## Information for Replacement of FR-E500 Series with FR-E800 Series

Size, connection, parameters, options concerning replacement are stated on the following pages.

## 1. Size

When the FR-E500 series is replaced with the FR-E800 series, some FR-E800 series models have different installation size from that of the corresponding FR-E500 series models.
For more information about the product size, refer to the outline dimension drawings on the following pages.

| Power supply voltage | Existing inverter | Replacing inverter | Installation size*1/ <br> installation interchange attachment |
| :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { Three-phase } \\ & 200 \mathrm{~V} \end{aligned}$ | FR-E520-0.1K | FR-E820-0.1K-1 | Same |
|  | FR-E520-0.2K | FR-E820-0.2K-1 | Same |
|  | FR-E520-0.4K | FR-E820-0.4K-1 | Same |
|  | FR-E520-0.75K | FR-E820-0.75K-1 | Same |
|  | FR-E520-1.5K | FR-E820-1.5K-1 | Same |
|  | FR-E520-2.2K | FR-E820-2.2K-1 | Same |
|  | FR-E520-3.7K | FR-E820-3.7K-1 | FR-E8AT03 |
|  | FR-E520-5.5K | FR-E820-5.5K-1 | Same |
|  | FR-E520-7.5K | FR-E820-7.5K-1 | Same |
| $\begin{aligned} & \hline \text { Three-phase } \\ & 400 \mathrm{~V} \end{aligned}$ | FR-E540-0.4K | FR-E840-0.4K-1 | FR-E7AT02 |
|  | FR-E540-0.75K | FR-E840-0.75K-1 | FR-E7AT02 |
|  | FR-E540-1.5K | FR-E840-1.5K-1 | FR-E7AT02 |
|  | FR-E540-2.2K | FR-E840-2.2K-1 | Same |
|  | FR-E540-3.7K | FR-E840-3.7K-1 | Same |
|  | FR-E540-5.5K | FR-E840-5.5K-1 | Same |
|  | FR-E540-7.5K | FR-E840-7.5K-1 | Same |
| $\begin{aligned} & \hline \text { Single-phase } \\ & 200 \mathrm{~V} \end{aligned}$ | FR-E520S-0.1K | FR-E820S-0.1K-1 | Same |
|  | FR-E520S-0.2K | FR-E820S-0.2K-1 | Same |
|  | FR-E520S-0.4K | FR-E820S-0.4K-1 | Same |
|  | FR-E520S-0.75K | FR-E820S-0.75K-1 | Same |

[^0]■ FR-E520-0.1K to 0.75 K


| Inverter model | D | D1 |
| :--- | :---: | :---: |
| FR-E520-0.1K, 0.2K | 76 | 10 |
| FR-E520-0.4K | 108 | 42 |
| FR-E520-0.75K | 128 | 62 |

(Note) The 0.75 K inverters have cooling fans.


■ FR-E520-1.5K, 2.2K


■ FR-E820-0.1K to 0.75K-1


| Inverter model | W | W1 | H | H1 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-E820-0.1K, 0.2K | 68 | 56 | 128 | 118 | 80.5 | 10 |
| FR-E820-0.4K |  |  |  |  | 112.5 | 42 |
| FR-E820-0.75K |  |  |  |  | 132.5 |  |

When the plug-in option is installed, the depth required for installation is approx. 27.6 mm larger.


■ FR-E820-1.5K, 2.2K-1


| Inverter model | W | W1 | H | H1 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-E820-1.5K, 2.2K | 108 | 96 | 128 | 118 | 135.5 | 46 |

When the plug-in option is installed, the depth required for installation is approx. 27.6 mm larger.


## ■ FR-E520-3.7K




- FR-E820-3.7K-1


| Inverter model | W | W1 | H | H1 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-E820-3.7K | 140 | 128 | 128 | 118 | 142.5 | 52.5 |

When the plug-in option is installed, the depth required for installation is approx. 27.6 mm larger.

■ FR-E520-5.5K, 7.5K


Frequency setting
potentiometer is removable


■ FR-E820-5.5K, 7.5K-1


| Inverter model | W | W1 | H | H1 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-E820-5.5K, 7.5 K | 180 | 164 | 260 | 244 | 165 | 71.5 |

When the plug-in option is installed, the depth required for installation is approx. 27.6 mm larger.


■ FR-E540-0.4K to 3.7 K


| Inverter model | D | D1 |
| :--- | :---: | :---: |
| FR-E540-0.4K, 0.75K | 116 | 44 |
| FR-E540-1.5K, 2.2K, 3.7K | 136 | 64 |

■ FR-E840-0.4K to 3.7K-1


| Inverter model | W | W1 | H | H1 | D | D1 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-E840-0.4K, 0.75 K | 108 | 96 | 128 | 118 | 129.5 | 40 |
|  | FR-E840-1.5K |  |  |  |  | 135 |



| Inverter model | W | W1 | H | H1 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-E840-2.2K, 3.7K | 140 | 128 | 150 | 138 | 135 | 43.5 |

When the plug-in option is installed, the depth required for installation is approx. 27.6 mm larger.


■ FR-E540-5.5K to 7.5 K


■ FR-E840-5.5K to 7.5K-1


| Inverter model | W | W1 | H | H1 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-E840-5.5K, 7.5 K | 220 | 208 | 150 | 138 | 147 | 68 |

When the plug-in option is installed, the depth required for installation is approx. 27.6 mm larger.


■ FR-E520S-0.1K to 0.4K


| Inverter model | D | D1 |
| :--- | :---: | :---: |
| FR-E520S-0.1K, 0.2K | 76 | 10 |
| FR-E520S-0.4K | 138 | 42 |



■ FR-E520S-0.75K


| Inverter model | D | D1 | D2 |
| :---: | :---: | :---: | :---: |
| FR-E520S-0.75K | 131 | 65 | 8 |



■ FR-E820S-0.1K to 0.4K-1


| Inverter model | W | W 1 | H | H 1 | D | D 1 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-E820S-0.1K, 0.2 K | 68 | 56 | 128 | 118 | 80.5 | 10 |
|  | FR-E820S-0.4K |  |  |  |  | 142.5 |
|  |  |  | 42 |  |  |  |

When the plug-in option is installed, the depth required for installation is approx. 27.6 mm larger.


■ FR-E820S-0.75K-1


| Inverter model | W | W1 | H | H1 | D | D1 |
| ---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-E820S-0.75K | 108 | 96 | 128 | 118 | 135 | 45.5 |

When the plug-in option is installed, the depth required for installation is approx. 27.6 mm larger.


