# Information for Replacement of FR-A700 Series with FR-A800 Series <br> (315K to 500 K ) 

Size, connection, parameters, and options concerning replacement are stated on the following pages.

## 1. REPLACING INVERTER

The FR-A800 series inverter 315K to 500K is a separated converter type, which consists of an inverter unit (FR-A842) and a converter unit (FR-CC2).

The FR-A800 series has two specifications types: FM type and CA type.
When replacing the FR-A700 series of the Japanese specifications, select the FM type (FR-A842-ITIKK1).

When the FR-A700 series is replaced with the FR-A800 series, the FR-A800 series does not support some FR-A700 series functions. For the unsupported functions, refer to Section 4.2.

## 2. SIZE

When the FR-A700 series is replaced with the FR-A800 series, the FR-A800 series 315K or higher has different installation size from that of the corresponding FR-A700 series.
For details of the sizes, refer to the outline dimension drawings on the following pages.

| Existing inverter | Replacing inverter | Installation size |
| :--- | :--- | :--- |
| FR-A740-315K | FR-A842-315K and FR-CC2-H315K |  |
| FR-A740-355K | FR-A842-355K and FR-CC2-H355K | Different size |
| FR-A740-400K | FR-A842-400K and FR-CC2-H400K |  |
| FR-A740-450K | FR-A842-450K and FR-CC2-H450K |  |
| FR-A740-500K | FR-A842-500K and FR-CC2-H500K |  |

Outline dimension drawings (Unit: mm)

■ FR-A740-315K, 355K


F FR-A842-315K, 355K (Inverter unit)


- FR-CC2-H315K, H355K (Converter unit)

3- $\phi 12$ hole


■ FR-A740-400K, 450K, 500K


■ FR-A842-400K, 450K, 500K (Inverter unit)

3- $\phi 12$ hole


■ FR-CC2-H400K, H450K, H500K (Converter unit) 3- $\phi 12$ hole


## 3. Wiring

The terminal names are basically the same. Connect the terminals according to their names.

| Type |  | A700 terminal name | A842 compatible terminal name | CC2 compatible terminal name |
| :---: | :---: | :---: | :---: | :---: |
| Main circuit |  | R/L1, S/L2, T/L3 | - | R/L1, S/L2, T/L3 |
|  |  | U, V, W | U, V, W | - |
|  |  | R1/L11, S1/L21 | R1/L11, S1/L21 | R1/L11, S1/L21 |
|  |  | P/+, PR | - | - |
|  |  | P/+, N/- | P/+, N/- | P/+, N/- |
|  |  | P/+, P1 | - | P1*1 |
|  |  | PR, PX | - | - |
|  |  | $\stackrel{1}{=}$ | $\stackrel{1}{(1)}$ | $\left(\frac{1}{5}\right.$ |
| Control circuit input signal | Contact | STF | STF | - |
|  |  | STR | STR | - |
|  |  | STOP | STP (STOP) | - |
|  |  | RH | RH | - |
|  |  | RM | RM | - |
|  |  | RL | RL | - |
|  |  | JOG | JOG | - |
|  |  | RT | RT | - |
|  |  | AU*2 | AU | - |
|  |  | CS | CS | - |
|  |  | MRS | MRS (X10) | - |
|  |  | RES | RES | RES |
|  |  | SD | SD | SD |
|  |  | PC | PC | PC |
| Analog | Frequency setting | 10E | 10E | - |
|  |  | 10 | 10 | - |
|  |  | 2 | 2 | - |
|  |  | 4 | 4 | - |
|  |  | 1 | 1 | - |
|  |  | 5 | 5 | - |
| Control circuit output signal | Relay | A1, B1, C1 | A1, B1, C1 | A1, B1, C1 |
|  |  | A2, B2, C2 | A2, B2, C2 | - |
|  | Open collector | RUN | RUN | - |
|  |  | SU | SU | - |
|  |  | OL | OL | - |
|  |  | IPF | IPF | IPF |
|  |  | FU | FU | - |
|  |  | SE | SE | SE |
|  | Pulse | FM | FM | - |
|  | Analog | AM | AM | - |
| Communication | RS-485 | PU connector | PU connector | PU connector |
| Signal for the brake unit |  | CN8 (equipped in 75K or higher) | - | - |

*1) Connection is not available.
*2) When a PTC thermistor is connected between terminals AU and SD with the AU/PTC switch set to PTC for the FR-A700, connect the thermistor between terminals 10 and 2 for the FR-A842.

## Main circuit terminal layout

The following shows the main circuit terminal layouts of the FR-A700 series and the FR-A800 series. The main circuit terminal layout and the position of the earth (ground) terminal may differ depending on the capacity. Check the terminal names and positions before performing wiring.
When the cable used for the FR-A700 series is too short for the FR-A800 series, prepare the longer one. The terminal screw size may differ depending on the capacity. Check the terminal screw size before performing wiring.
[ 400 V class]
■ FR-A740-315K to 500 K



- FR-A842-315K to 500K (Inverter unit)


■ FR-CC2-H315K to H500K (Converter unit)


*1 Do not install an MCCB across the terminals $\mathrm{P} /+$ and $\mathrm{N} /-$ (across terminals P and $\mathrm{P} /+$ or across N and $\mathrm{N} /-$ ). Connecting the opposite polarity of terminals $\mathrm{N} /-$ and $\mathrm{P} /+$ will damage the inverter.
*2 For the terminal used for the X 10 signal input, set "10" in any of Pr. 178 to Pr. 189 (input terminal function selection) to assign the function. (The X 10 signal is assigned to the terminal MRS in the initial setting.)
For the X 10 signal, NC contact input specification is selected in the initial setting. Set Pr. $\mathbf{5 9 9}=\mathbf{= 0}$ " to change the input specification to NO contact
*3 For the terminal used for the X11 signal input, set "11" in any of Pr. 178 to Pr. 189 (input terminal function selection) to assign the function. For RS-485 or any other communication where the start command is only transmitted once, use the X11 signal to save the operation mode at the time of an instantaneous power failure.
*4 Always connect the terminal RDA of the converter unit and the terminal MRS (X10) of the inverter, and the terminal SE of the converter unit and the terminal SD (sink logic) of the inverter. Not connecting these terminals may damage the converter unit.

## NOTE

- Make sure the power cables are connected to the R/L1, S/L2, and T/L3. (Phase need not be matched.) Never connect the power cable to the $\mathrm{U}, \mathrm{V}$, and W of the inverter. Doing so will damage the inverter
- Connect the motor to $\mathrm{U}, \mathrm{V}$, and W of the inverter. (Connect the motor in the correct phase sequence.)
- When wiring the main circuit conductor, tighten a nut from the right side of the conductor When wiring two wires, place wires on both sides of the conductor. (Refer to the drawing below.) For wiring, use bolts (nuts) provided with the converter unit.

- When wiring cables to the main circuit conductor (R/L1, S/L2, T/L3) of the converter unit (FR-CC2), use the bolts (nuts) for main circuit wiring, which are provided on the front side of the conductor.

FR-CC2-H315K, H355K


Connect the cables here.

FR-CC2-H400K to H500K


Connect the cables here.

## Control circuit terminal layout

The following shows the control circuit terminal layouts of the FR-A700 series and the FR-A800 series. The control circuit terminal layout differs between the FR-A700 and the FR-A800 series. Check the terminal names and positions before performing wiring.

