13(B)G5 1/33 | | |
| | HC-KFS13(B)G5 1/45 | HF-KP13(B)G5 1/45 | | |
| | HC-KFS23(B)G5 1/5 | HF-KP23(B)G5 1/5 | | |
| | HC-KFS23(B)G5 1/11 | HF-KP23(B)G5 1/11 | | |
| | HC-KFS23(B)G5 1/21 | HF-KP23(B)G5 1/21 | | |
| | HC-KFS23(B)G5 1/33 | HF-KP23(B)G5 1/33 | | |
| | HC-KFS23(B)G5 1/45 | HF-KP23(B)G5 1/45 | | |
| | HC-KFS43(B)G5 1/5 | HF-KP43(B)G5 1/5 | | |
| | HC-KFS43(B)G5 1/11 | HF-KP43(B)G5 1/11 | | |
| | HC-KFS43(B)G5 1/21 | HF-KP43(B)G5 1/21 | | |
| | HC-KFS43(B)G5 1/33 | HF-KP43(B)G5 1/33 | | |
| | HC-KFS43(B)G5 1/45 | HF-KP43(B)G5 1/45 | | |
| | HC-KFS73(B)G5 1/5 | HF-KP73(B)G5 1/5 | | |
| | HC-KFS73(B)G5 1/11 | HF-KP73(B)G5 1/11 | | |
| | HC-KFS73(B)G5 1/21 | HF-KP73(B)G5 1/21 | | |
| | HC-KFS73(B)G5 1/33 | HF-KP73(B)G5 1/33 | | |
| | HC-KFS73(B)G5 1/45 | HF-KP73(B)G5 1/45 | | |
| Small capacity, low inertia HC-KFS series Shaft output type with high precision gear reducer (G7) (B): With brake | HC-KFS053(B)G7 1/5 | HF-KP053(B)G7 1/5 | ○ | |
| | HC-KFS053(B)G7 1/11 | HF-KP053(B)G7 1/11 | | |
| | HC-KFS053(B)G7 1/21 | HF-KP053(B)G7 1/21 | | |
| | HC-KFS053(B)G7 1/33 | HF-KP053(B)G7 1/33 | | |
| | HC-KFS053(B)G7 1/45 | HF-KP053(B)G7 1/45 | | |
| | HC-KFS13(B)G7 1/5 | HF-KP13(B)G7 1/5 | | |
| | HC-KFS13(B)G7 1/11 | HF-KP13(B)G7 1/11 | | |
| | HC-KFS13(B)G7 1/21 | HF-KP13(B)G7 1/21 | | |
| | HC-KFS13(B)G7 1/33 | HF-KP13(B)G7 1/33 | | |
| | HC-KFS13(B)G7 1/45 | HF-KP13(B)G7 1/45 | | |
| | HC-KFS23(B)G7 1/5 | HF-KP23(B)G7 1/5 | | |
| | HC-KFS23(B)G7 1/11 | HF-KP23(B)G7 1/11 | | |
| | HC-KFS23(B)G7 1/21 | HF-KP23(B)G7 1/21 | | |
| | HC-KFS23(B)G7 1/33 | HF-KP23(B)G7 1/33 | | |
| | HC-KFS23(B)G7 1/45 | HF-KP23(B)G7 1/45 | | |
| | HC-KFS43(B)G7 1/5 | HF-KP43(B)G7 1/5 | | |
| | HC-KFS43(B)G7 1/11 | HF-KP43(B)G7 1/11 | | |
| | HC-KFS43(B)G7 1/21 | HF-KP43(B)G7 1/21 | | |
| | HC-KFS43(B)G7 1/33 | HF-KP43(B)G7 1/33 | | |
| | HC-KFS43(B)G7 1/45 | HF-KP43(B)G7 1/45 | | |
| | HC-KFS73(B)G7 1/5 | HF-KP73(B)G7 1/5 | | |
| | HC-KFS73(B)G7 1/11 | HF-KP73(B)G7 1/11 | | |
| | HC-KFS73(B)G7 1/21 | HF-KP73(B)G7 1/21 | | |
| | HC-KFS73(B)G7 1/33 | HF-KP73(B)G7 1/33 | | |
| | HC-KFS73(B)G7 1/45 | HF-KP73(B)G7 1/45 | | |

Note 1. The power supply and encoder connector will be changed.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|---|---------------------|---------------------------|--|-------------|
| Small capacity, ultra-low inertia HC-MFS series Standard/With brake (B): With brake | HC-MFS053(B) | HF-MP053(B) | ○ | |
| | HC-MFS13(B) | HF-MP13(B) | | |
| | HC-MFS23(B) | HF-MP23(B) | | |
| | HC-MFS43(B) | HF-MP43(B) | | |
| | HC-MFS73(B) | HF-MP73(B) | | |
| | HC-MFS053(B)G1 1/5 | HF-MP053(B)G1 1/5 | | |
| | HC-MFS053(B)G1 1/12 | HF-MP053(B)G1 1/12 | | |
| | HC-MFS053(B)G1 1/20 | HF-MP053(B)G1 1/20 | | |
| | HC-MFS13(B)G1 1/5 | HF-MP13(B)G1 1/5 | | |
| | HC-MFS13(B)G1 1/12 | HF-MP13(B)G1 1/12 | | |
| Small capacity, ultra-low inertia HC-MFS series with general gear reducers (G1) (B): With brake | HC-MFS13(B)G1 1/20 | HF-MP13(B)G1 1/20 | ○ | |
| | HC-MFS23(B)G1 1/5 | HF-MP23(B)G1 1/5 | | |
| | HC-MFS23(B)G1 1/12 | HF-MP23(B)G1 1/12 | | |
| | HC-MFS23(B)G1 1/20 | HF-MP23(B)G1 1/20 | | |
| | HC-MFS43(B)G1 1/5 | HF-MP43(B)G1 1/5 | | |
| | HC-MFS43(B)G1 1/12 | HF-MP43(B)G1 1/12 | | |
| | HC-MFS43(B)G1 1/20 | HF-MP43(B)G1 1/20 | | |
| | HC-MFS73(B)G1 1/5 | HF-MP73(B)G1 1/5 | | |
| | HC-MFS73(B)G1 1/12 | HF-MP73(B)G1 1/12 | | |
| | HC-MFS73(B)G1 1/20 | HF-MP73(B)G1 1/20 | | |
| Small capacity, ultra-low inertia HC-MFS series with high precision reducer (G2) (B): With brake | HC-MFS053(B)G2 1/5 | HF-MP053(B)G7 1/5 | (Note 1) | |
| | HC-MFS053(B)G2 1/9 | HF-MP053(B)G7 1/11 | | |
| | HC-MFS053(B)G2 1/20 | HF-MP053(B)G7 1/21 | | |
| | HC-MFS053(B)G2 1/29 | HF-MP053(B)G7 1/33 | | |
| | HC-MFS13(B)G2 1/5 | HF-MP13(B)G7 1/5 | | |
| | HC-MFS13(B)G2 1/9 | HF-MP13(B)G7 1/11 | | |
| | HC-MFS13(B)G2 1/20 | HF-MP13(B)G7 1/21 | | |
| | HC-MFS13(B)G2 1/29 | HF-MP13(B)G7 1/33 | | |
| | HC-MFS23(B)G2 1/5 | HF-MP23(B)G7 1/5 | | |
| | HC-MFS23(B)G2 1/9 | HF-MP23(B)G7 1/11 | | |
| | HC-MFS23(B)G2 1/20 | HF-MP23(B)G7 1/21 | | |
| | HC-MFS23(B)G2 1/29 | HF-MP23(B)G7 1/33 | | |
| | HC-MFS43(B)G2 1/5 | HF-MP43(B)G7 1/5 | | |
| | HC-MFS43(B)G2 1/9 | HF-MP43(B)G7 1/11 | | |
| | HC-MFS43(B)G2 1/20 | HF-MP43(B)G7 1/21 | | |
| | HC-MFS43(B)G2 1/29 | HF-MP43(B)G7 1/33 | | |
| | HC-MFS73(B)G2 1/5 | HF-MP73(B)G7 1/5 | | |
| | HC-MFS73(B)G2 1/9 | HF-MP73(B)G7 1/11 | | |
| | HC-MFS73(B)G2 1/20 | HF-MP73(B)G7 1/21 | | |
| | HC-MFS73(B)G2 1/29 | HF-MP73(B)G7 1/33 | | |

Note 1. Refer to "Appendix 2: 2.2.4 Comparison of Geared Servo Motor Mounting Dimensions" for mounting dimensions.

2. The power supply and encoder connector will be changed.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|---------------------|---------------------------|--|-------------|
| Small capacity, ultra-low inertia HC-MFS series Flange output type with high precision gear reducer (G5) (B): With brake | HC-MFS053(B)G5 1/5 | HF-MP053(B)G5 1/5 | ○ | |
| | HC-MFS053(B)G5 1/11 | HF-MP053(B)G5 1/11 | | |
| | HC-MFS053(B)G5 1/21 | HF-MP053(B)G5 1/21 | | |
| | HC-MFS053(B)G5 1/33 | HF-MP053(B)G5 1/33 | | |
| | HC-MFS053(B)G5 1/45 | HF-MP053(B)G5 1/45 | | |
| | HC-MFS13(B)G5 1/5 | HF-MP13(B)G5 1/5 | | |
| | HC-MFS13(B)G5 1/11 | HF-MP13(B)G5 1/11 | | |
| | HC-MFS13(B)G5 1/21 | HF-MP13(B)G5 1/21 | | |
| | HC-MFS13(B)G5 1/33 | HF-MP13(B)G5 1/33 | | |
| | HC-MFS13(B)G5 1/45 | HF-MP13(B)G5 1/45 | | |
| | HC-MFS23(B)G5 1/5 | HF-MP23(B)G5 1/5 | | |
| | HC-MFS23(B)G5 1/11 | HF-MP23(B)G5 1/11 | | |
| | HC-MFS23(B)G5 1/21 | HF-MP23(B)G5 1/21 | | |
| | HC-MFS23(B)G5 1/33 | HF-MP23(B)G5 1/33 | | |
| | HC-MFS23(B)G5 1/45 | HF-MP23(B)G5 1/45 | | |
| | HC-MFS43(B)G5 1/5 | HF-MP43(B)G5 1/5 | | |
| | HC-MFS43(B)G5 1/11 | HF-MP43(B)G5 1/11 | | |
| | HC-MFS43(B)G5 1/21 | HF-MP43(B)G5 1/21 | | |
| | HC-MFS43(B)G5 1/33 | HF-MP43(B)G5 1/33 | | |
| | HC-MFS43(B)G5 1/45 | HF-MP43(B)G5 1/45 | | |
| | HC-MFS73(B)G5 1/5 | HF-MP73(B)G5 1/5 | | |
| | HC-MFS73(B)G5 1/11 | HF-MP73(B)G5 1/11 | | |
| | HC-MFS73(B)G5 1/21 | HF-MP73(B)G5 1/21 | | |
| | HC-MFS73(B)G5 1/33 | HF-MP73(B)G5 1/33 | | |
| | HC-MFS73(B)G5 1/45 | HF-MP73(B)G5 1/45 | | |
| Small capacity, ultra-low inertia HC-MFS series Shaft output type with high precision gear reducer (G7) (B): With brake | HC-MFS053(B)G7 1/5 | HF-MP053(B)G7 1/5 | ○ | |
| | HC-MFS053(B)G7 1/11 | HF-MP053(B)G7 1/11 | | |
| | HC-MFS053(B)G7 1/21 | HF-MP053(B)G7 1/21 | | |
| | HC-MFS053(B)G7 1/33 | HF-MP053(B)G7 1/33 | | |
| | HC-MFS053(B)G7 1/45 | HF-MP053(B)G7 1/45 | | |
| | HC-MFS13(B)G7 1/5 | HF-MP13(B)G7 1/5 | | |
| | HC-MFS13(B)G7 1/11 | HF-MP13(B)G7 1/11 | | |
| | HC-MFS13(B)G7 1/21 | HF-MP13(B)G7 1/21 | | |
| | HC-MFS13(B)G7 1/33 | HF-MP13(B)G7 1/33 | | |
| | HC-MFS13(B)G7 1/45 | HF-MP13(B)G7 1/45 | | |
| | HC-MFS23(B)G7 1/5 | HF-MP23(B)G7 1/5 | | |
| | HC-MFS23(B)G7 1/11 | HF-MP23(B)G7 1/11 | | |
| | HC-MFS23(B)G7 1/21 | HF-MP23(B)G7 1/21 | | |
| | HC-MFS23(B)G7 1/33 | HF-MP23(B)G7 1/33 | | |
| | HC-MFS23(B)G7 1/45 | HF-MP23(B)G7 1/45 | | |
| | HC-MFS43(B)G7 1/5 | HF-MP43(B)G7 1/5 | | |
| | HC-MFS43(B)G7 1/11 | HF-MP43(B)G7 1/11 | | |
| | HC-MFS43(B)G7 1/21 | HF-MP43(B)G7 1/21 | | |
| | HC-MFS43(B)G7 1/33 | HF-MP43(B)G7 1/33 | | |
| | HC-MFS43(B)G7 1/45 | HF-MP43(B)G7 1/45 | | |
| | HC-MFS73(B)G7 1/5 | HF-MP73(B)G7 1/5 | | |
| | HC-MFS73(B)G7 1/11 | HF-MP73(B)G7 1/11 | | |
| | HC-MFS73(B)G7 1/21 | HF-MP73(B)G7 1/21 | | |
| | HC-MFS73(B)G7 1/33 | HF-MP73(B)G7 1/33 | | |
| | HC-MFS73(B)G7 1/45 | HF-MP73(B)G7 1/45 | | |

Note 1. The power supply and encoder connector will be changed.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|------------------------|---------------------------|--|--|
| Medium capacity, medium inertia HC-SFS series Standard/With brake (B): With brake | HC-SFS81(B) | HF-SP81(B) | ○ | <ul style="list-style-type: none"> The total length of the motor will be shorter, so confirm that the motor connector does not interfere with the machine side. The HF-SP servo motor does not have an oil seal. Use HF-SP_J when an oil seal is required. |
| | HC-SFS121(B) | HF-SP121(B) | | |
| | HC-SFS201(B) | HF-SP201(B) | | |
| | HC-SFS301(B) | HF-SP301(B) | | |
| | HC-SFS52(B) | HF-SP52(B) | | |
| | HC-SFS102(B) | HF-SP102(B) | | |
| | HC-SFS152(B) | HF-SP152(B) | | |
| | HC-SFS202(B) | HF-SP202(B) | | |
| | HC-SFS352(B) | HF-SP352(B) | | |
| | HC-SFS502(B) | HF-SP502(B) | | |
| | HC-SFS702(B) | HF-SP702(B) | | |
| | HC-SFS53(B) | HF-SP52(B) | | |
| | HC-SFS103(B) | HF-SP102(B) | | |
| | HC-SFS153(B) | HF-SP152(B) | | |
| | HC-SFS203(B) | HF-SP202(B) | | |
| | HC-SFS353(B) | HF-SP352(B) | | |
| Medium capacity, medium inertia HC-SFS series with general gear reducer (B): With brake G1: Flange-mounting G1H: Foot-mounting | HC-SFS52(B)G1(H) 1/6 | HF-SP52(B)G1(H) 1/6 | ○ | <ul style="list-style-type: none"> The total length of the motor will be shorter, so confirm that the motor connector does not interfere with the machine side. |
| | HC-SFS52(B)G1(H) 1/11 | HF-SP52(B)G1(H) 1/11 | | |
| | HC-SFS52(B)G1(H) 1/17 | HF-SP52(B)G1(H) 1/17 | | |
| | HC-SFS52(B)G1(H) 1/29 | HF-SP52(B)G1(H) 1/29 | | |
| | HC-SFS52(B)G1(H) 1/35 | HF-SP52(B)G1(H) 1/35 | | |
| | HC-SFS52(B)G1(H) 1/43 | HF-SP52(B)G1(H) 1/43 | | |
| | HC-SFS52(B)G1(H) 1/59 | HF-SP52(B)G1(H) 1/59 | | |
| | HC-SFS102(B)G1(H) 1/6 | HF-SP102(B)G1(H) 1/6 | | |
| | HC-SFS102(B)G1(H) 1/11 | HF-SP102(B)G1(H) 1/11 | | |
| | HC-SFS102(B)G1(H) 1/17 | HF-SP102(B)G1(H) 1/17 | | |
| | HC-SFS102(B)G1(H) 1/29 | HF-SP102(B)G1(H) 1/29 | | |
| | HC-SFS102(B)G1(H) 1/35 | HF-SP102(B)G1(H) 1/35 | | |
| | HC-SFS102(B)G1(H) 1/43 | HF-SP102(B)G1(H) 1/43 | | |
| | HC-SFS102(B)G1(H) 1/59 | HF-SP102(B)G1(H) 1/59 | | |
| | HC-SFS152(B)G1(H) 1/6 | HF-SP152(B)G1(H) 1/6 | | |
| | HC-SFS152(B)G1(H) 1/11 | HF-SP152(B)G1(H) 1/11 | | |
| | HC-SFS152(B)G1(H) 1/17 | HF-SP152(B)G1(H) 1/17 | | |
| | HC-SFS152(B)G1(H) 1/29 | HF-SP152(B)G1(H) 1/29 | | |
| | HC-SFS152(B)G1(H) 1/35 | HF-SP152(B)G1(H) 1/35 | | |
| | HC-SFS152(B)G1(H) 1/43 | HF-SP152(B)G1(H) 1/43 | | |
| | HC-SFS202(B)G1(H) 1/6 | HF-SP202(B)G1(H) 1/6 | | |
| | HC-SFS202(B)G1(H) 1/11 | HF-SP202(B)G1(H) 1/11 | | |
| | HC-SFS202(B)G1(H) 1/17 | HF-SP202(B)G1(H) 1/17 | | |
| | HC-SFS202(B)G1(H) 1/29 | HF-SP202(B)G1(H) 1/29 | | |
| | HC-SFS202(B)G1(H) 1/35 | HF-SP202(B)G1(H) 1/35 | | |
| | HC-SFS202(B)G1(H) 1/43 | HF-SP202(B)G1(H) 1/43 | | |
| | HC-SFS202(B)G1(H) 1/59 | HF-SP202(B)G1(H) 1/59 | | |
| | HC-SFS352(B)G1(H) 1/6 | HF-SP352(B)G1(H) 1/6 | | |
| | HC-SFS352(B)G1(H) 1/11 | HF-SP352(B)G1(H) 1/11 | | |
| | HC-SFS352(B)G1(H) 1/17 | HF-SP352(B)G1(H) 1/17 | | |
| | HC-SFS352(B)G1(H) 1/29 | HF-SP352(B)G1(H) 1/29 | | |
| | HC-SFS352(B)G1(H) 1/35 | HF-SP352(B)G1(H) 1/35 | | |

Note 1. The power supply and encoder connector will be changed.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|------------------------|---------------------------|--|--|
| Medium capacity, medium inertia HC-SFS series with general gear reducer (B): With brake G1: Flange-mounting G1H: Foot-mounting | HC-SFS352(B)G1(H) 1/43 | HF-SP352(B)G1(H) 1/43 | ○ | ▪ The total length of the motor will be shorter, so confirm that the motor connector does not interfere with the machine side. |
| | HC-SFS352(B)G1(H) 1/59 | HF-SP352(B)G1(H) 1/59 | | |
| | HC-SFS502(B)G1(H) 1/11 | HF-SP502(B)G1(H) 1/11 | | |
| | HC-SFS502(B)G1(H) 1/17 | HF-SP502(B)G1(H) 1/17 | | |
| | HC-SFS502(B)G1(H) 1/29 | HF-SP502(B)G1(H) 1/29 | | |
| | HC-SFS502(B)G1(H) 1/35 | HF-SP502(B)G1(H) 1/35 | | |
| | HC-SFS502(B)G1(H) 1/43 | HF-SP502(B)G1(H) 1/43 | | |
| | HC-SFS702(B)G1(H) 1/11 | HF-SP702(B)G1(H) 1/11 | | |
| | HC-SFS702(B)G1(H) 1/17 | HF-SP702(B)G1(H) 1/17 | | |
| | HC-SFS702(B)G1(H) 1/29 | HF-SP702(B)G1(H) 1/29 | | |
| | HC-SFS702(B)G1(H) 1/35 | HF-SP702(B)G1(H) 1/35 | | |
| | HC-SFS702(B)G1(H) 1/43 | HF-SP702(B)G1(H) 1/43 | | |
| | HC-SFS52(B)G2 1/5 | HF-SP52(B)G7 1/5 | (Note 1) | ▪ The total length of the motor will be shorter, so confirm that the motor connector does not interfere with the machine side. |
| | HC-SFS52(B)G2 1/9 | HF-SP52(B)G7 1/11 | | |
| | HC-SFS52(B)G2 1/20 | HF-SP52(B)G7 1/21 | | |
| | HC-SFS52(B)G2 1/29 | HF-SP52(B)G7 1/33 | | |
| | HC-SFS52(B)G2 1/45 | HF-SP52(B)G7 1/45 | | |
| | HC-SFS102(B)G2 1/5 | HF-SP102(B)G7 1/5 | | |
| | HC-SFS102(B)G2 1/9 | HF-SP102(B)G7 1/11 | | |
| | HC-SFS102(B)G2 1/20 | HF-SP102(B)G7 1/21 | | |
| | HC-SFS102(B)G2 1/29 | HF-SP102(B)G7 1/33 | | |
| | HC-SFS102(B)G2 1/45 | HF-SP102(B)G7 1/45 | | |
| | HC-SFS152(B)G2 1/5 | HF-SP152(B)G7 1/5 | | |
| | HC-SFS152(B)G2 1/9 | HF-SP152(B)G7 1/11 | | |
| | HC-SFS152(B)G2 1/20 | HF-SP152(B)G7 1/21 | | |
| | HC-SFS152(B)G2 1/29 | HF-SP152(B)G7 1/33 | | |
| Medium capacity, medium inertia HF-SFS series with high precision reducer (G2) (B): With brake | HC-SFS152(B)G2 1/45 | HF-SP152(B)G7 1/45 | | |
| | HC-SFS202(B)G2 1/5 | HF-SP202(B)G7 1/5 | | |
| | HC-SFS202(B)G2 1/9 | HF-SP202(B)G7 1/11 | | |
| | HC-SFS202(B)G2 1/20 | HF-SP202(B)G7 1/21 | | |
| | HC-SFS202(B)G2 1/29 | HF-SP202(B)G7 1/33 | | |
| | HC-SFS202(B)G2 1/45 | HF-SP202(B)G7 1/45 | | |
| | HC-SFS352(B)G2 1/5 | HF-SP352(B)G7 1/5 | | |
| | HC-SFS352(B)G2 1/9 | HF-SP352(B)G7 1/11 | | |
| | HC-SFS352(B)G2 1/20 | HF-SP352(B)G7 1/21 | | |
| | HC-SFS352(B)G2 1/29 | HF-SP352(B)G7 1/33 | | |
| | HC-SFS352(B)G2 1/45 | HF-SP352(B)G7 1/45 | | |
| | HC-SFS502(B)G2 1/5 | HF-SP502(B)G7 1/5 | | |
| | HC-SFS502(B)G2 1/9 | HF-SP502(B)G7 1/11 | | |
| | HC-SFS502(B)G2 1/20 | HF-SP502(B)G7 1/21 | | |
| | HC-SFS502(B)G2 1/29 | HF-SP502(B)G7 1/33 | | |
| Medium capacity, medium inertia HC-SFS series Flange output type with high precision gear reducer (G5) (B): With brake | HC-SFS502(B)G2 1/45 | HF-SP502(B)G5 1/45 | ○ | ▪ The total length of the motor will be shorter, so confirm that the motor connector does not interfere with the machine side. |
| | HC-SFS102(B)G5 1/5 | HF-SP102(B)G5 1/5 | | |
| | HC-SFS102(B)G5 1/11 | HF-SP102(B)G5 1/11 | | |
| | HC-SFS102(B)G5 1/21 | HF-SP102(B)G5 1/21 | | |
| | HC-SFS102(B)G5 1/33 | HF-SP102(B)G5 1/33 | | |
| | HC-SFS102(B)G5 1/45 | HF-SP102(B)G5 1/45 | | |
| | HC-SFS102(B)G5 1/11 | HF-SP102(B)G5 1/11 | | |

Note 1. Refer to "Appendix 2: 2.2.4 Comparison of Geared Servo Motor Mounting Dimensions" for mounting dimensions.

2. The power supply and encoder connector will be changed.

| Series | Model | Replacement Model Example | Mounting Compatibility (O: Interchangeable) | Precautions |
|--|---------------------|---------------------------|--|--|
| Medium capacity, medium inertia HC-SFS series Flange output type with high precision gear reducer (G5) (B): With brake | HC-SFS102(B)G5 1/21 | HF-SP102(B)G5 1/21 | O | ▪ The total length of the motor will be shorter, so confirm that the motor connector does not interfere with the machine side. |
| | HC-SFS102(B)G5 1/33 | HF-SP102(B)G5 1/33 | | |
| | HC-SFS102(B)G5 1/45 | HF-SP102(B)G5 1/45 | | |
| | HC-SFS152(B)G5 1/5 | HF-SP152(B)G5 1/5 | | |
| | HC-SFS152(B)G5 1/11 | HF-SP152(B)G5 1/11 | | |
| | HC-SFS152(B)G5 1/21 | HF-SP152(B)G5 1/21 | | |
| | HC-SFS152(B)G5 1/33 | HF-SP152(B)G5 1/33 | | |
| | HC-SFS152(B)G5 1/45 | HF-SP152(B)G5 1/45 | | |
| | HC-SFS202(B)G5 1/5 | HF-SP202(B)G5 1/5 | | |
| | HC-SFS202(B)G5 1/11 | HF-SP202(B)G5 1/11 | | |
| | HC-SFS202(B)G5 1/21 | HF-SP202(B)G5 1/21 | | |
| | HC-SFS202(B)G5 1/33 | HF-SP202(B)G5 1/33 | | |
| | HC-SFS202(B)G5 1/45 | HF-SP202(B)G5 1/45 | | |
| | HC-SFS352(B)G5 1/5 | HF-SP352(B)G5 1/5 | | |
| | HC-SFS352(B)G5 1/11 | HF-SP352(B)G5 1/11 | | |
| | HC-SFS352(B)G5 1/21 | HF-SP352(B)G5 1/21 | | |
| | HC-SFS502(B)G5 1/5 | HF-SP502(B)G5 1/5 | | |
| | HC-SFS502(B)G5 1/11 | HF-SP502(B)G5 1/11 | | |
| | HC-SFS702(B)G5 1/5 | HF-SP702(B)G5 1/5 | | |
| Medium capacity, medium inertia HC-SFS series Shaft output type with high precision gear reducer (G7) (B): With brake | HC-SFS52(B)G7 1/5 | HF-SP52(B)G7 1/5 | O | ▪ The total length of the motor will be shorter, so confirm that the motor connector does not interfere with the machine side. |
| | HC-SFS52(B)G7 1/11 | HF-SP52(B)G7 1/11 | | |
| | HC-SFS52(B)G7 1/21 | HF-SP52(B)G7 1/21 | | |
| | HC-SFS52(B)G7 1/33 | HF-SP52(B)G7 1/33 | | |
| | HC-SFS52(B)G7 1/45 | HF-SP52(B)G7 1/45 | | |
| | HC-SFS102(B)G7 1/5 | HF-SP102(B)G7 1/5 | | |
| | HC-SFS102(B)G7 1/11 | HF-SP102(B)G7 1/11 | | |
| | HC-SFS102(B)G7 1/21 | HF-SP102(B)G7 1/21 | | |
| | HC-SFS102(B)G7 1/33 | HF-SP102(B)G7 1/33 | | |
| | HC-SFS102(B)G7 1/45 | HF-SP102(B)G7 1/45 | | |
| | HC-SFS152(B)G7 1/5 | HF-SP152(B)G7 1/5 | | |
| | HC-SFS152(B)G7 1/11 | HF-SP152(B)G7 1/11 | | |
| | HC-SFS152(B)G7 1/21 | HF-SP152(B)G7 1/21 | | |
| | HC-SFS152(B)G7 1/33 | HF-SP152(B)G7 1/33 | | |
| | HC-SFS152(B)G7 1/45 | HF-SP152(B)G7 1/45 | | |
| | HC-SFS202(B)G7 1/5 | HF-SP202(B)G7 1/5 | | |
| | HC-SFS202(B)G7 1/11 | HF-SP202(B)G7 1/11 | | |
| | HC-SFS202(B)G7 1/21 | HF-SP202(B)G7 1/21 | | |
| | HC-SFS202(B)G7 1/33 | HF-SP202(B)G7 1/33 | | |
| | HC-SFS202(B)G7 1/45 | HF-SP202(B)G7 1/45 | | |
| | HC-SFS352(B)G7 1/5 | HF-SP352(B)G7 1/5 | | |
| | HC-SFS352(B)G7 1/11 | HF-SP352(B)G7 1/11 | | |
| | HC-SFS352(B)G7 1/21 | HF-SP352(B)G7 1/21 | | |
| | HC-SFS502(B)G7 1/5 | HF-SP502(B)G7 1/5 | | |
| | HC-SFS502(B)G7 1/11 | HF-SP502(B)G7 1/11 | | |
| | HC-SFS702(B)G7 1/5 | HF-SP702(B)G7 1/5 | | |

Note 1. The power supply and encoder connector will be changed.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|---|---|---|--|-------------|
| Medium capacity, ultra-low inertia HC-RFS series (B): With brake | HC-RFS103(B) HC-RFS153(B) HC-RFS203(B) HC-RFS353(B) HC-RFS503(B) | HC-RP103(B) HC-RP153(B) HC-RP203(B) HC-RP353(B) HC-RP503(B) | ○ | |
| Medium capacity, ultra-low inertia HC-RFS series with high precision reducer (G2) (B): With brake | HC-RFS103(B)G2 1/5 HC-RFS103(B)G2 1/9 HC-RFS103(B)G2 1/20 HC-RFS103(B)G2 1/29 HC-RFS103(B)G2 1/45 HC-RFS153(B)G2 1/5 HC-RFS153(B)G2 1/9 HC-RFS153(B)G2 1/20 HC-RFS153(B)G2 1/29 HC-RFS153(B)G2 1/45 HC-RFS203(B)G2 1/5 HC-RFS203(B)G2 1/9 HC-RFS203(B)G2 1/20 HC-RFS203(B)G2 1/29 HC-RFS203(B)G2 1/45 HC-RFS353(B)G2 1/5 HC-RFS353(B)G2 1/9 HC-RFS353(B)G2 1/20 HC-RFS353(B)G2 1/29 HC-RFS503(B)G2 1/5 HC-RFS503(B)G2 1/9 HC-RFS503(B)G2 1/20 | HC-RP103(B)G7 1/5 HC-RP103(B)G7 1/11 HC-RP103(B)G7 1/21 HC-RP103(B)G7 1/33 HC-RP103(B)G7 1/45 HC-RP153(B)G7 1/5 HC-RP153(B)G7 1/11 HC-RP153(B)G7 1/21 HC-RP153(B)G7 1/33 HC-RP153(B)G7 1/45 HC-RP203(B)G7 1/5 HC-RP203(B)G7 1/11 HC-RP203(B)G7 1/21 HC-RP203(B)G7 1/33 HC-RP203(B)G7 1/45 HC-RP353(B)G7 1/5 HC-RP353(B)G7 1/11 HC-RP353(B)G7 1/21 HC-RP353(B)G7 1/33 HC-RP503(B)G7 1/5 HC-RP503(B)G7 1/11 HC-RP503(B)G7 1/21 | (Note 1) | |
| Medium capacity, ultra-low inertia HC-RFS series Flange output type with high precision gear reducer (G5) (B): With brake | HC-RFS103(B)G5 1/5 HC-RFS103(B)G5 1/11 HC-RFS103(B)G5 1/21 HC-RFS103(B)G5 1/33 HC-RFS103(B)G5 1/45 HC-RFS153(B)G5 1/5 HC-RFS153(B)G5 1/11 HC-RFS153(B)G5 1/21 HC-RFS153(B)G5 1/33 HC-RFS153(B)G5 1/45 HC-RFS203(B)G5 1/5 HC-RFS203(B)G5 1/11 HC-RFS203(B)G5 1/21 HC-RFS203(B)G5 1/33 HC-RFS203(B)G5 1/45 HC-RFS353(B)G5 1/5 HC-RFS353(B)G5 1/11 HC-RFS353(B)G5 1/21 HC-RFS353(B)G5 1/33 HC-RFS503(B)G5 1/5 HC-RFS503(B)G5 1/11 HC-RFS503(B)G5 1/21 | HC-RP103(B)G5 1/5 HC-RP103(B)G5 1/11 HC-RP103(B)G5 1/21 HC-RP103(B)G5 1/33 HC-RP103(B)G5 1/45 HC-RP153(B)G5 1/5 HC-RP153(B)G5 1/11 HC-RP153(B)G5 1/21 HC-RP153(B)G5 1/33 HC-RP153(B)G5 1/45 HC-RP203(B)G5 1/5 HC-RP203(B)G5 1/11 HC-RP203(B)G5 1/21 HC-RP203(B)G5 1/33 HC-RP203(B)G5 1/45 HC-RP353(B)G5 1/5 HC-RP353(B)G5 1/11 HC-RP353(B)G5 1/21 HC-RP353(B)G5 1/33 HC-RP503(B)G5 1/5 HC-RP503(B)G5 1/11 HC-RP503(B)G5 1/21 | ○ | |

Note 1. Refer to "Appendix 2: 2.2.4 Comparison of Geared Servo Motor Mounting Dimensions" for mounting dimensions.