## 2. Wiring

The wiring of the new inverters can follow the one of the existing inverters as the terminal names between them are almost the same.
For the terminal screw size, refer to the following pages.
[Standard inverter]

| Type |  | FR-E500 terminal name | FR-E800 compatible terminal name FR-E800-[-1 | Remarks |
| :---: | :---: | :---: | :---: | :---: |
| Main circuit |  | R, S, T | R/L1, S/L2, T/L3 | Terminals T and T/L3 are not available for the single-phase power input model. |
|  |  | U, V, W | U, V, W |  |
|  |  | P, PR | P/+, PR |  |
|  |  | P, N | P/+, N/- |  |
|  |  | P, P1 | P/+, P1 |  |
|  |  | $\stackrel{1}{\square}$ | $\stackrel{1}{\square}$ |  |
| Control circuit / input signal | Contact | STF | STF |  |
|  |  | STR | STR |  |
|  |  | RH | RH |  |
|  |  | RM | RM |  |
|  |  | RL | RL |  |
|  |  | MRS | MRS |  |
|  |  | RES | RES |  |
|  |  | SD | SD | For the FR-E500, terminals SD and 5 are not isolated (isolated for the 400 V class). Terminals SD and SE are isolated. <br> For the FR-E800, terminals SD, 5, and SE are isolated from each other. |
|  |  | PC | PC | *1 |
| Analog | Frequency setting | 10 | 10 |  |
|  |  | 2 | 2 |  |
|  |  | 5 | 5 | For the FR-E500, terminals 5 and SD are not isolated (isolated for the 400 V class). Terminals 5 and SE are isolated. For the FR-E800, terminals 5, SD, and SE are isolated from each other. |
|  |  | 4 | 4 |  |
| Control circuit / output signal | Relay | A, B, C | A, B, C |  |
|  | Open collector | RUN | RUN |  |
|  |  | FU | FU |  |
|  |  | SE | SE | Isolated from terminals 5 and SD. |
|  | Pulse | FM | FM |  |
| Communication | RS-485 | PU connector | PU connector | Wiring methods are different. Refer to the Instruction Manual. |

*1 Terminal PC operates as the common terminal for safety stop input terminals, the external transistor common terminal (sink logic), the common terminal for contact input terminal (source logic), or the 24 VDC power supply terminal. To use terminal PC while the safety stop function is not used, short across terminals S1 and PC and terminals S2 and PC. Then connect terminal PC to the power supply common terminal of a transistor device, contact input terminals, or 24 VDC power supply.
[Main circuit terminal]

| Voltage class | Capacity | FR-E500 |  |  |  | FR-E800-[-1 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | R, S, T*1 | U, V, W | P, N, P1, PR | $\stackrel{(1)}{ }$ | R, S, T*1 | U, V, W | P, N, P1, PR | 슬 |
| Threephase 200 V | 0.1 K to 0.75K | M3.5 | M3.5 | M3.5 | M3.5 | M3.5 | M3.5 | M3.5 | M3.5 |
|  | 1.5K to 3.7K | M4 | M4 | M4 | M4 | M4 | M4 | M4 | M4 |
|  | 5.5K, 7.5K | M5 | M5 | M5 | M5 | M5 | M5 | M5 | M5 |
| Threephase 400 V | 0.4K to 3.7K | M4 | M4 | M4 | M4 | M4 | M4 | M4 | M4 |
|  | 5.5K, 7.5K | M4 | M4 | M4 | M4 | M4 | M4 | M4 | M4 |
| Single- <br> phase $200 \text { V }$ | 0.1 K to 0.4K | M3.5 | M3.5 | M3.5 | M3.5 | M3.5 | M3.5 | M3.5 | M3.5 |
|  | 0.75K | M4 | M4 | M4 | M4 | M4 | M4 | M4 | M4 |

*1 Terminal T is not available for the single-phase power input model.
[Control circuit terminal]

| FR-E500 | FR-E800-[-1 |
| :---: | :---: |
| Control circuit | Control circuit |
| M2.5 | Spring clamp terminal |
| Insertion type $\oplus$ screw terminal |  |

[Terminal layout]

> FR-E500

FR-E800--I-1


${ }^{1} 1$ Temminal $F M$ is available for the $F M$ type inverter
2 Terminal SD is available for the FM type inverter.

Note 1：When our authorized ferrules are used for the FR－E500 inverters，they cannot be used for the FR－E800 inverters since they are not compatible with the spring clamp terminal block．（Even other crimp terminals，they may not be used for the FR－E800 inverters due to differences in size．） To use the wires of the FR－E500 inverters for the FR－E800 inverters，disconnect the existing crimp terminal at the end of each wire，and strip wires or use crimp terminals shown below．Check the applicable wire gauge．

Table．Applicable wire gauge（stripped wire）for the FR－E800 control terminal block

| Wire strip length | Applicable stripped wire gauge |
| :---: | :---: |
|  | Single wire（ $\mathrm{mm}^{2}$ ） |
| $\longrightarrow \longdiv { \longrightarrow }$ | 0.3 to 0.75 |


| Ferrule terminal model（Phoenix Contact Co．，Ltd．） |  | Applicable stripped wire gauge（ $\mathrm{mm}^{2}$ ） |
| :---: | :---: | :---: |
| With insulation sleeve | Without insulation sleeve |  |
| AI 0，34－10TQ | － | 0.3 |
| AI 0，5－10WH | － | 0.5 |
| Al $0,75-10 \mathrm{GY}$ | Al 0．75－10 | 0.75 |
| Al 1－10RD | A 1－10 | 1 |
| Al 1．5－10BK | Al 1．5－10 | 1．25， 1.5 |
| Al－TWIN $2 \times 0.75-10 \mathrm{GY}$ | － | 0.75 （two wires） |


| Blade terminal part No．（NICHIFU Co．，Ltd．） |  | Applicable stripped wire gauge $\left(\mathrm{mm}^{2}\right)$ |
| :---: | :---: | :---: |
| Blade terminal part No． | Blade terminal part No． |  |
| BT $0.75-11$ | VC 0.75 |  |

## 3. Parameter

Note that most parameter numbers of inverters in both series are the same but some setting values differ. Refer to the following table to set the parameters.

## List of FR-E800 series parameters compatible with the FR-E500 series

The following table shows the parameter settings required when replacing FR-E500 series inverters with FR-E800 series inverters
When an FR-E500 series parameter is set to a value other than the initial value, set the corresponding FR-E800 series parameter according to the following table.
When an FR-E500 series parameter is set to an initial value, it is usually not necessary to change the corresponding FR-E800 series parameter setting
The parameters with $\triangle$ are used for adjustment. Set them as required.