■ Control circuit terminal layout of the FR-A700 series


Terminal screw size: M3.5
Tightening torque: $1.2 \mathrm{~N} \cdot \mathrm{~m}$

■ Control circuit terminal layout of the FR-A800 series


The control circuit terminal block intercompatibility attachment (FR-A8TAT) can be used for installing control circuit terminal blocks of the FR-A700 series. However, some restrictions apply for the installation. Refer to the FR-A8TAT Instruction Manual.

## -Wiring method

- Power supply connection

For the control circuit wiring, strip off the sheath of a cable, and use it with a blade terminal. For a single wire, strip off the sheath of the wire and apply directly.
Insert the blade terminal or the single wire into a socket of the terminal.
(1)Strip off the sheath for the below length. If the length of the sheath peeled is too long, a short circuit may occur with neighboring wires. If the length is too short, wires might come off.
Wire the stripped cable after twisting it to prevent it from becoming loose. In addition, do not solder it.

(2)Crimp the blade terminal.

Insert wires to a blade terminal, and check that the wires come out for about 0 to 0.5 mm from a sleeve.
Check the condition of the blade terminal after crimping. Do not use a blade terminal of which the crimping is inappropriate, or the face is damaged.


- Blade terminals commercially available (as of February 2012)

Phoenix Contact Co., Ltd.

| Cable gauge ( $\mathrm{mm}^{2}$ ) | Blade terminal model |  |  | Crimping tool name |
| :---: | :---: | :---: | :---: | :---: |
|  | With insulation sleeve | Without insulation sleeve | For UL wire*1 |  |
| 0.3 | AI 0,5-10WH | - | - | CRIMPFOX 6 |
| 0.5 | AI 0,5-10WH | - | AI 0,5-10WH-GB |  |
| 0.75 | AI 0,75-10GY | A 0,75-10 | AI 0,75-10GY-GB |  |
| 1 | Al 1-10RD | A 1-10 | Al 1-10RD/1000GB |  |
| 1.25, 1.5 | AI 1,5-10BK | A 1,5-10 | Al 1,5-10BK/1000GB*2 |  |
| 0.75 (for two wires) | AI-TWIN $2 \times 0,75-10 \mathrm{GY}$ | - | - |  |

*1 A blade terminal with an insulation sleeve compatible with the MTW wire which has a thick wire insulation.
*2 Applicable for the terminal A1, B1, C1, A2, B2, C2.
NICHIFU Co., Ltd.

| Cable gauge <br> $\left(\mathbf{m m}^{\mathbf{2}}\right)$ | Blade terminal product <br> number | Insulation product <br> number | Crimping tool <br> product number |
| :--- | :--- | :--- | :--- |
| 0.3 to 0.75 | $\mathrm{BT} 0.75-11$ | VC 0.75 | NH 69 |

(3)Insert the wires into a socket.


When using a single wire or stranded wires without a blade terminal, push the open/close button all the way down with a flathead screwdriver, and insert the wire.


## - - NOTTE:

- When using stranded wires without a blade terminal, twist enough to avoid short circuit with a nearby terminals or wires.
- Place the flathead screwdriver vertical to the open/close button. In case the blade tip slips, it may cause an inverter damage or injury.
- Wire removal

Pull the wire while pushing the open/close button all the way down firmly with a flathead screwdriver.


## Nonote

- Pulling out the wire forcefully without pushing the open/close button all the way down may damage the terminal block.
- Use a small flathead screwdriver (tip thickness: $0.4 \mathrm{~mm} / \mathrm{tip}$ width: 2.5 mm ).
If a flathead screwdriver with a narrow tip is used, terminal block may be damaged.
Commercially available products (as of February 2012)

| Name | Model | Manufacturer |
| :---: | :--- | :---: |
| Driver | SZF <br> $0-0,4 \times 2,5$ | Phoenix Contact Co., Ltd. |

- Place the flathead screwdriver vertical to the open/close button. In case the blade tip slips, it may cause an inverter damage or injury


## 4．PARAMETER

## 4．1．Parameter List

Although most parameter numbers are the same，some setting values differ．Refer to the following table to set the parameters． List of FR－A800 series parameters compatible with the FR－A700 series

The following table shows the parameter settings required when replacing an FR－A700 series inverter by an FR－A800 series inverter
When an FR－A700 series parameter is set to a value other than the initial value，set the corresponding FR－A800 series parameter according to the following table．
When an FR－A700 series parameter is set to an initial value，it is usually not necessary to change the corresponding FR－A800 series parameter setting．
The parameters with $\Delta$ are used for adjustment．Set them as required
The parameter replacement following the table below does not guarantee the inverter characteristics or performance．
The parameter number of the $\quad$ parameters differs from that of the FR－A700 series inverter