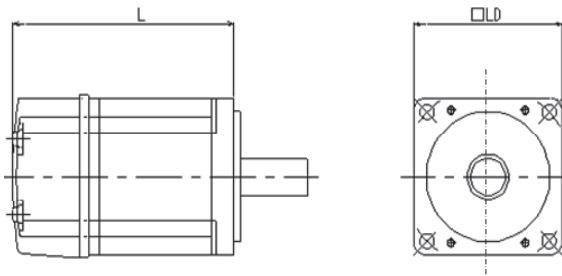
2. The power supply and encoder connector will be changed.

| Series | Model | Replacement Model Example | Mounting Compatibility (○: Interchangeable) | Precautions |
|--|---------------------|---------------------------|--|---|
| Medium capacity, ultra-low inertia HC-RFS series Shaft output type with high precision gear reducer (G7) (B): With brake | HC-RFS103(B)G7 1/5 | HC-RP103(B)G7 1/5 | ○ | |
| | HC-RFS103(B)G7 1/11 | HC-RP103(B)G7 1/11 | | |
| | HC-RFS103(B)G7 1/21 | HC-RP103(B)G7 1/21 | | |
| | HC-RFS103(B)G7 1/33 | HC-RP103(B)G7 1/33 | | |
| | HC-RFS103(B)G7 1/45 | HC-RP103(B)G7 1/45 | | |
| | HC-RFS153(B)G7 1/5 | HC-RP153(B)G7 1/5 | | |
| | HC-RFS153(B)G7 1/11 | HC-RP153(B)G7 1/11 | | |
| | HC-RFS153(B)G7 1/21 | HC-RP153(B)G7 1/21 | | |
| | HC-RFS153(B)G7 1/33 | HC-RP153(B)G7 1/33 | | |
| | HC-RFS153(B)G7 1/45 | HC-RP153(B)G7 1/45 | | |
| | HC-RFS203(B)G7 1/5 | HC-RP203(B)G7 1/5 | | |
| | HC-RFS203(B)G7 1/11 | HC-RP203(B)G7 1/11 | | |
| | HC-RFS203(B)G7 1/21 | HC-RP203(B)G7 1/21 | | |
| | HC-RFS203(B)G7 1/33 | HC-RP203(B)G7 1/33 | | |
| | HC-RFS203(B)G7 1/45 | HC-RP203(B)G7 1/45 | | |
| | HC-RFS353(B)G7 1/5 | HC-RP353(B)G7 1/5 | | |
| | HC-RFS353(B)G7 1/11 | HC-RP353(B)G7 1/11 | | |
| | HC-RFS353(B)G7 1/21 | HC-RP353(B)G7 1/21 | | |
| | HC-RFS353(B)G7 1/33 | HC-RP353(B)G7 1/33 | | |
| Medium capacity, low inertia HC-LFS series (B): With brake | HC-RFS503(B)G7 1/5 | HC-RP503(B)G7 1/5 | ○ | |
| | HC-RFS503(B)G7 1/11 | HC-RP503(B)G7 1/11 | | |
| | HC-RFS503(B)G7 1/21 | HC-RP503(B)G7 1/21 | | |
| | HC-RFS503(B)G7 1/33 | HC-RP503(B)G7 1/33 | | |
| | HC-RFS503(B)G7 1/45 | HC-RP503(B)G7 1/45 | | |
| Small capacity, flat type HC-UFS series (B): With brake | HC-LFS52(B) | HC-LP52(B) | ○ | |
| | HC-LFS102(B) | HC-LP102(B) | | |
| | HC-LFS152(B) | HC-LP152(B) | | |
| | HC-LFS202(B) | HC-LP202(B) | | |
| | HC-LFS302(B) | HC-LP302(B) | | |
| Medium capacity, flat type HC-UFS series (B): With brake | HC-UFS13(B) | HF-KP13(B) | (Note 1) | ▪ The HF-KP servo motor does not have an oil seal. Use HF-KP_J when an oil seal is required. |
| | HC-UFS23(B) | HF-KP23(B) | | |
| | HC-UFS43(B) | HF-KP43(B) | | |
| | HC-UFS73(B) | HF-KP73(B) | | |
| Medium capacity, flat type HC-UFS series (B): With brake | HC-UFS72(B) | HC-UP72(B) | ○ | |
| | HC-UFS152(B) | HC-UP152(B) | | |
| | HC-UFS202(B) | HC-UP202(B) | | |
| | HC-UFS352(B) | HC-UP352(B) | | |
| | HC-UFS502(B) | HC-UP502(B) | | |
| Medium and large capacities, low inertia HA-LFS series (B): With brake | HA-LFS601(B) | HA-LP601(B) | ○ | |
| | HA-LFS701M(B) | HA-LP701M(B) | | |
| | HA-LFS502 | HA-LP502 | | |
| | HA-LFS702 | HA-LP702 | | |

Note 1. Refer to "Appendix 2: 2.2.3 Detailed Comparison of Servo Motor Mounting Dimensions" for mounting dimensions.

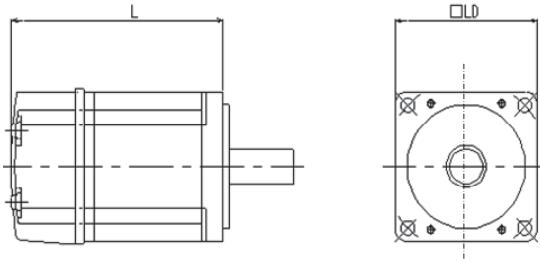
2. The power supply and encoder connector will be changed.

2.2.2 Comparison of Servo Motor Mounting Dimensions



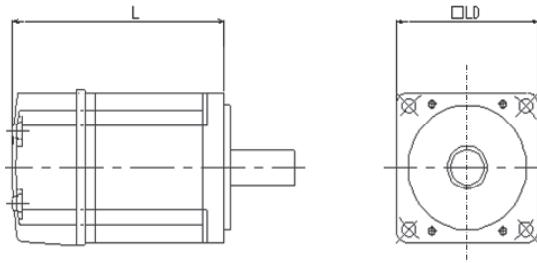
| Currently Used Product | | | Replacement Product | | | Precautions |
|---|--------------|-----|---------------------|--------------|-----|---|
| Model | L | LD | Model | L | LD | |
| HC-KFS053(B) HC-MFS053(B) | 81.5 (109.5) | 40 | HG-KR053(B) | 66.4 (107) | 40 | For replacement from the HC-MFS series, some part of the mounting dimension is different. Refer to "Appendix 2: 2.2.3 Detailed Comparison of Servo Motor Mounting Dimensions" for more details. |
| | | | HF-KP053(B) | 66.4 (107.5) | | |
| | | | HG-KR13(B) | 82.4 (123) | | |
| | | | HF-KP13(B) | 82.4 (123.5) | | |
| HC-KFS13(B) HC-MFS13(B) | 96.5 (124.5) | 60 | HG-KR23(B) ◇ | 76.6 (113.4) | 60 | For the models with the ◇ symbol, some part of the mounting dimension is different. Refer to "Appendix 2: 2.2.3 Detailed Comparison of Servo Motor Mounting Dimensions" for more details. |
| | | | HF-KP23(B) | 76.6 (116.1) | | |
| | | | HG-KR43(B) ◇ | 98.3 (135.1) | | |
| | | | HF-KP43(B) | 98.5 (138) | | |
| HC-KFS73(B) HC-MFS73(B) | 142 (177.5) | 80 | HG-KR73(B) ◇ | 112 (152.3) | 80 | For the models with the ◇ symbol, some part of the mounting dimension is different. Refer to "Appendix 2: 2.2.3 Detailed Comparison of Servo Motor Mounting Dimensions" for more details. |
| | | | HF-MR73(B) ◇ | 113.8 (157) | | |
| | | | HF-KP73(B) | 113.8 (157) | | |
| | | | HF-MP73(B) | 113.8 (157) | | |
| HC-KFS46 HC-KFS410 | 134 | 60 | HG-KR43 ◇ | 98.3 | 60 | |
| | | | HF-KP43 | 98.5 | | |
| HC-SFS81(B) | 170 (203) | 130 | HG-SR81(B) | 146.5 (181) | 130 | |
| | | | HF-SP81(B) | 162.5 (197) | | |
| HC-SFS121(B) | 145 (193) | 176 | HG-SR121(B) | 138.5 (188) | 176 | |
| | | | HF-SP121(B) | 143.5 (193) | | |
| HC-SFS201(B) | 187 (235) | 176 | HG-SR201(B) | 162.5 (212) | 176 | |
| | | | HF-SP201(B) | 183.5 (233) | | |
| HC-SFS301(B) | 208 (256) | 176 | HG-SR301(B) | 178.5 (228) | 176 | |
| | | | HF-SP301(B) | 203.5 (253) | | |
| HC-SFS52(B) HC-SFS524(B) HC-SFS53(B) | 120 (153) | 130 | HG-SR52(B) | 118.5 (153) | 130 | |
| | | | HF-SR52(B) | 118.5 (153) | | |
| | | | HF-SP52(B) | 140.5 (175) | | |
| HC-SFS102(B) HC-SFS1024(B) HC-SFS103(B) | 145 (178) | 176 | HG-SR102(B) | 132.5 (167) | 176 | |
| | | | HF-SP102(B) | 140.5 (175) | | |
| | | | HF-SP102(B) | 146.5 (181) | | |
| HC-SFS152(B) HC-SFS1524(B) HC-SFS153(B) | 170 (203) | 176 | HG-SR152(B) | 146.5 (181) | 176 | |
| | | | HF-SP152(B) | 162.5 (197) | | |
| | | | HF-SP152(B) | 178.5 (228) | | |
| HC-SFS202(B) HC-SFS2024(B) HC-SFS203(B) | 145 (193) | 176 | HG-SR202(B) | 138.5 (188) | 176 | |
| | | | HF-SP202(B) | 143.5 (193) | | |
| | | | HF-SP202(B) | 162.5 (212) | | |
| HC-SFS352(B) HC-SFS3524(B) HC-SFS353(B) | 187 (235) | 176 | HG-SR352(B) | 183.5 (233) | 176 | |
| | | | HF-SP352(B) | 203.5 (253) | | |
| | | | HF-SP352(B) | 218.5 (268) | | |
| HC-SFS502(B) HC-SFS5024(B) | 208 (256) | 176 | HG-SR502(B) | 178.5 (228) | 176 | |
| | | | HF-SP502(B) | 203.5 (253) | | |
| HC-SFS702(B) HC-SFS7024(B) | 292 (340) | 176 | HG-SR702(B) | 218.5 (268) | 176 | |
| | | | HF-SP702(B) | 263.5 (313) | | |

Note 1. As for the dimensions not listed here, refer to the catalog or Instruction Manual. () : With brake [Unit: mm]



| Currently Used Product | | | Replacement Product | | | Precautions | |
|------------------------|---------------|-----|---------------------|---------------|-----|-------------|--|
| Model | L | LD | Model | L | LD | | |
| HC-RFS103(B) | 147 (185) | 100 | HG-RR103(B) | 145.5 (183) | 100 | | |
| HC-RFS153(B) | 172 (210) | | HG-RP103(B) | 145.5 (183.5) | | | |
| HC-RFS203(B) | 197 (235) | | HG-RR153(B) | 170.5 (208) | | | |
| HC-RFS353(B) | 217 (254) | | HG-RP153(B) | 170.5 (208.5) | | | |
| HC-RFS503(B) | 274 (311) | | HG-RR203(B) | 195.5 (233) | | | |
| HC-RFS503(B) | 274 (311) | | HG-RP203(B) | 195.5 (233.5) | | | |
| HC-LFS52(B) | 145.5 (178.5) | 130 | HG-RR353(B) | 215.5 (252) | 130 | | |
| HC-LFS102(B) | 165.5 (198.5) | | HC-RP353(B) | 215.5 (252.5) | | | |
| HC-LFS152(B) | 193 (226) | | HG-RR503(B) | 272.5 (309) | | | |
| HC-LFS202(B) | 200 (248) | | HC-RP503(B) | 272.5 (309.5) | | | |
| HC-LFS302(B) | 250 (298) | | HG-JR73(B) | 145.5 (191) | 90 | | |
| HC-UFS13(B) | 70 (100) | | HC-LP52(B) ◇ | 144 (177) | 130 | | |
| HC-UFS23(B) | 77 (111) | 80 | HG-JR153(B) | 199.5 (245) | 90 | | |
| HC-UFS43(B) | 92 (126) | | HC-LP102(B) ◇ | 164 (197) | 130 | | |
| HC-UFS73(B) | 85 (111) | | HG-JR353(B) | 213 (251.5) | 130 | | |
| HC-UFS72(B) | 110.5 (144) | | HC-LP202(B) ◇ | 198.5 (246.5) | 176 | | |
| HC-UFS152(B) | 120 (153.5) | 123 | HG-JR503(B) | 267 (305.5) | 130 | | |
| HC-UFS202(B) | 118 (161) | | HC-LP302(B) ◇ | 248.5 (296.5) | 176 | | |
| HC-UFS352(B) | 142 (185) | | HG-KR13(B) | 82.4 (123) | 40 | | |
| HC-UFS502(B) | 166 (209) | | HF-KP13(B) | 82.4 (123.5) | 40 | | |
| HC-UFS502(B) | 166 (209) | | HG-KR23(B) | 76.6 (113.4) | 60 | | |
| HC-UFS502(B) | 166 (209) | | HF-KP23(B) | 76.6 (116.1) | | | |
| HC-UFS502(B) | 166 (209) | | HG-KR43(B) | 98.3 (135.1) | | | |
| HC-UFS502(B) | 166 (209) | | HF-KP43(B) | 98.5 (138) | | | |
| HC-UFS502(B) | 166 (209) | 176 | HG-KR73(B) | 112 (152.3) | 80 | | |
| HC-UFS502(B) | 166 (209) | | HF-KP73(B) | 113.8 (157) | 80 | | |
| HC-UFS502(B) | 166 (209) | | HG-UR72(B) | 109 (142.5) | 176 | | |
| HC-UFS502(B) | 166 (209) | | HC-UP72(B) | 109 (142.5) | | | |
| HC-UFS502(B) | 166 (209) | | HG-UR152(B) | 118.5 (152) | | | |
| HC-UFS502(B) | 166 (209) | | HC-UP152(B) | 118.5 (152) | | | |
| HC-UFS502(B) | 166 (209) | 220 | HG-UR202(B) | 116.5 (159.5) | 220 | | |
| HC-UFS502(B) | 166 (209) | | HC-UP202(B) | 116.5 (159.5) | | | |
| HC-UFS502(B) | 166 (209) | | HG-UR352(B) | 140.5 (183.5) | | | |
| HC-UFS502(B) | 166 (209) | | HC-UP352(B) | 140.5 (183.5) | | | |
| HC-UFS502(B) | 166 (209) | | HG-UR502(B) | 164.5 (207.5) | | | |
| HC-UFS502(B) | 166 (209) | | HC-UP502(B) | 164.5 (207.5) | | | |

Note 1. As for the dimensions not listed here, refer to the catalog or Instruction Manual. (): With brake [Unit: mm]



| Currently Used Product | | | Replacement Product | | | Precautions | | |
|------------------------|-----------|------------|---------------------|----------------|-------------|-------------|-----|--|
| Model | L | LD | Model | L | LD | | | |
| HA-LFS601(B) | 480 (550) | 200 | HG-JR601(B) | 299.5 (372) | 220 | | | |
| HA-LFS6014(B) | | | HG-JR6014(B) | 480 (550) | 200 | | | |
| HA-LFS601(B) | | | HA-LP601(B) ◇ | 480 (550) | 200 | | | |
| HA-LFS801(B) | 495 (610) | 250 | HG-JR801(B) | 339.5 (412) | 220 | | | |
| HA-LFS8014(B) | | | HG-JR8014(B) | 439.5 (512) | | | | |
| HA-LFS12K1(B) | 555 (670) | 280 | HG-JR12K1(B) | 439.5 (512) | 250 | | | |
| HA-LFS12K14(B) | | | HG-JR12K14(B) | 664 | | | | |
| HA-LFS15K1 | 605 | 350 | HG-JR15K1 | 476 | 280 | | | |
| HA-LFS15K14 | 640 | | HG-JR15K14 | 600 | | | | |
| HA-LFS20K1 | 650 | 350 | HG-JR20K1 | 538 | 250 | | | |
| HA-LFS20K14 | 685 | | HG-JR20K14 | 600 | | | | |
| HA-LFS25K1 | 785 | 350 | HG-JR25K1 | 664 | 280 | | | |
| HA-LFS25K14 | 785 | | HG-JR25K14 | 600 | | | | |
| HA-LFS30K1 | 495 (610) | 200 | HG-JR30K1 | 339.5 (412) | 220 | | | |
| HA-LFS30K14 | 555 (670) | | HG-JR30K14 | 439.5 (512) | | | | |
| HA-LFS37K1 | 605 | 280 | HG-JR37K1 | 476 | 250 | | | |
| HA-LFS37K14 | 640 | | HG-JR37K14 | 538 | | | | |
| HA-LFS701M(B) | 480 (550) | 200 | HG-JR701M(B) | 299.5 (372) | 220 | | | |
| HA-LFS701M4(B) | | | HG-JP701M(B) | 480 (550) | 200 | | | |
| HA-LFS701M(B) | | | HA-LP701M(B) ◇ | 480 (550) | 200 | | | |
| HA-LFS11K1M(B) | 495 (610) | 250 | HG-JR11K1M(B) | 339.5 (412) | 220 | | | |
| HA-LFS11K1M4(B) | | | HG-JR11K1M4(B) | 439.5 (512) | | | | |
| HA-LFS15K1M(B) | 555 (670) | 350 | HG-JR15K1M(B) | 600 | 280 | | | |
| HA-LFS15K1M4(B) | | | HG-JR15K1M4(B) | 664 | | | | |
| HA-LFS22K1M | 605 | 350 | HG-JR22K1M | 476 | 250 | | | |
| HA-LFS22K1M4 | 640 | | HG-JR22K1M4 | 538 | | | | |
| HA-LFS30K1M | 660 | 350 | HG-JR30K1M | 600 | 280 | | | |
| HA-LFS30K1M4 | 650 | | HG-JR30K1M4 | 664 | | | | |
| HA-LFS37K1M | 685 | 350 | HG-JR37K1M | 600 | 250 | | | |
| HA-LFS45K1M4 | 785 | | HG-JR45K1M4 | 664 | | | | |
| HA-LFS50K1M4 | 785 | 200 | HG-JR55K1M4 | 600 | 280 | | | |
| HA-LFS502 | 300 | | HG-SR502 | 178.5 | 176 | | | |
| HA-LFS702 | 342 | 250 | HA-LP502 ◇ | 298 | 200 | | | |
| HA-LFS11K2(B) | 480 (550) | | HG-SR702 | 218.5 | 176 | | | |
| HA-LFS11K24(B) | 250 | HA-LP702 ◇ | 340 | 200 | | | | |
| HA-LFS15K2(B) | | 495 (610) | | HG-JR11K1M(B) | 339.5 (412) | | 220 | |
| HA-LFS15K24(B) | | | | HG-JR11K1M4(B) | 439.5 (512) | | | |
| HA-LFS22K2(B) | 555 (670) | 280 | HG-JR15K1M(B) | 600 | 250 | | | |
| HA-LFS22K24(B) | | | HG-JR15K1M4(B) | 664 | | | | |
| HA-LFS30K2 | 615 | 350 | HG-JR22K1M | 476 | 280 | | | |
| HA-LFS30K24 | 605 | | HG-JR22K1M4 | 538 | | | | |
| HA-LFS37K2 | 660 | 350 | HG-JR30K1M | 600 | 250 | | | |
| HA-LFS37K24 | 650 | | HG-JR30K1M4 | 664 | | | | |
| HA-LFS45K24 | 640 | 350 | HG-JR37K1M4 | 600 | 280 | | | |
| HA-LFS55K24 | 685 | | HG-JR45K1M4 | 664 | | | | |

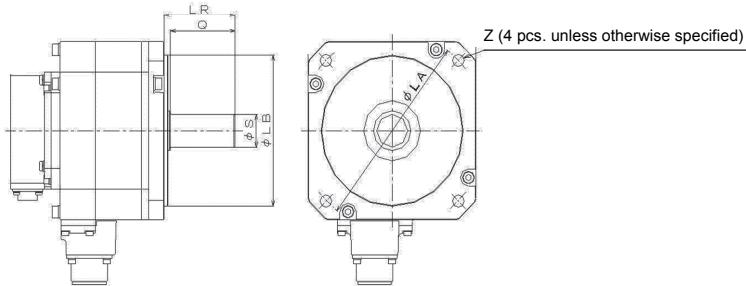
Note 1. As for the dimensions not listed here, refer to the catalog or Instruction Manual. (): With brake [Unit: mm]

The models without the ◇ symbol do not have mounting compatibility.

Refer to "Appendix 2: 2.2.3 Detailed Comparison of Servo Motor Mounting Dimensions" for more details.

2.2.3 Detailed Comparison of Servo Motor Mounting Dimensions

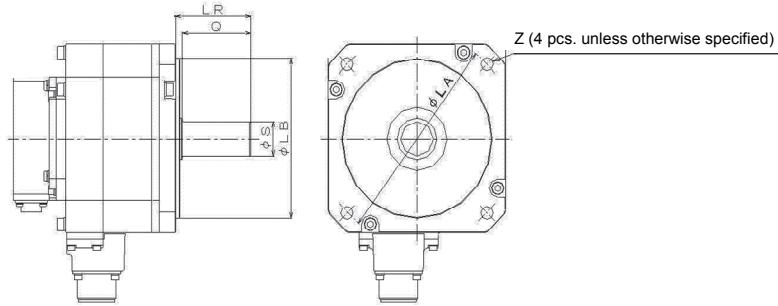
The following table shows the detailed comparison of dimensions between models that have no compatibility in mounting.



| Currently Used Product | | | | | | | Replacement Product | | | | | | |
|---------------------------------|-----|-------|-----|------|----|-------|-------------------------------|-----|-----|-----|------|----|-------|
| Model | LA | LB | LR | Q | S | Z | Model | LA | LB | LR | Q | S | Z |
| HC-MFS053(B) | 46 | 30 | 25 | 22.5 | 8 | 2-4.5 | HG-MR053(B) HF-MP053(B) | 46 | 30 | 25 | 21.5 | 8 | 2-4.5 |
| HC-MFS13(B) | 46 | 30 | 25 | 22.5 | 8 | 2-4.5 | HG-MR13(B) HF-MP13(B) | 46 | 30 | 25 | 21.5 | 8 | 2-4.5 |
| HC-KFS23(B) HC-MFS23(B) | 70 | 50 | 30 | 27 | 14 | 5.8 | HG-KR23(B) HG-MR23(B) | 70 | 50 | 30 | 26 | 14 | 5.8 |
| HC-KFS43(B) HC-MFS43(B) | 70 | 50 | 30 | 27 | 14 | 5.8 | HG-KR43(B) HG-MR43(B) | 70 | 50 | 30 | 26 | 14 | 5.8 |
| HC-KFS73(B) HC-MFS73(B) | 90 | 70 | 40 | 37 | 19 | 6.6 | HG-KR73(B) HG-MR73(B) | 90 | 70 | 40 | 36 | 19 | 6.6 |
| HC-KFS46 | 70 | 50 | 30 | 27 | 14 | 5.8 | HG-KR43 | 70 | 50 | 30 | 26 | 14 | 5.8 |
| HC-KFS410 | 70 | 50 | 30 | 27 | 14 | 5.8 | | | | | | | |
| HC-LFS52(B) | 145 | 110 | 55 | 50 | 24 | 9 | HG-JR73(B) | 100 | 80 | 40 | 30 | 16 | 6.6 |
| HC-LFS102(B) | 145 | 110 | 55 | 50 | 24 | 9 | HG-JR153(B) | 100 | 80 | 40 | 30 | 16 | 6.6 |
| HC-LFS152(B) | 145 | 110 | 55 | 50 | 24 | 9 | HG-JR353(B) | 145 | 110 | 55 | 50 | 28 | 9 |
| HC-LFS202(B) | 200 | 114.3 | 79 | 75 | 35 | 13.5 | HG-JR353(B) | 145 | 110 | 55 | 50 | 28 | 9 |
| HC-LFS302(B) | 200 | 114.3 | 79 | 75 | 35 | 13.5 | HG-JR503(B) | 145 | 110 | 55 | 50 | 28 | 9 |
| HC-UFS13(B) | 70 | 50 | 25 | 19 | 8 | 5.8 | HG-KR13(B) HF-KP13(B) | 46 | 30 | 25 | 21.5 | 8 | 2-4.5 |
| HC-UFS23(B) | 90 | 70 | 30 | 23.5 | 14 | 6.6 | HG-KR23(B) HF-KP23(B) | 70 | 50 | 30 | 26 | 14 | 5.8 |
| HC-UFS43(B) | 90 | 70 | 30 | 23.5 | 14 | 6.6 | HG-KR43(B) HF-KP43(B) | 70 | 50 | 30 | 26 | 14 | 5.8 |
| HC-UFS73(B) | 145 | 110 | 40 | 32.5 | 19 | 9 | HG-KR73(B) HF-KP73(B) | 90 | 70 | 40 | 36 | 19 | 6.6 |
| HA-LFS601(B) HA-LFS6014(B) | 215 | 180 | 85 | 80 | 42 | 14.5 | HG-JR601(B) HG-JR6014(B) | 235 | 200 | 85 | 79 | 42 | 13.5 |
| HA-LFS801(B) HA-LFS8014(B) | 265 | 230 | 110 | 100 | 55 | 14.5 | HG-JR801(B) HG-JR8014(B) | 235 | 200 | 116 | 110 | 55 | 13.5 |
| HA-LFS12K1(B) HA-LFS12K14(B) | 265 | 230 | 110 | 100 | 55 | 14.5 | HG-JR12K1(B) HG-JR12K14(B) | 235 | 200 | 116 | 110 | 55 | 13.5 |
| HA-LFS15K1 HA-LFS15K14 | 300 | 250 | 140 | 140 | 60 | 19 | HG-JR15K1 HG-JR15K14 | 265 | 230 | 140 | 130 | 65 | 24 |
| HA-LFS20K1 HA-LFS20K14 | 300 | 250 | 140 | 140 | 60 | 19 | HG-JR20K1 HG-JR20K14 | 265 | 230 | 140 | 130 | 65 | 24 |
| HA-LFS25K1 HA-LFS25K14 | 350 | 300 | 140 | 140 | 65 | 19 | HG-JR25K1 HG-JR25K14 | 265 | 230 | 140 | 130 | 65 | 24 |
| HA-LFS30K1 HA-LFS30K14 | 350 | 300 | 140 | 140 | 65 | 19 | HG-JR30K1 HG-JR30K14 | 300 | 250 | 140 | 140 | 80 | 24 |
| HA-LFS37K1 HA-LFS37K14 | 350 | 300 | 170 | 170 | 80 | 19 | HG-JR37K1 HG-JR37K14 | 300 | 250 | 140 | 140 | 80 | 24 |

Note 1. As for the dimensions not listed here, refer to the catalog or Instruction Manual. (): With brake [Unit: mm]