The parameter replacement following the table below does not guarantee the inverter characteristics or performance.
Setting ©: Set the FR-E500 parameter as it is
$\triangle$ : Change the FR-E500 parameter and set. $x$ : Adjust and set the FR-E800 inverter parameters

| FR-E500 parameter list |  |  |  | FR-E800-[]-1 compatible parameter |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting |
| 0 | Torque boost | 0\% to 30\% | 6\%/4\% | 0 | Torque boost | 0\% to 30\% | 6\% / 4\% / 3\% | $\triangle$ |
| 1 | Maximum frequency | 0 to 120 Hz | 120 Hz | 1 | Maximum frequency | 0 to 120 Hz | 120 Hz | $\bigcirc$ |
| 2 | Minimum frequency | 0 to 120 Hz | 0 Hz | 2 | Minimum frequency | 0 to 120 Hz | 0 Hz | $\bigcirc$ |
| 3 | Base frequency | 0 to 400 Hz | 60 Hz | 3 | Base frequency | 0 to 590 Hz | 60 Hz | $\bigcirc$ |
| 4 | Multi-speed setting (high speed) | 0 to 400 Hz | 60 Hz | 4 | Mutit-speed setting (high speed) | 0 to 590 Hz | 60 Hz | $\bigcirc$ |
| 5 | Multi-speed setting (middle speed) | 0 to 400 Hz | 30 Hz | 5 | Multi-speed setting (middle speed) | 0 to 590 Hz | 30 Hz | $\bigcirc$ |
| 6 | Multi-speed setting (low speed) | 0 to 400 Hz | 10 Hz | 6 | Multi-speed setting (low speed) | 0 to 590 Hz | 10 Hz | $\bigcirc$ |
| 7 | Acceleration time | 0 to $3600 \mathrm{~s} / 0$ to 360 s | 5s/10s | 7 | Acceleration time | 0 to 3600 s | 5s/10s | $\bigcirc$ |
| 8 | Deceleration time | 0 to $3600 \mathrm{~s} / 0$ to 360 s | 5s/10s | 8 | Deceleration time | 0 to 3600 s | 5s/10s | $\bigcirc$ |
| 9 | Electronic thermal O/L relay | 0 to 500 A | Rated output current | 9 | Electronic thermal O/L relay | 0 to 500 A | Rated output current | $\bigcirc$ |
| 10 | DC injection brake operation frequency | 0 to 120 Hz | 3 Hz | 10 | DC injection brake operation frequency | 0 to 120 Hz | 3 Hz | $\bigcirc$ |
| 11 | DC injection brake operation time | 0 to 10 s | 0.5 s | 11 | DC injection brake operation time | 0 to $10 \mathrm{~s}, 8888$ | 0.5 s | $\bigcirc$ |
| 12 | DC injection brake voltage | 0\% to 30\% | 6\% | 12 | DC injection brake operation voltage | 0\% to 30\% | 6\%/4\% | $\triangle$ |
| 13 | Starting frequency | 0 to 60 Hz | 0.5 Hz | 13 | Starting frequency | 0 to 60 Hz | 0.5 Hz | $\bigcirc$ |
| 14 | Load pattern selection | 0 to 3 | 0 | 14 | Load pattern selection | 0 to 3 | 0 | $\bigcirc$ |
| 15 | Jog frequency | 0 to 400 Hz | 5 Hz | 15 | Jog frequency | 0 to 590 Hz | 5 Hz | $\bigcirc$ |
| 16 | Jog acceleration/deceleration time | 0 to $3600 \mathrm{~s} / 0$ to 360 s | 0.5 s | 16 | Jog acceleration/deceleration time | 0 to 3600 s | 0.5 s | $\bigcirc$ |
| 18 | High-speed maximum frequency | 120 to 400 Hz | 120 Hz | 18 | High speed maximum frequency | 0 to 590 Hz | 120 Hz | $\bigcirc$ |
| 19 | Base frequency voltage | 0 to $1000 \mathrm{~V}, 8888,9999$ | 9999 | 19 | Base frequency voltage | 0 to $1000 \mathrm{~V}, 8888,9999$ | 9999 | $\bigcirc$ |
| 20 | Acceleration/deceleration reference frequency | 1 to 400 Hz | 60 Hz | 20 | Acceleration/deceleration reference frequency | 1 to 590 Hz | 60 Hz | $\bigcirc$ |
| 21 | Acceleration/deceleration time increments | 0, 1 | 0 | 21 | Acceleration/deceleration time increments | 0, 1 | 0 | $\triangle$ |
| 22 | Stall prevention operation level | 0\% to 200\% | 150\% | 22 | Stall prevention operation level | 0\% to 400\% | 150\% | $\bigcirc$ |
| 23 | Stall prevention operation level compensation factor at double speed | 0\% to 200\%, 9999 | 9999 | 23 | Stall prevention operation level compensation factor at double speed | 0\% to 200\%, 9999 | 9999 | $\bigcirc$ |
| 24 | Multi-speed setting (speed 4) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 24 | Multi-speed setting (speed 4) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |
| 25 | Multi-speed setting (speed 5) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 25 | Multi-speed setting (speed 5) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |
| 26 | Multi-speed setting (speed 6) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 26 | Multi-speed setting (speed 6) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |
| 27 | Multi-speed setting (speed 7) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 27 | Multi-speed setting (speed 7) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |


