MITSUBISHI ELECTRIC Inverter Sales and Service

No. 751E

Firmware Upgrade for the FR-E800 Series General-Purpose Inverters

Thank you for your continued patronage of Mitsubishi Electric drive control products.

The firmware of the FR-E800 series general-purpose inverters will be upgraded to improve functionality.

1. Products Affected

FR-E800 series

2. Details of Change

(1) Addition of supported EM-A motor capacities

For the EM-A series global PM motor, the following capacities will be added.

PM sensorless vector control (speed control and position control) will be available.

Voltage class	Current supported motor capacity (ND rating)	Additional supported motor capacity (ND rating)
200 V	0.1 kW to 7.5 kW	None
400 V	2.2 kW to 5.5 kW	0.4 kW to 1.5 kW, 7.5 kW

(2) Addition of supported SF-PR motor capacities

For the SF-PR series motor, the following capacities will be added.

V/F control (speed control), Advanced magnetic flux vector control (speed control), and Real sensorless vector control (speed control and torque control) will be available.

Voltage class	Current supported motor capacity (ND rating)	Additional supported motor capacity (ND rating)
200 V	0.75 kW to 22 kW	0.2 kW, 0.4 kW
400 V	0.75 kW to 22 kW	0.2 kW, 0.4 kW

(3) Enhanced current position retention function

Setting values "21 and 22" will be added for the function to hold the current position data at the output shutoff if the operation stops with the motor shaft fixed by the electromagnetic brake or the like under position control.

Pr. (Pr. grou	p) Name	Initial value	Setting range			Descrip	tion		
		9999	1, 2, 11, 12, 21, 22, 9999	Select the combination of the position data to be held.					
				Pr.538 setting	Position data		ZP	Storing data	
					Position	Current	Droop	signal	in EEPROM
538	Current position				command	position	pulse		
(B015)				21	Aligned with	Always	Cleared	Held	Disabled
`					current position	updated			
				22	Held	Always	Always	Held	Disabled
						updated	updated		
						updated	updated		<u> </u>

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(4) Enhanced position control function

For the simple positioning function by point tables and the simple positioning function by direct commands, settings about the position data for home position return will be added.

Pr. (Pr. group)	Name	Initial value	Setting range	Description		
1095	Home position return	9999	1000, 9999	Select whether to use a positive or neg position data for home position return (Pr.1095 Position data for home	Pr.1096 and Pr.1097). e position return	
(B110)	function selection			setting (Pr.1096 and Pr.1097 9999 Positive value)	
				1000 Negative value		
1096	Home position return					
(B111)	position data lower 4 digits	0	0 to 9999	Set the position data for home position return. Position data for home position return = Pr.1097 × 10000 + Pr.1096		
1097 (B112)	Home position return position data upper 4 digits	0	0 to 9999			

(5) Addition of registers for SLMP communication

The following link registers will be added.

Link register	Description
W5807, W5808	Inverter status
W5900 to W5969	Fault history

(6) Compatibility with plug-in options

FR-E8AXY E kit (additional control circuit input/output) will be available. (For the details, refer to the New Product RELEASE No.23-6E.)

(7) Compatibility with control terminal options

FR-E8TR (RS-485 2-port terminal block) and FR-E8TE7 (screw type terminal block) will be available.

(For the details, refer to the New Product RELEASE No.23-6E.)

3. Date of Change

Country of origin	Date of Change	
MADE IN JAPAN	The change will be applied to the July 2023 production or later.	
MADE IN CHINA	The change will be applied to the August 2023 production or later.	

4. Product Identification

The SERIAL (determined by date of production) can be checked on the product's rating plate.

□□ 23 7 ○○○○○ Symbol Year Month Control number

SERIAL

The SERIAL consists of two symbols, three characters indicating the production year and month, and six characters indicating the control number.

The last two digits of the production year are indicated as the Year, and the Month is indicated by 1 to 9, X (October), Y (November), or Z (December).

5. Firmware Version The inverter firmware version to which the change described will be applied is 12 or later. For how to install the downloaded firmware, refer to the FR Configurator2 (SW1DND-FRC2-E) Instruction Manual (IB-0600516ENG).	