| FR-A700 parameter list |  |  |  | FR-A800 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 19 | Base frequency voltage | 0 to $1000 \mathrm{~V}, 8888,9999$ | 9999 | 19 | Base frequency voltage | 0 to $1000 \mathrm{~V}, 8888,9999$ | 9999 | $\bigcirc$ |  |
| 20 | Acceleration/deceleration reference frequency | 1 to 400 Hz | 60 Hz | 20 | Acceleration/deceleration reference frequency | 1 to 590 Hz | 60 Hz | $\bigcirc$ |  |
| 21 | Acceleration/deceleration time increments | 0, 1 | 0 | 21 | Acceleration/deceleration time increments | 0, 1 | 0 | $\bigcirc$ |  |
| 22 | Stall prevention operation level | 0\% to 400\% | 150\% | 22 | Stall prevention operation level | 0\% to 400\% | 150\% | $\bigcirc$ |  |
| 23 | Stall prevention operation level compensation factor at double speed | 0\% to 200\%, 9999 | 9999 | 23 | Stall prevention operation level compensation factor at double speed | 0\% to 200\%, 9999 | 9999 | $\bigcirc$ |  |
| 24 | Multi-speed setting (speed 4) | 0 to 400 Hz , 9999 | 9999 | 24 | Multi-speed setting (speed 4) | 0 to 590 Hz , 9999 | 9999 | $\bigcirc$ |  |
| 25 | Multi-speed setting (speed 5) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 25 | Multi-speed setting (speed 5) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 26 | Multi-speed setting (speed 6) | 0 to 400 Hz , 9999 | 9999 | 26 | Multi-speed setting (speed 6) | 0 to 590 Hz , 9999 | 9999 | $\bigcirc$ |  |
| 27 | Multi-speed setting (speed 7) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 27 | Multi-speed setting (speed 7) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 28 | Multi-speed input compensation selection | 0, 1 | 0 | 28 | Multi-speed input compensation selection | 0, 1 | 0 | $\bigcirc$ |  |
| 29 | Acceleration/deceleration pattem selection | 0 to 5 | 0 | 29 | Acceleration/deceleration pattern selection | 0 to 6 | 0 | $\bigcirc$ |  |
| 30 | Regenerative function selection | 0, 1, 2, 10, 11, 20, 21 | 0 | 30 | Regenerative function selection | 2, 10, 11, 102, 110, 111 | 10 | $\triangle$ | $\begin{aligned} & \text { FR-A700 } \rightarrow \text { FR-A800 } \\ & 0 \rightarrow 10,1 \rightarrow 11,20 \rightarrow 10,21 \rightarrow 10 \end{aligned}$ <br> For other than the above, the FR-A700 setting can be used as is. |
| 31 | Frequency jump 1A | 0 to 400 Hz , 9999 | 9999 | 31 | Frequency jump 1A | 0 to 590 Hz , 9999 | 9999 | $\bigcirc$ |  |
| 32 | Frequency jump 1B | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 32 | Frequency jump 1B | 0 to 590 Hz , 9999 | 9999 | $\bigcirc$ |  |
| 33 | Frequency jump 2A | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 33 | Frequency jump 2A | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 34 | Frequency jump 2B | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 34 | Frequency jump 2B | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 35 | Frequency jump 3A | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 35 | Frequency jump 3A | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 36 | Frequency jump 3B | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 36 | Frequency jump 3B | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 37 | Speed display | 0, 1 to 9998 | 0 | 37 | Speed display | 0, 1 to 9998 | 0 | $\bigcirc$ | When the machine speed display is selected in the parameter frequency setting, select the frequency display to change the setting. After the setting, select the machine speed display again. |
| 41 | Up-to-frequency sensitivity | 0\% to 100\% | 10\% | 41 | Up-to-frequency sensitivity | 0\% to 100\% | 10\% | $\bigcirc$ |  |
| 42 | Output frequency detection | 0 to 400 Hz | 6 Hz | 42 | Output frequency detection | 0 to 590 Hz | 6 Hz | $\bigcirc$ |  |
| 43 | Output frequency detection for reverse rotation | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 43 | Output frequency detection for reverse rotation | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 44 | Second acceleration/deceleration time | 0 to 3600 s / 0 to 360 s | 5 s | 44 | Second acceleration/deceleration time | 0 to 3600 s | 5 s | $\bigcirc$ | Changing Pr. 21 after setting this parameter will change the set value. |
| 45 | Second deceleration time | 0 to 3600 s / 0 to $360 \mathrm{~s}, 9999$ | 9999 | 45 | Second deceleration time | 0 to 3600 s, 9999 | 9999 | $\bigcirc$ | Changing Pr. 21 after setting this parameter will change the set value. |
| 46 | Second torque boost | 0\% to 30\%, 9999 | 9999 | 46 | Second torque boost | 0\% to 30\%, 9999 | 9999 | $\bigcirc$ |  |
| 47 | Second V/F (base frequency) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 47 | Second V/F (base frequency) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 48 | Second stall prevention operation current | 0\% to 220\% | 150\% | 48 | Second stall prevention operation level | 0\% to 400\% | 150\% | $\bigcirc$ |  |
| 49 | Second stall prevention operation frequency | 0 to $400 \mathrm{~Hz}, 9999$ | 0 Hz | 49 | Second stall prevention operation frequency | 0 to $590 \mathrm{~Hz}, 9999$ | 0 | $\bigcirc$ |  |
| 50 | Second output frequency detection | 0 to 400 Hz | 30 Hz | 50 | Second output frequency detection | 0 to 590 Hz | 30 Hz | $\bigcirc$ |  |


| FR-A700 parameter list |  |  |  | FR-A800 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 51 | Second electronic thermal O/L relay | 55K or lower: 0 to 500 A 75 K or higher: 0 to 3600 A | 9999 | 51 | Second electronic thermal O/L relay | 55 K or lower: 0 to 500 A 75 K or higher: 0 to 3600 A | 9999 | $\bigcirc$ |  |
| 52 | DU/PU main display data selection | 0,5 to 14,17 to 20,22 to 25 , 32 to $35,39,46,50$ to 57 , 100 | 0 | 52 | Operation panel main monitor selection | $\begin{gathered} 0,5 \text { to } 8,10 \text { to } 14,17 \text { to } 20, \\ 22 \text { to } 35,38,40 \text { to } 45,50 \\ \text { to } 57,61,62,64,67,87 \text { to } \\ 98,100 \end{gathered}$ | 0 | $\bigcirc$ | The setting value "9" cannot be selected with the FR-A800. |
| 54 | FM terminal function selection | 1 to 3,5 to $14,17,18,21,24$, 32 to $34,46,50,52,53$ | 1 | 54 | FM/CA terminal function selection | $\begin{gathered} 1 \text { to } 3,5 \text { to } 8,10 \text { to } 14,17 \text {, } \\ 18,21,24,32 \text { to } 34,50 \text {, } \\ 52,53,61,62,67,70,87 \\ \text { to } 90,92,93,95,97,98 \end{gathered}$ | 1 | $\bigcirc$ | The setting value "9" cannot be selected with the FR-A800. |
| 55 | Frequency monitoring reference | 0 to 400 Hz | 60 Hz | 55 | Frequency monitoring reference | 0 to 590 Hz | 60 Hz | $\bigcirc$ |  |
| 56 | Current monitoring reference | 55K or lower: 0 to 500 A <br> 75 K or higher: 0 to 3600 A | Rated output current | 56 | Current monitoring reference | 55K or lower: 0 to 500 A <br> 75K or higher: 0 to 3600 A | Rated output current | $\bigcirc$ |  |
| 57 | Restart coasting time | 55 K or lower: $0,0.1$ to 5 s , 9999 <br> 75 K or higher: 0.01 to 30 s , 9999 | 9999 | 57 | Restart coasting time | 0, 0.1 to $30 \mathrm{~s}, 9999$ | 9999 | $\bigcirc$ | When Pr. 57 of the FR-A800 is not set to "9999", set Pr. 57 of the FR-CC2 to " 0 ". If the CS signal is not assigned to any input terminal, solely setting Pr. 57 enables the restart operation at all times. |
| 58 | Restart cushion time | 0 to 60 s | 1.0 s | 58 | Restart cushion time | 0 to 60 s | 1.0 s | $\bigcirc$ |  |
| 59 | Remote function selection | 0, 1, 2, 3 | 0 | 59 | Remote function selection | 0 to 3, 11 to 13 | 0 | $\bigcirc$ |  |
| 60 | Energy saving control selection | 0,4 | 0 | 60 | Energy saving control selection | 0,4,9 | 0 | $\bigcirc$ |  |
| 61 | Reference current | ```55K or lower: 0 to 500 A, 9999 75K or higher: 0 to 3600 A, 9999``` | 9999 | 61 | Reference current | 55K or lower: 0 to 500 A , 9999 <br> 75 K or higher: 0 to 3600 A , 9999 | 9999 | $\bigcirc$ |  |
| 62 | Reference value at acceleration | 0\% to 220\%, 9999 | 9999 | 62 | Reference value at acceleration | 0\% to 400\%, 9999 | 9999 | $\bigcirc$ |  |
| 63 | Reference value at deceleration | 0\% to 220\%, 9999 | 9999 | 63 | Reference value at deceleration | 0\% to 400\%, 9999 | 9999 | $\bigcirc$ |  |
| 64 | Starting frequency for elevator mode | 0 to $10 \mathrm{~Hz}, 9999$ | 9999 | 64 | Starting frequency for elevator mode | 0 to $10 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 65 | Retry selection | 0 to 5 | 0 | 65 | Retry selection | 0 to 5 | 0 | $\bigcirc$ | Set Pr. 65 of the FR-CC2 to match the setting of the FR-A800. When " 5 " is for the FR-A700, set " 5 " for the FR-A800 and "1" for the FR-CC2. |
| 66 | Stall prevention operation reduction starting frequency | 0 to 400 Hz | 60 Hz | 66 | Stall prevention operation reduction starting frequency | 0 to 590 Hz | 60 Hz | $\bigcirc$ |  |
| 67 | Number of retries at fault occurrence | 0 to 10, 101 to 110 | 0 | 67 | Number of retries at fault occurrence | 0 to 10, 101 to 110 | 0 | $\bigcirc$ | Set Pr. 67 of the FR-CC2 to match the setting of the FR-A800. |
| 68 | Retry waiting time | 0 to 10 s | 1 s | 68 | Retry waiting time | 0.1 to 600 s | 1 s | $\bigcirc$ | Set Pr. 68 of the FR-CC2 to match the setting of the FR-A800. |
| 69 | Retry count display erase | 0 | 0 | 69 | Retry count display erase | 0 | 0 | $\times$ | Setting not required |
| 70 | Special regenerative brake duty | 55K or lower: 0\% to 30\% 75 K or higher: $0 \%$ to $10 \%$ | 0\% | - | - | - | - | $\times$ | This parameter is not available for the FR-A800. |
| 71 | Applied motor | $\begin{gathered} 0 \text { to } 8,13 \text { to } 18,20,23,24, \\ 30,33,34,40,43,44,50,53, \\ 54 \end{gathered}$ | 0 | 71 | Applied motor | 0 to 6,13 to 16, 20, 23, 24, $30,33,34,40,43,44,50$, 53, 54, 70, 73, 74, 330, 333, 334, 8090, 8093, 8094, 9090, 9093, 9094 | 0 | $\triangle$ | FR-A700 $\rightarrow$ FR-A800 <br> The values in parentheses are for when Pr. 96 of the FR-A700 is set to " 3 or 103". $\begin{aligned} & 7 \rightarrow 5(3) \\ & 8 \rightarrow 6(3) \\ & 17 \rightarrow 15(13) \\ & 18 \rightarrow 16(13) \end{aligned}$ |
| 72 | PWM frequency selection | 55K or lower: 0 to 15 75 K or higher: 0 to 6,25 | 2 | 72 | PWM frequency selection | 55K or lower: 0 to 15 75K or higher: 0 to 6,25 | 2 | $\bigcirc$ |  |
| 73 | Analog input selection | 0 to 7,10 to 17 | 1 | 73 | Analog input selection | 0 to 7,10 to 17 | 1 | $\bigcirc$ |  |
| 74 | Input filter time constant | 0 to 8 | 1 | 74 | Input filter time constant | 0 to 8 | 1 | $\bigcirc$ |  |