| FR-E500 parameter list |  |  |  | FR-E800-[-1 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 29 | Acceleration/deceleration pattem | 0, 1, 2 | 0 | 29 | Acceleration/deceleration pattem selection | 0, 1, 2 | 0 | $\bigcirc$ |  |
| 30 | Regenerative function selection | 0,1 | 0 | 30 | Regenerative function selection | 0, 1,2 | 0 | $\bigcirc$ |  |
| 31 | Frequency jump 1A | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 31 | Frequency jump 1A | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 32 | Frequency jump 1B | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 32 | Frequency jump 1B | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 33 | Frequency jump 2A | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 33 | Frequency jump 2A | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 34 | Frequency jump 2B | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 34 | Frequency jump 2B | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 35 | Frequency jump 3A | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 35 | Frequency jump 3A | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 36 | Frequency jump 3B | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 36 | Frequency jump 3B | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 37 | Speed display | 0, 0.01 to 9998 | 0 | 37 | Speed display | 0.01 to 9998 | 1800 | $\triangle$ | To display the frequency, set Pr. $53=$ " 0 ". To display the machine speed, set Pr. $53=$ " 4 ". For the reference frequency, 60 Hz is set in Pr. 505 . |
| 38 | Frequency at $5 \mathrm{~V}(10 \mathrm{~V})$ input | 1 to 400 Hz | 60 Hz | 125 | Terminal 2 frequency setting gain frequency | 0 to 590 Hz | 60 Hz | $\triangle$ | The frequency at $5 \mathrm{~V}(10 \mathrm{~V})$ input is set for the $F R$-E500 inverters. The frequency at input of the voltage set in Pr.C4 is set for the FR-E800 inverters. If the frequency deviates, calibrate again. The initial value of the $F R-E 800-[-1$ is that of the parameter initial value group 1 |
| 39 | Frequency at 20mAinput | 1 to 400 Hz | 60 Hz | 126 | Terminal 4 frequency setting gain frequency | 0 to 590 Hz | 60 Hz | $\triangle$ | The frequency at 20 mA input is set for the FR -E500 inverters. The frequency at the input of the current set in Pr.C7 is set for the FR-E800 inverters. If the frequency deviates, calibrate again. The initial value of the $F R$-E800- -1 is that of the parameter initial value group 1 . |
| 41 | Up-to-frequency sensitivity | 0\% to 100\% | 10\% | 41 | Up-to-frequency sensitivity | 0\% to 100\% | 10\% | $\bigcirc$ |  |
| 42 | Output frequency detection | 0 to 400 Hz | 6 Hz | 42 | Output frequency detection | 0 to 590 Hz | 6 Hz | $\bigcirc$ |  |
| 43 | Output frequency detection for reverse rotation | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 43 | Output frequency detection for reverse rotation | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 44 | Second acceleration/deceleration time | 0 to $3600 \mathrm{~s} / 0$ to 360 s | 5s/10s | 44 | Second acceleration/deceleration time | 0 to 3600 s | 5s/10s | $\bigcirc$ | Changing Pr. 21 after setting this parameter will change the set value. Refer to the Instruction Manual. |
| 45 | Second deceleration time | $\begin{gathered} 0 \text { to } 3600 \mathrm{~s} / 0 \text { to } 360 \mathrm{~s}, \\ 9999 \end{gathered}$ | 9999 | 45 | Second deceleration time | 0 to $3600 \mathrm{~s}, 9999$ | 9999 | $\bigcirc$ |  |
| 46 | Second torque boost | 0\% to 30\%, 9999 | 9999 | 46 | Second torque boost | 0\% to 30\%, 9999 | 9999 | $\triangle$ | Set the same value as the value set in the FR-E500 (when Pr. 72 PWM frequency selection $=$ " 1 " in the FR-E500). |
| 47 | Second V/F (base frequency) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 47 | Second V/F (base frequency) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ | ```To set V/F control, set Pr.800 = "40", Pr.80 = "9999", and Pr. }81="9999 in the FR-E800-[-1. (In the FR-E500, Pr.80="9999".)``` |
| 48 | Second electronic thermal O/L relay | 0 to $500 \mathrm{~A}, 9999$ | 9999 | 51 | Second electronic thermal O/L relay | 0 to 500 A, 9999 | 9999 | $\bigcirc$ |  |
| 52 | Operation pane/PUU main display data selection | 0, 23, 100 | 0 | 52 | Operation panel main monitor selection | 0,5 to 14,17 to 20,23 to $33,35,38,40$ to 42,44 , 45,50 to $57,61,62,64$, $65,67,83,91,97,100$ | 0 | $\triangle$ | The increment of the actual operation time displayed on the monitor (when Pr. $52=$ " 23 ") differs between inverters in both series. |
| 54 | FM terminal function selection | 0, 1,2 | 0 | 54 | FM terminal function selection | 1 to 3,5 to 14, 17, 18, $21,24,32,33,50,52$, 53, 61, 62, 67, 70, 97 | 1 | $\triangle$ | The initial value is different. FR-E500 $\rightarrow$ FR-E800 $0 \rightarrow 1.1 \rightarrow 2.2 \rightarrow 3$. |
| 55 | Frequency monitoring reference | 0 to 400 Hz | 60 Hz | 55 | Frequency monitoring reference | 0 to 590 Hz | 60 Hz | $\bigcirc$ | The initial value of the FR-E800- $-1-1$ is that of the parameter initial value group 1. |
| 56 | Current monitoring reference | 0 to 500A | Rated output current | 56 | Current monitoring reference | 0 to 500 A | Rated output current | $\bigcirc$ |  |
| 57 | Restart coasting time | $0,0.1$ to $5 \mathrm{~s}, 9999$ | 9999 | 57 | Restart coasting time | $0,0.1$ to $30 \mathrm{~s}, 9999$ | 9999 | $\triangle$ | The coasting time when Pr. $57=$ " 0 " is different. It is usually not necessary to change the value. For the same time setting as the FR-E500, set 0.5 s for 1.5 K inverters or lower, or 1.0 s for 2.2 K inverters or higher. |
| 58 | Restart cushion time | 0 to 60 s | 1.0 s | 58 | Restart cushion time | 0 to 60 s | 1.0 s | $\bigcirc$ |  |
| 59 | Remote setting function selection | 0, 1, 2 | 0 | 59 | Remote function selection | 0 to 3, 11 to 13 | 0 | - | The inverter can decelerate the motor to the frequency lower than the set frequency by the remote setting function. |
| 60 | Shortest acceleration/deceleration mode | 0, 1, 2, 11, 12 | 0 | 292 | Automatic acceleration/deceleration | 0, 1, 7, 8, 11 | 0 | $\triangle$ | When " 0,1 , or 11 " is set in the FR-E500, set the same value in the FR-E800. When "2" is set in the FR-E500, set "1" "11" when the "12" is set in the FR-E500) in Pr. 292 in the FR-E800, and set $180 \%$ in Pr. 62 and Pr. 63 for the FR-E800. |
| 61 | Reference current | 0 to 500 A, 9999 | 9999 | 61 | Reference current | 0 to 500 A, 9999 | 9999 | $\bigcirc$ |  |
| 62 | Reference current for acceleration | 0\% to 200\%, 9999 | 9999 | 62 | Reference value at acceleration | 0\% to 400\%, 9999 | 9999 | $\bigcirc$ |  |
| 63 | Reference current for deceleration | 0\% to 200\%, 9999 | 9999 | 63 | Reference value at deceleration | 0\% to 400\%, 9999 | 9999 | $\bigcirc$ |  |
| 65 | Retry selection | 0, 1, 2, 3 | 0 | 65 | Retry selection | 0 to 5 | 0 | $\triangle$ | When an error that triggers the retry operation occurs, the retry operation continues even when another error that does not trigger a retry. After the retry due to the former error is complete, the retry operation is stopped due to the latter error. |
| 66 | Stall prevention operation level reduction starting frequency | 0 to 400 Hz | 60 Hz | 66 | Stall prevention operation reduction starting frequency | 0 to 590 Hz | 60 Hz | $\bigcirc$ | The initial value of the FR-E800-[-1 is that of the parameter initial value group 1. |



