

## Sales and Service

### Request for Replacing the MR-J2S/J2M Series and HC/HA-□FS Series and Securing Their Spare Parts along with Production Discontinuation

Thank you for your continued patronage of the Mitsubishi general-purpose AC servo and FA products. The general-purpose AC servo MR-J2S/J2M series and HC/HA-□FS series have been manufactured for many years since their release. However, the production of these series will be discontinued according to the schedule below.

For the orders close to the production discontinuation, their delivery times may be extended. We ask for your understanding in this matter.



#### 1. Target Models

Model	Transition to made-to-order production	Production discontinuation	Repair acceptance and parts supply
<ul style="list-style-type: none"> <li>•Servo amplifiers MR-J2S-10A to 37KA, MR-J2S-10A1 to 40A1, MR-J2S-60A4 to 55KA4, MR-J2S-10B to 37KB, MR-J2S-10B1 to 40B1, MR-J2S-60B4 to 55KB4, MR-HP30KA, MR-HP55KA4, MR-J2S-10CP to 700CP, MR-J2S-10CP1 to 40CP1, MR-J2S-10CP-S084 to 700CP-S084, MR-J2S-10CP1-S084 to 40CP1-S084, MR-J2S-10CL to 700CL, MR-J2S-10CL1 to 40CL1, MR-J2M-P8A, MR-J2M-P8B, MR-J2M-10DU to 70DU, MR-J2M-BU4, BU6, BU8</li> <li>•Servo motors HC-KFS, HC-MFS, HC-SFS, HC-LFS, HC-RFS, HC-UFS, HA-LFS (All capacities)</li> </ul>	<p>As of August 31, 2014, the target models have been only available as "made-to-order".</p> <p>The made-to-order production is expected to peak from June 1, 2015.</p> <p><b>Delivery time may be extended depending on the number of orders.</b></p>	<p><b>Through August 31, 2015</b></p> <p>Orders will be accepted through August 31, 2015.</p>	<p><b>Through August 31, 2022</b></p> <p>Orders will be accepted through August 31, 2022.</p>

Note 1. The dedicated options and peripherals for these series are included in the target models.

Note 2. For the details of the target models, refer to the Sales and Service No.13-20AE by the following way.

On the Mitsubishi Electric FA Website (<http://www.mitsubishielectric.co.jp/fa/>), select "Download" → "Technical data" → "AC servo MELSERVO" and search for the Sales and Service No.13-20AE.

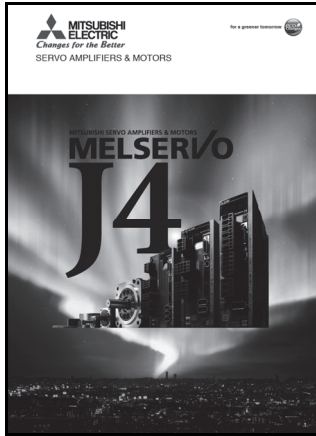
<b>Date of issue</b>	April 2015	<b>Title</b>	Request for Replacing the MR-J2S/J2M Series and HC/HA-□FS Series and Securing Their Spare Parts along with Production Discontinuation	Mitsubishi Electric Corp., Nagoya Works 5-1-14 Yada-minami, Higashi-ku, Nagoya 461-8670 Tel.: +81 (52) 721-2111 Main line
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## 2. To Customers

The orders of the general-purpose AC servo MR-J2S/J2M series and HC/HA-□FS series will be accepted through August 31, 2015. The made-to-order production is expected to peak from June 1, 2015. Therefore, the delivery time may be extended depending on the number of orders. Please secure spare parts and replace the current model with a new model as early as possible.

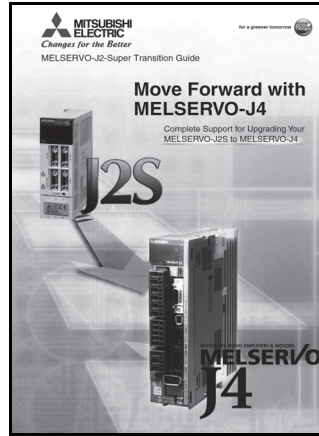
The MR-J4 series and HG-□R series are available as the alternative ones. Consider using these new series. For details of the new series, refer to the following MELSERVO-J4 catalog (L(NA)03058). For information on the replacement with the MR-J4 series or HG-□R series, refer to the MELSERVO-J2-Super Transition Guide (L(NA)03091) and Transition from MELSERVO-J2-Super/J2M Series to J4 Series Handbook (L(NA)03093).

### Catalog, transition guide and handbook



■ MELSERVO-J4 catalog  
L(NA)03058

This catalog provides information about the MR-J4 series servo amplifiers, servo motors, options, and others.



■ MELSERVO-J2-Super  
Transition Guide  
L(NA)03091

This guide explains the transition from the MR-J2S to the MR-J4.



■ Transition from MELSERVO-J2-Super/J2M Series to J4 Series Handbook  
L(NA)03093

This handbook explains how to upgrade the system by replacing the MR-J2S/J2M series with the MR-J4 series.

## 3. Renewal Tool

To maximize the utilization of existing wiring when replacing the current model with an MR-J4 series model, use the renewal tool provided by Mitsubishi Electric System & Service Co., Ltd.

Feature: Time-saving replacement can be achieved by fully using the existing wiring.

For details on how to replace the MR-J2S series with the MR-J4 series, refer to the following.

- Transition from MELSERVO-J2-Super/J2M Series to J4 Series Handbook (L(NA)03093) issued by Mitsubishi Electric
- Manual for Replacement from MELSERVO-J2S Series Using MR-J2S Renewal Tool (X903130707) on the Mitsubishi Electric System & Service web site