| FR-A700 parameter list |  |  |  | FR-A800 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 135 | Electronic bypass sequence selection | 0, 1 | 0 | 135 | Electronic bypass sequence selection | 0, 1 | 0 | $\bigcirc$ |  |
| 136 | MC switchover interlock time | 0 to 100 s | 1 s | 136 | MC switchover interlock time | 0 to 100 s | 1 s | $\bigcirc$ |  |
| 137 | Start waiting time | 0 to 100 s | 0.5 s | 137 | Start waiting time | 0 to 100 s | 0.5 s | $\bigcirc$ |  |
| 138 | Bypass selection at a fault | 0, 1 | 0 | 138 | Bypass selection at a fault | 0, 1 | 0 | $\bigcirc$ |  |
| 139 | Automatic switchover frequency from inverter to bypass operation | 0 to $60 \mathrm{~Hz}, 9999$ | 9999 | 139 | Automatic switchover frequency from inverter to bypass operation | 0 to $60 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 140 | Backlash acceleration stopping frequency | 0 to 400 Hz | 1 Hz | 140 | Backlash acceleration stopping frequency | 0 to 590 Hz | 1 Hz | $\bigcirc$ |  |
| 141 | Backlash acceleration stopping time | 0 to 360 s | 0.5 s | 141 | Backlash acceleration stopping time | 0 to 360 s | 0.5 s | $\bigcirc$ |  |
| 142 | Backlash deceleration stopping frequency | 0 to 400 Hz | 1 Hz | 142 | Backlash deceleration stopping frequency | 0 to 590 Hz | 1 Hz | $\bigcirc$ |  |
| 143 | Backlash deceleration stopping time | 0 to 360 s | 0.5 s | 143 | Backlash deceleration stopping time | 0 to 360 s | 0.5 s | $\bigcirc$ |  |
| 144 | Speed setting switchover | $\begin{gathered} 0,2,4,6,8,10,102,104, \\ 106,108,110 \\ \hline \end{gathered}$ | 4 | 144 | Speed setting switchover | $0,2,4,6,8,10,12,102$, 104, 106, 108, 110, 112 | 4 | $\bigcirc$ |  |
| 145 | PU display language selection | 0 to 7 | 1 | 145 | PU display language selection | 0 to 7 | 1 | $\triangle$ | The initial value for the FR-A800 has been changed. |
| 148 | Stall prevention level at OV input | 0\% to 220\% | 150\% | 148 | Stall prevention level at 0 V input | 0\% to 400\% | 150\% | $\bigcirc$ |  |
| 149 | Stall prevention level at 10 V input | 0\% to 220\% | 200\% | 149 | Stall prevention level at 10 V input | 0\% to 400\% | 200\% | $\bigcirc$ |  |
| 150 | Output current detection level | 0\% to 220\% | 150\% | 150 | Output current detection level | 0\% to 400\% | 150\% | $\bigcirc$ |  |
| 151 | Output current detection signal delay time | 0 to 10 s | 0 s | 151 | Output current detection signal delay time | 0 to 10 s | 0 s | $\bigcirc$ |  |
| 152 | Zero current detection level | 0\% to 220\% | 5\% | 152 | Zero current detection level | 0\% to 400\% | 5\% | $\bigcirc$ |  |
| 153 | Zero current detection time | 0 to 1 s | 0.5 s | 153 | Zero current detection time | 0 to 10 s | 0.5 s | $\bigcirc$ |  |
| 154 | Voltage reduction selection during stall prevention operation | 0, 1 | 1 | 154 | Voltage reduction selection during stall prevention operation | 0, 1, 10, 11 | 1 | $\bigcirc$ |  |
| 155 | RT signal function validity condition selection | 0, 10 | 0 | 155 | RT signal function validity condition selection | 0, 10 | 0 | $\bigcirc$ |  |
| 156 | Stall prevention operation selection | 0 to 31, 100 | 0 | 156 | Stall prevention operation selection | 0 to 31, 100, 101 | 0 | $\bigcirc$ |  |
| 157 | OL signal output timer | 0 to $25 \mathrm{~s}, 9999$ | 0 s | 157 | OL signal output timer | 0 to $25 \mathrm{~s}, 9999$ | 0 s | $\bigcirc$ |  |
| 158 | AM terminal function selection | 1 to 3,5 to $14,17,18,21,24$, <br> 32 to $34,46,50,52,53$ | 1 | 158 | AM terminal function selection | $\begin{gathered} 1 \text { to } 3,5 \text { to } 8,10 \text { to } 14,17 \text {, } \\ 18,21,24,32 \text { to } 34,50,52 \\ \text { to } 54,61,62,67,70,87 \text { to } \\ 90,91 \text { to } 98 \end{gathered}$ | 1 | $\bigcirc$ | The setting value "9" cannot be selected with the FR-A800. |
| 159 | Automatic switchover frequency range from bypass to inverter operation | 0 to $10 \mathrm{~Hz}, 9999$ | 9999 | 159 | Automatic switchover frequency range from bypass to inverter operation | 0 to $10 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 160 | User group read selection | 0, 1, 10, 11 | 0 | 160 | User group read selection | 0, 1,9999 | 0 | $\bigcirc$ |  |
| 161 | Frequency setting / key lock operation selection | 0, 1, 10, 11 | 0 | 161 | Frequency setting / key lock operation selection | 0, 1, 10, 11 | 0 | $\bigcirc$ |  |
| 162 | Automatic restart after instantaneous power failure selection | 0, 1, 2, 10, 11, 12 | 0 | 162 | Automatic restart after instantaneous power failure selection | 0 to 3, 10 to 13 | 0 | $\bigcirc$ |  |
| 163 | First cushion time for restart | 0 to 20 s | 0 s | 163 | First cushion time for restart | 0 to 20 s | 0 s | $\bigcirc$ |  |
| 164 | First cushion voltage for restart | 0\% to 100\% | 0\% | 164 | First cushion voltage for restart | 0\% to 100\% | 0\% | $\bigcirc$ |  |
| 165 | Stall prevention operation level for restart | 0\% to 220\% | 150\% | 165 | Stall prevention operation level for restart | 0\% to 400\% | 150\% | $\bigcirc$ |  |