| FR-E500 parameter list |  |  |  | FR-E800-[]-1 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 133 | PID action set point for PU operation | 0\% to 100\% | 0\% | 133 | PID action set point | 0\% to 100\%, 9999 | 9999 | $\triangle$ | To use the value input via terminal 2 as the set point for the FR-E800, set " 9999 " in Pr. 133 and set Pr. 128 . When a value other than " 9999 " is set for the FR-E800, the set point will be also valid for operations other than the PU operation. |
| 134 | PID differential time | 0.01 to $10.00 \mathrm{~s}, 9999$ | 9999 | 134 | PID differential time | 0.01 to $10.00 \mathrm{~s}, 9999$ | 9999 | $\bigcirc$ |  |
| 145 | Parameter unit display language selection | 0 to 7 | 0 | 145 | PU display language selection | 0 to 7 | - | $\times$ | FR-PU07 |
| 146 | Frequency setting command selection | 0, 1, 9999 | 0 | - |  |  |  | $\times$ | Operation panel for the FR-E500 (FR-PA02) cannot be used. |
| 150 | Output current detection level | 0\% to 200\% | 150\% | 150 | Output current detection level | 0\% to 400\% | 150\% | $\bigcirc$ | Set Pr. $570=$ "2" to select ND rating. |
| 151 | Output current detection period | 0 to 10s | 0 | 151 | Output current detection signal delay time | 0 to 10s | 0 | $\bigcirc$ |  |
| 152 | Zero current detection level | 0\% to 200\% | 5.0\% | 152 | Zero current detection level | 0\% to 400\% | 5.0\% | $\bigcirc$ |  |
| 153 | Zero current detection period | 0.05 to 1 s | 0.5 s | 153 | Zero current detection time | 0 to 10 s | 0.5 s | $\bigcirc$ |  |
| 156 | Stall prevention operation selection | 0 to 31, 100 | 0 | 156 | Stall prevention operation selection | 0 to 31, 100, 101 | 0 | $\bigcirc$ |  |
| 160 | User group read selection | 0, 1, 10, 11 | 0 | 160 | User group read selection | 0, 1, 9999 | 0 | $\triangle$ | The user group 2 was deleted for the FR-E800. |
| 171 | Actual operation hour meter clear | 0 | 0 | 171 | Operation hour meter clear | 0,9999 | 9999 | $\bigcirc$ |  |
| 173 | User group 1 registration | 0 to 999 | 0 | 173 | User group registration | 0 to 1999,9999 | 9999 | $\bigcirc$ |  |
| 174 | User group 1 deletion | 0 to 999, 9999 | 0 | 174 | User group clear | 0 to 1999, 9999 | 9999 | $\bigcirc$ |  |
| 175 | User group 2 registration | 0 to 999 | 0 | - |  |  |  | $\times$ | Not available for FR -E800. |
| 176 | User group 2 deletion | 0 to 999, 9999 | 0 | - |  |  |  | $\times$ |  |
| 180 | RL temminal function selection | 0 to 8, 16, 18 | 0 | 180 | RL terminal function selection | 0 to $5,7,8,10,12$ to $16,18,23$ to $27,30,37$, $42,43,46,47,50,51,62,65$ to $67,72,74$, 76,87 to $89,92,9999$ | 0 | $\triangle$ | Change the setting value as follows: <br> FR-E500 $\rightarrow$ FR-E800 <br> $5 \rightarrow 25$ (STOP signal). $6 \rightarrow 24$ (MRS signal). |
| 181 | RM terminal function selection | 0 to 8, 16, 18 | 1 | 181 | RM terminal function selection |  | 1 | $\triangle$ |  |
| 182 | RH terminal function selection | 0 to 8, 16, 18 | 2 | 182 | RH teminal function selection |  | 2 | $\triangle$ |  |
| 183 | MRS terminal function selection | 0 to 8, 16, 18 | 6 | 183 | MRS terminal function selection |  | 24 | $\triangle$ |  |
| - |  |  |  | 184 | RES terminal function selection |  | 62 | $\times$ |  |
| 190 | RUN terminal function selection | 0 to 99 | 0 | 190 | RUN terminal function selection | $0,1,3,4,7,8,11$ to $16,20,24$ to 26,30 to 36,38 to 41,44 to $48,56,57,60$ to 64,70 , $80,81,84,90$ to $93,95,96,98$ to 101, 103, 104, 107, 108, 111 to 116, 120,124 to 126 , 130 to 136,138 to 141,144 to 148,156 , 157, 160 to $164,170,180,181,184,190$ to 193, 195, 196, 198, 199, 206, 211 to 213 , 242, 306, 311 to $313,342,9999$ | 0 | $\bigcirc$ |  |
| 191 | FU terminal function selection | 0 to 99 | 4 | 191 | FU terminal function selection |  | 4 | $\bigcirc$ |  |
| 192 | A, B, C terminal function selection | 0 to 99 | 99 | 192 | ABC terminal function selection |  | 99 | $\bigcirc$ | Setting values "92, 93, 192, and 193" are not available. |
| 232 | Multi-speed setting (speed 8) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 232 | Multi-speed setting (speed 8) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 233 | Multi-speed setting (speed 9) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 233 | Multi-speed setting (speed 9) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 234 | Multi-speed setting (speed 10) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 234 | Multi-speed setting (speed 10) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 235 | Multi-speed setting (speed 11) | 0 to 400 Hz , 9999 | 9999 | 235 | Mult-speed setting (speed 11) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 236 | Multi-speed setting (speed 12) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 236 | Multi-speed setting (speed 12) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 237 | Multi-speed setting (speed 13) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 237 | Multi-speed setting (speed 13) | 0 to 590 Hz , 9999 | 9999 | $\bigcirc$ |  |
| 238 | Multi-speed setting (speed 14) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 238 | Multi-speed setting (speed 14) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 239 | Multi-speed setting (speed 15) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 239 | Mult-speed setting (speed 15) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 240 | Soft-PWM setting | 0, 1, 10, 11 | 1 | 240 | Soft-PWM operation selection | 0, 1 | 1 | $\triangle$ | Change the setting value as follows: FR-E500 $\rightarrow$ FR-E 800 $10 \rightarrow 0.11 \rightarrow 1$. Change the Pr. 260 setting as required. |
| 244 | Cooling fan operation selection | 0,1 | 0 | 244 | Cooling fan operation selection | 0, 1 | 1 | $\triangle$ | The initial value was changed. |
| 245 | Rated motor slip | 0\% to 50\%, 9999 | 9999 | 245 | Rated slip | 0\% to 50\%, 9999 | 9999 | $\bigcirc$ | Enabled under V/F control. |
| 246 | Slip compensation response time | 0.01 to 10s | 0.5 s | 246 | Slip compensation time constant | 0.01 to 10s | 0.5 s | $\bigcirc$ | The slip compensation function is always enabled under Advanced |
| 247 | Constant power range slip compensation selection | 0,9999 | 9999 | 247 | Constant output range slip compensation selection | 0,9999 | 9999 | $\bigcirc$ | magnetic flux vector control. Calibrate the parameter as required. |
| 249 | Earth (ground) fault detection at start | 0, 1 | 0 | 249 | Earth (ground) faut detection at start | 0, 1 | 0 | $\bigcirc$ | The initial value of the FR -E800-[-1 is that of the parameter initial value group 1. <br> A fautt is detected only at start for the FR-E800 ( 400 V class), while a fault is always detected for the FR-E500 ( 400 V class). |
| 250 | Stop selection | $\begin{gathered} 0 \text { to } 100 \mathrm{~s}, 1000 \text { to } 1100 \mathrm{~s}, \\ 8888,9999 \end{gathered}$ | 9999 | 250 | Stop selection | 0 to $100 \mathrm{~s}, 1000$ to $1100 \mathrm{~s}, 8888,9999$ | 9999 | $\triangle$ | Increment: 0.1 s |
| 251 | Output phase loss protection selection | 0, 1 | 1 | 251 | Output phase loss protection selection | 0, 1 | 1 | $\bigcirc$ |  |
| - |  |  |  | 260 | PWM frequency automatic switchover | 0, 10 | 10 | $\times$ | In initial setting, PWM carrier frequency automatic reduction function is enabled. |
| 342 | E2PROM write selection | 0, 1 | 0 | 342 | Communication EEPROM write selection | 0, 1 | 0 | $\bigcirc$ |  |


