

Production Discontinuation of Extension Base Units, QA1S65B and QA1S68B

■Date of Issue

June 2023

■Relevant Models

QA1S65B and QA1S68B

Thank you for your continued support of Mitsubishi Electric programmable controllers, MELSEC-Q series.

This technical bulletin informs you that the following extension base units will be discontinued.

We appreciate your kind understanding.

1 MODELS TO BE DISCONTINUED

Product	Model
Extension base unit	QA1S65B
	QA1S68B

2 SCHEDULE

Transition to make-to-order: February 29, 2024

Order acceptance: Until March 29, 2024

Production discontinuation: April 30, 2024

3 REASON FOR DISCONTINUATION

Some parts of the above products are now obsolete, and we have difficulty to maintain our production system.

4 REPAIR SUPPORT

Repair support period: Until April 30, 2031 (for seven years after the discontinuation of production)

5 RECOMMENDABLE PROPOSALS

We recommend the following solutions for the production discontinuation of the QA1S65B and QA1S68B extension base units.

- Purchase another or more target models as a spare by the last day of order acceptance. (👉 Page 1 SCHEDULE)
- The MELSEC-AnS/QnAS (small type) series models that can be used with the QA1S65B or QA1S68B have already been discontinued and the repair acceptance period has expired. Please consider replacing your system with the MELSEC iQ-R series. (📖 Transition from MELSEC-AnS/QnAS (Small Type) Series to MELSEC iQ-R Series Handbook (L08668ENG))

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REVISIONS

Version	Date of Issue	Revision
A	June 2023	First edition

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