| FR-A700 parameter list |  |  |  | FR-A800 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 166 | Output current detection signal retention time | 0 to $10 \mathrm{~s}, 9999$ | 0.1 s | 166 | Output current detection signal retention time | 0 to $10 \mathrm{~s}, 9999$ | 0.1 s | $\bigcirc$ |  |
| 167 | Output current detection operation selection | 0,1 | 0 | 167 | Output current detection operation selection | 0, 1, 10, 11 | 0 | $\bigcirc$ |  |
| 170 | Watt-hour meter clear | 0, 10,9999 | 9999 | 170 | Wat-hour meter clear | 0, 10, 9999 | 9999 | $\times$ | Setting not required |
| 171 | Operation hour meter clear | 0,9999 | 9999 | 171 | Operation hour meter clear | 0,9999 | 9999 | $\times$ | Setting not required |
| 172 | User group registered display/batch clear | 9999, (0 to 16) | 0 | 172 | User group registered display/batch clear | 9999, (0 to 16) | 0 | $\times$ |  |
| 173 | User group registration | 0 to 999 | 9999 | 173 | User group registration | 0 to 1999, 9999 | 9999 | $\times$ | Set the parameter as required. |
| 174 | User group clear | 0 to 999, 9999 | 9999 | 174 | User group clear | 0 to 1999, 9999 | 9999 | $\times$ |  |
| 178 | STF terminal function selection | 0 to 20, 22 to 28,42 to 44 , 60, 62, 64 to 71, 74, 9999 | 60 | 178 | STF terminal function selection | 0 to 20, 22 to 28, 37, 42 to 47, 50, 51, 60, 62, 64 to 69,72 to 74,76 to 80,87 , 92, 93, 9999 | 60 | $\triangle$ | The setting values " 70 and 71 " cannot be selected with the FRA800. <br> The three terminals, $\mathrm{X} 10, \mathrm{X} 11$, and RES are required for the connection with the FR-CC2. <br> In the initial setting, the X10 signal is assigned to terminal MRS, and the RES signal to terminal RES. When these terminals are used with the FR-A700, use other terminals of the FR-A800. |
| 179 | STR terminal function selection | 0 to 20, 22 to 28,42 to 44 , 61, 62, 64 to $71,74,9999$ | 61 | 179 | STR terminal function selection | 0 to 20, 22 to 28, 37, 42 to 47, 50, 51, 61, 62,64 to 69,72 to 74,76 to 80,87 , 92, 93, 9999 | 61 |  |  |
| 180 | RL terminal function selection | $\begin{aligned} & 0 \text { to } 20,22 \text { to } 28,42 \text { to } 44, \\ & 62,64 \text { to } 71,74,9999 \end{aligned}$ | 0 | 180 | RL terminal function selection | 0 to 20, 22 to 28, 37, 42 to 47, 50, 51, 62, 64 to 69,72 to 74,76 to $80,87,92,93$, 9999 | 0 |  |  |
| 181 | RM terminal function selection |  | 1 | 181 | RM terminal function selection |  | 1 |  |  |
| 182 | RH terminal function selection |  | 2 | 182 | RH terminal function selection |  | 2 |  |  |
| 183 | RT terminal function selection |  | 3 | 183 | RT terminal function selection |  | 3 |  |  |
| 184 | AU terminal function selection | $\begin{gathered} 0 \text { to } 20,22 \text { to } 28,42 \text { to } 44,62 \\ \text { to } 71,74,9999 \\ \hline \end{gathered}$ | 4 | 184 | AU terminal function selection |  | 4 |  |  |
| 185 | JOG terminal function selection | 0 to 20, 22 to 28,42 to 44 , 62, 64 to $71,74,76,9999$ | 5 | 185 | JOG terminal function selection |  | 5 |  |  |
| 186 | CS terminal function selection | 0 to 20,22 to 28,42 to 44 , 62, 64 to 71, 74, 9999 | 6 | 186 | CS terminal function selection |  |  |  |  |
| 187 | MRS terminal function selection |  | 24 | 187 | MRS terminal function selection |  | 24 |  |  |
| 188 | STOP terminal function selection |  | 25 | 188 | STOP terminal function selection |  | 25 |  |  |
| 189 | RES terminal function selection |  | 62 | 189 | RES terminal function selection |  | 62 |  |  |
| 190 | RUN terminal function selection | 0 to 8,10 to 20,25 to 28,30 to $36,39,41$ to $47,55,64$, $70,84,85,90$ to 99,100 to 108, 110 to $116,120,125$ to 128, 130 to $136,139,141$ to $147,155,164,170,184$, 185, 190 to 199, 9999 | 0 | 190 | RUN terminal function selection | $0,1,3$ to $6,8,10$ to 20,22 , 25 to 28,30 to 36,38 to 45,47 to $54,56,57,60$, 61, 63, 64, 68, 70, 79, 84, 90 to $99,100,101,103$ to $106,108,110$ to 116,120 , 122, 125 to 128,130 to 136, 138 to 145, 147, 154, 156, 157, 160, 161, 163, 164, 168, 170, 179, 184, 190 to 199,200 to 208, 300 to 308, 9999 | 0 | $\triangle$ | The setting values " $2,7,46,85,87,89,102,107,146,185,187$, and 189" cannot be selected with the FR-A800. |
| 191 | SU terminal function selection |  | 1 | 191 | SU terminal function selection |  | 1 |  |  |
| 192 | IPF terminal function selection |  | 2 | 192 | IPF terminal function selection |  | 9999 |  |  |
| 193 | OL terminal function selection |  | 3 | 193 | OL terminal function selection |  | 3 |  |  |
| 194 | FU terminal function selection |  | 4 | 194 | FU terminal function selection |  | 4 |  |  |
| 195 | ABC1 terminal function selection | 0 to 8,10 to 20,25 to 28,30 to $36,39,41$ to $47,55,64$, $70,84,85,90,91,94$ to 99 , 100 to 108,110 to 116,120 , 125 to 128,130 to 136,139, 141 to 147, 155, 164, 170, 184, 185, 190, 191, 194 to 199, 9999 | 99 | 195 | ABC1 terminal function selection | $0,1,3$ to $6,8,10$ to 20,22 , 25 to 28,30 to 36,38 to 45,47 to $54,56,57,60$, 61, 63, 64, 68, 70, 79, 84, 90, 91, 94 to $99,100,101$, 103 to $106,108,110$ to $116,120,122,125$ to 128 , 130 to 136,138 to 145 , 147 to 154, 156, 157, 160, 161, 163, 164, 168, 170, 179, 184, 190, 191, 194 to 199, 200 to 208, 300 to 308, 9999 | 99 |  |  |
| 196 | ABC2 terminal function selection |  | 9999 | 196 | $A B C 2$ terminal function selection |  | 9999 |  |  |
| 232 | Multi-speed setting (speed 8) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 232 | Multi-speed setting (speed 8) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |


| FR-A700 parameter list |  |  |  | FR-A800 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 233 | Multi-speed setting (speed 9) | 0 to 400 Hz , 9999 | 9999 | 233 | Multi-speed setting (speed 9) | 0 to 590 Hz , 9999 | 9999 | $\bigcirc$ |  |
| 234 | Mult-speed setting (speed 10) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 234 | Mult-speed setting (speed 10) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 235 | Multi-speed setting (speed 11) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 235 | Mult-speed setting (speed 11) | 0 to 590 Hz , 9999 | 9999 | $\bigcirc$ |  |
| 236 | Mult-speed setting (speed 12) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 236 | Mult-speed setting (speed 12) | 0 to 590 Hz , 9999 | 9999 | $\bigcirc$ |  |
| 237 | Mult-speed setting (speed 13) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 237 | Mult-speed setting (speed 13) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 238 | Mult-speed setting (speed 14) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 238 | Mult-speed setting (speed 14) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 239 | Multi-speed setting (speed 15) | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 239 | Multi-speed setting (speed 15) | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 240 | Soft-PWM operation selection | 0, 1 | 1 | 240 | Soft-PWM operation selection | 0, 1 | 1 | $\bigcirc$ |  |
| 241 | Analog input display unit switchover | 0, 1 | 0 | 241 | Analog input display unit switchover | 0, 1 | 0 | $\bigcirc$ |  |
| 242 | Terminal 1 added compensation amount (terminal 2) | 0\% to 100\% | 100\% | 242 | Terminal 1 added compensation amount (terminal 2) | 0\% to 100\% | 100\% | $\bigcirc$ |  |
| 243 | Terminal 1 added compensation amount (terminal 4) | 0\% to 100\% | 75\% | 243 | Terminal 1 added compensation amount (terminal 4) | 0\% to 100\% | 75\% | $\bigcirc$ |  |
| 244 | Cooling fan operation selection | 0, 1 | 1 | 244 | Cooling fan operation selection | 0, 1, 101 to 105 | 1 | $\bigcirc$ |  |
| 245 | Rated slip | 0\% to 50\%, 9999 | 9999 | 245 | Rated slip | 0\% to 50\%, 9999 | 9999 | $\bigcirc$ |  |
| 246 | Slip compensation time constant | 0.01 to 10 s | 0.5 s | 246 | Slip compensation time constant | 0.01 to 10 s | 0.5 s | $\bigcirc$ |  |
| 247 | Constant-power range slip compensation selection | 0,9999 | 9999 | 247 | Constant output range slip compensation selection | 0,9999 | 9999 | $\bigcirc$ |  |
| 250 | Stop selection | 0 to $100 \mathrm{~s}, 1000$ to 1100 s , 8888, 9999 | 9999 | 250 | Stop selection | 0 to $100 \mathrm{~s}, 1000$ to 1100 s , 8888, 9999 | 9999 | $\bigcirc$ |  |
| 251 | Output phase failure protection selection | 0, 1 | 1 | 251 | Output phase loss protection selection | 0, 1 | 1 | $\bigcirc$ |  |
| 252 | Override bias | 0\% to 200\% | 50\% | 252 | Override bias | 0\% to 200\% | 50\% | $\bigcirc$ |  |
| 253 | Override gain | 0\% to 200\% | 150\% | 253 | Override gain | 0\% to 200\% | 150\% | $\bigcirc$ |  |
| 255 | Life alarm status display | (0 to 15) | 0 | 255 | Life alarm status display | (0 to 15) | 0 | $\times$ | Also displayed in Pr. 255 in the FR-CC2. |
| 256 | Inrush current limit circuit life display | (0\% to 100\%) | 100\% | - | - | - | - | $\times$ | Displayed in Pr. 256 in the FR-CC2. |
| 257 | Control circuit capacitor life display | (0\% to 100\%) | 100\% | 257 | Control circuit capacitor life display | (0\% to 100\%) | 100\% | $\times$ | Also displayed in Pr. 257 in the FR-CC2. |
| 258 | Main circuit capacitor life display | (0\% to 100\%) | 100\% | - | - | - | - | $\times$ | Disabled in the FR-A800. |
| 259 | Main circuit capacitor life measuring | 0, 1 | 0 | - | - | - | - | $\times$ |  |
| 261 | Power failure stop selection | 0, 1, 2, 11, 12 | 0 | 261 | Power failure stop selection | 0, 1, 2, 11, 12, 21, 22 | 0 | $\triangle$ | Setting Pr. 261 is required also in the FR-CC2 manufactured in August 2014 or later. <br> Changing Pr. 21 after setting Pr. 264 and Pr. 265 will change the set values. |
| 262 | Subtracted frequency at deceleration start | 0 to 20 Hz | 3 Hz | 262 | Subtracted frequency at deceleration start | 0 to 20 Hz | 3 Hz | $\triangle$ |  |
| 263 | Subtraction starting frequency | 0 to $120 \mathrm{~Hz}, 9999$ | 60 Hz | 263 | Subtraction starting frequency | 0 to 590 Hz , 9999 | 60 Hz | $\triangle$ |  |
| 264 | Power-failure deceleration time 1 | 0 to $3600 / 0$ to 360 s | 5 s | 264 | Power-failure deceleration time 1 | 0 to 3600 s | 5 s | $\triangle$ |  |
| 265 | Power-failure deceleration time 2 | $\begin{aligned} & 0 \text { to } 3600,9999 \text { / } \\ & 0 \text { to } 360 \text { s, } 9999 \end{aligned}$ | 9999 | 265 | Power-failure deceleration time 2 | 0 to 3600 s, 9999 | 9999 | $\triangle$ |  |
| 266 | Power failure deceleration time switchover frequency | 0 to 400 Hz | 60 Hz | 266 | Power failure deceleration time switchover frequency | 0 to 590 Hz | 60 Hz | $\triangle$ |  |
| 267 | Terminal 4 input selection | 0, 1, 2 | 0 | 267 | Terminal 4 input selection | 0, 1, 2 | 0 | $\bigcirc$ |  |
| 268 | Monitor decimal digits selection | 0, 1,9999 | 9999 | 268 | Monitor decimal digits selection | 0, 1,9999 | 9999 | $\bigcirc$ |  |
| 270 | Stop-on contactload torque high speed frequency control selection | 0, 1, 2, 3, 11, 13 | 0 | 270 | Stop-on contactload torque high speed frequency control selection | 0, 1, 2, 3, 11, 13 | 0 | $\bigcirc$ |  |
| 271 | High-speed setting maximum current | 0\% to 220\% | 50\% | 271 | High-speed setting maximum current | 0\% to 400\% | 50\% | $\bigcirc$ |  |
| 272 | Middle-speed setting minimum current | 0\% to 220\% | 100\% | 272 | Middle-speed setting minimum current | 0\% to 400\% | 100\% | $\bigcirc$ |  |


