TECHNICAL BULLETIN

FAM-A-0066-A

Changes to the packaging of MELSEC-F series programmable controller peripheral devices

■Date of Issue
April 2023
■Relevant Models
MELSEC-F series

Thank you for your continued support of programmable controllers MELSEC-F series.

We will change the packaging for MELSEC-F series optional products and how their accessories are packaged with the products.

These changes do not affect the functions and performance of the products.

1 APPLICABLE MODELS AND CHANGES

The product packaging and how the product accessories are packaged will be changed to improve quality (to prevent deformation of PET packaging at high temperatures).

1.1 Small PET Packaging

Applicable model	
Product	**Model**
Battery	F2-40BL, FX2NC-32BL, FX3U-32BL
Memory cassette	FX3U-FLROM-16, FX3U-FLROM-64, FX3U-FLROM-64L, FX3U-FLROM-1M

Content of the change			
Item		**Before change**	**After change**
Packaging	External dimensions	70 (L) × 61 (W) × 18 (H) [mm]	100 (L) × 50 (W) × 19 (H) [mm]
	Material	PET	Coated paperboard
	External appearance		

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FAM-A-0066-A

Content of the change			
Item		**Before change**	**After change**
Instruction manual	External dimensions	69 (L) × 60 (W) [mm]	69 (L) × 60 (W) [mm]
	Material	Cardboard	High-quality paper
	Packaging for the manual	The manual is used as a lid of PET packaging. 	The manual is packaged in a coated cardboard box.
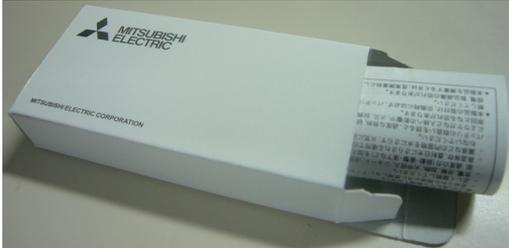
1.2   Medium PET Packaging

Applicable model	
Product	**Model**
Extension cable	FX0N-5EC, FX2N-GM-5EC, FX2N-GM-65EC
Extension cable	FX0N-30EC, FX0N-65EC
Input switch for simulation	FX2C-16SW-C, FX2C-16SW-TB
Battery	FX1N-BAT
Connector conversion adapter	FX2N-CNV-BC
Expansion board	FX3U-232-BD, FX3U-422-BD, FX3U-485-BD, FX3U-CNV-BD, FX3U-8AV-BD
Display module	FX3U-7DM

Content of the change			
Item		**Before change**	**After change**
Packaging	External dimensions	150.5 (L) × 100 (W) × 32 (H) [mm]	136 (L) × 100 (W) × 51 (H) [mm]
	Material	PET	Corrugated cardboard
	External appearance		
Packaging for accessories (screws)[1]		The accessories are attached to the PET packaging with masking tape.	The accessories are packaged in a plastic bag in a corrugated cardboard box.

[1]   The accessories will be bundled with only the battery and the expansion boards.

1.3   Large PET Packaging

Applicable model	
Product	**Model**
Communication cable	F2-232CAB-1, FX-232CAB-1, FX-422CAB, FX-422CAB0, FX-20P-CAB, FX-20P-CAB0, FX-20P-CADP
RS-232C/RS-422 converter interface	FX-232AWC-H
Display module holder	FX3U-7DM-HLD

Content of the change			
Item		**Before change**	**After change**
Packaging	External dimensions	190 (L) × 140 (W) × 40 (H) [mm]	161 (L) × 121 (W) × 51 (H) [mm]
	Material	PET	Corrugated cardboard
	External appearance		

2   CHANGEOVER PERIOD

These changes have been made sequentially from the October 2019 production.

These may be cases where both the former and new packaging exist in the distribution stage.

REVISIONS

Version	Date of Issue	Revision
A	April 2023	Issue number changed from HIME-T-P-0204.

TRADEMARKS

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