2. Dimensions with differences are shown with shading.



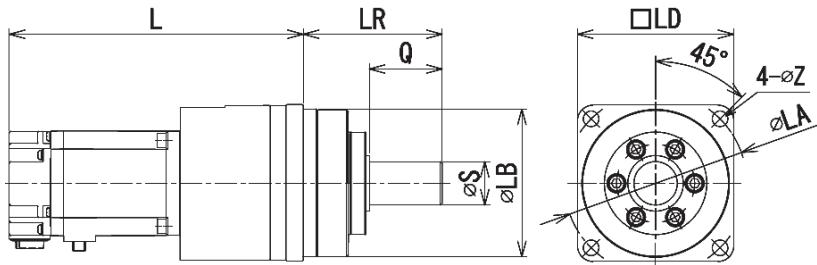
| Currently Used Product | | | | | | | Replacement Product | | | | | | |
|------------------------|-----|-----|-----|-----|----|------|---------------------|-----|-------|-----|-----|----|------|
| Model | LA | LB | LR | Q | S | Z | Model | LA | LB | LR | Q | S | Z |
| HA-LFS701M(B) | 215 | 180 | 85 | 80 | 42 | 14.5 | HG-JR701M(B) | 235 | 200 | 85 | 79 | 42 | 13.5 |
| HA-LFS701M4(B) | | | | | | | HG-JR701M4(B) | | | | | | |
| HA-LFS11K1M(B) | 265 | 230 | 110 | 100 | 55 | 14.5 | HG-JR11K1M(B) | 235 | 200 | 116 | 110 | 55 | 13.5 |
| HA-LFS11K1M4(B) | | | | | | | HG-JR11K1M4(B) | | | | | | |
| HA-LFS15K1M(B) | 265 | 230 | 110 | 100 | 55 | 14.5 | HG-JR15K1M(B) | 235 | 200 | 116 | 110 | 55 | 13.5 |
| HA-LFS15K1M4(B) | | | | | | | HG-JR15K1M4(B) | | | | | | |
| HA-LFS22K1M | 300 | 250 | 140 | 140 | 60 | 19 | HG-JR22K1M | 265 | 230 | 140 | 130 | 65 | 24 |
| HA-LFS22K1M4 | | | | | | | HG-JR22K1M4 | | | | | | |
| HA-LFS30K1M | 300 | 250 | 140 | 140 | 60 | 19 | HG-JR30K1M | 265 | 230 | 140 | 130 | 65 | 24 |
| HA-LFS30K1M4 | | | | | | | HG-JR30K1M4 | | | | | | |
| HA-LFS37K1M | 350 | 300 | 140 | 140 | 65 | 19 | HG-JR37K1M | 265 | 230 | 140 | 130 | 65 | 24 |
| HA-LFS37K1M4 | | | | | | | HG-JR37K1M4 | | | | | | |
| HA-LFS45K1M4 | 350 | 300 | 140 | 140 | 65 | 19 | HG-JR45K1M4 | 300 | 250 | 140 | 140 | 80 | 24 |
| HA-LFS50K1M4 | 350 | 300 | 170 | 170 | 80 | 19 | HG-JR50K1M4 | 300 | 250 | 140 | 140 | 80 | 24 |
| HA-LFS502 | 215 | 180 | 85 | 80 | 42 | 14.5 | HG-SR502 | 200 | 114.3 | 79 | 75 | 35 | 13.5 |
| HA-LFS702 | 215 | 180 | 85 | 80 | 42 | 14.5 | HG-SR702 | 200 | 114.3 | 79 | 75 | 35 | 13.5 |
| HA-LFS11K2(B) | 215 | 180 | 85 | 80 | 42 | 14.5 | HG-JR11K1M(B) | 235 | 200 | 116 | 110 | 55 | 13.5 |
| HA-LFS11K24(B) | | | | | | | HG-JR11K1M4(B) | | | | | | |
| HA-LFS15K2(B) | 265 | 230 | 110 | 100 | 55 | 14.5 | HG-JR11K1M(B) | 235 | 200 | 116 | 110 | 55 | 13.5 |
| HA-LFS15K24(B) | | | | | | | HG-JR11K1M4(B) | | | | | | |
| HA-LFS22K2(B) | 265 | 230 | 110 | 100 | 55 | 14.5 | HG-JR15K1M(B) | 235 | 200 | 116 | 110 | 55 | 13.5 |
| HA-LFS22K24(B) | | | | | | | HG-JR15K1M4(B) | | | | | | |
| HA-LFS30K2 | 300 | 250 | 140 | 140 | 60 | 19 | HG-JR22K1M | 265 | 230 | 140 | 130 | 65 | 24 |
| HA-LFS30K24 | | | | | | | HG-JR22K1M4 | | | | | | |
| HA-LFS37K2 | 300 | 250 | 140 | 140 | 60 | 19 | HG-JR30K1M | 265 | 230 | 140 | 130 | 65 | 24 |
| HA-LFS37K24 | | | | | | | HG-JR30K1M4 | | | | | | |
| HA-LFS45K24 | 350 | 300 | 140 | 140 | 65 | 19 | HG-JR37K1M4 | 265 | 230 | 140 | 130 | 65 | 24 |
| HA-LFS55K24 | 350 | 300 | 140 | 140 | 65 | 19 | HG-JR45K1M4 | 300 | 250 | 140 | 140 | 80 | 24 |

Note 1. As for the dimensions not listed here, refer to the catalog or Instruction Manual. (): With brake [Unit: mm]

2. Dimensions with differences are shown with shading.

2.2.4 Comparison of Geared Servo Motor Mounting Dimensions

(For high precision applications: HC-KFS, HC-MFS_G2 → HG-KR, HF-KP, HF-MP_G7)

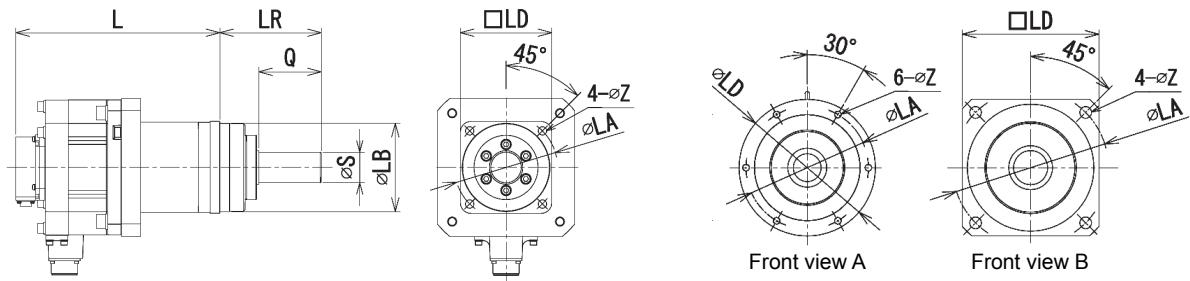


| Output (W) | HC-KFS, HC-MFS series (G2) | | | | | | | | HG-KR, HF-KP, HF-MP series (G7) | | | | | | | | | |
|---------------|----------------------------|----------------|-----|----|----|-----|-----|-----|---------------------------------|--------------------|------------------|-----|----|----|-----|-----|-----|-----|
| | Reduction ratio | L | LR | Q | S | LA | LB | LD | Z | Reduction ratio | L | LR | Q | S | LA | LB | LD | Z |
| 50 | 1/5 | 130 (158) | 55 | 25 | 16 | 80 | 65 | 70 | 6.6 | 1/5 | 105.9 (146.5) | 42 | 20 | 10 | 46 | 40 | 40 | 3.4 |
| | | | | | | | | | | | 130.4 (171) | 58 | 28 | 16 | 70 | 56 | 60 | 5.5 |
| | 1/9 | 146 (174) | 55 | 25 | 16 | 80 | 65 | 70 | 6.6 | 1/9 | 105.9 (146.5) | 42 | 20 | 10 | 46 | 40 | 40 | 3.4 |
| | 1/20 | 146 (174) | 55 | 25 | 16 | 80 | 65 | 70 | 6.6 | 1/21 | 130.4 (171) | 58 | 28 | 16 | 70 | 56 | 60 | 5.5 |
| 100 | 1/29 | 146 (174) | 55 | 25 | 16 | 80 | 65 | 70 | 6.6 | 1/33 | 130.4 (171) | 58 | 28 | 16 | 70 | 56 | 60 | 5.5 |
| | 1/5 | 145 (173) | 55 | 25 | 16 | 80 | 65 | 70 | 6.6 | 1/5 | 121.9 (162.5) | 42 | 20 | 10 | 46 | 40 | 40 | 3.4 |
| | | | | | | | | | | | 146.4 (187) | 58 | 28 | 16 | 70 | 56 | 60 | 5.5 |
| | 1/9 | 161 (189) | 55 | 25 | 16 | 80 | 65 | 70 | 6.6 | 1/11 | 146.4 (187) | 58 | 28 | 16 | 70 | 56 | 60 | 5.5 |
| 200 | 1/20 | 167 (195) | 75 | 35 | 20 | 100 | 80 | 85 | 6.6 | 1/21 | 146.4 (187) | 58 | 28 | 16 | 70 | 56 | 60 | 5.5 |
| | 1/29 | 167 (195) | 75 | 35 | 20 | 100 | 80 | 85 | 6.6 | 1/33 | 148.9 (189.5) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/5 | 157 (189) | 55 | 25 | 16 | 80 | 65 | 70 | 6.6 | 1/5 | 140.6 (177.4) | 58 | 28 | 16 | 70 | 56 | 60 | 5.5 |
| | 1/9 | 175 (207) | 75 | 35 | 20 | 100 | 80 | 85 | 6.6 | 1/11 | 140.6 (177.4) | 58 | 28 | 16 | 70 | 56 | 60 | 5.5 |
| 400 | 1/20 | 180 (212) | 85 | 40 | 25 | 115 | 95 | 100 | 9 | 1/21 | 147.6 (184.4) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/29 | 180 (212) | 85 | 40 | 25 | 115 | 95 | 100 | 9 | 1/33 | 147.6 (184.4) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/5 | 184 (216) | 75 | 35 | 20 | 100 | 80 | 85 | 6.6 | 1/5 | 162.3 (199.1) | 58 | 28 | 16 | 70 | 56 | 60 | 5.5 |
| | 1/9 | 205 (237) | 85 | 40 | 25 | 115 | 95 | 100 | 9 | 1/11 | 169.3 (206.1) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| 750 | 1/20 | 211 (243) | 100 | 50 | 32 | 135 | 110 | 115 | 11 | 1/21 | 169.3 (206.1) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/29 | 211 (243) | 100 | 50 | 32 | 135 | 110 | 115 | 11 | 1/33 | 181.3 (218.1) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/5 | 212 (247.5) | 85 | 40 | 25 | 115 | 95 | 100 | 9 | 1/5 | 190 (230.3) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/9 | 240 (275.5) | 100 | 50 | 32 | 135 | 110 | 115 | 11 | 1/11 | 190 (230.3) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/20 | 248 (283.5) | 115 | 60 | 40 | 150 | 125 | 130 | 14 | 1/21 | 200 (240.3) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/29 | 248 (283.5) | 115 | 60 | 40 | 150 | 125 | 130 | 14 | 1/33 | 200 (240.3) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |

Note 1. As for the dimensions not listed here, refer to the catalog or Instruction Manual. (B): With brake [Unit: mm]

(For high precision applications: HC-SFS_G2 → HG-SR, HF-SP_G7 0.5 kW to 1.5 kW)

HC-SFS_G2 front view

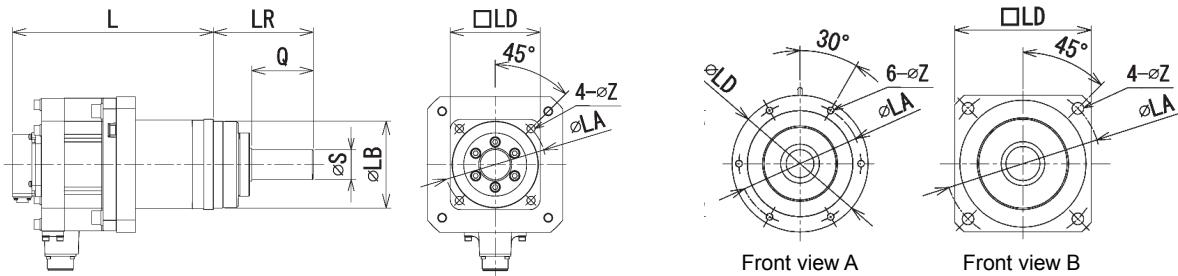


| Output (kW) | HC-SFS series (G2) | | | | | | | | | HG-SR, HF-SP series (G7) | | | | | | | | | |
|----------------|--------------------|--------------|-----|----|----|-----|-----|-----|----|--------------------------|--------------------|----------------|-----|----|----|-----|-----|-----|----|
| | Reduction ratio | L | LR | Q | S | LA | LB | LD | Z | Front view | Reduction ratio | L | LR | Q | S | LA | LB | LD | Z |
| 0.5 | 1/5 | 276 (309) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/5 | 213.5 (248) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/9 | 288 (321) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/11 | 213.5 (248) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/20 | 309 (342) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/21 | 225.5 (260) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/29 | 337 (370) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/33 | 225.5 (260) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/45 | 343 (376) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/45 | 225.5 (260) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| 1.0 | 1/5 | 301 (334) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/5 | 227.5 (262) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/9 | 313 (346) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/11 | 239.5 (274) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/20 | 362 (395) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/21 | 239.5 (274) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/29 | 362 (395) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/33 | 255.5 (290) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/45 | 389 (422) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/45 | 255.5 (290) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| 1.5 | 1/5 | 326 (359) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/5 | 241.5 (276) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/9 | 379 (412) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/11 | 253.5 (288) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/20 | 387 (420) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/21 | 269.5 (304) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/29 | 411 (444) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/33 | 269.5 (304) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/45 | 414 (447) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/45 | 269.5 (304) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |

Note 1. As for the dimensions not listed here, refer to the catalog or Instruction Manual. (): With brake [Unit: mm]

(For high precision applications: HC-SFS_G2 → HG-SR, HF-SP_G7 2.0 kW to 7.0 kW)

HC-SFS_G2 front view

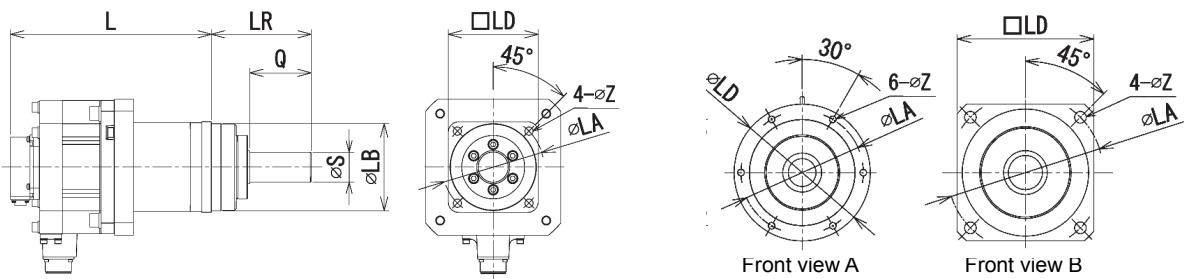


| Output (kW) | HC-SFS series (G2) | | | | | | | | | HG-SR, HF-SP series (G7) | | | | | | | | | |
|----------------|--------------------|--------------|-----|----|----|-----|-----|-----|----|--------------------------|-----------------|----------------|-----|----|----|-----|-----|-----|----|
| | Reduction ratio | L | LR | Q | S | LA | LB | LD | Z | Front view | Reduction ratio | L | LR | Q | S | LA | LB | LD | Z |
| 2.0 | 1/5 | 348 (396) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/5 | 267.5 (317) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/9 | 375 (423) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/11 | 267.5 (317) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/20 | 407 (455) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/21 | 287.5 (337) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/29 | 407 (455) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/33 | 287.5 (337) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/45 | 410 (458) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/45 | 287.5 (337) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| 3.5 | 1/5 | 410 (458) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/5 | 291.5 (341) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/9 | 442 (490) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/11 | 311.5 (361) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/20 | 449 (497) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/21 | 311.5 (361) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| 5.0 | 1/5 | 431 (479) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/5 | 327.5 (377) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/9 | 463 (511) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/11 | 327.5 (377) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| 7.0 | 1/5 | 515 (563) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/5 | 367.5 (417) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |

Note 1. As for the dimensions not listed here, refer to the catalog or Instruction Manual. (): With brake [Unit: mm]

(For high precision applications: HC-RFS_G2 → HG-SR_G7)

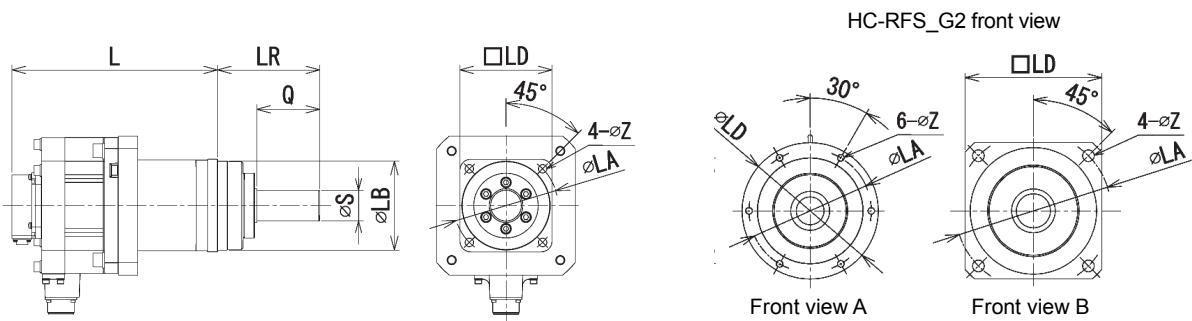
HC-RFS_G2 front view



| Output (kW) | HC-RFS series (G2) | | | | | | | | | | HG-SR series (G7) | | | | | | | | | |
|----------------|--------------------|--------------|-----|----|----|-----|-----|-----|----|------------|--------------------|----------------|-----|----|----|-----|-----|-----|----|--|
| | Reduction ratio | L | LR | Q | S | LA | LB | LD | Z | Front view | Reduction ratio | L | LR | Q | S | LA | LB | LD | Z | |
| 1.0 | 1/5 | 301 (339) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/5 | 227.5 (262) | 80 | 42 | 25 | 105 | 85 | 90 | 9 | |
| | 1/9 | 313 (351) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/11 | 239.5 (274) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | |
| | 1/20 | 354 (392) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/21 | 239.5 (274) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | |
| | 1/29 | 354 (392) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/33 | 255.5 (290) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |
| | 1/45 | 364 (402) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/45 | 255.5 (290) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |
| 1.5 | 1/5 | 326 (364) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/5 | 241.5 (276) | 80 | 42 | 25 | 105 | 85 | 90 | 9 | |
| | 1/9 | 375 (413) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/11 | 253.5 (288) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | |
| | 1/20 | 379 (417) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/21 | 269.5 (304) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |
| | 1/29 | 379 (417) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/33 | 269.5 (304) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |
| | 1/45 | 410 (448) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/45 | 269.5 (304) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |
| 2.0 | 1/5 | 351 (389) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/5 | 267.5 (317) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | |
| | 1/9 | 400 (438) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/11 | 267.5 (317) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | |
| | 1/20 | 404 (442) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/21 | 287.5 (337) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |
| | 1/29 | 425 (463) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/33 | 287.5 (337) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |
| | 1/45 | 435 (473) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/45 | 287.5 (337) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |
| 3.5 | 1/5 | 418 (455) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/5 | 291.5 (341) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | |
| | 1/9 | 470 (507) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/11 | 311.5 (361) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |
| | 1/20 | 470 (507) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/21 | 311.5 (361) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |
| | 1/29 | 470 (507) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/21 | 311.5 (361) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |
| 5.0 | 1/5 | 495 (532) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/5 | 327.5 (377) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |
| | 1/9 | 527 (564) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/11 | 327.5 (377) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |
| | 1/20 | 527 (564) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/11 | 327.5 (377) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | |

Note 1. As for the dimensions not listed here, refer to the catalog or Instruction Manual. (): With brake [Unit: mm]

(For high precision applications: HC-RFS_G2 → HC-RP_G7)

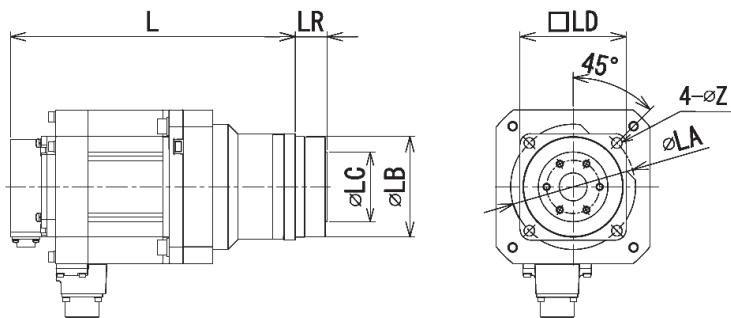


HC-RFS_G2 front view

| Output (kW) | HC-RFS series (G2) | | | | | | | | | HC-RP series (G7) | | | | | | | | | |
|----------------|--------------------|--------------|-----|----|----|-----|-----|-----|----|-------------------|--------------------|------------------|-----|----|----|-----|-----|-----|----|
| | Reduction ratio | L | LR | Q | S | LA | LB | LD | Z | Front view | Reduction ratio | L | LR | Q | S | LA | LB | LD | Z |
| 1.0 | 1/5 | 301 (339) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/5 | 227.5 (265.5) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/9 | 313 (351) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/11 | 227.5 (265.5) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/20 | 354 (392) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/21 | 255.5 (293.5) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/29 | 354 (392) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/33 | 255.5 (293.5) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/45 | 364 (402) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/45 | 268.5 (306.5) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| 1.5 | 1/5 | 326 (364) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/5 | 252.5 (290.5) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/9 | 375 (413) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/11 | 280.5 (318.5) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/20 | 379 (417) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/21 | 280.5 (318.5) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/29 | 379 (417) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/33 | 293.5 (331.5) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/45 | 410 (448) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/45 | 293.5 (331.5) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| 2.0 | 1/5 | 351 (389) | 100 | 55 | 35 | 160 | 130 | 140 | 12 | B | 1/5 | 277.5 (315.5) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/9 | 400 (438) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/11 | 305.5 (343.5) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/20 | 404 (442) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/21 | 318.5 (356.5) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/29 | 425 (463) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/33 | 318.5 (356.5) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/45 | 435 (473) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/45 | 318.5 (356.5) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| 3.5 | 1/5 | 418 (455) | 140 | 75 | 50 | 220 | 190 | 245 | 12 | A | 1/5 | 344.5 (381.5) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/9 | 470 (507) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/11 | 344.5 (381.5) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/20 | 470 (507) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/21 | 364.5 (401.5) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/29 | 470 (507) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/33 | 364.5 (401.5) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| 5.0 | 1/5 | 495 (532) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/5 | 401.5 (438.5) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/9 | 527 (564) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/11 | 421.5 (458.5) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/20 | 527 (564) | 160 | 90 | 60 | 280 | 240 | 310 | 14 | A | 1/21 | 421.5 (458.5) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |

Note 1. As for the dimensions not listed here, refer to the catalog or Instruction Manual. () : With brake [Unit: mm]

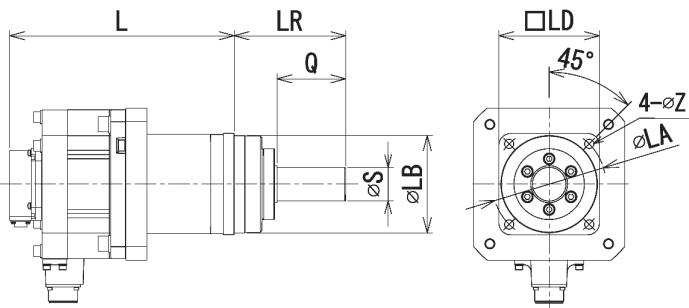
(For high precision applications: HC-RFS_G5 → HG-SR_G5)



| Output (kW) | HC-RFS series (G5) | | | | | | | HG-SR series (G5) | | | | | | | | |
|----------------|--------------------|--------------|----|-----|-----|-----|-----|-------------------|-----------------|----------------|----|-----|-----|-----|-----|----|
| | Reduction ratio | L | LR | LA | LB | LC | LD | Z | Reduction ratio | L | LR | LA | LB | LC | LD | Z |
| 1.0 | 1/5 | 229 (267) | 27 | 105 | 85 | 59 | 90 | 9 | 1/5 | 227.5 (262) | 27 | 105 | 85 | 59 | 90 | 9 |
| | 1/11 | 229 (267) | 27 | 105 | 85 | 59 | 90 | 9 | 1/11 | 239.5 (274) | 35 | 135 | 115 | 84 | 120 | 11 |
| | 1/21 | 257 (295) | 35 | 135 | 115 | 84 | 120 | 11 | 1/21 | 239.5 (274) | 35 | 135 | 115 | 84 | 120 | 11 |
| | 1/33 | 257 (295) | 35 | 135 | 115 | 84 | 120 | 11 | 1/33 | 255.5 (290) | 53 | 190 | 165 | 122 | 170 | 14 |
| | 1/45 | 270 (308) | 53 | 190 | 165 | 122 | 170 | 14 | 1/45 | 255.5 (290) | 53 | 190 | 165 | 122 | 170 | 14 |
| 1.5 | 1/5 | 254 (292) | 27 | 105 | 85 | 59 | 90 | 9 | 1/5 | 241.5 (276) | 27 | 105 | 85 | 59 | 90 | 9 |
| | 1/11 | 282 (320) | 35 | 135 | 115 | 84 | 120 | 11 | 1/11 | 253.5 (288) | 35 | 135 | 115 | 84 | 120 | 11 |
| | 1/21 | 282 (320) | 35 | 135 | 115 | 84 | 120 | 11 | 1/21 | 269.5 (304) | 53 | 190 | 165 | 122 | 170 | 14 |
| | 1/33 | 295 (333) | 53 | 190 | 165 | 122 | 170 | 14 | 1/33 | 269.5 (304) | 53 | 190 | 165 | 122 | 170 | 14 |
| | 1/45 | 295 (333) | 53 | 190 | 165 | 122 | 170 | 14 | 1/45 | 269.5 (304) | 53 | 190 | 165 | 122 | 170 | 14 |
| 2.0 | 1/5 | 279 (317) | 27 | 105 | 85 | 59 | 90 | 9 | 1/5 | 267.5 (317) | 35 | 135 | 115 | 84 | 120 | 11 |
| | 1/11 | 307 (345) | 35 | 135 | 115 | 84 | 120 | 11 | 1/11 | 267.5 (317) | 35 | 135 | 115 | 84 | 120 | 11 |
| | 1/21 | 320 (358) | 53 | 190 | 165 | 122 | 170 | 14 | 1/21 | 287.5 (337) | 53 | 190 | 165 | 122 | 170 | 14 |
| | 1/33 | 320 (358) | 53 | 190 | 165 | 122 | 170 | 14 | 1/33 | 287.5 (337) | 53 | 190 | 165 | 122 | 170 | 14 |
| | 1/45 | 320 (358) | 53 | 190 | 165 | 122 | 170 | 14 | 1/45 | 287.5 (337) | 53 | 190 | 165 | 122 | 170 | 14 |
| 3.5 | 1/5 | 346 (383) | 35 | 135 | 115 | 84 | 120 | 11 | 1/5 | 291.5 (341) | 35 | 135 | 115 | 84 | 120 | 11 |
| | 1/11 | 346 (383) | 35 | 135 | 115 | 84 | 120 | 11 | 1/11 | 311.5 (361) | 53 | 190 | 165 | 122 | 170 | 14 |
| | 1/21 | 366 (403) | 53 | 190 | 165 | 122 | 170 | 14 | 1/21 | 311.5 (361) | 53 | 190 | 165 | 122 | 170 | 14 |
| | 1/33 | 366 (403) | 53 | 190 | 165 | 122 | 170 | 14 | 1/21 | 311.5 (361) | 53 | 190 | 165 | 122 | 170 | 14 |
| 5.0 | 1/5 | 403 (440) | 35 | 135 | 115 | 84 | 120 | 11 | 1/5 | 327.5 (377) | 53 | 190 | 165 | 122 | 170 | 14 |
| | 1/11 | 423 (460) | 53 | 190 | 165 | 122 | 170 | 14 | 1/11 | 327.5 (377) | 53 | 190 | 165 | 122 | 170 | 14 |
| | 1/21 | 423 (460) | 53 | 190 | 165 | 122 | 170 | 14 | 1/11 | 327.5 (377) | 53 | 190 | 165 | 122 | 170 | 14 |

Note 1. As for the dimensions not listed here, refer to the catalog or Instruction Manual. (): With brake [Unit: mm]

(For high precision applications: HC-RFS_G7 → HG-SR_G7)



| Output (kW) | HC-RFS series (G7) | | | | | | | | HG-SR series (G7) | | | | | | | | | |
|----------------|--------------------|--------------|-----|----|----|-----|-----|-----|-------------------|--------------------|----------------|-----|----|----|-----|-----|-----|----|
| | Reduction ratio | L | LR | Q | S | LA | LB | LD | Z | Reduction ratio | L | LR | Q | S | LA | LB | LD | Z |
| 1.0 | 1/5 | 229 (267) | 80 | 42 | 25 | 105 | 85 | 90 | 9 | 1/5 | 227.5 (262) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/11 | 229 (267) | 80 | 42 | 25 | 105 | 85 | 90 | 9 | 1/11 | 239.5 (274) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/21 | 257 (295) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | 1/21 | 239.5 (274) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/33 | 257 (295) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | 1/33 | 255.5 (290) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/45 | 270 (308) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | 1/45 | 255.5 (290) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| 1.5 | 1/5 | 254 (292) | 80 | 42 | 25 | 105 | 85 | 90 | 9 | 1/5 | 241.5 (276) | 80 | 42 | 25 | 105 | 85 | 90 | 9 |
| | 1/11 | 282 (320) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | 1/11 | 253.5 (288) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/21 | 282 (320) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | 1/21 | 269.5 (304) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/33 | 295 (333) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | 1/33 | 269.5 (304) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/45 | 295 (333) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | 1/45 | 269.5 (304) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| 2.0 | 1/5 | 279 (317) | 80 | 42 | 25 | 105 | 85 | 90 | 9 | 1/5 | 267.5 (317) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/11 | 307 (345) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | 1/11 | 267.5 (317) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/21 | 320 (358) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | 1/21 | 287.5 (337) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/33 | 320 (358) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | 1/33 | 287.5 (337) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/45 | 320 (358) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | 1/45 | 287.5 (337) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| 3.5 | 1/5 | 346 (383) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | 1/5 | 291.5 (341) | 133 | 82 | 40 | 135 | 115 | 120 | 11 |
| | 1/11 | 346 (383) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | 1/11 | 311.5 (361) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/21 | 366 (403) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | 1/21 | 311.5 (361) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/33 | 366 (403) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | 1/21 | 311.5 (361) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| 5.0 | 1/5 | 403 (440) | 133 | 82 | 40 | 135 | 115 | 120 | 11 | 1/5 | 327.5 (377) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/11 | 423 (460) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | 1/11 | 327.5 (377) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |
| | 1/21 | 423 (460) | 156 | 82 | 50 | 190 | 165 | 170 | 14 | 1/21 | 327.5 (377) | 156 | 82 | 50 | 190 | 165 | 170 | 14 |

Note 1. As for the dimensions not listed here, refer to the catalog or Instruction Manual. () : With brake [Unit: mm]

2.2.5 Comparison of Actual Reduction Ratios for Geared Servo Motors

When replacing HC-KFS or HC-MFS_G1 with HG-KR_G1, some models require setting the electronic gear because actual reduction ratios are different.

(For general industrial machines: HC-KFS, HC-MFS_G1 → HG-KR_G1)

| Output (W) | Reduction ratio | Actual reduction ratio | |
|------------|-----------------|----------------------------|-------------------|
| | | HC-KFS, HC-MFS series (G1) | HG-KR series (G1) |
| 50 | 1/5 | 9/44 | 9/44 |
| | 1/12 | 49/576 | 49/576 |
| | 1/20 | 25/484 | 25/484 |
| 100 | 1/5 | 9/44 | 9/44 |
| | 1/12 | 49/576 | 49/576 |
| | 1/20 | 25/484 | 25/484 |
| 200 | 1/5 | 19/96 | 19/96 |
| | 1/12 | 25/288 | 961/11664 |
| | 1/20 | 253/5000 | 513/9984 |
| 400 | 1/5 | 19/96 | 19/96 |
| | 1/12 | 25/288 | 961/11664 |
| | 1/20 | 253/5000 | 7/135 |
| 750 | 1/5 | 1/5 | 1/5 |
| | 1/12 | 525/6048 | 7/87 |
| | 1/20 | 625/12544 | 625/12544 |

Note. Actual reduction ratios with differences are shown with shading.