| FR-A700 parameter list |  |  |  | FR-A800 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 273 | Current averaging range | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 273 | Current averaging range | 0 to 590 Hz , 9999 | 9999 | $\bigcirc$ |  |
| 274 | Current averaging filter time constant | 1 to 4000 | 16 | 274 | Current averaging filter time constant | 1 to 4000 | 16 | $\bigcirc$ |  |
| 275 | Stop-on contact excitation current low-speed multiplying factor | 0\% to 1000\%, 9999 | 9999 | 275 | Stop-on contact excitation current lowspeed scaling factor | 50\% to 300\%, 9999 | 9999 | $\times$ |  |
| 276 | PWM carrier frequency at stop-on contact | 55K or lower: 0 to 9, 9999 / <br> 75K or higher: 0 to 4, 9999 | 9999 | 276 | PWM carrier frequency at stop-on contact | 55K or lower: 0 to 9, 9999 / <br> 75K or higher: 0 to 4, 9999 | 9999 | $\bigcirc$ |  |
| 278 | Brake opening frequency | 0 to 30 Hz | 3 Hz | 278 | Brake opening frequency | 0 to 30 Hz | 3 Hz | $\bigcirc$ |  |
| 279 | Brake opening current | 0\% to 220\% | 130\% | 279 | Brake opening current | 0\% to 400\% | 130\% | $\bigcirc$ |  |
| 280 | Brake opening current detection time | 0 to 2s | 0.3 s | 280 | Brake opening current detection time | 0 to 2s | 0.3 s | $\bigcirc$ |  |
| 281 | Brake operation time at start | 0 to 5s | 0.3 s | 281 | Brake operation time at start | 0 to 5 s | 0.3 s | $\bigcirc$ |  |
| 282 | Brake operation frequency | 0 to 30 Hz | 6 Hz | 282 | Brake operation frequency | 0 to 30 Hz | 6 Hz | $\bigcirc$ |  |
| 283 | Brake operation time at stop | 0 to 5 s | 0.3 s | 283 | Brake operation time at stop | 0 to 5 s | 0.3 s | $\bigcirc$ |  |
| 284 | Deceleration detection function selection | 0, 1 | 0 | 284 | Deceleration detection function selection | 0, 1 | 0 | $\bigcirc$ |  |
| 285 | Overspeed detection frequency (Excessive speed deviation detection frequency) | 0 to $30 \mathrm{~Hz}, 9999$ | 9999 | 285 | Overspeed detection frequency (Speed deviation excess detection frequency) | 0 to $30 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 286 | Droop gain | 0\% to 100\% | 0\% | 286 | Droop gain | 0\% to 100\% | 0\% | $\bigcirc$ |  |
| 287 | Droop filer time constant | 0 to 1 s | 0.3 s | 287 | Droop filter time constant | 0 to 1 s | 0.3 s | $\bigcirc$ |  |
| 288 | Droop function activation selection | 0, 1, 2, 10, 11 | 0 | 288 | Droop function activation selection | 0, 1, 2, 10, 11 | 0 | $\bigcirc$ |  |
| 291 | Pulse train I/O selection | 0, 1, 10, 11, 20, 21, 100 | 0 | 291 | Pulse train I/O selection | 0, 1, 10, 11, 20, 21, 100 | 0 | $\bigcirc$ |  |
| 292 | Automatic acceleration/deceleration | 0, 1, 3, 5 to 8,11 | 0 | 292 | Automatic acceleration/deceleration | 0, 1, 3, 5 to 8, 11 | 0 | $\Delta$ | Pr.639, Pr.640, and Pr. 641 settings for the FR-A800 must be the initial values to perform the same operation as the one of the FRA700 when Pr. $292=$ " 7 or 8 " (brake sequence mode). |
| 293 | Acceleration/deceleration separate selection | 0 to 2 | 0 | 293 | Acceleration/deceleration separate selection | 0 to 2 | 0 | $\bigcirc$ |  |
| 294 | UV avoidance voltage gain | 0\% to 200\% | 100\% | - | - | - | - | $\times$ | This parameter is not available for the FR-A800. |
| 296 | Password lock level | $\begin{gathered} 0 \text { to 6, 99, } 100 \text { to 106, 199, } \\ 9999 \end{gathered}$ | 9999 | 296 | Password lock level | $\begin{gathered} 0 \text { to 6, 99, } 100 \text { to 106, 199, } \\ 9999 \end{gathered}$ | 9999 | $\bigcirc$ |  |
| 297 | Password lock/unlock | (0 to 5), 1000 to 9998, 9999 | 9999 | 297 | Password lock/unlock | $\begin{gathered} (0 \text { to } 5), 1000 \text { to } 9998, \\ 9999 \end{gathered}$ | 9999 | $\times$ | Set the parameter as required. |
| 299 | Rotation direction detection selection at restarting | 0, 1,9999 | 0 | 299 | Rotation direction detection selection at restarting | 0, 1,9999 | 0 | $\bigcirc$ |  |
| 331 | RS-485 communication station number | 0 to 31 (0 to 247) | 0 | 331 | RS-485 communication station number | 0 to 31 (0 to 247) | 0 | $\bigcirc$ |  |
| 332 | RS-485 communication speed | 3, 6, 12, 24, 48, 96, 192, 384 | 96 | 332 | RS-485 communication speed | $\begin{gathered} 3,6,12,24,48,96,192, \\ 384,576,768,1152 \end{gathered}$ | 96 | $\bigcirc$ |  |
| 333 | RS-485 communication stop bit length | 0, 1, 10, 11 | 1 | 333 | RS-485 communication stop bit length / data length | 0, 1, 10, 11 | 1 | $\bigcirc$ |  |
| 334 | RS-485 communication parity check selection | 0, 1, 2 | 2 | 334 | RS-485 communication parity check selection | 0, 1, 2 | 2 | $\bigcirc$ |  |
| 335 | RS-485 communication retry count | 0 to 10, 9999 | 1 | 335 | RS-485 communication retry count | 0 to 10,9999 | 1 | $\bigcirc$ |  |
| 336 | RS-485 communication check time interval | 0 to 999.8 s , 9999 | 0 s | 336 | RS-485 communication check time interval | 0 to 999.8 s , 9999 | 0 s | $\bigcirc$ |  |