| FR－E500 parameter list |  |  |  | FR－E800－［－1 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr． | Name | Setting range | Initial value | Pr． | Name | Setting range | Initial value | Setting | Remarks |
| － |  |  |  | 450 | Second applied motor | $0,3,5,6,10,13,15,16,20$ ， 23，30，33，40，43，50，53，70， $73,1800,1803,8090,8093$ ， 9090，9093， 9999 | 9999 | $\times$ |  |
| － |  |  |  | 451 | Second motor control method selection | 10 to 12，20，40， 9999 | 9999 | $\times$ | In the initial setting，the control method and control mode selected in Pr． 800 is enabled． |
| 503 | Capacitor life timer | － | 0 | 503 | Maintenance timer | 0 （1 to 9998） | 0 | $\triangle$ | The parameter name was changed． |
| 504 | Capacitor life alarm output set time | 0 to 9998，（9999） | 500 | 504 | Maintenance timer waming output set time | 0 to 9998，（9999） | 9999 | $\triangle$ | Setting＂9999＂for the FR－E800 disables the function． When＂ 9999 ＂is set for the FR－E500，set＂ 500 ＂for the FR－E800． |
| － |  |  |  | 551 | PU mode operation command source selection | 2 to 4， 9999 | 9999 | $\Delta$ |  |
| 555 | Current average time | 0.1 to 1.0 s | 1 | 555 | Current average time | 0.1 to 1.0 s | 1 | $\bigcirc$ |  |
| 556 | Data output mask time | 0.0 to 20.0 s | 0 | 556 | Data output mask time | 0.0 to 20.0 s | 0 | $\bigcirc$ |  |
| 557 | Current average value monitor signal output reference current | 0.1 to 999A | 1 | 557 | Current average value monitor signal output reference current | 0 to 500 A | Rated output current | $\triangle$ | The initial value is different． |
| － |  |  |  | 570 | Multiple rating setting［3－phase］ | 1，2 | 2 | $\triangle$ | Set＂2＂to select ND rating． ND rating only for the single－phase 200 V class． |
| － |  |  |  | 609 | PID set point／deviation input selection | 2 to 5 | 2 | $\triangle$ |  |
| － |  |  |  | 610 | PID measured value input selection | 2 to 5 | 3 | $\triangle$ |  |
| － |  |  |  | 800 | Control method selection | 0 to $5,9,10$ to 12，19，20， 40 | 40 | $\triangle$ | Set＂40＂to select V／F control，and＂20＂to select General－purpose magnetic flux vector control． |
| 900 | FM terminal calibration | － | － | $\begin{gathered} \text { C0 } \\ (900) \end{gathered}$ | FM terminal calibration | － | － | $\bigcirc$ | Calibrate the parameter as required． Available in FR－E800－－-1 ． |
| 902 | Frequency setting voltage bias | 0 to 60 Hz ： 0 to 10 V | $0 \mathrm{~Hz}: \mathrm{OV}$ | $\begin{gathered} c 2 \\ (902) \end{gathered}$ | Terminal 2 frequency setting bias frequency | 0 to 590 Hz | 0 Hz | $\Delta$ | Setting methods are different．Refer to the Instruction Manual． Calibrate the parameter as required． |
|  |  |  |  | $\begin{gathered} \text { C3 } \\ \text { (902) } \\ \hline \end{gathered}$ | Terminal 2 frequency setting bias | 0\％to 300\％ | 0\％ | $\triangle$ |  |
| 903 | Frequency setting voltage gain | 1 to 400 Hz ： 0 to 10 V | 60 Hz ： 5 V | $\begin{gathered} 125 \\ (903) \end{gathered}$ | Terminal 2 frequency setting gain frequency | 0 to 590 Hz | 60 Hz | $\Delta$ |  |
|  |  |  |  | $\begin{gathered} \hline \text { C4 } \\ \text { (903) } \\ \hline \end{gathered}$ | Terminal 2 frequency setting gain | 0\％to 300\％ | 100\％ | $\triangle$ |  |
| 904 | Frequency setting current bias | 0 to 60 Hz ： 0 to 20 mA | $0 \mathrm{~Hz}: 4 \mathrm{~mA}$ | $\begin{gathered} \hline \text { C5 } \\ (904) \\ \hline \end{gathered}$ | Terminal 4 frequency setting bias frequency | 0 to 590 Hz | 0 Hz | $\triangle$ |  |
|  |  |  |  | $\begin{gathered} \text { C6 } \\ \text { (904) } \end{gathered}$ | Terminal 4 frequency setting bias | 0\％to 300\％ | 20\％ | $\triangle$ |  |
| 905 | Frequency setting current gain | 1 to 400 Hz ： 0 to 20 mA | 60 Hz ： 20 mA | $\begin{gathered} 126 \\ (905) \end{gathered}$ | Terminal 4 frequency setting gain frequency | 0 to 590 Hz | 60 Hz | $\triangle$ |  |
|  |  |  |  | $\begin{gathered} \text { C7 } \\ (905) \\ \hline \end{gathered}$ | Terminal 4 frequency setting gain | 0\％to 300\％ | 100\％ | $\triangle$ |  |
| 922 | Built－in frequency setting potentiometer bias | 0 to $60 \mathrm{~Hz}: 0$ to 5 V | $0 \mathrm{~Hz}: \mathrm{OV}$ | － |  |  |  | $\times$ | Operation panel for the FR－E500（FR－PA02）cannot be used． |
|  |  |  |  |  |  |  |  |  |  |
| 923 | Built－in frequency setting potentiometer gain | 1 to $400 \mathrm{~Hz}: 0$ to 5 V | $60 \mathrm{~Hz}: 5 \mathrm{~V}$ | － |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |
| 990 | Buzzer beep control | 0， 1 | 1 | 990 | PU buzzer control | 0， 1 | 1 | $\times$ | Parameter for the LCD operation panel（FR－LU08）． |
| 991 | LCD contrast | 0 to 63 | 58 | 991 | PU contrast adjustment | 0 to 63 | 58 | $\times$ |  |

＊1 For a parameter whose setting has been changed from the initial value in the FR－E500，the value of the corresponding parameter in the FR－E800 can be obtained as follows：
（A：FR－E500 initial value，B：FR－E500 setting value，C：FR－E800 initial value）
FR－E800 setting value $=(B \times C) / A$
Adjust the setting as required

## 4. Option

The following table shows which FR-E500 series options are compatible with the FR-E800 series inverters and their corresponding FR-E800 series options.

