

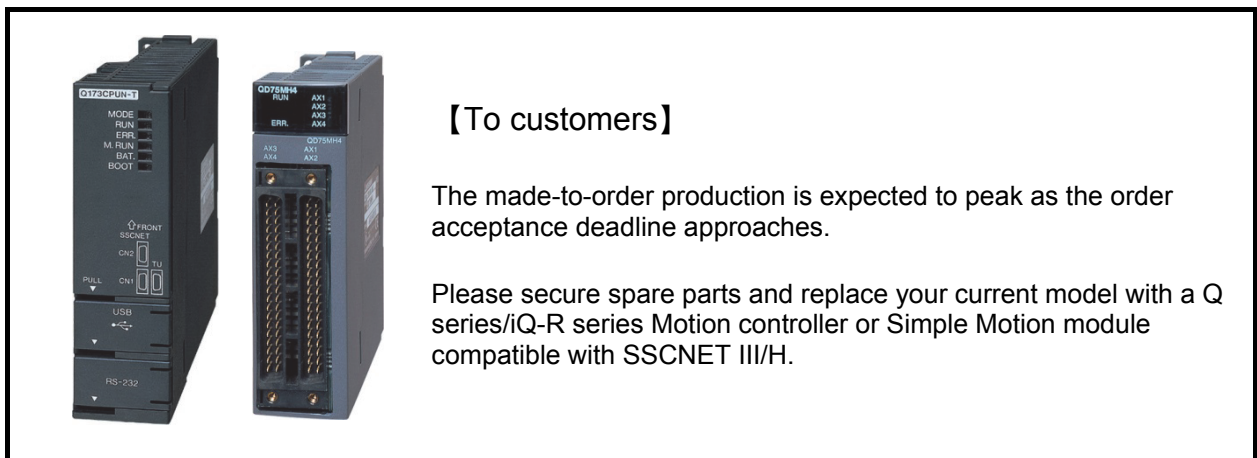
Mitsubishi Electric Servo System Controller

No.18-01E

Sales and Service

Request for Replacing Q Series Motion Controllers and MELSEC-Q Series Positioning Modules Compatible with SSCNET and SSCNET III, and Securing Their Spare Parts along with Production Discontinuation

Thank you for your continued patronage of the Mitsubishi Electric servo system controllers. The Q series Motion controllers and MELSEC-Q series Positioning modules, which are compatible with SSCNET and SSCNET III, have been on market for a long time since their launch. However, we will discontinue their production as scheduled below. Please secure spare parts and replace your current model with a successor model.



1. Target Model

- SSCNET-compatible Motion controller: Q172CPUN, Q172CPUN-T, Q173CPUN, Q173CPUN-T, and Q173CPU-S1
- SSCNET III-compatible Motion controller: Q172HCPU, Q172HCPU-T, Q173HCPU, and Q173HCPU-T
- SSCNET-compatible Positioning module: QD75M1, QD75M2, and QD75M4
- SSCNET III-compatible Positioning module: QD75MH1, QD75MH2, and QD75MH4

Note 1. The dedicated options, peripherals, and software packages for the series are included.
2. For the details of the target model, refer to Sales and Service No. 16-21E.

2. Production Discontinuation

Transition to made-to-order production: June 30, 2017

Order acceptance: Through August 31, 2018

Production discontinuation: September 30, 2018

Repair acceptance and parts supply: Through September 30, 2025

Date of issue	January 2018	Title	Request for Replacing Q Series Motion Controllers and MELSEC-Q Series Positioning Modules Compatible with SSCNET and SSCNET III, and Securing Their Spare Parts along with Production Discontinuation	Mitsubishi Electric Corp., Nagoya Works 1-14, Yada-minami 5-chome, Higashi-ku, Nagoya 461-8670 Tel.: +81 (52) 721-2111 Main line
----------------------	--------------	--------------	---	---