

TECHNICAL BULLETIN

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FA-A-0379-A

External Appearance Change for MELSEC-Q Series Serial Communication Module

■Date of Issue

August 2022

■Relevant Models

QJ71C24N-R2

Thank you for your continued support of Mitsubishi Electric programmable controllers, MELSEC-Q series.

We are informing you that the external appearance of MELSEC-Q series serial communication module will be changed. With this change, a shell will be added to the contact part of each RS-232 connector, and the connector mating base will be changed from rectangular to hexagonal.

There is no impact on the general specifications, performance specifications, and functions of the module due to the change.

1 RELEVANT MODELS

Product	Model
MELSEC-Q series serial communication module	QJ71C24N-R2

2 REASON FOR THE CHANGE

The change is applied to ensure stable procurement of parts and high productivity.

3 DETAILS ON THE CHANGE

The external appearance of an RS-232 connector will be changed as shown below with the changes in the mating fixed base parts.

Before change	After change

4 CHANGEOVER PERIOD

The change will take place one by one for products manufactured on and after October 2022.

Depending on the stock situation, the products before change may be delivered even after the changeover period. In addition, the parts will be changed as needed depending on the accessibility of them before and after this change.

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REVISIONS

Version	Date of issue	Revision
A	August 2022	First edition

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