| Name |  | Option model |  |
| :---: | :---: | :---: | :---: |
|  |  | FR-E500 | FR-E800 |
|  |  | FR-E800-П-1 |
|  | CC-Link communication |  | FR-E5NC <br> (Available for 400 V class only) | FR-A8NC E kit |
|  | DeviceNet communication | FR-E5ND <br> (Available for 400 V class only) | FR-A8ND E kit |
|  | LONWORKS communication | FR-E5NL <br> (Available for 400 V class only) | Not supported. (Consider replacing the inverter with the FR-F800.) |
|  | Parameter unit | FR-PU04 | Not compatible. FR-PU07 or FR-PA07 operation panel can be used. |
|  | Parameter unit connection cable | FR-CB201, 203, 205 | Compatible |
|  | Control panel rear cover and adapter set | FR-E5P | Operation panel for the FR-E500 cannot be used. |
|  | Brake resistor |  | Compatible |
|  |  | FR-ABR-(H)[]K | Compatible |
|  | Brake unit | BU-1500 to 15K, H7.5K, H15K | Compatible. If replacing the brake unit, use FR-BU2. |
|  | Discharging resistor | GZGII, GRZGI] | Compatible |
|  | Power factor improving AC reactor | FR-BAL-(H)][K | Compatible. If replacing the reactor, use FR-HAL. |
|  | Power factor improving DC reactor | FR-BEL-(H) ${ }^{\text {a }}$ K | Compatible. If replacing the reactor, use FR-HEL. |
|  | EMC Directive compliant noise filter | SF, FR-E5NF | Compatible |
|  | EMC filter installation attachment | FR-E5T(-02) | FR-E8AT03, FR-E7AT03, FR-E5T(-02) |
|  | Radio noise filter | FR-BIF-(H) | Compatible |
|  | Line noise filter | FR-BSF01, FR-BLF | Compatible |
|  | FR-CV power regeneration common converter | FR-CV-(H)7.5K(-AT) | Compatible. If replacing the converter, use FR-XC. |
|  | Dedicated stand-alone reactor | FR-CVL-(H)7.5K | Compatible. If replacing the reactor, use FR-XCL. |
|  | FR-HC high power factor converter | FR-HC-(H)7.5K | Compatible. If replacing the converter, use FR-HC2. |
|  | Surge voltage suppression filter | FR-ASF-HIDK | Compatible |
|  | Manual controller | FR-AX | Compatible. If replacing the option, prepare the same model. |
|  | DC tach. follower | FR-AL | Compatible. If replacing the option, prepare the same model. |
|  | Three speed selector | FR-AT | Compatible. If replacing the option, prepare the same model. |
|  | Remote speed setter | FR-FK | Compatible. If replacing the option, prepare the same model. |
|  | Ratio setter | FR-FH | Compatible. If replacing the option, prepare the same model. |
|  | Speed detector | FR-FP | Compatible. If replacing the option, prepare the same model. |
|  | Master controller | FR-FG | Compatible. If replacing the option, prepare the same model. |
|  | Soft starter | FR-FC | Compatible. If replacing the option, prepare the same model. |
|  | Deviation detector | FR-FD | Compatible. If replacing the option, prepare the same model. |
|  | Preamplifier | FR-FA | Compatible. If replacing the option, prepare the same model. |
| $\begin{aligned} & \frac{\varrho}{\Phi} \\ & \pm \\ & \hline \mathbf{0} \end{aligned}$ | Pilot generator | QVAH-10 | Compatible |
|  | Deviation sensor | YVGC-500W-NS | Compatible |
|  | Frequency setting potentiometer | WA2W $1 \mathrm{k} \Omega$ | Compatible |
|  | Analog frequency meter | YM206NRI 1 mA | Compatible |
|  | Calibration resistor | RV24YN 10 k ת | Compatible |
|  | Inverter setup software | FR-SW1-SETUP-WJ | Not compatible. Use SW1DND-FRC2. |

Only one plug-in option can be mounted.

## 5. Precautions when replacing the FR-E500

| Item |  | FR-E800-[-1, FR-E800-ПE | FR-E500 |
| :---: | :---: | :---: | :---: |
| Outtine dimension*1 |  | Compatible. The product width is different between the FR-E500 and FR-E800-D(-1)(E) inverters for some capacity models. <br> 3-phase $200 \mathrm{~V} 3.7 \mathrm{~K}: 170 \mathrm{~mm} \rightarrow 140 \mathrm{~mm}$, 3-phase 400 V 0.4 K to $1.5 \mathrm{~K}: 140 \mathrm{~mm} \rightarrow 108 \mathrm{~mm}$ The depth required for installation differs depending on the inverter model. Refer to the outline dimension drawings. |  |
| Installation size |  | The installation size is compatible. The product width is different between the FR-E500 and FR-E800-П(-1)(E) inverters for some capacity models. (Installation interchange attachments are available.) <br> 3-phase $200 \mathrm{~V} 3.7 \mathrm{~K}: 170 \mathrm{~mm} \rightarrow 140 \mathrm{~mm}$, 3-phase 400 V 0.4 K to $1.5 \mathrm{~K}: 140 \mathrm{~mm} \rightarrow 108 \mathrm{~mm}$ <br> Attachment: <br> FR-E8AT03 <br> FR-E7AT02 |  |
| Main circuit terminal block |  | Compatible (screw type terminal block) |  |
| Control circuit terminal (physical terminal) | Shape of terminal block | Spring clamp type <br> When the terminal block is used to replace a screw type terminal block, applicable crimp terminal part numbers will be changed. The position of the control circuit terminal block and the terminal layout are different between the FR-E500 and FR-E800 inverters. | Insertion type terminal block |
|  | Contact input*2 | FR-E800-[-1: 7 STF, STR, RH, RM, RL, MRS, RES, SD, PC FR-E800--IE: 2 DIO, DI1, SD, PC | $\frac{7}{7}$ STF, STR, RH, RM, RL, MRS, RES, SD, PC |
|  | Analog input* | FR-E800-T-1/FR-E800-ПE: 2 <br> 2, 4, 10, 5 | $\begin{gathered} 2 \\ 2,4,10,5 \\ \hline \end{gathered}$ |
|  | Relay output | $\begin{gathered} \text { FR-E800-[-1//RR-E800-DE: } 1 \\ \text { A, B, C } \\ \hline \end{gathered}$ | $\begin{gathered} 1 \\ \mathrm{~A}, \mathrm{~B}, \mathrm{C} \\ \hline \end{gathered}$ |
|  | Open collector output | FR-E800---1:2 RUN, FU, SE FR-E800--IE: N/A (When the FR-A8AY E kit is installed: 7 , Do0-6) | $2$ <br> RUN, FU, SE |
|  | Pulse output | $\begin{gathered} \text { FR-E800---1 (FM type only): } 1 \\ \text { FM } \\ \text { FR-E800-IE: N/A } \\ \hline \end{gathered}$ | $\begin{gathered} \hline 1 \\ \text { FM } \end{gathered}$ |
|  | Safety input/output signal | s1, s2, so, soc | N/A |
| Communication | Ethemet | FR-E800-[-1: N/A <br> FR-E800-IE: Available ( 2 ports) <br> Example) PA: CC-Link IE TSN, CC-Link IE Filed Basic, EtherNetIP, MODBUS/TCP, BACnetIIP | N/A |
|  | Safety communication | N/A | N/A |
|  | RS485*3 | FR-E800-[-1: Available (1 port) Mitsubishi inverter protocol, MODBUS RTU FR-E800-DE: N/A | Available (1 port) Mitsubishi inverter protocol |
|  | USB | FR-E800-[-1/FR-E800-पE <br> Mini B connector: USB bus power available | N/A |
| Availability of option brake resistor |  | 0.4 K to 22K | 0.4K to 7.5K |
| Operation panel |  | FR-E800-[-1: Not removable (The FR-PA07 can be used.) | Removable |
| Parameter (function) |  | Compatible (some functions are changed or removed). |  |
| Parameter unit | FR-DU08 | Not compatible |  |
|  | FR-PU07 | FR-E800-r-1: Compatible | Compatible |
|  | FR-DU04 | Not compatible | Compatible |
|  | FR-PU04 | Not compatible | Compatible |
|  | FR-PA02 | Not compatible | Compatible |
| Parameter unit connection cable | FR-CB2 | FR-E800-П-1: Compatible | Compatible |
| Plug-in option: Only one option is available.*4 |  | Plug-in options of the FR-E500 series are not compatible. |  |
|  |  | FR-A8AXE kit FR-A8AY E kit FR-A8ARE kit FR-A8NCE kit FR-A8NPE kit FR-A8NDE kit | FR-E5NC, E5ND, E5NL (Available for 400 V class only) |


