

# TECHNICAL BULLETIN

**[Issue No.]** FA-A-0113

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**[Title]** Discontinuation of production of the Q6TE-18S spring clamp terminal block

**[Date of Issue]** July 2011

**[Relevant Models]** Q6TE-18S

Thank you for your continued support of Mitsubishi programmable controllers, MELSEC-Q series.

Production of the Q6TE-18S spring clamp terminal block (hereafter abbreviated as Q6TE-18S) will be discontinued.

## 1. Discontinued model

Product	Model
Q6TE-18S spring clamp terminal block	Q6TE-18S

## 2. Schedule

Order acceptance: December 28, 2012

Discontinuation of production: January 31, 2013

## 3. Reason for discontinuation

The Q6TE-18S will be replaced by the Q6TE-18SN spring clamp terminal block (hereafter abbreviated as Q6TE-18SN) that has backward compatibility.

## 4. Repair acceptance

Repair acceptance: January 31, 2020 (for seven years after discontinuation of production)

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## 5. Alternative model

The Q6TE-18S will be replaced by the Q6TE-18SN.

(1) Relevant model (as of July 2011)

Modules compatible with the Q6TE-18S and the Q6TE-18SN are listed below.

Product	Model	Discontinued model	Alternative model	Product	Model	Discontinued model	Alternative model	
		Q6TE-18S	Q6TE-18SN			Q6TE-18S	Q6TE-18SN	
Input module	QX10	○	○	D/A converter module	Q62DAN	×	○	
	QX28	○	○		Q62DA-FG	×	○	
	QX40	○	○		Q64DA	○	○	
	QX40H	×	○		Q64DAN	×	○	
	QX40-S1	○	○		Q68DAV	○	○	
	QX50	×	○		Q68DAVN	×	○	
	QX70	○	○		Q68DAI	○	○	
	QX70H	×	○		Q68DAIN	×	○	
	QX80	○	○		A/D converter module	Q62AD-DGH	×	○
	QX80H	×	○			Q64AD	○	○
QX90H	×	○	Q64AD-GH	×		○		
			Q68ADV	○		○		
Output module	QY10	○	○		Q68ADI	○	○	
	QY18A	○	○	Analog I/O module	Q64AD2DA	×	○	
	QY22	○	○	Temperature control module	Q64TCRT	○	○	
	QY40P	○	○		Q64TCRTBW	○	○	
	QY50	○	○		Q64TCRTN*1	×	○	
	QY68A	○	○		Q64TCRTBWN*1	×	○	
	QY70	○	○	RTD input module	Q64RD	○	○	
QY80	○	○	Q64RD-G		×	○		
I/O combined module	QX48Y57	○	○					
Interrupt module	QI60	○	○	Pulse input module	QD60P8-G	×	○	
D/A converter module	Q62DA	○	○	Load cell input module	Q61LD	×	○	

○: Compatible ×: Not compatible

\*1: Temperature control modules released on July 2011

(2) Standards on shipping

The Q6TE-18SN does not comply with the standards specified by American Bureau of Shipping (hereafter abbreviated as ABS) and Det Norske Veritas (hereafter abbreviated as DNV). When requiring compliance with the standards specified by ABS and DNV, use the Q6TE-18S.

The Q6TE-18SN will comply with the standards until the discontinuation of the Q6TE-18S.

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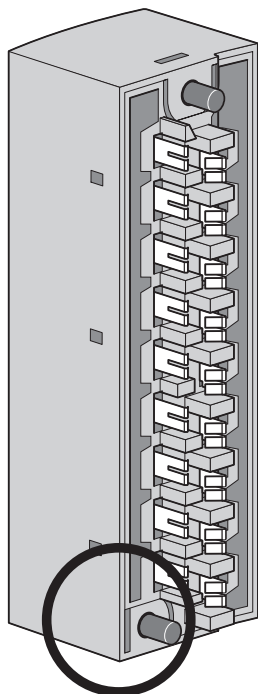
[Relevant Models] Q6TE-18S

### (3) Shape

The part of the Q6TE-18SN, enclosed with○ in the figure below, differs with that of the Q6TE-18S.

The part is transformed to fit into the rib on the temperature control modules released on July 2011, Q64TCRTN and Q64TCRTBWN.

Discontinued model  
Q6TE-18S (back)



Alternative model  
Q6TE-18SN (back)