2.2.6 Comparison of Moment of Inertia

| Series | Currently Used Product | | | Replacement Product | | |
|---|------------------------|--|--------------------------------|---------------------|--|--------------------------------|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Small capacity, low inertia HC-KFS series (B): With brake | HC-KFS053(B) | 0.053 (0.056) | 15 times or less | HG-KR053(B) | 0.0450 (0.0472) | 17 times or less |
| | HC-KFS13(B) | 0.084 (0.087) | | HF-KP053(B) | 0.052 (0.054) | 15 times or less |
| | HC-KFS23(B) | 0.260 (0.310) | 24 times or less | HG-KR13(B) | 0.0777 (0.0837) | 17 times or less |
| | HC-KFS43(B) | 0.460 (0.510) | 22 times or less | HF-KP13(B) | 0.088 (0.090) | 15 times or less |
| | HC-KFS73(B) | 1.51 (1.635) | 15 times or less | HG-KR23(B) | 0.221 (0.243) | 26 times or less |
| | HC-KFS46 | 0.64 | | HF-KP23(B) | 0.24 (0.31) | 24 times or less |
| | HC-KFS410 | 0.47 | | HG-KR43(B) | 0.371 (0.393) | 25 times or less |
| | | | | HF-KP43(B) | 0.42 (0.50) | 22 times or less |
| Small capacity, low inertia HC-KFS series with general gear reducers (G1) (B): With brake | HC-KFS053(B)G1 1/5 | 0.090 (0.093) | 5 times or less | HG-KR053(B)G1 1/5 | 0.0820 (0.0840) | 5 times or less |
| | HC-KFS053(B)G1 1/12 | 0.112 (0.115) | | HF-KP053(B)G1 1/5 | 0.089 (0.091) | |
| | HC-KFS053(B)G1 1/20 | 0.094 (0.097) | | HG-KR053(B)G1 1/12 | 0.104 (0.106) | |
| | HC-KFS13(B)G1 1/5 | 0.121 (0.124) | | HF-KP053(B)G1 1/12 | 0.111 (0.113) | |
| | HC-KFS13(B)G1 1/12 | 0.143 (0.146) | | HG-KR053(B)G1 1/20 | 0.0860 (0.0880) | |
| | HC-KFS13(B)G1 1/20 | 0.125 (0.128) | | HF-KP053(B)G1 1/20 | 0.093 (0.095) | |
| | HC-KFS23(B)G1 1/5 | 0.420 (0.470) | | HG-KR13(B)G1 1/5 | 0.115 (0.121) | |
| | HC-KFS23(B)G1 1/12 | 0.470 (0.520) | | HF-KP13(B)G1 1/5 | 0.125 (0.127) | |
| | HC-KFS23(B)G1 1/20 | 0.440 (0.490) | 7 times or less | HG-KR13(B)G1 1/12 | 0.137 (0.143) | 7 times or less |
| | HC-KFS43(B)G1 1/5 | 0.610 (0.660) | | HF-KP13(B)G1 1/12 | 0.147 (0.149) | |
| | HC-KFS43(B)G1 1/12 | 0.660 (0.710) | | HG-KR13(B)G1 1/20 | 0.119 (0.125) | |
| | HC-KFS43(B)G1 1/20 | 0.970 (1.02) | | HF-KP13(B)G1 1/20 | 0.129 (0.131) | |
| | HC-KFS73(B)G1 1/5 | 1.930 (2.055) | 5 times or less | HG-KR23(B)G1 1/5 | 0.375 (0.397) | 5 times or less |
| | HC-KFS73(B)G1 1/12 | 2.596 (2.721) | | HF-KP23(B)G1 1/5 | 0.400 (0.470) | |
| | HC-KFS73(B)G1 1/20 | 2.660 (2.785) | | HG-KR23(B)G1 1/12 | 0.418 (0.440) | |
| | | | | HF-KP23(B)G1 1/12 | 0.450 (0.520) | |
| | | | | HG-KR23(B)G1 1/20 | 0.391 (0.413) | |
| | | | | HF-KP23(B)G1 1/20 | 0.420 (0.490) | |
| | | | | HG-KR43(B)G1 1/5 | 0.525 (0.547) | |
| | | | | HF-KP43(B)G1 1/5 | 0.570 (0.650) | |
| | | | | HG-KR43(B)G1 1/12 | 0.568 (0.590) | |
| | | | | HF-KP43(B)G1 1/12 | 0.620 (0.700) | |
| | | | | HG-KR43(B)G1 1/20 | 0.881 (0.903) | |
| | | | | HF-KP43(B)G1 1/20 | 0.930 (1.01) | |
| | | | | HG-KR73(B)G1 1/5 | 1.68 (1.79) | |
| | | | | HF-KP73(B)G1 1/5 | 1.85 (2.05) | |
| | | | | HG-KR73(B)G1 1/12 | 2.35 (2.46) | |
| | | | | HF-KP73(B)G1 1/12 | 2.52 (2.72) | |
| | | | | HG-KR73(B)G1 1/20 | 2.41 (2.52) | |
| | | | | HF-KP73(B)G1 1/20 | 2.58 (2.78) | |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | |
|--|------------------------|--|--------------------------------|-------------------------|--|--------------------------------|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Small capacity, low inertia HC-KFS series with high precision reducer (G2) (B): With brake | HC-KFS053(B)G2 1/5 | 0.101 (0.104) | 5 times or less | HG-KR053(B)G7 1/5 (□40) | 0.0512 (0.0534) | 10 times or less |
| | HC-KFS053(B)G2 1/9 | 0.095 (0.098) | | HG-KR053(B)G7 1/5 (□60) | 0.119 (0.121) | |
| | HC-KFS053(B)G2 1/20 | 0.104 (0.107) | | HF-KP053(B)G7 1/5 | 0.126 (0.128) | |
| | HC-KFS053(B)G2 1/29 | 0.092 (0.095) | | HG-KR053(B)G7 1/9 | 0.0492 (0.0514) | |
| | HC-KFS13(B)G2 1/5 | 0.132 (0.135) | | HF-KP053(B)G7 1/11 | 0.113 (0.115) | |
| | HC-KFS13(B)G2 1/9 | 0.126 (0.129) | | HG-KR053(B)G7 1/21 | 0.0960 (0.0980) | |
| | HC-KFS13(B)G2 1/20 | 0.176 (0.179) | | HF-KP053(B)G7 1/21 | 0.103 (0.105) | |
| | HC-KFS13(B)G2 1/29 | 0.150 (0.153) | | HG-KR053(B)G7 1/33 | 0.0900 (0.0920) | |
| | HC-KFS23(B)G2 1/5 | 0.360 (0.410) | 7 times or less | HF-KP053(B)G7 1/33 | 0.097 (0.099) | 14 times or less |
| | HC-KFS23(B)G2 1/9 | 0.380 (0.430) | | HG-KR13(B)G7 1/5 (□40) | 0.0839 (0.0899) | |
| | HC-KFS23(B)G2 1/20 | 0.530 (0.580) | | HG-KR13(B)G7 1/5 (□60) | 0.152 (0.158) | |
| | HC-KFS23(B)G2 1/29 | 0.450 (0.500) | | HF-KP13(B)G7 1/5 | 0.162 (0.164) | |
| | HC-KFS43(B)G2 1/5 | 0.610 (0.660) | | HG-KR13(B)G7 1/11 | 0.139 (0.145) | |
| | HC-KFS43(B)G2 1/9 | 0.640 (0.690) | | HF-KP13(B)G7 1/11 | 0.149 (0.151) | |
| | HC-KFS43(B)G2 1/20 | 0.740 (0.790) | | HG-KR13(B)G7 1/21 | 0.129 (0.135) | |
| | HC-KFS43(B)G2 1/29 | 0.660 (0.710) | | HF-KP13(B)G7 1/21 | 0.139 (0.141) | |
| | HC-KFS73(B)G2 1/5 | 1.883 (2.008) | 5 times or less | HG-KR13(B)G7 1/33 | 0.141 (0.147) | 10 times or less |
| | HC-KFS73(B)G2 1/9 | 1.890 (2.015) | | HF-KP13(B)G7 1/33 | 0.151 (0.153) | |
| | HC-KFS73(B)G2 1/20 | 1.926 (2.051) | | HG-KR23(B)G7 1/5 | 0.428 (0.450) | |
| | HC-KFS73(B)G2 1/29 | 1.820 (1.945) | | HF-KP23(B)G7 1/5 | 0.447 (0.517) | |
| | | | | HG-KR23(B)G7 1/11 | 0.424 (0.446) | |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | |
|--|------------------------|--|--------------------------------|---------------------|--|--------------------------------|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Small capacity, low inertia HC-KFS series Flange output type with high precision gear reducer (G5) (B): With brake | HC-KFS053(B)G5 1/5 | 0.121 (0.124) | 10 times or less | HG-KR053(B)G5 1/5 | 0.113 (0.115) | 10 times or less |
| | HC-KFS053(B)G5 1/11 | 0.113 (0.116) | | HF-KP053(B)G5 1/5 | 0.120 (0.122) | |
| | HC-KFS053(B)G5 1/21 | 0.104 (0.107) | | HG-KR053(B)G5 1/11 | 0.105 (0.107) | |
| | HC-KFS053(B)G5 1/33 | 0.098 (0.101) | | HF-KP053(B)G5 1/11 | 0.112 (0.114) | |
| | HC-KFS053(B)G5 1/45 | 0.098 (0.101) | | HG-KR053(B)G5 1/21 | 0.0960 (0.0980) | |
| | HC-KFS13(B)G5 1/5 | 0.152 (0.155) | | HF-KP053(B)G5 1/21 | 0.103 (0.105) | |
| | HC-KFS13(B)G5 1/11 | 0.144 (0.147) | | HG-KR053(B)G5 1/33 | 0.0900 (0.0920) | |
| | HC-KFS13(B)G5 1/21 | 0.135 (0.138) | | HF-KP053(B)G5 1/33 | 0.097 (0.099) | |
| | HC-KFS13(B)G5 1/33 | 0.146 (0.149) | | HG-KR053(B)G5 1/45 | 0.0900 (0.0920) | |
| | HC-KFS13(B)G5 1/45 | 0.145 (0.148) | | HF-KP053(B)G5 1/45 | 0.097 (0.099) | |
| Small capacity, high inertia HC-KFS series Flange output type with high precision gear reducer (G5) (B): With brake | HC-KFS23(B)G5 1/5 | 0.461 (0.511) | 14 times or less | HG-KR23(B)G5 1/5 | 0.422 (0.444) | 14 times or less |
| | HC-KFS23(B)G5 1/11 | 0.463 (0.513) | | HF-KP23(B)G5 1/5 | 0.441 (0.511) | |
| | HC-KFS23(B)G5 1/21 | 0.758 (0.808) | | HG-KR23(B)G5 1/11 | 0.424 (0.446) | |
| | HC-KFS23(B)G5 1/33 | 0.712 (0.762) | | HF-KP23(B)G5 1/11 | 0.443 (0.513) | |
| | HC-KFS23(B)G5 1/45 | 0.711 (0.761) | | HG-KR23(B)G5 1/21 | 0.719 (0.741) | |
| | HC-KFS43(B)G5 1/5 | 0.661 (0.711) | | HF-KP23(B)G5 1/21 | 0.738 (0.808) | |
| | HC-KFS43(B)G5 1/11 | 1.04 (1.09) | | HG-KR23(B)G5 1/33 | 0.673 (0.695) | |
| | HC-KFS43(B)G5 1/21 | 0.960 (1.01) | | HF-KP23(B)G5 1/33 | 0.692 (0.762) | |
| | HC-KFS43(B)G5 1/33 | 1.01 (1.06) | | HG-KR23(B)G5 1/45 | 0.672 (0.694) | |
| | HC-KFS43(B)G5 1/45 | 1.00 (1.05) | | HF-KP23(B)G5 1/45 | 0.691 (0.761) | |
| High capacity HC-KFS series Flange output type with high precision gear reducer (G5) (B): With brake | HC-KFS73(B)G5 1/5 | 2.16 (2.28) | 10 times or less | HG-KR43(B)G5 1/5 | 0.572 (0.594) | 10 times or less |
| | HC-KFS73(B)G5 1/11 | 2.07 (2.19) | | HF-KP43(B)G5 1/5 | 0.621 (0.701) | |
| | HC-KFS73(B)G5 1/21 | 2.26 (2.39) | | HG-KR43(B)G5 1/11 | 0.947 (0.969) | |
| | HC-KFS73(B)G5 1/33 | 2.04 (2.17) | | HF-KP43(B)G5 1/11 | 0.996 (1.08) | |
| | HC-KFS73(B)G5 1/45 | 2.04 (2.16) | | HG-KR43(B)G5 1/21 | 0.869 (0.891) | |
| | | | | HF-KP43(B)G5 1/21 | 0.918 (0.998) | |
| High capacity HC-KFS series Flange output type with high precision gear reducer (G5) (B): Without brake | HC-KFS73(B)G5 1/5 | 2.16 (2.28) | 10 times or less | HG-KR73(B)G5 1/5 | 1.91 (2.02) | 10 times or less |
| | HC-KFS73(B)G5 1/11 | 2.07 (2.19) | | HF-KP73(B)G5 1/5 | 2.08 (2.28) | |
| | HC-KFS73(B)G5 1/21 | 2.26 (2.39) | | HG-KR73(B)G5 1/11 | 1.82 (1.93) | |
| | HC-KFS73(B)G5 1/33 | 2.04 (2.17) | | HF-KP73(B)G5 1/11 | 1.99 (2.19) | |
| | HC-KFS73(B)G5 1/45 | 2.04 (2.16) | | HG-KR73(B)G5 1/21 | 2.01 (2.12) | |
| | | | | HF-KP73(B)G5 1/21 | 2.18 (2.38) | |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | |
|---|------------------------|--|--------------------------------|---------------------|--|--------------------------------|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Small capacity, low inertia HC-KFS series Shaft output type with high precision gear reducer (G7) (B): With brake | HC-KFS053(B)G7 1/5 | 0.127 (0.130) | 10 times or less | HG-KR053(B)G7 1/5 | 0.119 (0.121) | 10 times or less |
| | HC-KFS053(B)G7 1/11 | 0.114 (0.117) | | HF-KP053(B)G7 1/5 | 0.126 (0.128) | |
| | HC-KFS053(B)G7 1/21 | 0.104 (0.107) | | HG-KR053(B)G7 1/11 | 0.106 (0.108) | |
| | HC-KFS053(B)G7 1/33 | 0.098 (0.101) | | HF-KP053(B)G7 1/11 | 0.113 (0.115) | |
| | HC-KFS053(B)G7 1/45 | 0.098 (0.101) | | HG-KR053(B)G7 1/21 | 0.0960 (0.0980) | |
| | HC-KFS13(B)G7 1/5 | 0.158 (0.161) | | HF-KP053(B)G7 1/21 | 0.103 (0.105) | |
| | HC-KFS13(B)G7 1/11 | 0.145 (0.148) | | HG-KR053(B)G7 1/33 | 0.0900 (0.0920) | |
| | HC-KFS13(B)G7 1/21 | 0.135 (0.138) | | HF-KP053(B)G7 1/33 | 0.097 (0.099) | |
| | HC-KFS13(B)G7 1/33 | 0.147 (0.150) | | HG-KR053(B)G7 1/45 | 0.0900 (0.0920) | |
| | HC-KFS13(B)G7 1/45 | 0.145 (0.148) | | HF-KP053(B)G7 1/45 | 0.097 (0.099) | |
| | HC-KFS23(B)G7 1/5 | 0.467 (0.517) | 14 times or less | HG-KR13(B)G7 1/5 | 0.152 (0.158) | 14 times or less |
| | HC-KFS23(B)G7 1/11 | 0.463 (0.513) | | HF-KP13(B)G7 1/5 | 0.162 (0.164) | |
| | HC-KFS23(B)G7 1/21 | 0.760 (0.810) | | HG-KR13(B)G7 1/11 | 0.139 (0.145) | |
| | HC-KFS23(B)G7 1/33 | 0.713 (0.763) | | HF-KP13(B)G7 1/11 | 0.149 (0.151) | |
| | HC-KFS23(B)G7 1/45 | 0.711 (0.761) | | HG-KR13(B)G7 1/21 | 0.129 (0.135) | |
| | HC-KFS43(B)G7 1/5 | 0.667 (0.717) | | HF-KP13(B)G7 1/21 | 0.139 (0.141) | |
| | HC-KFS43(B)G7 1/11 | 1.04 (1.09) | | HG-KR13(B)G7 1/33 | 0.141 (0.147) | |
| | HC-KFS43(B)G7 1/21 | 0.960 (1.01) | | HF-KP13(B)G7 1/33 | 0.151 (0.153) | |
| | HC-KFS43(B)G7 1/33 | 1.02 (1.07) | | HG-KR13(B)G7 1/45 | 0.139 (0.145) | |
| | HC-KFS43(B)G7 1/45 | 1.01 (1.06) | | HF-KP13(B)G7 1/45 | 0.149 (0.151) | |
| High capacity, high inertia HC-KFS series Shaft output type with high precision gear reducer (G73) (B): With brake | HC-KFS73(B)G7 1/5 | 2.20 (2.32) | 10 times or less | HG-KR73(B)G7 1/5 | 1.95 (2.06) | 10 times or less |
| | HC-KFS73(B)G7 1/11 | 2.08 (2.20) | | HF-KP73(B)G7 1/5 | 2.12 (2.32) | |
| | HC-KFS73(B)G7 1/21 | 2.28 (2.40) | | HG-KR73(B)G7 1/11 | 1.83 (1.94) | |
| | HC-KFS73(B)G7 1/33 | 2.05 (2.17) | | HF-KP73(B)G7 1/11 | 2.00 (2.20) | |
| | HC-KFS73(B)G7 1/45 | 2.04 (2.17) | | HG-KR73(B)G7 1/21 | 2.03 (2.14) | |
| | | | | HF-KP73(B)G7 1/21 | 2.20 (2.40) | |
| | | | | HG-KR73(B)G7 1/33 | 1.80 (1.91) | |
| | | | | HF-KP73(B)G7 1/33 | 1.97 (2.17) | |
| | | | | HG-KR73(B)G7 1/45 | 1.79 (1.90) | |
| | | | | HF-KP73(B)G7 1/45 | 1.96 (2.16) | |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | |
|---|------------------------|--|--------------------------------|---------------------|--|--------------------------------|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Small capacity, ultra-low inertia HC-MFS series (B): With brake | HC-MFS053(B) | 0.019 (0.022) | 30 times or less | HG-MR053(B) | 0.0162 (0.0224) | 35 times or less |
| | HC-MFS13(B) | 0.03 (0.032) | | HF-MP053(B) | 0.019 (0.025) | 30 times or less |
| | HC-MFS23(B) | 0.088 (0.136) | | HG-MR13(B) | 0.0300 (0.0362) | 32 times or less |
| | HC-MFS43(B) | 0.143 (0.191) | | HF-MP13(B) | 0.032 (0.039) | 30 times or less |
| | HC-MFS73(B) | 0.6 (0.725) | | HG-MR23(B) | 0.0865 (0.109) | 32 times or less |
| | | | | HF-MP23(B) | 0.088 (0.12) | 30 times or less |
| | | | | HG-MR43(B) | 0.142 (0.164) | 32 times or less |
| | | | | HF-MP43(B) | 0.15 (0.18) | 30 times or less |
| | | | | HG-MR73(B) | 0.586 (0.694) | 32 times or less |
| | | | | HF-MP73(B) | 0.60 (0.70) | 30 times or less |
| Small capacity, ultra-low inertia HC-MFS series with general gear reducers (G1) (B): With brake | HC-MFS053(B)G1 1/5 | 0.055 (0.058) | 25 times or less | HG-KR053(B)G1 1/5 | 0.0820 (0.0840) | 5 times or less |
| | HC-MFS053(B)G1 1/12 | 0.077 (0.080) | | HF-MP053(B)G1 1/5 | 0.056 (0.062) | 25 times or less |
| | HC-MFS053(B)G1 1/20 | 0.059 (0.062) | | HG-KR053(B)G1 1/12 | 0.104 (0.106) | 5 times or less |
| | HC-MFS13(B)G1 1/5 | 0.067 (0.069) | | HF-MP053(B)G1 1/12 | 0.078 (0.084) | 25 times or less |
| | HC-MFS13(B)G1 1/12 | 0.089 (0.091) | | HG-KR053(B)G1 1/20 | 0.0860 (0.0880) | 5 times or less |
| | HC-MFS13(B)G1 1/20 | 0.071 (0.073) | | HF-MP053(B)G1 1/20 | 0.060 (0.066) | 25 times or less |
| | HC-MFS23(B)G1 1/5 | 0.249 (0.289) | | HG-KR13(B)G1 1/5 | 0.115 (0.121) | 5 times or less |
| | HC-MFS23(B)G1 1/12 | 0.293 (0.333) | | HF-MP13(B)G1 1/5 | 0.069 (0.076) | 25 times or less |
| | HC-MFS23(B)G1 1/20 | 0.266 (0.306) | | HG-KR13(B)G1 1/12 | 0.137 (0.143) | 5 times or less |
| | HC-MFS43(B)G1 1/5 | 0.296 (0.344) | | HF-MP13(B)G1 1/12 | 0.091 (0.098) | 25 times or less |
| | HC-MFS43(B)G1 1/12 | 0.339 (0.388) | | HG-KR13(B)G1 1/20 | 0.119 (0.125) | 5 times or less |
| | HC-MFS43(B)G1 1/20 | 0.653 (0.700) | | HF-MP13(B)G1 1/20 | 0.073 (0.080) | 25 times or less |
| | HC-MFS73(B)G1 1/5 | 1.02 (1.145) | | HG-KR23(B)G1 1/5 | 0.375 (0.397) | 7 times or less |
| | HC-MFS73(B)G1 1/12 | 1.686 (1.811) | | HF-MP23(B)G1 1/5 | 0.248 (0.280) | 25 times or less |
| | HC-MFS73(B)G1 1/20 | 1.75 (1.875) | | HG-KR23(B)G1 1/12 | 0.418 (0.440) | 7 times or less |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | |
|--|------------------------|--|--------------------------------|-------------------------|--|--------------------------------|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Small capacity, ultra-low inertia HC-MFS series with high precision reducer (G2) (B): With brake | HC-MFS053(B)G2 1/5 | 0.067 (0.070) | 25 times or less | HG-KR053(B)G7 1/5 (□40) | 0.0512 (0.0534) | 10 times or less |
| | HC-MFS053(B)G2 1/9 | 0.060 (0.063) | | HG-KR053(B)G7 1/5 (□60) | 0.119 (0.121) | |
| | HC-MFS053(B)G2 1/20 | 0.069 (0.072) | | HF-MP053(B)G7 1/5 | 0.093 (0.099) | 25 times or less |
| | HC-MFS053(B)G2 1/29 | 0.057 (0.060) | | HG-KR053(B)G7 1/9 | 0.0492 (0.0514) | 10 times or less |
| | HC-MFS13(B)G2 1/5 | 0.078 (0.080) | | HF-MP053(B)G7 1/11 | 0.080 (0.086) | 25 times or less |
| | HC-MFS13(B)G2 1/9 | 0.072 (0.074) | | HG-KR053(B)G7 1/21 | 0.0960 (0.0980) | 10 times or less |
| | HC-MFS13(B)G2 1/20 | 0.122 (0.124) | | HF-MP053(B)G7 1/21 | 0.070 (0.076) | 25 times or less |
| | HC-MFS13(B)G2 1/29 | 0.096 (0.098) | | HG-KR053(B)G7 1/33 | 0.0900 (0.0920) | 10 times or less |
| | HC-MFS23(B)G2 1/5 | 0.191 (0.239) | | HF-MP053(B)G7 1/33 | 0.064 (0.070) | 25 times or less |
| | HC-MFS23(B)G2 1/9 | 0.208 (0.256) | | HG-KR13(B)G7 1/5 (□40) | 0.0839 (0.0899) | 10 times or less |
| | HC-MFS23(B)G2 1/20 | 0.357 (0.405) | | HG-KR13(B)G7 1/5 (□60) | 0.152 (0.158) | |
| | HC-MFS23(B)G2 1/29 | 0.276 (0.324) | | HF-MP13(B)G7 1/5 | 0.106 (0.113) | 25 times or less |
| | HC-MFS43(B)G2 1/5 | 0.295 (0.344) | | HG-KR13(B)G7 1/11 | 0.139 (0.145) | 10 times or less |
| | HC-MFS43(B)G2 1/9 | 0.323 (0.372) | | HF-MP13(B)G7 1/11 | 0.093 (0.100) | 25 times or less |
| | HC-MFS43(B)G2 1/20 | 0.426 (0.475) | | HG-KR13(B)G7 1/21 | 0.129 (0.135) | 10 times or less |
| | HC-MFS43(B)G2 1/29 | 0.338 (0.386) | | HF-MP13(B)G7 1/21 | 0.083 (0.090) | 25 times or less |
| | HC-MFS73(B)G2 1/5 | 0.973 (1.098) | | HG-KR13(B)G7 1/33 | 0.141 (0.147) | 10 times or less |
| | HC-MFS73(B)G2 1/9 | 0.980 (1.105) | | HF-MP13(B)G7 1/33 | 0.095 (0.102) | 25 times or less |
| | HC-MFS73(B)G2 1/20 | 1.016 (1.141) | | HG-KR23(B)G7 1/5 | 0.428 (0.450) | 14 times or less |
| | HC-MFS73(B)G2 1/29 | 0.910 (1.035) | | HF-MP23(B)G7 1/5 | 0.295 (0.327) | 25 times or less |
| | | | | HG-KR23(B)G7 1/11 | 0.424 (0.446) | 14 times or less |
| | | | | HF-MP23(B)G7 1/11 | 0.291 (0.323) | 25 times or less |
| | | | | HG-KR23(B)G7 1/21 | 0.721 (0.743) | 14 times or less |
| | | | | HF-MP23(B)G7 1/21 | 0.588 (0.620) | 25 times or less |
| | | | | HG-KR23(B)G7 1/33 | 0.674 (0.696) | 14 times or less |
| | | | | HF-MP23(B)G7 1/33 | 0.541 (0.573) | 25 times or less |
| | | | | HG-KR43(B)G7 1/5 | 0.578 (0.600) | 14 times or less |
| | | | | HF-MP43(B)G7 1/5 | 0.357 (0.387) | 25 times or less |
| | | | | HG-KR43(B)G7 1/11 | 0.955 (0.977) | 14 times or less |
| | | | | HF-MP43(B)G7 1/11 | 0.734 (0.764) | 25 times or less |
| | | | | HG-KR43(B)G7 1/21 | 0.871 (0.893) | 14 times or less |
| | | | | HF-MP43(B)G7 1/21 | 0.650 (0.680) | 25 times or less |
| | | | | HG-KR43(B)G7 1/33 | 0.927 (0.949) | 14 times or less |
| | | | | HF-MP43(B)G7 1/33 | 0.706 (0.736) | 25 times or less |
| | | | | HG-KR73(B)G7 1/5 | 1.95 (2.06) | 10 times or less |
| | | | | HF-MP73(B)G7 1/5 | 1.29 (1.39) | 25 times or less |
| | | | | HG-KR73(B)G7 1/11 | 1.83 (1.94) | 10 times or less |
| | | | | HF-MP73(B)G7 1/11 | 1.17 (1.27) | 25 times or less |
| | | | | HG-KR73(B)G7 1/21 | 2.03 (2.14) | 10 times or less |
| | | | | HF-MP73(B)G7 1/21 | 1.37 (1.47) | 25 times or less |
| | | | | HG-KR73(B)G7 1/33 | 1.80 (1.91) | 10 times or less |
| | | | | HF-MP73(B)G7 1/33 | 1.14 (1.24) | 25 times or less |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | |
|---|------------------------|--|--------------------------------|---------------------|--|--------------------------------|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Small capacity, ultra-low inertia HC-MFS series Flange output type with high precision gear reducer (G5) (B): With brake | HC-MFS053(B)G5 1/5 | 0.087 (0.090) | 25 times or less | HG-KR053(B)G5 1/5 | 0.113 (0.115) | 10 times or less |
| | HC-MFS053(B)G5 1/11 | 0.079 (0.082) | | HF-MP053(B)G5 1/5 | 0.087 (0.093) | 25 times or less |
| | HC-MFS053(B)G5 1/21 | 0.070 (0.073) | | HG-KR053(B)G5 1/11 | 0.105 (0.107) | 10 times or less |
| | HC-MFS053(B)G5 1/33 | 0.064 (0.067) | | HF-MP053(B)G5 1/11 | 0.079 (0.085) | 25 times or less |
| | HC-MFS053(B)G5 1/45 | 0.064 (0.067) | | HG-KR053(B)G5 1/21 | 0.0960 (0.0980) | 10 times or less |
| | HC-MFS13(B)G5 1/5 | 0.098 (0.100) | | HF-MP053(B)G5 1/21 | 0.070 (0.076) | 25 times or less |
| | HC-MFS13(B)G5 1/11 | 0.090 (0.092) | | HG-KR053(B)G5 1/33 | 0.0900 (0.0920) | 10 times or less |
| | HC-MFS13(B)G5 1/21 | 0.081 (0.083) | | HF-MP053(B)G5 1/33 | 0.064 (0.070) | 25 times or less |
| | HC-MFS13(B)G5 1/33 | 0.092 (0.094) | | HG-KR053(B)G5 1/45 | 0.0900 (0.0920) | 10 times or less |
| | HC-MFS13(B)G5 1/45 | 0.091 (0.093) | | HF-MP053(B)G5 1/45 | 0.064 (0.070) | 25 times or less |
| | HC-MFS23(B)G5 1/5 | 0.289 (0.337) | | HG-KR13(B)G5 1/5 | 0.146 (0.152) | 10 times or less |
| | HC-MFS23(B)G5 1/11 | 0.291 (0.339) | | HF-MP13(B)G5 1/5 | 0.100 (0.107) | 25 times or less |
| | HC-MFS23(B)G5 1/21 | 0.586 (0.634) | | HG-KR13(B)G5 1/11 | 0.138 (0.144) | 10 times or less |
| | HC-MFS23(B)G5 1/33 | 0.540 (0.588) | | HF-MP13(B)G5 1/11 | 0.092 (0.099) | 25 times or less |
| | HC-MFS23(B)G5 1/45 | 0.539 (0.587) | | HG-KR13(B)G5 1/21 | 0.129 (0.135) | 10 times or less |
| | HC-MFS43(B)G5 1/5 | 0.344 (0.392) | | HF-MP13(B)G5 1/21 | 0.083 (0.090) | 25 times or less |
| | HC-MFS43(B)G5 1/11 | 0.719 (0.767) | | HG-KR13(B)G5 1/33 | 0.140 (0.146) | 10 times or less |
| | HC-MFS43(B)G5 1/21 | 0.641 (0.689) | | HF-MP13(B)G5 1/33 | 0.094 (0.101) | 25 times or less |
| | HC-MFS43(B)G5 1/33 | 0.693 (0.741) | | HG-KR13(B)G5 1/45 | 0.139 (0.145) | 10 times or less |
| | HC-MFS43(B)G5 1/45 | 0.687 (0.735) | | HF-MP13(B)G5 1/45 | 0.093 (0.100) | 25 times or less |
| | HC-MFS73(B)G5 1/5 | 1.25 (1.37) | | HG-KR23(B)G5 1/5 | 0.422 (0.444) | 14 times or less |
| | HC-MFS73(B)G5 1/11 | 1.16 (1.28) | | HF-MP23(B)G5 1/5 | 0.289 (0.321) | 25 times or less |
| | HC-MFS73(B)G5 1/21 | 1.35 (1.48) | | HG-KR23(B)G5 1/11 | 0.424 (0.446) | 14 times or less |
| | HC-MFS73(B)G5 1/33 | 1.13 (1.26) | | HF-MP23(B)G5 1/11 | 0.291 (0.323) | 25 times or less |
| | HC-MFS73(B)G5 1/45 | 1.13 (1.25) | | HG-KR23(B)G5 1/21 | 0.719 (0.741) | 14 times or less |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | |
|--|------------------------|--|--------------------------------|---------------------|--|--------------------------------|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Small capacity, ultra-low inertia HC-MFS series Shaft output type with high precision gear reducer (G7) (B): With brake | HC-MFS053(B)G7 1/5 | 0.093 (0.096) | 25 times or less | HG-KR053(B)G7 1/5 | 0.119 (0.121) | 10 times or less |
| | HC-MFS053(B)G7 1/11 | 0.080 (0.083) | | HF-MP053(B)G7 1/5 | 0.093 (0.099) | 25 times or less |
| | HC-MFS053(B)G7 1/21 | 0.070 (0.073) | | HG-KR053(B)G7 1/11 | 0.106 (0.108) | 10 times or less |
| | HC-MFS053(B)G7 1/33 | 0.064 (0.067) | | HF-MP053(B)G7 1/11 | 0.080 (0.086) | 25 times or less |
| | HC-MFS053(B)G7 1/45 | 0.064 (0.067) | | HG-KR053(B)G7 1/21 | 0.0960 (0.0980) | 10 times or less |
| | HC-MFS13(B)G7 1/5 | 0.104 (0.106) | | HF-MP053(B)G7 1/21 | 0.070 (0.076) | 25 times or less |
| | HC-MFS13(B)G7 1/11 | 0.091 (0.093) | | HG-KR053(B)G7 1/33 | 0.0900 (0.0920) | 10 times or less |
| | HC-MFS13(B)G7 1/21 | 0.081 (0.083) | | HF-MP053(B)G7 1/33 | 0.064 (0.070) | 25 times or less |
| | HC-MFS13(B)G7 1/33 | 0.093 (0.095) | | HG-KR053(B)G7 1/45 | 0.0900 (0.0920) | 10 times or less |
| | HC-MFS13(B)G7 1/45 | 0.091 (0.093) | | HF-MP053(B)G7 1/45 | 0.064 (0.070) | 25 times or less |
| | HC-MFS23(B)G7 1/5 | 0.295 (0.343) | | HG-KR13(B)G7 1/5 | 0.152 (0.158) | 10 times or less |
| | HC-MFS23(B)G7 1/11 | 0.291 (0.339) | | HF-MP13(B)G7 1/5 | 0.106 (0.113) | 25 times or less |
| | HC-MFS23(B)G7 1/21 | 0.588 (0.636) | | HG-KR13(B)G7 1/11 | 0.139 (0.145) | 10 times or less |
| | HC-MFS23(B)G7 1/33 | 0.541 (0.589) | | HF-MP13(B)G7 1/11 | 0.093 (0.100) | 25 times or less |
| | HC-MFS23(B)G7 1/45 | 0.539 (0.587) | | HG-KR13(B)G7 1/21 | 0.129 (0.135) | 10 times or less |
| | HC-MFS43(B)G7 1/5 | 0.350 (0.398) | | HF-MP13(B)G7 1/21 | 0.083 (0.090) | 25 times or less |
| | HC-MFS43(B)G7 1/11 | 0.727 (0.775) | | HG-KR13(B)G7 1/33 | 0.141 (0.147) | 10 times or less |
| | HC-MFS43(B)G7 1/21 | 0.643 (0.691) | | HF-MP13(B)G7 1/33 | 0.095 (0.102) | 25 times or less |
| | HC-MFS43(B)G7 1/33 | 0.699 (0.747) | | HG-KR13(B)G7 1/45 | 0.139 (0.145) | 10 times or less |
| | HC-MFS43(B)G7 1/45 | 0.690 (0.738) | | HF-MP13(B)G7 1/45 | 0.093 (0.100) | 25 times or less |
| | HC-MFS73(B)G7 1/5 | 1.29 (1.41) | | HG-KR23(B)G7 1/5 | 0.428 (0.450) | 14 times or less |
| | HC-MFS73(B)G7 1/11 | 1.17 (1.29) | | HF-MP23(B)G7 1/5 | 0.295 (0.327) | 25 times or less |
| | HC-MFS73(B)G7 1/21 | 1.37 (1.49) | | HG-KR23(B)G7 1/11 | 0.424 (0.446) | 14 times or less |
| | HC-MFS73(B)G7 1/33 | 1.14 (1.26) | | HF-MP23(B)G7 1/11 | 0.291 (0.323) | 25 times or less |
| | HC-MFS73(B)G7 1/45 | 1.13 (1.26) | | HG-KR23(B)G7 1/21 | 0.721 (0.743) | 14 times or less |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | |
|--|--------------------------------------|--|--------------------------------|---------------------|--|--------------------------------|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Medium capacity, medium inertia HC-SFS series (B): With brake | HC-SFS81(B) | 20.0 (22.0) | 15 times or less | HG-SR81(B) | 16.0 (18.2) | 17 times or less |
| | HC-SFS121(B) | 42.5 (52.5) | | HF-SP81(B) | 17.8 (20.0) | 15 times or less |
| | HC-SFS201(B) | 82.0 (92.0) | | HG-SR121(B) | 46.8 (56.5) | |
| | HC-SFS301(B) | 101 (111) | | HF-SP121(B) | 38.3 (47.9) | |
| | HC-SFS52(B),53(B) HC-SFS524(B) | 6.6 (8.6) | | HG-SR201(B) | 78.6 (88.2) | |
| | HC-SFS52(B),53(B) | | | HF-SP201(B) | 75.0 (84.7) | |
| | HC-SFS102(B),103(B) HC-SFS1024(B) | 13.7 (15.7) | | HG-SR301(B) | 99.7 (109) | |
| | HC-SFS102(B),103(B) | | | HF-SP301(B) | 97.0 (107) | |
| | HC-SFS152(B),153(B) HC-SFS1524(B) | 20.0 (22.0) | | HG-SR52(B) | 7.26 (9.48) | |
| | HC-SFS152(B),153(B) | | | HG-SR524(B) | | |
| (4): 400 V specifications (B): With brake | HC-SFS202(B),203(B) HC-SFS2024(B) | 42.5 (52.5) | 15 times or less | HF-SP52(B) | 6.1 (8.3) | 15 times or less |
| | HC-SFS202(B),203(B) | | | HG-SR102(B) | 11.6 (13.8) | |
| | HC-SFS352(B),353(B) HC-SFS3524(B) | 82.0 (92.0) | | HG-SR1024(B) | | |
| | HC-SFS352(B),353(B) | | | HF-SP102(B) | 11.9 (14.0) | |
| | HC-SFS502(B) HC-SFS5024(B) | 101 (111) | | HG-SR152(B) | 16.0 (18.2) | |
| | HC-SFS502(B) | | | HG-SR1524(B) | | |
| | HC-SFS702(B) HC-SFS7024(B) | 160 (170) | | HF-SP152(B) | 17.8 (20.0) | |
| | HC-SFS702(B) | | | HG-SR202(B) | 46.8 (56.5) | |
| | | | | HG-SR2024(B) | | |
| Medium capacity, medium inertia HC-SFS series with general gear reducer (4): 400 V specifications (B): With brake | HC-SFS52(4)(B)G1(H) 1/6 | 7.33 (9.03) | 4 times or less | HF-SP202(B) | 38.3 (47.9) | 4 times or less |
| | HC-SFS52(B)G1(H) 1/6 | | | HG-SR352(B) | 78.6 (88.2) | |
| | HC-SFS52(4)(B)G1(H) 1/11 | 6.95 (8.65) | | HF-SP352(B) | 75.0 (84.7) | |
| | HC-SFS52(B)G1(H) 1/11 | | | HG-SR502(B) | 99.7 (109) | |
| | HC-SFS52(4)(B)G1(H) 1/17 | 6.85 (8.55) | | HG-SR5024(B) | | |
| | HC-SFS52(B)G1(H) 1/17 | | | HF-SP502(B) | 97.0 (107) | |
| | HC-SFS52(4)(B)G1(H) 1/29 | 6.78 (8.48) | | HG-SR702(B) | 151 (161) | |
| | HC-SFS52(B)G1(H) 1/29 | | | HG-SR7024(B) | | |
| | HC-SFS52(4)(B)G1(H) 1/35 | 7.5 (9.2) | | HF-SP702(B) | 154 (164) | |
| | HC-SFS52(B)G1(H) 1/35 | | | | | |
| G1: Flange-mounting G1H: Foot-mounting | HC-SFS52(4)(B)G1(H) 1/43 | 7.45 (9.15) | | | | 4 times or less |
| | HC-SFS52(B)G1(H) 1/43 | | | | | |
| | HC-SFS52(4)(B)G1(H) 1/59 | 7.43 (9.13) | | | | |
| | HC-SFS52(B)G1(H) 1/59 | | | | | |
| | HC-SFS102(4)(B)G1(H) 1/6 | 16.8 (18.5) | | | | |
| | HC-SFS102(B)G1(H) 1/6 | | | | | |
| | HC-SFS102(4)(B)G1(H) 1/11 | 15.3 (17.0) | | | | |
| | HC-SFS102(B)G1(H) 1/11 | | | | | |
| | HC-SFS102(4)(B)G1(H) 1/17 | 14.9 (16.6) | | | | |
| | HC-SFS102(B)G1(H) 1/17 | | | | | |
| | HC-SFS102(4)(B)G1(H) 1/29 | 14.6 (16.3) | | | | |
| | HC-SFS102(B)G1(H) 1/29 | | | | | |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | |
|--|---------------------------|---|--------------------------------|---|--|--|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Medium capacity, medium inertia HC-SFS series with general gear reducer (4): 400 V specifications (B): With brake G1: Flange-mounting G1H: Foot-mounting | HC-SFS102(4)(B)G1(H) 1/35 | 14.6 (16.3) 15.7 (17.4) 19.5 (21.2) 23.1 (24.8) 21.5 (23.2) 21.2 (22.9) 22.1 (23.8) 22.0 (23.7) 25.8 (27.5) 25.7 (27.4) 45.6 (55.6) 44.1 (54.1) 43.7 (53.7) 48.9 (58.9) 48.6 (58.6) 48.4 (58.4) 48.3 (58.3) 90.1 (100.1) 86.2 (96.2) 85.0 (95.0) 88.4 (98.4) 88.1 (98.1) 106.5 (116.5) 105.9 (115.9) | 4 times or less | HG-SR102(4)(B)G1(H) 1/35 HF-SP102(B)G1(H) 1/35 HG-SR102(4)(B)G1(H) 1/43 HF-SP102(B)G1(H) 1/43 HG-SR102(4)(B)G1(H) 1/59 HF-SP102(B)G1(H) 1/59 HG-SR152(4)(B)G1(H) 1/6 HF-SP152(B)G1(H) 1/6 HG-SR152(4)(B)G1(H) 1/11 HF-SP152(B)G1(H) 1/11 HG-SR152(4)(B)G1(H) 1/17 HF-SP152(B)G1(H) 1/17 HG-SR152(4)(B)G1(H) 1/29 HF-SP152(B)G1(H) 1/29 HG-SR152(4)(B)G1(H) 1/35 HF-SP152(B)G1(H) 1/35 HG-SR152(4)(B)G1(H) 1/35 HF-SP152(B)G1(H) 1/35 HG-SR152(4)(B)G1(H) 1/43 HF-SP152(B)G1(H) 1/43 HG-SR152(4)(B)G1(H) 1/59 HF-SP152(B)G1(H) 1/59 HG-SR202(4)(B)G1(H) 1/6 HF-SP202(B)G1(H) 1/6 HG-SR202(4)(B)G1(H) 1/11 HF-SP202(B)G1(H) 1/11 HG-SR202(4)(B)G1(H) 1/17 HF-SP202(B)G1(H) 1/17 HG-SR202(4)(B)G1(H) 1/29 HF-SP202(B)G1(H) 1/29 HG-SR202(4)(B)G1(H) 1/35 HF-SP202(B)G1(H) 1/35 HG-SR202(4)(B)G1(H) 1/43 HF-SP202(B)G1(H) 1/43 HG-SR202(4)(B)G1(H) 1/59 HF-SP202(B)G1(H) 1/59 HG-SR352(4)(B)G1(H) 1/6 HF-SP352(B)G1(H) 1/6 HG-SR352(4)(B)G1(H) 1/11 HF-SP352(B)G1(H) 1/11 HG-SR352(4)(B)G1(H) 1/17 HF-SP352(B)G1(H) 1/17 HG-SR352(4)(B)G1(H) 1/29 HF-SP352(B)G1(H) 1/29 HG-SR352(4)(B)G1(H) 1/35 HF-SP352(B)G1(H) 1/35 HG-SR352(4)(B)G1(H) 1/43 HF-SP352(B)G1(H) 1/43 HG-SR352(4)(B)G1(H) 1/59 HF-SP352(B)G1(H) 1/59 | 4 times or less | 12.6 (14.8) 13.2 (15.3) 13.8 (16.0) 14.3 (16.5) 19.1 (21.3) 20.3 (22.4) 19.2 (21.4) 21.3 (23.4) 17.7 (19.9) 19.8 (21.9) 17.3 (19.5) 19.4 (21.6) 18.4 (20.6) 20.4 (22.6) 18.3 (20.5) 20.4 (22.5) 23.6 (25.8) 26.3 (28.4) 23.5 (25.7) 26.2 (28.3) 50.0 (59.4) 42.1 (51.7) 48.4 (57.8) 40.5 (50.2) 48.1 (57.5) 40.2 (49.8) 54.8 (64.2) 46.9 (56.6) 54.5 (63.9) 46.7 (56.4) 54.3 (63.7) 46.4 (56.1) 54.2 (63.6) 46.4 (56.0) 87.1 (96.5) 84.4 (94.0) 82.8 (92.2) 80.1 (89.8) 81.5 (90.9) 78.8 (88.5) 86.6 (96.0) 83.9 (93.6) 86.3 (95.7) 83.7 (93.3) 105 (114) 101.9 (111.5) 104 (113) 101.3 (110.9) |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | | |
|--|---------------------------|--|--------------------------------|--------------------------|--|--------------------------------|--|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | |
| Medium capacity, medium inertia HC-SFS series with general gear reducer (4): 400 V specifications (B): With brake G1: Flange-mounting G1H: Foot-mounting | HC-SFS502(4)(B)G1(H) 1/11 | 113.4 (123.4) | 4 times or less | HG-SR502(4)(B)G1(H) 1/11 | 114 (123) | 4 times or less | |
| | HC-SFS502(B)G1(H) 1/11 | | | HF-SP502(B)G1(H) 1/11 | 108.9 (118.5) | | |
| | HC-SFS502(4)(B)G1(H) 1/17 | 109.4 (119.4) | | HG-SR502(4)(B)G1(H) 1/17 | 110 (119) | | |
| | HC-SFS502(B)G1(H) 1/17 | | | HF-SP502(B)G1(H) 1/17 | 104.8 (114.5) | | |
| | HC-SFS502(4)(B)G1(H) 1/29 | 138.5 (148.5) | | HG-SR502(4)(B)G1(H) 1/29 | 141 (150) | | |
| | HC-SFS502(B)G1(H) 1/29 | | | HF-SP502(B)G1(H) 1/29 | 135.6 (145.3) | | |
| | HC-SFS502(4)(B)G1(H) 1/35 | 138.0 (148.0) | | HG-SR502(4)(B)G1(H) 1/35 | 140 (150) | | |
| | HC-SFS502(B)G1(H) 1/35 | | | HF-SP502(B)G1(H) 1/35 | 135.1 (144.8) | | |
| | HC-SFS502(4)(B)G1(H) 1/43 | 137.0 (147.0) | | HG-SR502(4)(B)G1(H) 1/43 | 139 (149) | | |
| | HC-SFS502(B)G1(H) 1/43 | | | HF-SP502(B)G1(H) 1/43 | 134.1 (143.8) | | |
| | HC-SFS702(4)(B)G1(H) 1/11 | 198.8 (208.8) | | HG-SR702(4)(B)G1(H) 1/11 | 190 (199) | | |
| | HC-SFS702(B)G1(H) 1/11 | | | HF-SP702(B)G1(H) 1/11 | 190.2 (199.9) | | |
| | HC-SFS702(4)(B)G1(H) 1/17 | 190.0 (200.0) | | HG-SR702(4)(B)G1(H) 1/17 | 182 (192) | | |
| | HC-SFS702(B)G1(H) 1/17 | | | HF-SP702(B)G1(H) 1/17 | 182.7 (192.4) | | |
| | HC-SFS702(4)(B)G1(H) 1/29 | 197.5 (207.5) | | HG-SR702(4)(B)G1(H) 1/29 | 192 (202) | | |
| | HC-SFS702(B)G1(H) 1/29 | | | HF-SP702(B)G1(H) 1/29 | 192.3 (202.0) | | |
| | HC-SFS702(4)(B)G1(H) 1/35 | 197.0 (207.0) | | HG-SR702(4)(B)G1(H) 1/35 | 192 (201) | | |
| | HC-SFS702(B)G1(H) 1/35 | | | HF-SP702(B)G1(H) 1/35 | 191.8 (201.5) | | |
| | HC-SFS702(4)(B)G1(H) 1/43 | 256.8 (266.8) | | HG-SR702(4)(B)G1(H) 1/43 | 267 (277) | | |
| | HC-SFS702(B)G1(H) 1/43 | | | HF-SP702(B)G1(H) 1/43 | 269.8 (278.3) | | |
| Medium capacity, medium inertia HC-SFS series with high precision reducer (G2) (4): 400 V specifications (B): With brake | HC-SFS52(4)(B)G2 1/5 | 7.9 (9.6) | 5 times or less | HG-SR52(4)(B)G7 1/5 | 7.95 (10.2) | 10 times or less | |
| | HC-SFS52(B)G2 1/5 | HF-SP52(B)G7 1/5 | | 6.79 (8.99) | | | |
| | HC-SFS52(4)(B)G2 1/9 | 7.55 (9.25) | | HG-SR52(4)(B)G7 1/11 | 7.82 (10.0) | | |
| | HC-SFS52(B)G2 1/9 | | | HF-SP52(B)G7 1/11 | 6.66 (8.86) | | |
| | HC-SFS52(4)(B)G2 1/20 | 8.03 (9.73) | | HG-SR52(4)(B)G7 1/21 | 10.2 (12.4) | | |
| | HC-SFS52(B)G2 1/20 | | | HF-SP52(B)G7 1/21 | 9.00 (11.2) | | |
| | HC-SFS52(4)(B)G2 1/29 | 9.4 (11.1) | | HG-SR52(4)(B)G7 1/33 | 9.96 (12.2) | | |
| | HC-SFS52(B)G2 1/29 | | | HF-SP52(B)G7 1/33 | 8.80 (11.0) | | |
| | HC-SFS52(4)(B)G2 1/45 | 8.43 (10.1) | | HG-SR52(4)(B)G7 1/45 | 9.96 (12.2) | | |
| | HC-SFS52(B)G2 1/45 | | | HF-SP52(B)G7 1/45 | 8.80 (11.0) | | |
| | HC-SFS102(4)(B)G2 1/5 | 15.0 (16.7) | | HG-SR102(4)(B)G7 1/5 | 12.3 (14.5) | | |
| | HC-SFS102(B)G2 1/5 | | | HF-SP102(B)G7 1/5 | 12.6 (14.7) | | |
| | HC-SFS102(4)(B)G2 1/9 | 14.6 (16.3) | | HG-SR102(4)(B)G7 1/11 | 15.0 (17.2) | | |
| | HC-SFS102(B)G2 1/9 | | | HF-SP102(B)G7 1/11 | 15.3 (17.4) | | |
| | HC-SFS102(4)(B)G2 1/20 | 18.4 (20.1) | | HG-SR102(4)(B)G7 1/21 | 14.5 (16.7) | | |
| | HC-SFS102(B)G2 1/20 | | | HF-SP102(B)G7 1/21 | 14.8 (16.9) | | |
| | HC-SFS102(4)(B)G2 1/29 | 16.5 (18.2) | | HG-SR102(4)(B)G7 1/33 | 16.3 (18.5) | | |
| | HC-SFS102(B)G2 1/29 | | | HF-SP102(B)G7 1/33 | 16.6 (18.7) | | |
| | HC-SFS102(4)(B)G2 1/45 | 20.3 (22.0) | | HG-SR102(4)(B)G7 1/45 | 16.3 (18.5) | | |
| | HC-SFS102(B)G2 1/45 | | | HF-SP102(B)G7 1/45 | 16.6 (18.7) | | |
| | HC-SFS152(4)(B)G2 1/5 | 21.2 (22.9) | | HG-SR152(4)(B)G7 1/5 | 16.7 (18.9) | | |
| | HC-SFS152(B)G2 1/5 | | | HF-SP152(B)G7 1/5 | 18.5 (20.7) | | |
| | HC-SFS152(4)(B)G2 1/9 | 24.7 (26.4) | | HG-SR152(4)(B)G7 1/11 | 19.4 (21.6) | | |
| | HC-SFS152(B)G2 1/9 | | | HF-SP152(B)G7 1/11 | 21.2 (23.4) | | |
| | HC-SFS152(4)(B)G2 1/20 | 24.6 (26.3) | | HG-SR152(4)(B)G7 1/21 | 21.7 (23.9) | | |
| | HC-SFS152(B)G2 1/20 | | | HF-SP152(B)G7 1/21 | 23.5 (25.7) | | |
| | HC-SFS152(4)(B)G2 1/29 | 30.3 (32.0) | | HG-SR152(4)(B)G7 1/33 | 20.7 (22.9) | | |
| | HC-SFS152(B)G2 1/29 | | | HF-SP152(B)G7 1/33 | 22.5 (24.7) | | |
| | HC-SFS152(4)(B)G2 1/45 | 26.5 (28.2) | | HG-SR152(4)(B)G7 1/45 | 20.7 (22.9) | | |
| | HC-SFS152(B)G2 1/45 | | | HF-SP152(B)G7 1/45 | 22.5 (24.7) | | |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | |
|--|------------------------|--|--------------------------------|-----------------------|--|--------------------------------|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Medium capacity, medium inertia HC-SFS series with high precision reducer (G2) (4): 400 V specifications (B): With brake | HC-SFS202(4)(B)G2 1/5 | 49.6 (59.6) | 5 times or less | HG-SR202(4)(B)G7 1/5 | 51.7 (61.4) | 10 times or less |
| | HC-SFS202(B)G2 1/5 | | | HF-SP202(B)G7 1/5 | 43.2 (52.8) | |
| | HC-SFS202(4)(B)G2 1/9 | | | HG-SR202(4)(B)G7 1/11 | 51.3 (61.0) | |
| | HC-SFS202(B)G2 1/9 | | | HF-SP202(B)G7 1/11 | 42.8 (52.4) | |
| | HC-SFS202(4)(B)G2 1/20 | | | HG-SR202(4)(B)G7 1/21 | 53.3 (63.0) | |
| | HC-SFS202(B)G2 1/20 | 59.6 (69.6) | | HF-SP202(B)G7 1/21 | 44.8 (54.4) | |
| | HC-SFS202(4)(B)G2 1/29 | 52.8 (62.8) | | HG-SR202(4)(B)G7 1/33 | 52.2 (61.9) | |
| | HC-SFS202(B)G2 129 | | | HF-SP202(B)G7 1/33 | 43.7 (53.3) | |
| | HC-SFS202(4)(B)G2 1/45 | 49.1 (59.1) | | HG-SR202(4)(B)G7 1/45 | 52.2 (61.9) | |
| | HC-SFS202(B)G2 1/45 | | | HF-SP202(B)G7 1/45 | 43.7 (53.3) | |
| | HC-SFS352(4)(B)G2 1/5 | 99.4 (109.4) | | HG-SR352(4)(B)G7 1/5 | 83.5 (93.1) | |
| | HC-SFS352(B)G2 1/5 | | | HF-SP352(B)G7 1/5 | 79.9 (89.6) | |
| | HC-SFS352(4)(B)G2 1/9 | 91.5 (101.5) | | HG-SR352(4)(B)G7 1/11 | 87.0 (96.6) | |
| | HC-SFS352(B)G2 1/9 | | | HF-SP352(B)G7 1/11 | 83.4 (93.1) | |
| | HC-SFS352(4)(B)G2 1/20 | 99.1 (109.1) | | HG-SR352(4)(B)G7 1/21 | 85.1 (94.7) | |
| | HC-SFS352(B)G2 1/20 | | | HF-SP352(B)G7 1/21 | 81.5 (91.2) | |
| | HC-SFS502(4)(B)G2 1/5 | 118.4 (128.4) | | HG-SR502(4)(B)G7 1/5 | 111 (121) | |
| | HC-SFS502(B)G2 1/5 | | | HF-SP502(B)G7 1/5 | 108.5 (118.5) | |
| | HC-SFS502(4)(B)G2 1/9 | 110.5 (120.5) | | HG-SR502(4)(B)G7 1/11 | 108 (117) | |
| | HC-SFS502(B)G2 1/9 | | | HF-SP502(B)G7 1/11 | 105.4 (115.4) | |
| | HC-SFS702(4)(B)G2 1/5 | 177.4 (187.4) | | HG-SR702(4)(B)G7 1/5 | 163 (173) | |
| | HC-SFS702(B)G2 1/5 | | | HF-SP702(B)G7 1/5 | 165.5 (175.5) | |
| Medium capacity, medium inertia HC-SFS series Flange output type with high precision gear reducer (G5) (4): 400 V specifications (B): With brake | HC-SFS52(4)(B)G5 1/5 | 7.25 (9.25) | 10 times or less | HG-SR52(4)(B)G5 1/5 | 7.91 (10.1) | 10 times or less |
| | HC-SFS52(B)G5 1/5 | | | HF-SP52(B)G5 1/5 | 6.75 (8.95) | |
| | HC-SFS52(4)(B)G5 1/11 | | | HG-SR52(4)(B)G5 1/11 | 7.82 (10.0) | |
| | HC-SFS52(B)G5 1/11 | 7.16 (9.16) | | HF-SP52(B)G5 1/11 | 6.66 (8.86) | |
| | HC-SFS52(4)(B)G5 1/21 | HG-SR52(4)(B)G5 1/21 | | 10.2 (12.4) | | |
| | HC-SFS52(B)G5 1/21 | 9.50 (11.5) | | HF-SP52(B)G5 1/21 | 9.00 (11.2) | |
| | HC-SFS52(4)(B)G5 1/33 | HG-SR52(4)(B)G5 1/33 | | 9.96 (12.2) | | |
| | HC-SFS52(B)G5 1/33 | 9.30 (11.3) | | HF-SP52(B)G5 1/33 | 8.80 (11.0) | |
| | HC-SFS52(4)(B)G5 1/45 | HG-SR52(4)(B)G5 1/45 | | 9.96 (12.2) | | |
| | HC-SFS52(B)G5 1/45 | 9.30 (11.3) | | HF-SP52(B)G5 1/45 | 8.80 (11.0) | |
| | HC-SFS102(4)(B)G5 1/5 | HG-SR102(4)(B)G5 1/5 | | 12.3 (14.5) | | |
| | HC-SFS102(B)G5 1/5 | 14.4 (16.4) | | HF-SP102(B)G5 1/5 | 12.6 (14.7) | |
| | HC-SFS102(4)(B)G5 1/11 | HG-SR102(4)(B)G5 1/11 | | 14.9 (17.1) | | |
| | HC-SFS102(B)G5 1/11 | 17.0 (19.0) | | HF-SP102(B)G5 1/11 | 15.2 (17.3) | |
| | HC-SFS102(4)(B)G5 1/21 | HG-SR102(4)(B)G5 1/21 | | 14.5 (16.7) | | |
| | HC-SFS102(B)G5 1/21 | 16.6 (18.6) | | HF-SP102(B)G5 1/21 | 14.8 (16.9) | |
| | HC-SFS102(4)(B)G5 1/33 | HG-SR102(4)(B)G5 1/33 | | 16.3 (18.5) | | |
| | HC-SFS102(B)G5 1/33 | 18.4 (20.4) | | HF-SP102(B)G5 1/33 | 16.6 (18.7) | |
| | HC-SFS102(4)(B)G5 1/45 | HG-SR102(4)(B)G5 1/45 | | 16.2 (18.4) | | |
| | HC-SFS102(B)G5 1/45 | 18.3 (20.3) | | HF-SP102(B)G5 1/45 | 16.5 (18.6) | |
| | HC-SFS152(4)(B)G5 1/5 | HG-SR152(4)(B)G5 1/5 | | 16.7 (18.9) | | |
| | HC-SFS152(B)G5 1/5 | 20.7 (22.7) | | HF-SP152(B)G5 1/5 | 18.5 (20.7) | |
| | HC-SFS152(4)(B)G5 1/11 | HG-SR152(4)(B)G5 1/11 | | 19.3 (21.5) | | |
| | HC-SFS152(B)G5 1/11 | 23.3 (25.3) | | HF-SP152(B)G5 1/11 | 21.1 (23.3) | |
| | HC-SFS152(4)(B)G5 1/21 | HG-SR152(4)(B)G5 1/21 | | 21.7 (23.9) | | |
| | HC-SFS152(B)G5 1/21 | 25.7 (27.7) | | HF-SP152(B)G5 1/21 | 23.5 (25.7) | |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | | |
|--|------------------------|--|--------------------------------|-----------------------|--|--------------------------------|--|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | |
| Medium capacity, medium inertia HC-SFS series Flange output type with high precision gear reducer (G5) (4): 400 V specifications (B): With brake | HC-SFS152(4)(B)G5 1/33 | 24.7 (26.7) | 10 times or less | HG-SR152(4)(B)G5 1/33 | 20.7 (22.9) | 10 times or less | |
| | HC-SFS152(B)G5 1/33 | | | HF-SP152(B)G5 1/33 | 22.5 (24.7) | | |
| | HC-SFS152(4)(B)G5 1/45 | 24.6 (26.6) | | HG-SR152(4)(B)G5 1/45 | 20.6 (22.8) | | |
| | HC-SFS152(B)G5 1/45 | | | HF-SP152(B)G5 1/45 | 22.4 (24.6) | | |
| | HC-SFS202(4)(B)G5 1/5 | 47.1 (57.1) | | HG-SR202(4)(B)G5 1/5 | 51.4 (61.1) | | |
| | HC-SFS202(B)G5 1/5 | | | HF-SP202(B)G5 1/5 | 42.9 (52.5) | | |
| | HC-SFS202(4)(B)G5 1/11 | 46.9 (56.9) | | HG-SR202(4)(B)G5 1/11 | 51.2 (60.9) | | |
| | HC-SFS202(B)G5 1/11 | | | HF-SP202(B)G5 1/11 | 42.7 (52.3) | | |
| | HC-SFS202(4)(B)G5 1/21 | 48.9 (58.9) | | HG-SR202(4)(B)G5 1/21 | 53.2 (62.9) | | |
| | HC-SFS202(B)G5 1/21 | | | HF-SP202(B)G5 1/21 | 44.7 (54.3) | | |
| | HC-SFS202(4)(B)G5 1/33 | 47.9 (57.9) | | HG-SR202(4)(B)G5 1/33 | 52.2 (61.9) | | |
| | HC-SFS202(B)G5 1/33 | | | HF-SP202(B)G5 1/33 | 43.7 (53.3) | | |
| | HC-SFS202(4)(B)G5 1/45 | 47.9 (57.9) | | HG-SR202(4)(B)G5 1/45 | 52.2 (61.9) | | |
| | HC-SFS202(B)G5 1/45 | | | HF-SP202(B)G5 1/45 | 43.7 (53.3) | | |
| | HC-SFS352(4)(B)G5 1/5 | 86.6 (96.6) | | HG-SR352(4)(B)G5 1/5 | 83.2 (92.8) | 10 times or less | |
| | HC-SFS352(B)G5 1/5 | | | HF-SP352(B)G5 1/5 | 79.6 (89.3) | | |
| | HC-SFS352(4)(B)G5 1/11 | 90.1 (100) | | HG-SR352(4)(B)G5 1/11 | 86.7 (96.3) | | |
| | HC-SFS352(B)G5 1/11 | | | HF-SP352(B)G5 1/11 | 83.1 (92.8) | | |
| | HC-SFS352(4)(B)G5 1/21 | 88.4 (98.4) | | HG-SR352(4)(B)G5 1/21 | 85.0 (94.6) | | |
| | HC-SFS352(B)G5 1/21 | | | HF-SP352(B)G5 1/21 | 81.4 (91.1) | | |
| | HC-SFS502(4)(B)G5 1/5 | 111 (121) | | HG-SR502(4)(B)G5 1/5 | 110 (119) | | |
| | HC-SFS502(B)G5 1/5 | | | HF-SP502(B)G5 1/5 | 107.1 (117.1) | | |
| | HC-SFS502(4)(B)G5 1/11 | 109 (119) | | HG-SR502(4)(B)G5 1/11 | 108 (117) | | |
| | HC-SFS502(B)G5 1/11 | | | HF-SP502(B)G5 1/11 | 105.1 (115.1) | | |
| | HC-SFS702(4)(B)G5 1/5 | 170 (180) | | HG-SR702(4)(B)G5 1/5 | 161 (171) | | |
| | HC-SFS702(B)G5 1/5 | | | HF-SP702(B)G5 1/5 | 164.1 (174.1) | | |
| Medium capacity, medium inertia HC-SFS series Shaft output type with high precision gear reducer (G7) (4): 400 V specifications (B): With brake | HC-SFS52(4)(B)G7 1/5 | 7.29 (9.29) | 10 times or less | HG-SR52(4)(B)G7 1/5 | 7.95 (10.2) | 10 times or less | |
| | HC-SFS52(B)G7 1/5 | | | HF-SP52(B)G7 1/5 | 6.79 (8.99) | | |
| | HC-SFS52(4)(B)G7 1/11 | 7.16 (9.16) | | HG-SR52(4)(B)G7 1/11 | 7.82 (10.0) | | |
| | HC-SFS52(B)G7 1/11 | | | HF-SP52(B)G7 1/11 | 6.66 (8.86) | | |
| | HC-SFS52(4)(B)G7 1/21 | 9.50 (11.5) | | HG-SR52(4)(B)G7 1/21 | 10.2 (12.4) | | |
| | HC-SFS52(B)G7 1/21 | | | HF-SP52(B)G7 1/21 | 9.00 (11.2) | | |
| | HC-SFS52(4)(B)G7 1/33 | 9.30 (11.3) | | HG-SR52(4)(B)G7 1/33 | 9.96 (12.2) | | |
| | HC-SFS52(B)G7 1/33 | | | HF-SP52(B)G7 1/33 | 8.80 (11.0) | | |
| | HC-SFS52(4)(B)G7 1/45 | 9.30 (11.3) | | HG-SR52(4)(B)G7 1/45 | 9.96 (12.2) | | |
| | HC-SFS52(B)G7 1/45 | | | HF-SP52(B)G7 1/45 | 8.80 (11.0) | | |
| | HC-SFS102(4)(B)G7 1/5 | 14.4 (16.4) | | HG-SR102(4)(B)G7 1/5 | 12.3 (14.5) | | |
| | HC-SFS102(B)G7 1/5 | | | HF-SP102(B)G7 1/5 | 12.6 (14.7) | | |
| | HC-SFS102(4)(B)G7 1/11 | 17.1 (19.1) | | HG-SR102(4)(B)G7 1/11 | 15.0 (17.2) | | |
| | HC-SFS102(B)G7 1/11 | | | HF-SP102(B)G7 1/11 | 15.3 (17.4) | | |
| | HC-SFS102(4)(B)G7 1/21 | 16.6 (18.6) | | HG-SR102(4)(B)G7 1/21 | 14.5 (16.7) | | |
| | HC-SFS102(B)G7 1/21 | | | HF-SP102(B)G7 1/21 | 14.8 (16.9) | | |
| | HC-SFS102(4)(B)G7 1/33 | 18.4 (20.4) | | HG-SR102(4)(B)G7 1/33 | 16.3 (18.5) | | |
| | HC-SFS102(B)G7 1/33 | | | HF-SP102(B)G7 1/33 | 16.6 (18.7) | | |
| | HC-SFS102(4)(B)G7 1/45 | 18.4 (20.4) | | HG-SR102(4)(B)G7 1/45 | 16.3 (18.5) | | |
| | HC-SFS102(B)G7 1/45 | | | HF-SP102(B)G7 1/45 | 16.6 (18.7) | | |
| | HC-SFS152(4)(B)G7 1/5 | 20.7 (22.7) | | HG-SR152(4)(B)G7 1/5 | 16.7 (18.9) | | |
| | HC-SFS152(B)G7 1/5 | | | HF-SP152(B)G7 1/5 | 18.5 (20.7) | | |
| | HC-SFS152(4)(B)G7 1/11 | 23.4 (25.4) | | HG-SR152(4)(B)G7 1/11 | 19.4 (21.6) | | |
| | HC-SFS152(B)G7 1/11 | | | HF-SP152(B)G7 1/11 | 21.2 (23.4) | | |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | | |
|--|------------------------|--|--------------------------------|-----------------------|--|--------------------------------|--|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | |
| Medium capacity, medium inertia HC-SFS series Shaft output type with high precision gear reducer (G7) (4): 400 V specifications (B): With brake | HC-SFS152(4)(B)G7 1/21 | 25.7 (27.7) | 10 times or less | HG-SR152(4)(B)G7 1/21 | 21.7 (23.9) | 10 times or less | |
| | HC-SFS152(B)G7 1/21 | | | HF-SP152(B)G7 1/21 | 23.5 (25.7) | | |
| | HC-SFS152(4)(B)G7 1/33 | 24.7 (26.7) | | HG-SR152(4)(B)G7 1/33 | 20.7 (22.9) | | |
| | HC-SFS152(B)G7 1/33 | | | HF-SP152(B)G7 1/33 | 22.5 (24.7) | | |
| | HC-SFS152(4)(B)G7 1/45 | 24.7 (26.7) | | HG-SR152(4)(B)G7 1/45 | 20.7 (22.9) | | |
| | HC-SFS152(B)G7 1/45 | | | HF-SP152(B)G7 1/45 | 22.5 (24.7) | | |
| | HC-SFS202(4)(B)G7 1/5 | 47.4 (57.4) | | HG-SR202(4)(B)G7 1/5 | 51.7 (61.4) | | |
| | HC-SFS202(B)G7 1/5 | | | HF-SP202(B)G7 1/5 | 43.2 (52.8) | | |
| | HC-SFS202(4)(B)G7 1/11 | 47.0 (57.0) | | HG-SR202(4)(B)G7 1/11 | 51.3 (61.0) | | |
| | HC-SFS202(B)G7 1/11 | | | HF-SP202(B)G7 1/11 | 42.8 (52.4) | | |
| | HC-SFS202(4)(B)G7 1/21 | 49.0 (59.0) | | HG-SR202(4)(B)G7 1/21 | 53.3 (63.0) | | |
| | HC-SFS202(B)G7 1/21 | | | HF-SP202(B)G7 1/21 | 44.8 (54.4) | | |
| | HC-SFS202(4)(B)G7 1/33 | 47.9 (57.9) | | HG-SR202(4)(B)G7 1/33 | 52.2 (61.9) | | |
| | HC-SFS202(B)G7 1/33 | | | HF-SP202(B)G7 1/33 | 43.7 (53.3) | | |
| | HC-SFS202(4)(B)G7 1/45 | 47.9 (57.9) | | HG-SR202(4)(B)G7 1/45 | 52.2 (61.9) | | |
| | HC-SFS202(B)G7 1/45 | | | HF-SP202(B)G7 1/45 | 43.7 (53.3) | | |
| | HC-SFS352(4)(B)G7 1/5 | 86.9 (96.9) | | HG-SR352(4)(B)G7 1/5 | 83.5 (93.1) | | |
| | HC-SFS352(B)G7 1/5 | | | HF-SP352(B)G7 1/5 | 79.9 (89.6) | | |
| | HC-SFS352(4)(B)G7 1/11 | 90.4 (100) | | HG-SR352(4)(B)G7 1/11 | 87.0 (96.6) | | |
| | HC-SFS352(B)G7 1/11 | | | HF-SP352(B)G7 1/11 | 83.4 (93.1) | | |
| | HC-SFS352(4)(B)G7 1/21 | 88.5 (98.5) | | HG-SR352(4)(B)G7 1/21 | 85.1 (94.7) | | |
| | HC-SFS352(B)G7 1/21 | | | HF-SP352(B)G7 1/21 | 81.5 (91.2) | | |
| | HC-SFS502(4)(B)G7 1/5 | 113 (123) | | HG-SR502(4)(B)G7 1/5 | 111 (121) | | |
| | HC-SFS502(B)G7 1/5 | | | HF-SP502(B)G7 1/5 | 108.5 (118.5) | | |
| | HC-SFS502(4)(B)G7 1/11 | 109 (119) | | HG-SR502(4)(B)G7 1/11 | 108 (117) | | |
| | HC-SFS502(B)G7 1/11 | | | HF-SP502(B)G7 1/11 | 105.4 (115.4) | | |
| | HC-SFS702(4)(B)G7 1/5 | 172 (182) | | HG-SR702(4)(B)G7 1/5 | 163 (173) | | |
| | HC-SFS702(B)G7 1/5 | | | HF-SP702(B)G7 1/5 | 165.5 (175.5) | | |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | |
|---|------------------------|--|--------------------------------|---------------------|--|--------------------------------|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Medium capacity, ultra-low inertia HC-RFS series (B): With brake | HC-RFS103(B) | 1.5 (1.85) | 5 times or less | HG-RR103(B) | 1.50 (1.85) | 5 times or less |
| | HC-RFS153(B) | 1.9 (2.25) | | HG-RR153(B) | 1.90 (2.25) | |
| | HC-RFS203(B) | 2.3 (2.65) | | HG-RR203(B) | 2.30 (2.65) | |
| | HC-RFS353(B) | 8.6 (11.8) | | HG-RR353(B) | 8.30 (11.8) | |
| | HC-RFS503(B) | 12.0 (15.5) | | HG-RR503(B) | 12.0 (15.5) | |
| Medium capacity, ultra-low inertia HC-RFS series with high precision reducer (G2) (B): With brake | HC-RFS103(B)G2 1/5 | 4.95 (5.3) | 5 times or less | HG-SR102(B)G7 1/5 | 12.3 (14.5) | 10 times or less |
| | HC-RFS103(B)G2 1/9 | 4.6 (4.95) | | HG-RP103(B)G7 1/5 | 2.37 (2.72) | 5 times or less |
| | HC-RFS103(B)G2 1/20 | 8.35 (8.7) | | HG-SR102(B)G7 1/11 | 15.0 (17.2) | 10 times or less |
| | HC-RFS103(B)G2 1/29 | 6.45 (6.8) | | HG-RP103(B)G7 1/11 | 2.25 (2.60) | 5 times or less |
| | HC-RFS103(B)G2 1/45 | 5.48 (5.83) | | HG-SR102(B)G7 1/21 | 14.5 (16.7) | 10 times or less |
| | HC-RFS153(B)G2 1/5 | 5.35 (5.7) | | HG-RP103(B)G7 1/21 | 4.40 (4.75) | 5 times or less |
| | HC-RFS153(B)G2 1/9 | 6.68 (7.03) | | HG-SR102(B)G7 1/33 | 16.3 (18.5) | 10 times or less |
| | HC-RFS153(B)G2 1/20 | 8.75 (9.1) | | HG-RP103(B)G7 1/33 | 4.20 (4.55) | 5 times or less |
| | HC-RFS153(B)G2 1/29 | 6.85 (7.2) | | HG-SR102(B)G7 1/45 | 16.3 (18.5) | 10 times or less |
| | HC-RFS153(B)G2 1/45 | 8.55 (8.9) | | HG-RP103(B)G7 1/45 | 6.20 (6.55) | 5 times or less |
| | HC-RFS203(B)G2 1/5 | 5.75 (6.1) | | HG-SR152(B)G7 1/5 | 16.7 (18.9) | 10 times or less |
| | HC-RFS203(B)G2 1/9 | 7.08 (7.43) | | HG-RP153(B)G7 1/5 | 2.77 (3.12) | 5 times or less |
| | HC-RFS203(B)G2 1/20 | 9.15 (9.5) | | HG-SR152(B)G7 1/11 | 19.4 (21.6) | 10 times or less |
| | HC-RFS203(B)G2 1/29 | 12.7 (13.1) | | HG-RP153(B)G7 1/11 | 5.30 (5.65) | 5 times or less |
| | HC-RFS203(B)G2 1/45 | 8.95 (9.3) | | HG-SR152(B)G7 1/21 | 21.7 (23.9) | 10 times or less |
| | HC-RFS353(B)G2 1/5 | 18.8 (20.8) | | HG-RP153(B)G7 1/21 | 4.80 (5.15) | 5 times or less |
| | HC-RFS353(B)G2 1/9 | 21.1 (23.1) | | HG-SR152(B)G7 1/33 | 20.7 (22.9) | 10 times or less |
| | HC-RFS353(B)G2 1/20 | 28.8 (30.8) | | HG-RP153(B)G7 1/33 | 6.60 (6.95) | 5 times or less |
| | HC-RFS353(B)G2 1/29 | 22.0 (24.0) | | HG-SR152(B)G7 1/45 | 20.7 (22.9) | 10 times or less |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | | |
|---|------------------------|--|--------------------------------|---------------------|--|--------------------------------|--|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | |
| Medium capacity, ultra-low inertia HC-RFS series with high precision reducer (G2) (B): With brake | HC-RFS503(B)G2 1/5 | 32.4 (34.4) | 5 times or less | HG-SR502(B)G7 1/5 | 111 (121) | 10 times or less | |
| | | | | HC-RP503(B)G7 1/5 | 17.2 (20.7) | 5 times or less | |
| | | | | HG-SR502(B)G7 1/11 | 108 (117) | 10 times or less | |
| | HC-RFS503(B)G2 1/9 | 24.5 (26.5) | | HC-RP503(B)G7 1/11 | 20.7 (24.2) | 5 times or less | |
| | | | | HG-SR502(B)G7 1/11 | 108 (117) | 10 times or less | |
| | | | | HC-RP503(B)G7 1/21 | 18.8 (22.3) | 5 times or less | |
| Medium capacity, ultra-low inertia HC-RFS series Flange output type with high precision gear reducer (G5) (B): With brake | HC-RFS103(B)G5 1/5 | 2.33 (2.68) | 5 times or less | HG-SR102(B)G5 1/5 | 12.3 (14.5) | 10 times or less | |
| | | | | HC-RP103(B)G5 1/5 | 2.33 (2.68) | 5 times or less | |
| | | | | HG-SR102(B)G5 1/11 | 14.9 (17.1) | 10 times or less | |
| | | | | HC-RP103(B)G5 1/11 | 2.25 (2.60) | 5 times or less | |
| | | | | HG-SR102(B)G5 1/21 | 14.5 (16.7) | 10 times or less | |
| | | | | HC-RP103(B)G5 1/21 | 4.40 (4.75) | 5 times or less | |
| | | | | HG-SR102(B)G5 1/33 | 16.3 (18.5) | 10 times or less | |
| | | | | HC-RP103(B)G5 1/33 | 4.20 (4.55) | 5 times or less | |
| | | | | HG-SR102(B)G5 1/45 | 16.2 (18.4) | 10 times or less | |
| | | | | HC-RP103(B)G5 1/45 | 6.10 (6.45) | 5 times or less | |
| | | | | HG-SR152(B)G5 1/5 | 16.7 (18.9) | 10 times or less | |
| | HC-RFS153(B)G5 1/5 | 2.73 (3.08) | | HC-RP153(B)G5 1/5 | 2.73 (3.08) | 5 times or less | |
| | | | | HG-SR152(B)G5 1/11 | 19.3 (21.5) | 10 times or less | |
| | | | | HC-RP153(B)G5 1/11 | 5.20 (5.55) | 5 times or less | |
| | | | | HG-SR152(B)G5 1/21 | 21.7 (23.9) | 10 times or less | |
| | | | | HC-RP153(B)G5 1/21 | 4.80 (5.15) | 5 times or less | |
| | | | | HG-SR152(B)G5 1/33 | 20.7 (22.9) | 10 times or less | |
| | | | | HC-RP153(B)G5 1/33 | 6.60 (6.95) | 5 times or less | |
| | | | | HG-SR152(B)G5 1/45 | 20.6 (22.8) | 10 times or less | |
| | | | | HC-RP153(B)G5 1/45 | 6.50 (6.85) | 5 times or less | |
| | | | | HG-SR202(B)G5 1/5 | 51.4 (61.1) | 10 times or less | |
| | | | | HC-RP203(B)G5 1/5 | 3.13 (3.48) | 5 times or less | |
| HC-RFS203(B)G5 1/5 | HC-RFS203(B)G5 1/11 | 5.60 (5.95) | | HG-SR202(B)G5 1/11 | 51.2 (60.9) | 10 times or less | |
| | | | | HC-RP203(B)G5 1/11 | 5.60 (5.95) | 5 times or less | |
| | | | | HG-SR202(B)G5 1/21 | 53.2 (62.9) | 10 times or less | |
| | | | | HC-RP203(B)G5 1/21 | 8.00 (8.35) | 5 times or less | |
| | | | | HG-SR202(B)G5 1/33 | 52.2 (61.9) | 10 times or less | |
| | | | | HC-RP203(B)G5 1/33 | 7.00 (7.35) | 5 times or less | |
| | | | | HG-SR202(B)G5 1/45 | 52.2 (61.9) | 10 times or less | |
| | | | | HC-RP203(B)G5 1/45 | 6.90 (7.25) | 5 times or less | |
| | | | | HG-SR352(B)G5 1/5 | 83.2 (92.8) | 10 times or less | |
| | | | | HC-RP353(B)G5 1/5 | 13.2 (16.7) | 5 times or less | |
| | | | | HG-SR352(B)G5 1/11 | 86.7 (96.3) | 10 times or less | |
| HC-RFS353(B)G5 1/5 | HC-RFS353(B)G5 1/11 | 13.5 (16.7) | | HC-RP353(B)G5 1/11 | 13.0 (16.5) | 5 times or less | |
| | | | | HG-SR352(B)G5 1/21 | 85.0 (94.6) | 10 times or less | |
| | | | | HC-RP353(B)G5 1/21 | 15.0 (18.5) | 5 times or less | |
| | | | | HG-SR352(B)G5 1/21 | 85.0 (94.6) | 10 times or less | |
| | | | | HC-RP353(B)G5 1/33 | 14.1 (17.6) | 5 times or less | |
| | | | | HG-SR502(B)G5 1/5 | 110 (119) | 10 times or less | |
| | | | | HC-RP503(B)G5 1/5 | 16.9 (20.4) | 5 times or less | |
| | | | | HG-SR502(B)G5 1/11 | 108 (117) | 10 times or less | |
| | | | | HC-RP503(B)G5 1/11 | 20.5 (24.0) | 5 times or less | |
| | | | | HG-SR502(B)G5 1/11 | 108 (117) | 10 times or less | |
| | | | | HC-RP503(B)G5 1/21 | 18.7 (22.2) | 5 times or less | |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | |
|---|------------------------|--|--------------------------------|---------------------|--|--------------------------------|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Medium capacity, ultra-low inertia HC-RFS series Shaft output type with high precision gear reducer (G7) (B): With brake | HC-RFS103(B)G7 1/5 | 2.37 (2.72) | 5 times or less | HG-SR102(B)G7 1/5 | 12.3 (14.5) | 10 times or less |
| | HC-RFS103(B)G7 1/11 | 2.25 (2.60) | | HC-RP103(B)G7 1/5 | 2.37 (2.72) | 5 times or less |
| | HC-RFS103(B)G7 1/21 | 4.40 (4.75) | | HG-SR102(B)G7 1/11 | 15.0 (17.2) | 10 times or less |
| | HC-RFS103(B)G7 1/33 | 4.20 (4.55) | | HC-RP103(B)G7 1/11 | 2.25 (2.60) | 5 times or less |
| | HC-RFS103(B)G7 1/45 | 6.20 (6.55) | | HG-SR102(B)G7 1/21 | 14.5 (16.7) | 10 times or less |
| | HC-RFS153(B)G7 1/5 | 2.77 (3.12) | | HC-RP103(B)G7 1/21 | 4.40 (4.75) | 5 times or less |
| | HC-RFS153(B)G7 1/11 | 5.30 (5.65) | | HG-SR102(B)G7 1/33 | 16.3 (18.5) | 10 times or less |
| | HC-RFS153(B)G7 1/21 | 4.80 (5.15) | | HC-RP103(B)G7 1/33 | 4.20 (4.55) | 5 times or less |
| | HC-RFS153(B)G7 1/33 | 6.60 (6.95) | | HG-SR102(B)G7 1/45 | 16.3 (18.5) | 10 times or less |
| | HC-RFS153(B)G7 1/45 | 6.60 (6.95) | | HC-RP103(B)G7 1/45 | 6.20 (6.55) | 5 times or less |
| | HC-RFS203(B)G7 1/5 | 3.17 (3.52) | | HG-SR152(B)G7 1/5 | 16.7 (18.9) | 10 times or less |
| | HC-RFS203(B)G7 1/11 | 5.70 (6.05) | | HC-RP153(B)G7 1/5 | 2.77 (3.12) | 5 times or less |
| | HC-RFS203(B)G7 1/21 | 8.00 (8.35) | | HG-SR152(B)G7 1/11 | 19.4 (21.6) | 10 times or less |
| | HC-RFS203(B)G7 1/33 | 7.00 (7.35) | | HC-RP153(B)G7 1/11 | 5.30 (5.65) | 5 times or less |
| | HC-RFS203(B)G7 1/45 | 7.00 (7.35) | | HG-SR152(B)G7 1/21 | 21.7 (23.9) | 10 times or less |
| | HC-RFS353(B)G7 1/5 | 13.8 (17.0) | | HC-RP153(B)G7 1/21 | 4.80 (5.15) | 5 times or less |
| | HC-RFS353(B)G7 1/11 | 13.4 (16.6) | | HG-SR152(B)G7 1/33 | 20.7 (22.9) | 10 times or less |
| | HC-RFS353(B)G7 1/21 | 15.4 (18.6) | | HC-RP153(B)G7 1/33 | 6.60 (6.95) | 5 times or less |
| | HC-RFS353(B)G7 1/33 | 14.4 (17.6) | | HG-SR202(B)G7 1/5 | 51.7 (61.4) | 10 times or less |
| | HC-RFS503(B)G7 1/5 | 17.2 (20.7) | | HC-RP203(B)G7 1/5 | 3.17 (3.52) | 5 times or less |
| | HC-RFS503(B)G7 1/11 | 20.7 (24.2) | | HG-SR202(B)G7 1/11 | 51.3 (61.0) | 10 times or less |
| | HC-RFS503(B)G7 1/21 | 18.8 (22.3) | | HC-RP203(B)G7 1/11 | 5.70 (6.05) | 5 times or less |

