

# TECHNICAL BULLETIN

[Issue No.] T10-0037

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[Title] Precautions for tightening the GOT screws

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[Relevant Models] GOT-A900 series

Thank you for your continued support of the Mitsubishi Graphic Operation Terminal GOT series (GOT).

When mounting the GOT unit onto a control panel or similar one with screws, observe the following precaution. .

## 1. Precautions

Make sure to tighten the GOT mounting screws (4 places) within the following specified torque range.

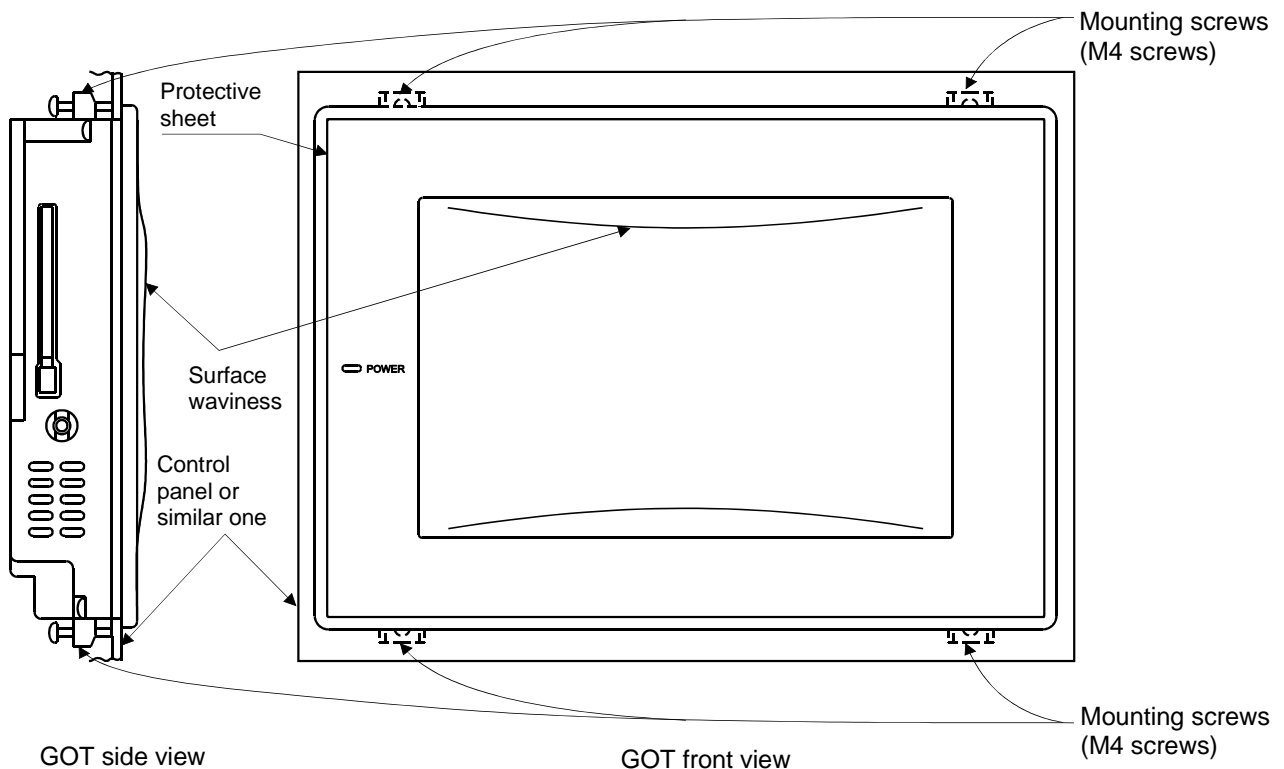
Screw location	Specified torque range*
Mounting screw (M4 screw)	36 to 48N•cm

\*1: This information is provided in the GOT user's manual.

If the screws are tightened beyond the specified torque range, it may distort the panel and make a surface waviness on the protective sheet. (As shown in the diagram below.)

Also, it may damage the unit and/or screws, resulting in the followings:

- The unit and/or screws may drop from the control panel.
- The system may short-circuit or malfunction.



Example of surface waving on protective sheet

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