

TECHNICAL BULLETIN

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[Title] Production discontinuation of MELSEC-Q series
serial communication modules

[Date of Issue] Oct., '03

[Relevant Models] QJ71C24, QJ71C24-R2

Thank you for your continued support of Mitsubishi programmable logic controllers, MELSEC-Q series.

Production of the following MELSEC-Q series models will be discontinued.

1. Models to be discontinued

Product name	Model
Q series serial communication module	QJ71C24
	QJ71C24-R2

2. Schedule

- Order acceptance :Through December, 2003
- Production discontinuation :Through January, 2004

3. Reasons for discontinuing production

- (1) Some parts of the above products are now obsolete. Therefore, we will have difficulty to maintain the production system.
- (2) Compatible models (QJ71C24N, QJ71C24N-R2) have been released. (January, 2003)

4. Repair acceptance

- Repair acceptance :Through January, 2011 (For 7 years after production discontinuation)

5. Alternative models

When replacing the discontinued model with the alternative, there is no need to modify the programs and parameters.

Discontinued model	Alternative model
QJ71C24	QJ71C24N
QJ71C24-R2	QJ71C24N-R2