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When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

| Series | Currently Used Product | | | Replacement Product | | |
|---|------------------------|--|--------------------------------|---------------------|--|--------------------------------|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio |
| Medium capacity, low inertia HC-LFS series (B): With brake | HC-LFS52(B) | 3.2 (5.2) | 10 times or less | HG-JR73(B) | 2.09 (2.59) | 10 times or less |
| | HC-LFS102(B) | 4.6 (6.6) | | HC-LP52(B) | 3.10 (5.20) | |
| | HC-LFS152(B) | 6.4 (8.4) | | HG-JR153(B) | 3.79 (4.29) | |
| | HC-LFS202(B) | 22 (32) | | HC-LP102(B) | 4.62 (6.72) | |
| | HC-LFS302(B) | 36 (46) | | HG-JR353(B) | 13.2 (15.4) | |
| Small capacity, flat type HC-UFS series (B): With brake | HC-UFS13(B) | 0.066 (0.074) | 15 times or less | HC-LP152(B) | 6.42 (8.52) | 17 times or less |
| | HC-UFS23(B) | 0.241 (0.323) | | HG-JR353(B) | 13.2 (15.4) | |
| | HC-UFS43(B) | 0.365 (0.447) | | HC-LP202(B) | 22.0 (32.0) | |
| | HC-UFS73(B) | 5.90 (6.10) | | HG-JR503(B) | 19.0 (21.2) | |
| Medium capacity, flat type HC-UFS series (B): With brake | HC-UFS72(B) | 10.4 (12.4) | 15 times or less | HC-LP302(B) | 36.0 (46.0) | 15 times or less |
| | HC-UFS152(B) | 22.1 (24.1) | | HG-KR13(B) | 0.0777 (0.0837) | |
| | HC-UFS202(B) | 38.2 (46.8) | | HF-KP13(B) | 0.088 (0.090) | |
| | HC-UFS352(B) | 76.5 (85.1) | | HG-KR23(B) | 0.221 (0.243) | |
| | HC-UFS502(B) | 115 (123.6) | | HF-KP23(B) | 0.24 (0.31) | |
| Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative. | | | | | | |

| Series | Currently Used Product | | | Replacement Product | | | |
|---|-----------------------------------|--|--------------------------------|---------------------------------|--|--------------------------------|--|
| | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | Model | Moment of inertia J ×10 ⁻⁴ kg·m ² | Load to motor inertia ratio | |
| Medium and large capacities, low inertia HA-LFS 1000 r/min series (B): With brake | HA-LFS601(B) HA-LFS6014(B) | 105 (113) | 10 times or less | HG-JR601(B) HG-JR6014(B) | 176 (196) | 10 times or less | |
| | HA-LFS601(B) | | | HA-LP601(B) | 105 (113) | | |
| | HA-LFS801(B) HA-LFS8014(B) | 220 (293) | | HG-JR801(B) HG-JR8014(B) | 220 (240) | | |
| | HA-LFS12K1(B) HA-LFS12K14(B) | 295 (369) | | HG-JR12K1(B) HG-JR12K14(B) | 315 (336) | | |
| | HA-LFS15K1 HA-LFS15K14 | 550 | | HG-JR15K1 HG-JR15K14 | 489 | | |
| | HA-LFS20K1 HA-LFS20K14 | 650 | | HG-JR20K1 HG-JR20K14 | 627 | | |
| | HA-LFS25K1 HA-LFS25K14 | 1080 | | HG-JR25K1 HG-JR25K14 | 764 | | |
| | HA-LFS30K1 HA-LFS30K14 | 1310 | | HG-JR30K1 HG-JR30K14 | 1377 | | |
| | HA-LFS37K1 HA-LFS37K14 | 1870 | | HG-JR37K1 HG-JR37K14 | 1637 | | |
| | HA-LFS701M(B) HA-LFS701M4(B) | 105 (113) | | HG-JR701M(B) HG-JR701M4(B) | 176 (196) | | |
| | HA-LFS701M(B) | | | HA-LP701M(B) | 105 (113) | | |
| Medium and large capacities, low inertia HA-LFS 1500 r/min series (B): With brake | HA-LFS11K1M(B) HA-LFS11K1M4(B) | 220 (293) | | HG-JR11K1M(B) HG-JR11K1M4(B) | 220 (240) | | |
| | HA-LFS15K1M(B) HA-LFS15K1M4(B) | 295 (369) | | HG-JR15K1M(B) HG-JR15K1M4(B) | 315 (336) | | |
| | HA-LFS22K1M HA-LFS22K1M4 | 550 | | HG-JR22K1M HG-JR22K1M4 | 489 | | |
| | HA-LFS30K1M HA-LFS30K1M4 | 650 | | HG-JR30K1M HG-JR30K1M4 | 627 | | |
| | HA-LFS37K1M HA-LFS37K1M4 | 1080 | | HG-JR37K1M HG-JR37K1M4 | 764 | | |
| | HA-LFS45K1M4 | 1310 | | HG-JR45K1M4 | 1377 | | |
| | HA-LFS50K1M4 | 1870 | | HG-JR55K1M4 | 1637 | | |
| | HA-LFS502 | 74.0 | | HG-SR502 | 99.7 | 15 times or less | |
| | HA-LFS702 | 94.2 | | HA-LP502 | 74.0 | 10 times or less | |
| | HA-LFS11K2(B) HA-LFS11K24(B) | 105 (113) | | HG-SR702 | 151 | 15 times or less | |
| | HA-LFS15K2(B) HA-LFS15K24(B) | 220 (293) | | HA-LP702 | 94.2 | 10 times or less | |
| | HA-LFS22K2(B) HA-LFS22K24(B) | 295 (369) | | HG-JR11K1M(B) HG-JR11K1M4(B) | 220 (240) | | |
| | HA-LFS30K2 HA-LFS30K24 | 550 | | HG-JR15K1M(B) HG-JR15K1M4(B) | 315 (336) | | |
| | HA-LFS37K2 HA-LFS37K24 | 650 | | HG-JR22K1M HG-JR22K1M4 | 489 | | |
| | HA-LFS45K24 | 1080 | | HG-JR30K1M HG-JR30K1M4 | 627 | | |
| | HA-LFS55K24 | 1310 | | HG-JR37K1M4 | 764 | | |
| | | | | HG-JR45K1M4 | 1377 | | |

Note 1. As for the motor specifications not listed here, refer to the catalog or Instruction Manual. (): With brake

When the load to motor inertia ratio differs between the current product and a replacement product, and the ratio of the current product exceeds the load to motor inertia ratio of the replacement product, please contact a sales representative.

