

TECHNICAL BULLETIN

[1/4]

[Issue No.] GOT-A-0140

[Title] Changes to the Material of the Protective Cover for Oil [Date of Issue] May 2019

[Relevant Models] GOT2000 Series, GOT1000 Series

Thank you for your continued support of Mitsubishi Electric Graphic Operation Terminal (GOT).

From the July 2019 production, we will change the rubber of the GOT2000 and GOT1000 series protective cover for oil to satisfy the requirements for the EU RoHS Directive (EU) 2015/863 (RoHS 2).

Accordingly, the rubber hardness and general specifications have been changed.

The changes do not affect the performance specifications, functions, and external dimensions of the product. The protective cover for oil, not an electrical or electronic equipment restricted under RoHS 2, does not bear the

Contents

1. Details of the changes	1
1.1 Rubber material	
1.2 Unification of the rubber hardness values to 50	1
1.3 General specifications	1
2. Models affected	2
3. How to identify the new products	3
3.1 Check method (Pattern A)	
3.2 Check method (Pattern B)	
4. Handling and care	
5. Schedule	4
REVISIONS	4

1. Details of the changes

1.1 Rubber material

CE mark.

The former rubber material of some protective cover for oil models contained the four substances (DEHP, BBP, DBP, and DIBP) newly restricted under RoHS 2. The new rubber material contains none of them.

1.2 Unification of the rubber hardness values to 50

The rubber hardness values have been unified to 50 for all models of the protective cover for oil. (Formerly, two rubber materials with a hardness 50 and 70 were available.)

The new rubber of some protective cover for oil models has become softer than before.

1.3 General specifications

The operating ambient temperature and the storage ambient temperature have been changed.

Table 1 Changes to the general specifications

Item	Before	After
Operating ambient temperature	Refer to section 2.	0°C to 50°C
Storage ambient temperature	Refer to section 2.	0°C to 50°C

MITSUBISHI ELECTRIC CORPORATION

TECHNICAL BULLETIN

[Issue No.] GOT-A-0140

Models affected

Item

*3

The following lists the models affected. *1

Table 2 List of the models affected

o: Changed, -: Unchanged

Product	Model	Specifications	ns Details of the changes			Check
			Rubber material	Rubber hardness	General specifications	method
GOT2000 series	GT20-15PCO *2	For 15"	0	0	0	Refer to 3.1.
protective cover for oil	GT20-12PCO *2	For 12.1"	0	0	0	
	GT20-10PCO *2	For 10.4"	0	0	0	•
	GT20-08PCO *2	For 8.4"	0	0	0	
	GT25-05PCO *2	For 5.7"	0	-	0	
	GT21-04RPCO *3	For 4.3"	o *5	-	0	Refer to 3.2.
	GT25T-07WPCO *2	For 7" rugged model	-	-	0	Refer to 3.1.
	GT21-07WPCO *2	For 7" wide model	-	-	0	
	GT21-10WPCO *2	For 10.1" wide model	-	-	0	
	GT25-05PCO-2 *2	For 5.7" (GT2505)	-	-	0	Refer to 3.2.
GOT1000 series	GT05-90PCO *4	For 15"	0	0	0	Refer to 3.1.
protective cover for oil	GT05-80PCO *4	For 12.1"	0	0	0	•
	GT05-70PCO *4	For 10.4"	0	0	0	
	GT05-60PCO *4	For 8.4"	0	-	0	•
	GT16-50PCO *4		0	-	0	•
	GT05-50PCO *4	For 5.7"	0	-	0	
	GT10-40PCO *3	For 4.7"	o * 5	-	0	Refer to 3.2.
	GT10-30PCO *3	For 4.5"	o * 5	-	0	•
	GT10-20PCO *3	For 3.7"	o * 5	-	0	1

The changes do not apply to A9GT-70PCO and A9GT-50PCO which were discontinued on December 31, 2009. The following shows the general specifications before the change.

Before

0°C to 50°C -20°C to 60°C

	Operating ambient temperature	0°C to 55°C			
	Storage ambient temperature	itorage ambient temperature			
The following shows the general specifications before the change.					
Item			Before		
	Operating ambient temperature	Horizontal installation of the GOT	0°C to 55°C		

Vertical installation of the GOT

The following shows the general specifications before the change.

Item		Before
Operating ambient temperature	Display section	0°C to 50°C
	Other than the display section	0°C to 55°C
Storage ambient temperature		-20°C to 60°C

^{*5} The former rubber material was also RoHS 2-compliant.

Storage ambient temperature

[Issue No.] GOT-A-0140

3. How to identify the new products

The new rubber will be used for the products manufactured in July, 2019 and later.

The following shows how to check the date of manufacture.

3.1 Check method (Pattern A)

The following shows a sample description of the date of manufacture.

Check item	Location of the date of manufacture
Manufacturing information label (Included in the product)	When the product is manufactured in July, 2019 日本
Packaging *1	When the product is manufactured on July 6, 2019 GT20-12PC0 **** Year, month, and day of manufacture **** **** **** **** **** **** ****

^{*1} The location of the label varies depending on the model and shipping date.

3.2 Check method (Pattern B)

The following shows a sample description of the date of manufacture.

Check item	Location of the date of manufacture
Manufacturing information label (Included in the product)	When the product is manufactured in July, 2019 PROGRAMMABLE CONTROLLER MODEL GT10-20PCO G产地 日本国 合格证 Year and month of manufacture *2 MITSUBISHI ELECTRIC CORPORATION TOKYO 100-8310JAPAN MADE IN JAPAN JY550D195010
Packaging *1	When the product is manufactured in July, 2019 GT10-20PC0 ***** Year and month of manufacture

^{*1} The location of the label varies depending on the model and shipping date.

^{*2} Double-digit months are described as X for October, Y for November, and Z for December.

TECHNICAL BULLETIN

[Issue No.] GOT-A-0140

4. Handling and care

White powder may be adhered to the rubber frame of the product after the rubber material change. The white powder does not affect the product quality. Wipe the frame with a water- or alcohol-moistened cloth as necessary.

5. Schedule

The rubber material will be changed from the July 2019 production.

There may be cases where both the former and new products exist in the distribution stage.

REVISIONS

REVISIONS		
Version	Print Date	Revision
-	May 2019	- First edition