| Item |  | FR-E800(-1)(E) | FR-E500 |
| :---: | :---: | :---: | :---: |
| External common option Noise filter, reactor, etc. |  | Compatible*5 | Compatible |
| Extemal FR controller |  | Compatible |  |
| Soft-PWM control (long-wiring mode),$\text { Pr. } 240$ |  | Soft-PWM control selectable, no long-wiring mode setting required | Soft-PWM control, long-wiring mode selectable |
| Control method | V/F control | Available <br> Pr. 800 Control method selection = "40" <br> It is easy to distinguish it from Advanced magnetic flux vector control. | Available Pr. 800 Control method selection is not available. |
|  | General-purpose magnetic flux vector control | N/A <br> (Make adjustment for slip compensation under Advanced magnetic flux vector control.) | Available |
|  | Advanced magnetic flux vector control | Available <br> Pr. 800 Control method selection = "20" | N/A |
| Built-in potentiometer switching, Pr. 146 |  | N/A <br> (The FR-PA02 operation panel for the FR-E500 is not compatible.) | The built-in potentiometer switching function is not available. <br> Pr. 146 (frequency setting command selection) can be used. |
| 0 to $5 \mathrm{~V} / 0$ to 10 V selection for terminal 2, Pr. 73 |  | $0: 0$ to $10 \mathrm{~V}, 1: 0$ to 5 V (initial value) | $0: 0$ to 5 V (initial value), 1:0 to 10 V |
| Control by RS-485 communication via PU connector |  | Network operation mode (When Pr. 551 = "2", the command source is the same as that of the FR-E500.) | PU operation mode |
| Simple mode |  | Selected using Pr. 160 (User group read selection). | N/A |
| Intelligent mode selection, Pr. 60 | Parameter for setting, setting value | Pr. 60 (Energy saving control selection): 0, 9 <br> Pr. 292 (Automatic acceleration/deceleration): 0, 1, 7, 8, 11 | Pr. 60 (Shortest acceleration/deceleration mode): $0,1,2,11,12$ |
|  | Operation mode | Normal operation, Optimum excitation control Shortest acceleration/deceleration mode (with/without brakes) <br> Brake sequence mode 1, 2 | Normal operation <br> Shortest acceleration/deceleration mode I, II (with/without brakes) |
| Inrush current limit circuit |  | All | Provided for 200 V 2.2 K or higher and 400 V inverters |

*1 To remove the wiring cover of the FR-E800, a tool such as a flathead screwdriver is required depending on the inverter capacity. Insert the tool into the half-hole above the "PUSH" mark on the cover, and pull out the cover along the guides. Be sure to refer to the FR-E800 Instruction Manual (Connection).
*2 For the FR-E500, terminals 5 and SD are not isolated (isolated for the 400 V class). The terminals are isolated from terminal SE. For the FR-E800, terminals 5 and SD are isolated from each other.
*3 Wiring methods are different. Refer to the Instruction Manual.
*4 LONWORKS communication is not supported. Consider replacing the inverter with the FR-F800.
*5 When the FR-CV or FR-HC(2) is used with the FR-E800E, all control circuit terminals must be assigned as specified.

- Note 1

Differences in the control methods from the FR-E500
To enable the control method and the control mode selected in Pr. 800 (Pr.451), the condition to start operation must be satisfied. Otherwise the operation does not start due to the setting error (SE) alarm when the start signal is input.
(Example) FR-E800: Pr. $800=$ "20" (Advanced magnetic flux vector control), Pr. $80=$ " 9999 " (the motor capacity is not set), and Pr. $81=$ " 9999 " (the number of motor poles is not set)

Settings for V/F control

| Control method | FR-E800 | FR-E500 |
| :--- | :--- | :--- |
| V/F control | Pr.800 $=$ "40" | Pr.800: N/A |
| selected | Induction motor selected in Pr.71. | Induction motor selected in Pr.71. |
|  | Pr.80 $=$ "9999", Pr.81 $=$ "9999" | Pr.80 $=$ "9999" |

- Note 2

Other precautions

- Number of the parameters to be set to change the control method from V/F control (initial setting) to Advanced magnetic flux vector control*
- FR-E500: 2 (Pr. 71 and Pr.80)
- FR-E800: 4 (Pr.71, Pr.80, Pr.81, and Pr.800)
* General-purpose magnetic flux vector control is not available. It is recommended to use Advanced magnetic flux vector control for slip compensation.

Revisions

| Revision date | Version | Revision |
| :--- | :--- | :--- |
| Feb. 2021 | B | Added <br> Length of conductive part of the 2-wire blade terminal <br> Edited <br> Setting value "8888" added for Pr.11 <br> Seting gange changed for. Pr., Pr.71, Pr.450, Pr.180 to Pr.184, Pr. 190 to Pr.192, and Pr.800 <br> Pr.3 setting range: "0" is deleted. <br> Compatibity <br> FR-PU07 supported |
|  |  |  |


[^0]:    *1 The depth required for installation differs depending on the inverter model. Refer to the outline dimension drawings on the following pages.
    To remove the wiring cover of the FR-E800, a tool such as a flathead screwdriver is required depending on the inverter capacity. Insert the tool into the half-hole above the "PUSH" mark on the cover, and pull out the cover along the guides. Be sure to refer to the FR-E800 Instruction Manual (Connection).