2.3 Regenerative Options

2.3.1 For 200/100 V

<Combination and regenerative power for the J2S series>

| Servo amplifier model MR-J2S- | Built-in regenerative resistors [W] | Permissible regenerative power of regenerative options [W] MR-RB | | | | | | | | |
|----------------------------------|--|--|-------------|-------------|------------|--------------|-------------|-------------------------|------------------------|--------------------------|
| | | 032 [40Ω] | 12 [40Ω] | 30 [13Ω] | 3N [9Ω] | 31 [6.7Ω] | 32 [40Ω] | (Note 1) 50 [13Ω] | (Note 1) 5N [9Ω] | (Note 1) 51 [6.7Ω] |
| 10A(1)/B(1)/CP(1)/CL(1) | | 30 | | | | | | | | |
| 20A(1)/B(1)/CP(1)/CL(1) | 10 | 30 | 100 | | | | | | | |
| 40A(1)/B(1)/CP(1)/CL(1) | 10 | 30 | 100 | | | | | | | |
| 60A/B/CP/CL | 10 | 30 | 100 | | | | | | | |
| 70A/B/CP/CL | 20 | 30 | 100 | | | | | 300 | | |
| 100A/B/CP/CL | 20 | 30 | 100 | | | | | 300 | | |
| 200A/B/CP/CL | 100 | | | 300 | | | | | 500 | |
| 350A/B/CP/CL | 100 | | | 300 | | | | | 500 | |
| 500A/B/CP/CL | 130 | | | 300 | | | | | 500 | |
| 700A/B/CP/CL | 170 | | | | | 300 | | | | 500 |
| 11KA/B | | | | | | | | | | |
| 15KA/B | | | | | | | | | | |
| 22KA/B | | | | | | | | | | |
| 30KA/B | | | | | | | | | | |
| 37KA/B | | | | | | | | | | |

| Servo amplifier model MR-J2S- | Built-in regenerative resistors [W] | (Note 2) Standard accessories [External] | Permissible regenerative power of regenerative options [W] MR-RB | | | | | | | |
|----------------------------------|--|---|--|------------------------|------------------------|------------------------|------------------------|--------------------------|---------------|---------------------------|
| | | | (Note 2) 5R [3.2Ω] | (Note 2) 65 [8Ω] | (Note 2) 66 [5Ω] | (Note 2) 67 [4Ω] | (Note 2) 9F [3Ω] | (Note 2) 9T [2.5Ω] | 139 [1.3Ω] | (Note 3) 137 [1.3Ω] |
| 10A(1)/B(1)/CP(1)/CL(1) | | | | | | | | | | |
| 20A(1)/B(1)/CP(1)/CL(1) | 10 | | | | | | | | | |
| 40A(1)/B(1)/CP(1)/CL(1) | 10 | | | | | | | | | |
| 60A/B/CP/CL | 10 | | | | | | | | | |
| 70A/B/CP/CL | 20 | | | | | | | | | |
| 100A/B/CP/CL | 20 | | | | | | | | | |
| 200A/B/CP/CL | 100 | | | | | | | | | |
| 350A/B/CP/CL | 100 | | | | | | | | | |
| 500A/B/CP/CL | 130 | | | | | | | | | |
| 700A/B/CP/CL | 170 | | | | | | | | | |
| 11KA/B | | GRZG400 -2Ω×4 500 (800) | | 500 (800) | | | | | | |
| 15KA/B | | GRZG400 -1Ω×5 850 (1300) | | | 850 (1300) | | | | | |
| 22KA/B | | GRZG400 -0.8Ω×5 850 (1300) | | | | 850 (1300) | | | | |
| 30KA/B | | | | | | | | | 1300 | 3900 |
| 37KA/B | | | | | | | | | 1300 | 3900 |

Note 1. Be sure to install a cooling fan.

2. The values in the parentheses apply when a cooling fan is installed.

3. The value of MR-RB137 is the resultant resistance of three units.

<Combination and regenerative power for the J4 series (replacement model)>

| Servo amplifier model MR-J4- | Built-in regenerative resistors [W] | Permissible regenerative power of regenerative options [W] MR-RB | | | | | | | | |
|------------------------------------|---|--|-------------|-------------|------------|--------------|-------------|-------------------------|------------------------|--------------------------|
| | | 032 [40Ω] | 12 [40Ω] | 30 [13Ω] | 3N [9Ω] | 31 [6.7Ω] | 32 [40Ω] | (Note 1) 50 [13Ω] | (Note 1) 5N [9Ω] | (Note 1) 51 [6.7Ω] |
| 10A/B(-RJ) | | 30 | | | | | | | | |
| 20A/B(-RJ) | 10 | 30 | 100 | | | | | | | |
| 40A/B(-RJ) | 10 | 30 | 100 | | | | | | | |
| 60A/B(-RJ) | 10 | 30 | 100 | | | | | | | |
| 70A/B(-RJ) | 20 | 30 | 100 | | | | 300 | | | |
| 100A/B(-RJ) | 20 | 30 | 100 | | | | 300 | | | |
| 200A/B(-RJ) | 100 | | | 300 | | | | 500 | | |
| 350A/B(-RJ) | 100 | | | | 300 | | | | 500 | |
| 500A/B(-RJ) | 130 | | | | | 300 | | | | 500 |
| 700A/B(-RJ) | 170 | | | | | 300 | | | | 500 |
| 11KA/B | | | | | | | | | | |
| 15KA/B | | | | | | | | | | |
| 22KA/B | | | | | | | | | | |
| DU30KA/B | | | | | | | | | | |
| DU37KA/B | | | | | | | | | | |

| Servo amplifier model MR-J4- | Built-in regenerative resistors [W] | (Note 2) Standard accessories [External] | Permissible regenerative power of regenerative options [W] MR-RB | | | | | | | |
|------------------------------------|--|---|--|------------------------|------------------------|------------------------|------------------------|--------------------------|---------------|---------------------------|
| | | | (Note 2) 5R [3.2Ω] | (Note 2) 65 [8Ω] | (Note 2) 66 [5Ω] | (Note 2) 67 [4Ω] | (Note 2) 9F [3Ω] | (Note 2) 9T [2.5Ω] | 139 [1.3Ω] | (Note 5) 137 [1.3Ω] |
| 10A/B(-RJ) | | | | | | | | | | |
| 20A/B(-RJ) | 10 | | | | | | | | | |
| 40A/B(-RJ) | 10 | | | | | | | | | |
| 60A/B(-RJ) | 10 | | | | | | | | | |
| 70A/B(-RJ) | 20 | | | | | | | | | |
| 100A/B(-RJ) | 20 | | | | | | | | | |
| 200A/B(-RJ) | 100 | | | | | | | | | |
| 350A/B(-RJ) | 100 | | | | | | | | | |
| 500A/B(-RJ) | 130 | | | | | | | | | |
| 700A/B(-RJ) | 170 | | | | | | | | | |
| 11KA/B | | GRZG400 -0.8Ω×4 500 (800) | | 500 (800) | | | | | | |
| 15KA/B | | GRZG400 -0.6Ω×5 850 (1300) | | | | | 850 (1300) | | | |
| 22KA/B | | GRZG400 -0.5Ω×5 850 (1300) | | | | | | 850 (1300) | | |
| DU30KA/B | | | | | | | | | 1300 | 3900 |
| DU37KA/B | | | | | | | | | 1300 | 3900 |

Note 1. Be sure to install a cooling fan.

2. The values in the parentheses apply when a cooling fan is installed.

3. Combinations with differences are shown with shading.

4. Parameter settings (PA02 for J4) may be required depending on the regenerative option model. Refer to the Instruction Manual for details.

5. This is the resultant resistance when three MR-RB137 are connected in parallel.

<Combination and regenerative power for the J3 series (replacement model)>

| Servo amplifier model MR-J3- | Built-in regenerative resistors [W] | Permissible regenerative power of regenerative options [W] MR-RB | | | | | | | |
|------------------------------------|---|--|-------------|-------------|--------------|-------------|-------------------------|--------------------------|---------------|
| | | 032 [40Ω] | 12 [40Ω] | 30 [13Ω] | 31 [6.7Ω] | 32 [40Ω] | (Note 1) 50 [13Ω] | (Note 1) 51 [6.7Ω] | 139 [1.3Ω] |
| 10A1/B1/T(1) | 30 | | | | | | | | |
| 20A1/B1/T(1) | 10 | 30 | 100 | | | | | | |
| 40A1/B1/T(1) | 10 | 30 | 100 | | | | | | |
| 60T | 10 | 30 | 100 | | | | | | |
| 70T | 20 | 30 | 100 | | 300 | | | | |
| 100T | 20 | 30 | 100 | | 300 | | | | |
| 200T | 100 | | | 300 | | 500 | | | |
| 350T | 100 | | | 300 | | 500 | | | |
| 500T | 130 | | | | 300 | | 500 | | |
| 700T | 170 | | | | 300 | | 500 | | |

Note 1. Be sure to install a cooling fan.

2. The value of MR-RB137 is the resultant resistance of three units.

3. Combinations with differences are shown with shading.

4. Parameter settings (PA02 for J3 22 kW or less, converter unit parameter PA01 for 30 kW or more) may be required depending on the regenerative option model. Refer to the Instruction Manual for details.

2.3.2 For 400 V

<Combination and regenerative power for the J2S series>

| Servo amplifier model MR-J2S- | Built-in regenerative resistors [W] | Permissible regenerative power of regenerative options [W] MR-RB | | | | | | | | | |
|----------------------------------|--|--|----------------|----------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|
| | | 1H-4 [82Ω] | 1L-4 [270Ω] | (Note 1) 3M-4 [120Ω] | (Note 1) 3H-4 [80Ω] | (Note 1) 3G-4 [47Ω] | (Note 1) 34-4 [26Ω] | (Note 1) 3U-4 [22Ω] | (Note 1) 5H-4 [80Ω] | (Note 1) 5G-4 [47Ω] | (Note 1) 54-4 [26Ω] |
| 60A4/B4 | 30 | | 100 | | | | | | | | |
| 100A4/B4 | 100 | | | 300 | | | | | | | |
| 200A4/B4 | 100 | | | | 300 | | | | 500 | | |
| 350A4/B4 | 100 | | | | | 300 | | | | 500 | |
| 500A4/B4 | 130 | | | | | 300 | | | | 500 | |
| 700A4/B4 | 170 | | | | | | 300 | | | | 500 |
| 11KA4/B4 | | | | | | | | | | | |
| 15KA4/B4 | | | | | | | | | | | |
| 22KA4/B4 | | | | | | | | | | | |
| 30KA4/B4 | | | | | | | | | | | |
| 37KA4/B4 | | | | | | | | | | | |
| 45KA4/B4 | | | | | | | | | | | |
| 55KA4/B4 | | | | | | | | | | | |

| Servo amplifier model MR-J2S- | Built-in regenerative resistors [W] | (Note 2) Standard accessories [External] | Permissible regenerative power of regenerative options [W] MR-RB | | | | | |
|----------------------------------|--|---|--|---------------------------|-----------------------------|---------------------------|---------------|---------------------------|
| | | | (Note 2) 5K-4 [10Ω] | (Note 2) 6B-4 [20Ω] | (Note 2) 60-4 [12.5Ω] | (Note 2) 6K-4 [10Ω] | 136-4 [5Ω] | (Note 3) 138-4 [5Ω] |
| 60A4/B4 | 30 | | | | | | | |
| 100A4/B4 | 100 | | | | | | | |
| 200A4/B4 | 100 | | | | | | | |
| 350A4/B4 | 100 | | | | | | | |
| 500A4/B4 | 130 | | | | | | | |
| 700A4/B4 | 170 | | | | | | | |
| 11KA4/B4 | | GRZG400 -5Ω×4 500 (800) | | | 500 (800) | | | |
| 15KA4/B4 | | GRZG400 -2.5Ω×5 850 (1300) | | | | 850 (1300) | | |
| 22KA4/B4 | | GRZG400 -2Ω×5 850 (1300) | | | | | 850 (1300) | |
| 30KA4/B4 | | | | | | | | 1300 |
| 37KA4/B4 | | | | | | | | 1300 |
| 45KA4/B4 | | | | | | | | 1300 |
| 55KA4/B4 | | | | | | | | 1300 |

Note 1. Be sure to install a cooling fan.

2. The values in the parentheses apply when a cooling fan is installed.

3. The value of MR-RB138-4 is the resultant resistance of three units.

<Combination and regenerative power for the J4 series (replacement model)>

| Servo amplifier model MR-J4- | Built-in regenerative resistors [W] | Permissible regenerative power of regenerative options [W] MR-RB | | | | | | | | | |
|------------------------------------|--|--|----------------|----------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|
| | | 1H-4 [82Ω] | 1L-4 [270Ω] | (Note 1) 3M-4 [1200] | (Note 1) 3H-4 [800] | (Note 1) 3G-4 [47Ω] | (Note 1) 34-4 [26Ω] | (Note 1) 3U-4 [22Ω] | (Note 1) 5H-4 [80Ω] | (Note 1) 5G-4 [47Ω] | (Note 1) 54-4 [26Ω] |
| 60A4/B4 | 15 | 100 | | 300 | | | | | | | |
| 100A4/B4 | 15 | 100 | | 300 | | | | | | | |
| 200A4/B4 | 100 | | | | 300 | | | | 500 | | |
| 350A4/B4 | 100 | | | | 300 | | | | 500 | | |
| 500A4/B4 | 130 | | | | | 300 | | | | 500 | |
| 700A4/B4 | 170 | | | | | | 500 | | | | 500 |
| 11KA4/B4 | | | | | | | | | | | |
| 15KA4/B4 | | | | | | | | | | | |
| 22KA4/B4 | | | | | | | | | | | |
| 30KA4/B4 | | | | | | | | | | | |
| 37KA4/B4 | | | | | | | | | | | |
| 45KA4/B4 | | | | | | | | | | | |
| 55KA4/B4 | | | | | | | | | | | |

| Servo amplifier model MR-J4- | Built-in regenerative resistors [W] | (Note 2) Standard accessories [External] | Permissible regenerative power of regenerative options [W] MR-RB | | | | |
|------------------------------------|--|---|--|---------------------------|-----------------------------|---------------------------|---------------------------|
| | | | (Note 2) 5K-4 [10Ω] | (Note 2) 6B-4 [20Ω] | (Note 2) 60-4 [12.5Ω] | (Note 2) 6K-4 [10Ω] | (Note 5) 137-4 [4Ω] |
| 60A4/B4 | 15 | | | | | | |
| 100A4/B4 | 15 | | | | | | |
| 200A4/B4 | 100 | | | | | | |
| 350A4/B4 | 100 | | | | | | |
| 500A4/B4 | 130 | | | | | | |
| 700A4/B4 | 170 | | | | | | |
| 11KA4/B4 | | GRZG400 -2.5Ω×4 500 (800) | | 500 (800) | | | |
| 15KA4/B4 | | GRZG400 -2Ω×5 850 (1300) | | | | 850 (1300) | |
| 22KA4/B4 | | GRZG400 -2Ω×5 850 (1300) | | | | 850 (1300) | |
| 30KA4/B4 | | | | | | | 1300 3900 |
| 37KA4/B4 | | | | | | | 1300 3900 |
| 45KA4/B4 | | | | | | | 1300 3900 |
| 55KA4/B4 | | | | | | | 1300 3900 |

Note 1. Be sure to install a cooling fan.

2. The values in the parentheses apply when a cooling fan is installed.

3. Combinations with differences are shown with shading.

4. Parameter settings (PA02 for J4) may be required depending on the regenerative option model. Refer to the Instruction Manual for details.

5. The value is the resultant resistance when three MR-RB13V-4 are connected in parallel.

2.4 Dynamic Brake Option

| Model | Applicable servo amplifiers | |
|--------------|--|--|
| DBU-11K | MR-J2S-11KA/B | MR-J4-11KA/B |
| DBU-15K | MR-J2S-15KA/B | MR-J4-15KA/B |
| DBU-22K | MR-J2S-22KA/B | — |
| DBU-22K-R1 | — | MR-J4-22KA/B |
| DBU-37K | MR-J2S-30KA/B MR-J2S-37KA/B | — |
| DBU-37K-R1 | — | MR-J4-DU30KA/B MR-J4-DU37KA/B |
| DBU-11K-4 | MR-J2S-11KA4/B4 | MR-J4-11KA4/B4 |
| DBU-22K-4 | MR-J2S-15KA4/B4 MR-J2S-22KA4/B4 | MR-J4-15KA4/B4 MR-J4-22KA4/B4 |
| DBU-55K-4 | MR-J2S-30KA4/B4 MR-J2S-37KA4/B4 MR-J2S-45KA4/B4 MR-J2S-55KA4/B4 | — |
| DBU-55K-4-R5 | — | MR-J4-DU30KA4/B4 MR-J4-DU37KA4/B4 MR-J4-DU45KA4/B4 MR-J4-DU55KA4/B4 |

Note. Combinations with differences are shown with shading.

2.5 Cable Options

| Application | MR-J2S series | MR-J4 series | Precautions |
|---|--------------------------|---|---|
| Encoder cable | MR-JCCBL_M_- | MR-J3ENCBL_M-A_- MR-J3JCBL03M-A_-L MR-EKCBM_M_- | Connector shape will be changed. Cable must be changed. _M: Cable length A_-: Leading direction -_ : Bending life |
| | MR-JHSCBL_M_- | MR-J3JSCBL03M-A_-L MR-J3ENEBCBL_M-H-(MTH) | (MTH) is required for MR-J4-22K_- _M: Cable length A_-: Leading direction |
| | MR-ENCBL_M-H | | |
| Encoder connector set | MR-J2CNM | MR-ECNM | Connector shape will be changed. Cable must be changed. _-: Encoder side connector shape |
| | MR-J2CNS | MR-J3SCNS_- | |
| | MR-ENCNS | MR-ENCNS2_- | |
| Controller to amplifier cable | B type | MR-J2HBUS_M-A | Connector will be changed due to change from metal communication to optical communication. _-: Cable length |
| CN1 connector set | | MR-J2CN1-A | MR-CCN1 |
| Controller to amplifier cable | A type | MR-J2HBUS_M | Connector shape and the number of pin poles will be changed. _-: Cable length |
| CN1 connector set | | MR-J2CN1 | MR-J3CN1 |
| Junction terminal block | | MR-TB20 | MR-TB50 |
| Servo motor power supply cable | - | MR-PWS1CBL_M-A_-_- | Cable options are available for J4. _M: Cable length |
| | | MR-PWS2CBL03M-A_-L | A_-: Leading direction -_ : Bending life |
| Power connector set (Servo motor side power connector) | MR-PWCNK_- MR-PWCNS_- | MR-PWCNS_- | Connector shape will be changed. _-: Differ depends on the applied motor. |
| Electromagnetic brake cable | - | MR-BKS1CBL_M-A_-_- | Cable options are available for J4. _M: Cable length |
| | | MR-BKS2CBL03M-A_-L | A_-: Leading direction -_ : Bending life |
| Electromagnetic brake connector set | MR-BKCN | MR-BKCNS1_- MR-BKCNS2_- | Connector shape will be changed. _-: Connector shape |
| Servo amplifier power connector (up to 1 kW) | - | 06JFAT-SAXGDK-H7.5 CNP1 | Change from screw-type to connector-type |
| Servo amplifier power connector (2 kW) | | 05JFAT-SAXGDK-H5.0 CNP2 | |
| Servo amplifier power connector (3.5 kW) | | 03JFAT-SAXGDK-H7.5 CNP3 | |
| | | 06JFAT-SAXGFK-XL CNP1 | |
| | | 05JFAT-SAXGDK-H5.0 CNP2 | |
| | | 03JFAT-SAXGFK-XL CNP3 | |
| CN3 communication cable | MR-CPCATCBL3M | MR-J3USBCBL3M | Change from RS-232C communication to USB communication |

| Application | | MR-J2S series | MR-J3 series | Precautions | |
|---|------------------------|----------------------------|--|---|--|
| Encoder cable | | MR-JCCBL_M_- | MR-J3ENCBL_M-A_- MR-J3JCBLO3M-A_-L MR-EKCBLE_M_- | Connector shape will be changed. Cable must be changed, _M: Cable length A_-: Leading direction -_ : Bending life | |
| | | MR-JHSCBL_M_- | MR-J3JSCBL03M-A_-L | | |
| | | MR-ENCBL_M-H | _M: Cable length A_-: Leading direction | | |
| Encoder connector set | | MR-J2CNM | MR-ECNM | Connector shape will be changed. Cable must be changed, _-: Encoder side connector shape | |
| | | MR-J2CNS | MR-J3SCNS_ MR-ENCNS2_- | Connector shape will be changed. Cable must be changed, _-: Encoder side connector shape | |
| | | MR-ENCNS | | | |
| Controller to amplifier cable | B type | MR-J2HBUS_M-A | MR-J2HBUS_M | Connector will be changed due to change from metal communication to optical communication. _-: Cable length | |
| CN1 connector set | | MR-J2CN1-A | MR-CCN1 | Connector shape and the number of pin poles will be changed. _-: Cable length | |
| Controller to amplifier cable | A type | MR-J2HBUS_M | MR-J2M-CN1TBL_M | | |
| CN1 connector set | | MR-J2CN1 | MR-J3CN1 | | |
| Junction terminal block | | MR-TB20 | MR-TB50 | | |
| Servo motor power supply cable | | - | MR-PWS1CBL_M-A_- MR-PWS2CBL03M-A_-L | Cable options are available for J3. _M: Cable length A_-: Leading direction -_ : Bending life | |
| | | | | | |
| Power connector set (Servo motor side power connector) | MR-PWCNK_ MR-PWCNS_ | MR-PWCNS_ | | Connector shape will be changed. _-: Differ depends on the applied motor. | |
| Electromagnetic brake cable | | - | MR-BKS1CBL_M-A_- MR-BKS2CBL03M-A_-L | Cable options are available for J3. _M: Cable length A_-: Leading direction -_ : Bending life | |
| | | | | | |
| Electromagnetic brake connector set | MR-BKCN | MR-BKCNS1_- MR-BKCNS2_- | | Connector shape will be changed. _-: Connector shape | |
| Servo amplifier power connector (up to 1 kW) | - | 54928-0670 | CNP1 | Change from screw-type to connector-type | |
| Servo amplifier power connector (2 kW) | | 54927-0520 | CNP2 | | |
| Servo amplifier power connector (3.5 kW) | | 54928-0370 | CNP3 | | |
| | | 721-207/026-000 | CNP1 | | |
| | | 721-205/026-000 | CNP2 | | |
| | | 721-203/026-000 | CNP3 | | |
| | | PC4/6-STF-7.62-CRWH | CNP1 | | |
| | | 54927-0520 | CNP2 | | |
| | | PC4/3-STF-7.62-CRWH | CNP3 | | |
| CN3 communication cable | MR-CPCATCBL3M | MR-J3USBCBL3M | | Change from RS-232C communication to USB communication | |

3. COMPARISON OF FUNCTIONS

3.1 Comparison Between J2S and J4 (A/B)

| | Item | MR-J2S series | MR-J4 series |
|----|--|--|--|
| 1 | Capacity range | (100 V Class) 0.1 to 0.4 kW (200 V Class) 0.1 to 37 kW (400 V Class) 0.6 to 55 kW | (100 V Class) 0.1 to 0.4 kW (200 V Class) 0.1 to 37 kW (400 V Class) 0.6 to 55 kW |
| 2 | Internal regenerative resistor | Built-in (0.2 to 7 kW) External (11 to 22 kW) | Built-in (0.2 to 7 kW) External (11 to 22 kW) |
| 3 | Dynamic brakes | Built-in (0.1 to 7 kW) External (11 to 55 kW) | Built-in (0.1 to 7 kW) External (11 to 55 kW) Coasting distance may be different. (Note 1) |
| 4 | Control circuit power | (100 V Class) Single-phase 100 V AC to 120 V AC (200 V Class) Single-phase 200 V AC to 230 V AC (400 V Class) 24 V DC (to 7 kW) Single-phase 380 V AC to 480 V AC (11 k to 55 kW) | (100 V Class) Single-phase 100 V AC to 120 V AC (200 V Class) Single-phase 200 V AC to 240 V AC (400 V Class) Single-phase 380 V AC to 480 V AC |
| 5 | Main circuit power | (100 V Class) Single-phase 100 V AC to 120 V AC (200 V Class) Single-phase 230 V/3-phase 200 V AC to 230 V AC (to 750 W) 3-phase 200 V AC to 230 V AC (1 to 37 kW) (400 V Class) 3-phase 380 V AC to 480 V AC | (100 V Class) Single-phase 100 V AC to 120 V AC (200 V Class) Single-phase/3-phase 200 V AC to 240 V AC (to 750 W) 3-phase 200 V AC to 240 V AC (1 to 37 kW) (400 V Class) 3-phase 380 V AC to 480 V AC |
| 6 | 24 V DC power | Built-in | External supply required |
| 7 | Auto tuning | Real-time auto tuning: 15 steps | Real-time auto tuning: 40 steps One-touch tuning |
| 8 | Control mode | (A) General-purpose interface <ul style="list-style-type: none">▪ Position control mode (pulse command)▪ Speed control mode (analog command/internal speed command)▪ Torque control mode (analog command) (B) SSCNET compatible <ul style="list-style-type: none">▪ Position control mode▪ Speed control mode | (A) General-purpose interface <ul style="list-style-type: none">▪ Position control mode (pulse command)▪ Speed control mode (analog command/internal speed command)▪ Torque control mode (analog command) (B) SSCNET III/H compatible <ul style="list-style-type: none">▪ Position control mode▪ Speed control mode▪ Torque control mode |
| 9 | Maximum input pulses | Differential pulse 500 kpps Open collector 200 kpps Command pulse: Sink | Differential pulse 4 Mpps Open collector 200 kpps Command pulse: Sink |
| 10 | The number of DIO points (excluding EM1) | (A) General-purpose interface DI: 8 points, DO: 6 points (B) SSCNET compatible DI: 0 points, DO: 2 points | (A) General-purpose interface DI: 9 points, DO: 6 points (B) SSCNET III/H compatible DI: 3 points, DO: 3 points |
| 11 | Encoder pulse output | ABZ-phase (differential) (A) General-purpose interface Z-phase (open collector) | ABZ-phase (differential) (A) General-purpose interface Z-phase (open collector) |
| 12 | DIO interface | Input: Sink/source Output: Sink | Input: Sink/source Output: Sink/source |
| 13 | Analog input/output | (A) General-purpose interface (Input) 2 ch 10-bit torque, 14-bit speed or equivalent (Output) 10-bit or equivalent × 2 ch (B) SSCNET compatible (Output) 10-bit or equivalent × 2 ch | (A) General-purpose interface (Input) 2 ch 10-bit torque, 14-bit speed or equivalent (Output) 10-bit or equivalent × 2 ch (B) SSCNET III/H compatible (Output) 10-bit or equivalent × 2 ch |
| 14 | The number of internal speed commands (Type A) | 7 points | 7 points |
| 15 | Parameter setting method | Setup software (SETUP1_) Push-button (Type A) | MR Configurator2 Push-button (Type A) |
| 16 | Setup S/W communication | RS-232C | USB |
| 17 | Servo motor (Encoder resolution) | HC series (17-bit ABS) HA series (17-bit ABS) | HG series (22-bit ABS) |
| 18 | Motor maximum torque | HC-KFS 300% HC-MFS 300% HC-SFS 300% HA-LFS 250%, 300% | HG-KR 350% HG-MR 300% HG-SR 300% HG-JR 300% |

Note 1. Refer to Dynamic Characteristics of Instruction Manual for the coasting distance.

| Item | MR-J2S series | MR-J4 series |
|--|--|--|
| 19 Button (Type A) | Four buttons | Four buttons |
| 20 LED indicator | (Type A) 7-segment 5-digit (Type B) 7-segment 2-digit | (Type A) 7-segment 5-digit (Type B) 7-segment 3-digit |
| 21 Advanced vibration suppression control II | Unavailable | Available |
| 22 Adaptive filters | Available (Adaptive vibration suppression control) | Available (Adaptive filter II with improved functions) |
| 23 Notch filters | Available (2 filters.) | Available (5 filters.) |
| 24 Tough drive | Unavailable | Available |
| 25 Drive recorder | Unavailable | Available |
| 26 Forced stop | EM1 (DB stop) | Select EM1 (DB stop) or EM2 (deceleration to a stop) |

Note: Functions with difference are shown with shading.

3.2 Comparison Between J2S(CP/CL) and J4(A-RJ)

| Item | MR-J2S(CP/CL) series | MR-J4-A-RJ series (7 kW or less, 100 V/200 V class) |
|---|---|--|
| 1 Capacity range | (100 V Class) 0.1 to 0.4 kW (200 V Class) 0.1 to 7 kW | (100 V Class) 0.1 to 0.4 kW (200 V Class) 0.1 to 7 kW |
| 2 Internal regenerative resistor | Built-in (0.2 to 7 kW) | Built-in (0.2 to 7 kW) |
| 3 Dynamic brakes | Built-in (0.1 to 7 kW) | Built-in (0.1 to 7 kW) Coasting distance may be different. (Note 1) |
| 4 Control circuit power | (100 V Class) Single-phase 100 V AC to 120 V AC (200 V Class) Single-phase 200 V AC to 230 V AC | (100 V Class) Single-phase 100 V AC to 120 V AC (200 V Class) Single-phase 200 V AC to 240 V AC |
| 5 Main circuit power | (100 V Class) Single-phase 100 V AC to 120 V AC (200 V Class) Single-phase 230 V/3-phase 200 V AC to 230 V AC (to 750 W) 3-phase 200 V AC to 230 V AC (1 to 7 kW) | (100 V Class) Single-phase 100 V AC to 120 V AC (200 V Class) Single-phase/3-phase 200 V AC to 240 V AC (to 750 W) 3-phase 200 V AC to 240 V AC(1 k to 7 kW) |
| 6 24 V DC power | Built-in | External supply required |
| 7 Auto tuning | Real-time auto tuning: 15 steps | Real-time auto tuning: 40 steps One-touch tuning |
| 8 Control mode | (CP) Built-in positioning function (CL) Built-in program operation function | Built-in positioning function Built-in program operation function Position control mode (pulse command) Speed control mode (analog command) Torque control mode (analog command) |
| 9 Maximum input pulses of manual pulse generator | Open collector 200 kpps | Open collector 200 kpps |
| 10 The number of DIO points (excluding EM1) | DI: 8 points, DO: 5 points, DI/DO combination: 1 point | DI:11 points, DO: 8 points |
| 11 Encoder pulse output | ABZ-phase (differential), Z-phase (open collector) | ABZ-phase (differential), Z-phase (open collector) |
| 12 DIO interface | Input: Sink/source Output: Sink | Input: Sink/source Output: Sink/source |
| 13 Analog input/output | (Input) 2 ch 10-bit torque limit, 10-bit override (Output) 10-bit or equivalent × 2 ch | (Input) 2 ch 10-bit torque limit, 10-bit override or equivalent (Output) 10-bit or equivalent × 2 ch |
| 14 The number of internal speed commands (Type A) | 7 points | 7 points |
| 15 Parameter setting method | Setup software(SETUP1_) Push-button | MR Configurator2 Push-button Parameter unit |
| 16 Setup S/W communication | RS-232C | USB |
| 17 Servo motor (Encoder resolution) | HC series (17-bit ABS) HA series (17-bit ABS) | HG series (22-bit ABS) |
| 18 Motor maximum torque | HC-KFS 300% | HG-KR 350% |
| | HC-MFS 300% | HG-MR 300% |
| | HC-SFS 300% | HG-SR 300% |
| | HA-LFS 250%, 300% | HG-JR 300% |
| 19 Button | Four buttons | Four buttons |
| 20 LED indicator | 7-segment 5-digit | 7-segment 5-digit |
| 21 Advanced vibration suppression control | Unavailable | Available |
| 22 Adaptive filter | Available (Adaptive vibration suppression control) | Available (Adaptive filter II with improved functions) |
| 23 Notch filter | Available (2 filters) | Available (5 filters) |
| 24 Tough drive | Unavailable | Available |
| 25 Drive recorder | Unavailable | Available |

| Item | | MR-J2S(CP/CL) series | MR-J4-A-RJ series (7 kW or less, 100 V/200 V class) |
|------|--|---|--|
| 26 | Forced stop | EM1 (DB stop) | Select EM1 (DB stop) or EM2 (deceleration to a stop) |
| 27 | The number of point tables | (CP) Up to 31 points tables | Up to 255 point tables |
| 28 | The number of programs | (CL) Up to 16 programs (120 steps) | Up to 256 programs (640 steps) |
| 29 | Communication function (RS-422 communication) Protocol communication specifications | Baud rate: 9600/19200/38400/57600 asynchronous systems | Baud rate: 9600/19200/38400/57600/115200 asynchronous systems |
| 30 | Position data unit | mm | mm / degree / inch / pulse |
| 31 | Mark detection function (current position latch function) | Unavailable | Available |

Note: Functions with difference are shown with shading.

Note 1. Refer to Dynamic Characteristics of Instruction Manual for the coasting distance.

3.3 Comparison Between J2S(CP-S084) and J3(T/T+MR-J3-D01)

| Item | | MR-J2S(CP-S084) series | MR-J3 series (7kW or less, 100 V/200 V class) |
|------|--|---|---|
| 1 | Capacity range | (100 V Class) 0.1 to 0.4 kW (200 V Class) 0.1 to 7 kW | (100 V Class) 0.1 to 0.4 kW (200 V Class) 0.1 to 7 kW |
| 2 | Internal regenerative resistor | Built-in (0.2 to 7 kW) | Built-in (0.2 to 7 kW) |
| 3 | Dynamic brakes | Built-in (0.1 to 7 kW) | Built-in (0.1 to 7 kW) Coasting distance may be different. (Note 1) |
| 4 | Control circuit power | (100 V Class) Single-phase 100 V AC to 120 V AC (200 V Class) Single-phase 200 V AC to 230 V AC | (100 V Class) Single-phase 100 V AC to 120 V AC (200 V Class) Single-phase 200 V AC to 230 V AC |
| 5 | Main circuit power | (100 V Class) Single-phase 100 V AC to 120 V AC (200 V Class) Single-phase 230 V/3-phase 200 V AC to 230 V AC (to 750 W) 3-phase 200 V AC to 230 V AC (1 to 7 kW) | (100 V Class) Single-phase 100 V AC to 120 V AC (200 V Class) Single-phase/3-phase 200 V AC to 230 V AC (to 750 W) 3-phase 200 V AC to 230 V AC (1 k to 7 kW) |
| 6 | 24 V DC power | Built-in | External supply required |
| 7 | Auto tuning | Real-time auto tuning: 15 steps | Real-time auto tuning: 32 steps |
| 8 | Control mode | CC-Link compatible built-in positioning function | CC-Link compatible built-in positioning function |
| 9 | Maximum input pulses of manual pulse generator | Open collector 200 kpps | Open collector 200 kpps |
| 10 | The number of DIO points (excluding EM1) | DI: 8 points, DO: 5 points DI/DO combination: 1 point | DI: 3 points, DO: 3 points |
| 11 | Encoder pulse output | Unavailable | ABZ-phase (differential) Z-phase (open collector) Unavailable |
| 12 | DIO interface | Input: Sink/source Output: Sink | Input: Sink/source Output: Sink/source |
| 13 | Analog input/output | (Input) Unavailable (Output) Unavailable | (Input) Unavailable (Output) Unavailable |
| 14 | The number of internal speed commands (Type A) | 7 points | 7 points |
| 15 | Parameter setting method | Setup software (SETUP1_ _) Push-button | MR Configurator (SETUP221) MR Configurator2 Parameter unit (MR-PRU03) |
| 16 | Setup S/W communication | RS-232C | USB |
| 17 | Servo motor (Encoder resolution) | HC series (17-bit ABS) HA series (17-bit ABS) | HF series (18-bit ABS) |
| 18 | Motor maximum torque | HC-KFS 300% HC-MFS 300% HC-SFS 300% HA-LFS 250%, 300% | HF-KP 350% HF-MP 300% HF-SP 300% HF-JP 300% |
| 19 | Button | Four buttons | Unavailable |
| 20 | LED indicator | 7-segment 5-digit | 7-segment 3-digit |
| 21 | Advanced vibration suppression control | Unavailable | Available |
| 22 | Adaptive filter | Available (Adaptive vibration suppression control) | Available (Adaptive filter II with improved functions) |
| 23 | Notch filter | Available (2 filters) | Available (2 filters) |
| 24 | Tough drive | Unavailable | Unavailable |
| 25 | Drive recorder | Unavailable | Unavailable |
| 26 | Forced stop | EM1 (DB stop) | EM1 (DB stop) |

Note: Functions with difference are shown with shading.

Note 1. Refer to Dynamic Characteristics of Instruction Manual for the coasting distance.

2. For the programs running on MR-J2S-CL, please run on the upper programmable controllers.

4. COMPARISON OF NETWORKS

<Comparison of servo system network specifications>

| Item | SSCNET | → | SSCNET III | SSCNET III/H |
|-----------------------|---------------------|---|---|--|
| | MR-J2S series | | MR-J3/J4 series (Note 1) | MR-J4 series (Note 1) |
| Communication media | Metal cable | | Optical-fiber cable | |
| Communication speed | 5.6 Mbps | | 50 Mbps | 150 Mbps |
| Transmission distance | Overall length 30 m | | [Standard cord inside cabinet/standard cable outside cabinet] Maximum distance between stations: 20 m Maximum overall distance: 320 m (20 m × 16 axes) | [Long distance cable] Maximum distance between stations: 50 m Maximum overall distance: 800 m (50 m × 16 axes) [Long distance cable] Maximum distance between stations: 100 m Maximum overall distance: 1600 m (100 m × 16 axes) |

Note 1. If the first controller communication is connected using SSCNET III/H in the factory setting, the operation mode will be fixed to the "J4 mode". If using SSCNET III, the mode will be fixed to "J3 compatibility mode". To return to the factory setting or to select an arbitrary mode, change the setting with the application "MR-J4(W)-B mode selection".

The application "MR-J4(W)-B mode selection" is available with MR Configurator2 Version 1.12N and later. If using a version older than 1.12N, download an updated version from MITSUBISHI ELECTRIC FA Global Website.

Appendix 3: Precautions for Replacing MR-J2M Series with MR-J4 Series

1. OUTLINE

This document describes the changes that are applied to when replacing a system using the MR-J2M series with a system using the MR-J4 series. The functions and performance of the MR-J4 series are greatly improved over that of the MR-J2M series. Mounting dimensions of both series are significantly different. For the details of the differences, refer to the descriptions in this document.

2. REPLACEMENT MODELS

This section shows the basic models recommended for replacing the amplifier and motor as a set.

2.1 Servo Amplifiers

2.1.1 Servo Amplifier Replacement Models and Compatibility

| Series | Model | | | Replacement Model Example | Mounting Compatibility (O: Interchangeable) | Precautions |
|------------------------------------|------------|----------------|-------------|---------------------------|---|--|
| | Base unit | Interface unit | Drive unit | | | |
| 200 V AC general-purpose interface | MR-J2M-BU_ | MR-J2M-P8A | MR-J2M-10DU | MR-J4-10A | (Note 1) | Refer to "Appendix 3: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in functions. |
| | | | MR-J2M-20DU | MR-J4-20A | (Note 1) | |
| | | | MR-J2M-40DU | MR-J4-40A | (Note 1) | |
| | | | MR-J2M-70DU | MR-J4-70A | (Note 1) | |
| 200 V AC SSCNET interface | MR-J2M-BU_ | MR-J2M-P8B | MR-J2M-10DU | MR-J4-10B | (Note 1) | Refer to "Appendix 3: 3. COMPARISON OF FUNCTIONS" or later for the detailed specifications and differences in functions. |
| | | | MR-J2M-20DU | MR-J4-20B | (Note 1) | |
| | | | MR-J2M-40DU | MR-J4-40B | (Note 1) | |
| | | | MR-J2M-70DU | MR-J4-70B | (Note 1) | |

Note 1. These replacement models do not have mounting compatibility.

2.1.2 Comparison of Servo Amplifier Dimensions

The following table shows the comparison of the MR-J2M series and MR-J4 series dimensions. The width of the MR-J4 series is the same or smaller than the MR-J2M series. The depth is larger for the 400 W and 750 W capacities. Note that the height is larger for all the capacities. Mounting dimensions of the both series are significantly different. Pay attention to these differences.

Comparison of dimensions (comparison between the same capacity types) Unit: mm

| Model MR-J2M series | Model MR-J4 series | Height | | Width | | Depth | | Mounting screw pitch | |
|--|--|--------|-----------------|--------|-------------------|--------|-----------------|--|----------------------------------|
| | | MR-J2M | MR-J4 | MR-J2M | MR-J4 | MR-J2M | MR-J4 | MR-J2M | MR-J4 |
| MR-J2M-BU4+ MR-J2M-P8A/B+ MR-J2M-_DU | MR-J4-10, 20A/B x 4 units | 140 | 168 (Note 1) | 230 | 40×4 =160 | 158 | 135 | 86 (Vertical)/218 (Horizontal) (4 places) | 156 (Vertical) (2 places) × 4 |
| | MR-J4-40A/B x 4 units | | | | | | 170 (Note 1) | | |
| | MR-J4-70A/B x 2 units | | | | 60×2 =120 | | 185 (Note 1) | | |
| MR-J2M-BU6+ MR-J2M-P8A/B+ MR-J2M-_DU | MR-J4-10, 20A/B x 6 units | 140 | 168 (Note 1) | 290 | 40×6 =240 | 158 | 135 | 86 (Vertical)/278 (Horizontal) (4 places) | 156 (Vertical) (2 places) × 6 |
| | MR-J4-40A/B x 6 units | | | | | | 170 (Note 1) | | |
| | MR-J4-70A/B x 3 units | | | | 60×3 =180 | | 185 (Note 1) | | |
| MR-J2M-BU8+ MR-J2M-P8A/B+ MR-J2M-_DU | MR-J4-10, 20A/B x 8 units | 140 | 168 (Note 1) | 350 | 40×8 =320 | 158 | 135 | 86 (Vertical)/338 (Horizontal) (4 places) | 156 (Vertical) (2 places) × 8 |
| | MR-J4-40A/B x 8 units | | | | | | 170 (Note 1) | | |
| | MR-J4-70A/B x 4 units | | | | 60×4 =240 | | 185 (Note 1) | | |
| MR-J2M-BU4+ MR-J2M-P8B+ MR-J2M-_DU | MR-J4W2-44B x 2 units | 140 | 168 (Note 1) | 230 | 60×2 =120 | 158 | 195 (Note 1) | 86 (Vertical)/218 (Horizontal) (4 places) | 156 (Vertical) (2 places) × 2 |
| | MR-J4W2-77B x 1 unit | | | | 85×1 =85 | | 195 (Note 1) | | |
| | MR-J4W2-44B x 3 units | | | | | | | | |
| MR-J2M-BU6+ MR-J2M-P8B+ MR-J2M-_DU | MR-J4W2-44B x 3 units | 140 | 168 (Note 1) | 290 | 60×3 =180 | 158 | 195 (Note 1) | 86 (Vertical)/278 (Horizontal) (4 places) | 156 (Vertical) (2 places) × 3 |
| | MR-J4W2-77B × 1 unit + MR-J4-70B × 1 unit | | | | 85×1+ 60×1=145 | | 195 (Note 1) | | |
| MR-J2M-BU8+ MR-J2M-P8B+ MR-J2M-_DU | MR-J4W2-22, 44B x 4 units | 140 | 168 (Note 1) | 350 | 60×4 =240 | 158 | 195 (Note 1) | 86 (Vertical)/338 (Horizontal) (4 places) | 156 (Vertical) (2 places) × 4 |
| | MR-J4W2-77B x 2 unit | | | | 85×2 =170 | | 195 (Note 1) | | |

Note 1. The depth will increase.

2. The number of mounting screws will be changed.

3. Dimensions with differences are shown with shading.

2.2 Servo Motors

2.2.1 Servo Motor Replacement Models and Compatibility

"Compatibility" means mounting compatibility.

Refer to the catalogs, Instruction Manuals, and "Transition from MELSERVO-J2-Super/J2M Series to J4 Series Handbook" for the compatibility of servo motor dimensions, gear reducer specifications, moment of inertia, connector specifications, and torque characteristics.

| Series | Model | Replacement Model Example | Compatibility (○: Compatible) | Precautions |
|--|---------------------|---------------------------|----------------------------------|--|
| Small capacity, low inertia HC-KFS series Standard/With brake (B): With brake | HC-KFS053(B) | HG-KR053(B) | ○ | |
| | HC-KFS13(B) | HG-KR13(B) | | |
| | HC-KFS23(B) | HG-KR23(B) | | |
| | HC-KFS43(B) | HG-KR43(B) | | |
| | HC-KFS73(B) | HG-KR73(B) | | |
| Small capacity, low inertia HC-KFS series with general gear reducer (G1) (B): With brake | HC-KFS053(B)G1 1/5 | HG-KR053(B)G1 1/5 | ○ | ▪ Actual reduction ratio of the gear reducer with the symbol ◆ differs; therefore setting the electronic gear is required. Refer to "Appendix 2: 2.2.5 Comparison of Actual Reduction Ratios for Geared Servo Motors" for the details. |
| | HC-KFS053(B)G1 1/12 | HG-KR053(B)G1 1/12 | | |
| | HC-KFS053(B)G1 1/20 | HG-KR053(B)G1 1/20 | | |
| | HC-KFS13(B)G1 1/5 | HG-KR13(B)G1 1/5 | | |
| | HC-KFS13(B)G1 1/12 | HG-KR13(B)G1 1/12 | | |
| | HC-KFS13(B)G1 1/20 | HG-KR13(B)G1 1/20 | | |
| | HC-KFS23(B)G1 1/5 | HG-KR23(B)G1 1/5 | | |
| | HC-KFS23(B)G1 1/12 | HG-KR23(B)G1 1/12 ◆ | | |
| | HC-KFS23(B)G1 1/20 | HG-KR23(B)G1 1/20 ◆ | | |
| | HC-KFS43(B)G1 1/5 | HG-KR43(B)G1 1/5 | | |
| | HC-KFS43(B)G1 1/12 | HG-KR43(B)G1 1/12 ◆ | | |
| | HC-KFS43(B)G1 1/20 | HG-KR43(B)G1 1/20 ◆ | | |
| | HC-KFS73(B)G1 1/5 | HG-KR73(B)G1 1/5 | | |
| | HC-KFS73(B)G1 1/12 | HG-KR73(B)G1 1/12 ◆ | | |
| | HC-KFS73(B)G1 1/20 | HG-KR73(B)G1 1/20 | | |
| Small capacity, low inertia HC-KFS series with high precision gear reducer (G2) (B): With brake | HC-KFS053(B)G2 1/5 | HG-KR053(B)G7 1/5 | (Note 1) | |
| | HC-KFS053(B)G2 1/9 | HG-KR053(B)G7 1/11 | | |
| | HC-KFS053(B)G2 1/20 | HG-KR053(B)G7 1/21 | | |
| | HC-KFS053(B)G2 1/29 | HG-KR053(B)G7 1/33 | | |
| | HC-KFS13(B)G2 1/5 | HG-KR13(B)G7 1/5 | | |
| | HC-KFS13(B)G2 1/9 | HG-KR13(B)G7 1/11 | | |
| | HC-KFS13(B)G2 1/20 | HG-KR13(B)G7 1/21 | | |
| | HC-KFS13(B)G2 1/29 | HG-KR13(B)G7 1/33 | | |
| | HC-KFS23(B)G2 1/5 | HG-KR23(B)G7 1/5 | | |
| | HC-KFS23(B)G2 1/9 | HG-KR23(B)G7 1/11 | | |
| | HC-KFS23(B)G2 1/20 | HG-KR23(B)G7 1/21 | | |
| | HC-KFS23(B)G2 1/29 | HG-KR23(B)G7 1/33 | | |
| | HC-KFS43(B)G2 1/5 | HG-KR43(B)G7 1/5 | | |
| | HC-KFS43(B)G2 1/9 | HG-KR43(B)G7 1/11 | | |
| | HC-KFS43(B)G2 1/20 | HG-KR43(B)G7 1/21 | | |
| | HC-KFS43(B)G2 1/29 | HG-KR43(B)G7 1/33 | | |
| | HC-KFS73(B)G2 1/5 | HG-KR73(B)G7 1/5 | | |
| | HC-KFS73(B)G2 1/9 | HG-KR73(B)G7 1/11 | | |
| | HC-KFS73(B)G2 1/20 | HG-KR73(B)G7 1/21 | | |
| | HC-KFS73(B)G2 1/29 | HG-KR73(B)G7 1/33 | | |

Note 1. Refer to "Appendix 2: 2.2.4 Comparison of Geared Servo Motor Mounting Dimensions" for mounting dimensions.

The power supply and encoder connector will be changed. For replacement using the existing wiring, use a renewal tool.

Refer to the catalog or Instruction Manual for details on the motor specifications and dimensions.

| Series | Model | Replacement Model Example | Compatibility (O: Compatible) | Precautions |
|---|---------------------|---------------------------|----------------------------------|--|
| Small capacity, ultra-low inertia HC-MFS series Standard/With brake (B): With brake | HC-MFS053(B) | HG-MR053(B) | ○ | |
| | HC-MFS13(B) | HG-MR13(B) | | |
| | HC-MFS23(B) | HG-MR23(B) | | |
| | HC-MFS43(B) | HG-MR43(B) | | |
| | HC-MFS73(B) | HG-MR73(B) | | |
| | HC-MFS053(B)G1 1/5 | HG-KR053(B)G1 1/5 | | |
| | HC-MFS053(B)G1 1/12 | HG-KR053(B)G1 1/12 | | |
| | HC-MFS053(B)G1 1/20 | HG-KR053(B)G1 1/20 | | |
| | HC-MFS13(B)G1 1/5 | HG-KR13(B)G1 1/5 | | |
| | HC-MFS13(B)G1 1/12 | HG-KR13(B)G1 1/12 | | |
| Small capacity, ultra-low inertia HC-MFS series with general gear reducer (G1) (B): With brake | HC-MFS13(B)G1 1/20 | HG-KR13(B)G1 1/20 | ○ | <ul style="list-style-type: none"> The HG-MR series does not support the geared model. The geared model is supported with the HG-KR series. Actual reduction ratio of the gear reducer with the ◆ symbol differs; therefore setting the electronic gear is required. Refer to "Appendix 2: 2.2.5 Comparison of Actual Reduction Ratios for Geared Servo Motors" for the details. |
| | HC-MFS23(B)G1 1/5 | HG-KR23(B)G1 1/5 | | |
| | HC-MFS23(B)G1 1/12 | HG-KR23(B)G1 1/12 ◆ | | |
| | HC-MFS23(B)G1 1/20 | HG-KR23(B)G1 1/20 ◆ | | |
| | HC-MFS43(B)G1 1/5 | HG-KR43(B)G1 1/5 | | |
| | HC-MFS43(B)G1 1/12 | HG-KR43(B)G1 1/12 ◆ | | |
| | HC-MFS43(B)G1 1/20 | HG-KR43(B)G1 1/20 ◆ | | |
| | HC-MFS73(B)G1 1/5 | HG-KR73(B)G1 1/5 | | |
| | HC-MFS73(B)G1 1/12 | HG-KR73(B)G1 1/12 ◆ | | |
| | HC-MFS73(B)G1 1/20 | HG-KR73(B)G1 1/20 | | |
| Small capacity, ultra-low inertia HC-MFS series with high precision gear reducer (G2) (B): With brake | HC-MFS053(B)G2 1/5 | HG-KR053(B)G7 1/5 | (Note 1) | <ul style="list-style-type: none"> The HG-MR series does not support the geared model. The geared model is supported with the HG-KR series. |
| | HC-MFS053(B)G2 1/9 | HG-KR053(B)G7 1/11 | | |
| | HC-MFS053(B)G2 1/20 | HG-KR053(B)G7 1/21 | | |
| | HC-MFS053(B)G2 1/29 | HG-KR053(B)G7 1/33 | | |
| | HC-MFS13(B)G2 1/5 | HG-KR13(B)G7 1/5 | | |
| | HC-MFS13(B)G2 1/9 | HG-KR13(B)G7 1/11 | | |
| | HC-MFS13(B)G2 1/20 | HG-KR13(B)G7 1/21 | | |
| | HC-MFS13(B)G2 1/29 | HG-KR13(B)G7 1/33 | | |
| | HC-MFS23(B)G2 1/5 | HG-KR23(B)G7 1/5 | | |
| | HC-MFS23(B)G2 1/9 | HG-KR23(B)G7 1/11 | | |
| | HC-MFS23(B)G2 1/20 | HG-KR23(B)G7 1/21 | | |
| | HC-MFS23(B)G2 1/29 | HG-KR23(B)G7 1/33 | | |
| | HC-MFS43(B)G2 1/5 | HG-KR43(B)G7 1/5 | | |
| | HC-MFS43(B)G2 1/9 | HG-KR43(B)G7 1/11 | | |
| | HC-MFS43(B)G2 1/20 | HG-KR43(B)G7 1/21 | | |
| | HC-MFS43(B)G2 1/29 | HG-KR43(B)G7 1/33 | | |
| | HC-MFS73(B)G2 1/5 | HG-KR73(B)G7 1/5 | | |
| | HC-MFS73(B)G2 1/9 | HG-KR73(B)G7 1/11 | | |
| | HC-MFS73(B)G2 1/20 | HG-KR73(B)G7 1/21 | | |
| | HC-MFS73(B)G2 1/29 | HG-KR73(B)G7 1/33 | | |

Note 1. Refer to "Appendix 2: 2.2.4 Comparison of Geared Servo Motor Mounting Dimensions" for mounting dimensions.

The power supply and encoder connector will be changed. For replacement using the existing wiring, use a renewal tool.

Refer to the catalog or Instruction Manual for details on the motor specifications and dimensions.

| Series | Model | Replacement Model Example | Compatibility (O: Compatible) | Precautions |
|---|--------------|---------------------------|----------------------------------|--|
| Small capacity, flat type HC-UFS series (B): With brake | HC-UFS13(B) | HF-KP13(B) | (Note 1) | <ul style="list-style-type: none"> The HF-KP servo motor does not have an oil seal. Use HF-KP_J when an oil seal is required. |
| | HC-UFS23(B) | HF-KP23(B) | | |
| | HC-UFS43(B) | HF-KP43(B) | | |
| | HC-UFS73(B) | HF-KP73(B) | | |
| Medium capacity, flat type HC-UFS series (B): With brake | HC-UFS72(B) | HC-UP72(B) | ○ | |
| | HC-UFS152(B) | HC-UP152(B) | | |
| | HC-UFS202(B) | HC-UP202(B) | | |
| | HC-UFS352(B) | HC-UP352(B) | | |
| | HC-UFS502(B) | HC-UP502(B) | | |

Note 1. Refer to "Appendix 2: 2.2.3 Detailed Comparison of Servo Motor Mounting Dimensions" for mounting dimensions.

The power supply and encoder connector will be changed. For replacement using the existing wiring, use a renewal tool.

Refer to the catalog or Instruction Manual for details on the motor specifications and dimensions.

2.3 Regenerative Options

<Combination and regenerative power for the J2M series>

| Servo amplifier model | Regenerative power[W] | | | | |
|-----------------------|--------------------------------|----------------|---------------|---------------|---------------|
| | Built-in regenerative resistor | MR-RB032 [40Ω] | MR-RB14 [26Ω] | MR-RB34 [26Ω] | MR-RB54 [26Ω] |
| MR-J2M-BU4 | | | | | |
| MR-J2M-BU6 | | | | | |
| MR-J2M-BU8 | | | | | |
| | | 30 | 100 | 300 | 500 |

<Combination and regenerative power for the J4 series (replacement model)>

| Servo amplifier model | Regenerative power[W] | | | |
|-----------------------|--------------------------------|----------------|---------------|---------------|
| | Built-in regenerative resistor | MR-RB032 [40Ω] | MR-RB12 [40Ω] | MR-RB32 [40Ω] |
| MR-J4-10A/B | | 30 | | |
| MR-J4-20A/B | 10 | 30 | 100 | |
| MR-J4-40A/B | 10 | 30 | 100 | |
| MR-J4-70A/B | 20 | 30 | 100 | 300 |

Note. Parameter settings (PA02 for J4) may be required depending on the regenerative option model. Refer to the Instruction Manual for details.

3. COMPARISON OF FUNCTIONS

| Item | MR-J2M series | MR-J4 series |
|---|---|--|
| 1 Capacity range (to 0.75 kW/200 V) | 0.1 kW to 0.75 kW/200 V | 0.1 kW to 0.75 kW/200 V |
| 2 Internal regenerative resistor | External | Built-in (200 W or more) |
| 3 Dynamic brakes | Built-in | Built-in Coasting distance may be different. (Note 1) |
| 4 Control circuit power | Single-phase 200 V AC to 230 V AC | Single-phase 200 VAC to 240 VAC |
| 5 Main circuit power | Single-phase/3-phase 200 V AC to 230 V AC 3-phase 200 V AC to 230 V AC | Single-phase/3-phase 200 V AC to 240 V AC 3-phase 200 V AC to 240 V AC |
| 6 24 V DC power | Built-in | External supply required |
| 7 Auto tuning | Real-time auto tuning: 15 steps | Real-time auto tuning: 40 steps Advanced gain search (available in the future) One-touch tuning |
| 8 Control mode | (A) General-purpose interface ▪ Position control mode (pulse command) (B) SSCNET compatible ▪ Position control mode | (A) General-purpose interface ▪ Position control mode (pulse command) ▪ Speed control mode (analog command) ▪ Torque control mode (analog command) (B) SSCNET III/H compatible ▪ Position control mode ▪ Speed control mode ▪ Torque control mode |
| 9 Maximum input pulses | Differential pulse 500 kpps Command pulse: Sink | Differential pulse 4 Mpps Command pulse: Sink |
| 10 The number of DIO points (excluding EM1) | (A) General-purpose interface DI: 4 points × 8 axes, DO: 3 points × 8 axes (B) SSCNET compatible DI: 0 points, DO: 0 points * When using the extension I/O unit: DI: 32 points, DO: 8 points added | (A) General-purpose interface DI: 9 points, DO: 6 points (B) SSCNET III/H compatible DI: 3 points, DO: 3 points |
| 11 Encoder pulse output | ABZ-phase (differential) * When using the extension I/O unit (MR-J2M-D01): (A) General-purpose interface Z-phase (open collector) | ABZ-phase (differential) (A) General-purpose interface Z-phase (open collector) |
| 12 DIO interface | Input: Sink Output: Sink | Input: Sink/source Output: Sink/source |
| 13 Analog input/output | (A) General-purpose interface (Input) Unprovided (Output) 10-bit or equivalent × 3 ch (B) SSCNET compatible (Output) 10-bit or equivalent × 3 ch | (A) General-purpose interface (Input) 2 ch 10-bit torque, 14-bit speed or equivalent (Output) 10-bit or equivalent × 2 ch (B) SSCNET III/H compatible (Output) 10-bit or equivalent × 2 ch |

| Item | MR-J2M series | MR-J4 series |
|---|---|--|
| 14 The number of internal speed commands (Type A) | 0 points | 7 points |
| 15 Parameter setting method | Setup software (SETUP1_ _) Push-button (Type A) (Type B: Only interface unit parameters are configurable) | MR Configurator 2 Push-button (Type A) |
| 16 Setup S/W communication | RS-232C | USB |
| 17 Servo motor (Encoder resolution) | HC series (17-bit ABS) | HG series (22-bit ABS) |
| 18 Motor maximum torque | HC-KFS 300% HC-MFS 300% | HG-KR 350% HG-MR 300% |
| 19 Button | Four buttons | Four buttons (Type A) |
| 20 LED indicator | (Type A) 7-segment 5-digit (Type B) 7-segment 5-digit | (Type A) 7-segment 5-digit (Type B) 7-segment 3-digit |

Note 1. Refer to Dynamic Characteristics of Instruction Manual for the coasting distance.

| Item | MR-J2M series | MR-J4 series |
|--|--|--|
| 21 Advanced vibration suppression control II | Unavailable | Available |
| 22 Adaptive filter | Available (Adaptive vibration suppression control) | Available (Adaptive filter II with improved functions) |
| 23 Notch filter | Available (2 filters.) | Available (5 filters.) |
| 24 Tough drive | Unavailable | Available |
| 25 Drive recorder | Unavailable | Available |
| 26 Forced stop | EM1 (DB stop) | Select EM1 (DB stop) or EM2 (deceleration to a stop) |

Note: Functions with difference are shown with shading.

4. COMPARISON OF NETWORKS

<Comparison of servo system network specifications>

| Item | SSCNET | SSCNET III | | SSCNET III/H |
|-----------------------|---------------------|---|---|--|
| | MR-J2M series | MR-J4 series (Note 1) | Optical-fiber cable | MR-J4 series (Note 1) |
| Communication media | Metal cable | | | |
| Communication speed | 5.6 Mbps | 50 Mbps | 150 Mbps | |
| Transmission distance | Overall length 30 m | [Standard cord inside cabinet/standard cable outside cabinet] Maximum distance between stations: 20 m Maximum overall distance: 320 m (20 m × 16 axes) | [Long distance cable] Maximum distance between stations: 50 m Maximum overall distance: 800 m (50 m × 16 axes) | [Long distance cable] Maximum distance between stations: 100 m Maximum overall distance: 1600 m (100 m × 16 axes) |

Note 1. If the first controller communication is connected using SSCNET III/H in the factory setting, the operation mode will be fixed to the "J4 mode". If using SSCNET III, the mode will be fixed to "J3 compatibility mode". To return to the factory setting or to select an arbitrary mode, change the setting with the "MR-J4(W)-B mode selection" application.

The application "MR-J4(W)-B mode selection" is available with MR Configurator2 Version 1.12N and later. If using a version older than 1.12N, download an updated version from the MITSUBISHI ELECTRIC FA Global Website.