| FR-A700 parameter list |  |  |  | FR-A800 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 337 | RS-485 communication waiting time setting | 0 to $150 \mathrm{~ms}, 9999$ | 9999 | 337 | RS-485 communication waiting time setting | 0 to $150 \mathrm{~ms}, 9999$ | 9999 | $\bigcirc$ |  |
| 338 | Communication operation command source | 0, 1 | 0 | 338 | Communication operation command source | 0, 1 | 0 | $\bigcirc$ |  |
| 339 | Communication speed command source | 0,1,2 | 0 | 339 | Communication speed command source | 0,1,2 | 0 | $\bigcirc$ |  |
| 340 | Communication startup mode selection | 0, 1, 2, 10, 12 | 0 | 340 | Communication startup mode selection | 0, 1, 2, 10, 12 | 0 | $\bigcirc$ |  |
| 341 | RS-485 communication CR/LF selection | 0,1,2 | 1 | 341 | RS-485 communication CR/LF selection | 0,1,2 | 1 | $\bigcirc$ |  |
| 342 | Communication EEPROM write selection | 0, 1 | 0 | 342 | Communication EEPROM write selection | 0, 1 | 0 | $\bigcirc$ |  |
| 343 | Communication error count | - | 0 | 343 | Communication error count | - | 0 | $\times$ | Setting not required |
| 350 | Stop position command selection | 0, 1,9999 | 9999 | 350 | Stop position command selection | 0, 1,9999 | 9999 | $\bigcirc$ |  |
| 351 | Orientation speed | 0 to 30 Hz | 2 Hz | 351 | Orientation speed | 0 to 30 Hz | 2 Hz | $\bigcirc$ |  |
| 352 | Creep speed | 0 to 10 Hz | 0.5 Hz | 352 | Creep speed | 0 to 10 Hz | 0.5 Hz | $\bigcirc$ |  |
| 353 | Creep switchover position | 0 to 16383 | 511 | 353 | Creep switchover position | 0 to 16383 | 511 | $\bigcirc$ |  |
| 354 | Position loop switchover position | 0 to 8191 | 96 | 354 | Position loop switchover position | 0 to 8191 | 96 | $\bigcirc$ |  |
| 355 | DC injection brake start position | 0 to 255 | 5 | 355 | DC injection brake start position | 0 to 255 | 5 | $\bigcirc$ |  |
| 356 | Internal stop position command | 0 to 16383 | 0 | 356 | Intemal stop position command | 0 to 16383 | 0 | $\bigcirc$ |  |
| 357 | Orientation in-position zone | 0 to 255 | 5 | 357 | Orientation in-position zone | 0 to 255 | 5 | $\bigcirc$ |  |
| 358 | Servo torque selection | 0 to 13 | 1 | 358 | Servo torque selection | 0 to 13 | 1 | $\bigcirc$ |  |
| 359 | Encoder rotation direction | 0, 1 | 1 | 359 | Encoder rotation direction | 0, 1, 100, 101 | 1 | $\bigcirc$ |  |
| 360 | 16-bit data selection | 0 to 127 | 0 | 360 | 16-bit data selection | 0 to 127 | 0 | $\bigcirc$ |  |
| 361 | Position shift | 0 to 16383 | 0 | 361 | Position shift | 0 to 16383 | 0 | $\bigcirc$ |  |
| 362 | Orientation position loop gain | 0.1 to 100 | 1 | 362 | Orientation position loop gain | 0.1 to 100 | 1 | $\bigcirc$ |  |
| 363 | Completion signal output delay time | 0 to 5 s | 0.5 s | 363 | Completion signal output delay time | 0 to 5 s | 0.5 s | $\bigcirc$ |  |
| 364 | Encoder stop check time | 0 to 5s | 0.5 s | 364 | Encoder stop check time | 0 to 5 s | 0.5 s | $\bigcirc$ |  |
| 365 | Orientation limit | 0 to $60 \mathrm{~s}, 9999$ | 9999 | 365 | Orientation limit | 0 to $60 \mathrm{~s}, 9999$ | 9999 | $\bigcirc$ |  |
| 366 | Recheck time | 0 to 5 s, 9999 | 9999 | 366 | Recheck time | 0 to $5 \mathrm{~s}, 9999$ | 9999 | $\bigcirc$ |  |
| 367 | Speed feedback range | 0 to $400 \mathrm{~Hz}, 9999$ | 9999 | 367 | Speed feedback range | 0 to $590 \mathrm{~Hz}, 9999$ | 9999 | $\bigcirc$ |  |
| 368 | Feedback gain | 0 to 100 | 1 | 368 | Feedback gain | 0 to 100 | 1 | $\bigcirc$ |  |
| 369 | Number of encoder pulses | 0 to 4096 | 1024 | 369 | Number of encoder pulses | 0 to 4096 | 1024 | $\bigcirc$ |  |
| 374 | Overspeed detection level | 0 to 400 Hz | 140 Hz | 374 | Overspeed detection level | 0 to 590 Hz | 9999 | $\bigcirc$ |  |
| 376 | Encoder signal loss detection enable/disable selection | 0, 1 | 0 | 376 | Encoder signal loss detection enable/disable selection | 0, 1 | 0 | $\bigcirc$ |  |
| 380 | Acceleration S-pattem 1 | 0 to 50 Hz | 0 | 380 | Acceleration S-patter 1 | 0 to 50 Hz | 0 | $\bigcirc$ |  |
| 381 | Deceleration S-pattem 1 | 0 to 50 Hz | 0 | 381 | Deceleration S-pattem 1 | 0 to 50 Hz | 0 | $\bigcirc$ |  |
| 382 | Acceleration S-pattem 2 | 0 to 50 Hz | 0 | 382 | Acceleration S-patter 2 | 0 to 50 Hz | 0 | $\bigcirc$ |  |
| 383 | Deceleration S-pattem 2 | 0 to 50 Hz | 0 | 383 | Deceleration S-pattern 2 | 0 to 50 Hz | 0 | $\bigcirc$ |  |
| 384 | Input pulse division scaling factor | 0 to 250 | 0 | 384 | Input pulse division scaling factor | 0 to 250 | 0 | $\bigcirc$ |  |
| 385 | Frequency for zero input pulse | 0 to 400 Hz | 0 Hz | 385 | Frequency for zero input pulse | 0 to 590 Hz | 0 Hz | $\bigcirc$ |  |
| 386 | Frequency for maximum input pulse | 0 to 400 Hz | 60 Hz | 386 | Frequency for maximum input pulse | 0 to 590 Hz | 60 Hz | $\bigcirc$ |  |
| 393 | Orientation selection | 0, 1,2 | 0 | 393 | Orientation selection | 0, 1,2 | 0 | $\bigcirc$ |  |
| 396 | Orientation speed gain (P term) | 0 to 1000 | 60 | 396 | Orientation speed gain (P term) | 0 to 1000 | 60 | $\bigcirc$ |  |
| 397 | Orientation speed integral time | 0 to 20 s | 0.333 s | 397 | Orientation speed integral time | 0 to 20 s | 0.333 s | $\bigcirc$ |  |


| FR－A700 parameter list |  |  |  | FR－A800 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr． | Name | Setting range | Initial value | Pr． | Name | Setting range | Initial value | Setting | Remarks |
| 398 | Orientation speed gain（D term） | 0 to 100 | 1 | 398 | Orientation speed gain（D term） | 0 to 100 | 1 | $\bigcirc$ |  |
| 399 | Orientation deceleration ratio | 0 to 1000 | 20 | 399 | Orientation deceleration ratio | 0 to 1000 | 20 | $\bigcirc$ |  |
| 419 | Position command source selection | 0 to 2 | 0 | 419 | Position command source selection | 0 to 2 | 0 | $\bigcirc$ |  |
| 420 | Command pulse scaling factor numerator | 0 to 32767 | 1 | 420 | Command pulse scaling factor numerator（electronic gear numerator） | 1 to 32767 | 1 | $\triangle$ | When＂0＂is set in the FR－A700，set＂1＂in the FR－A800． |
| 421 | Command pulse scaling factor denominator | 0 to 32767 | 1 | 421 | Command pulse multiplication denominator（electronic gear denominator） | 1 to 32767 | 1 | $\triangle$ |  |
| 422 | Position loop gain | 0 to $150 \mathrm{sec}-1$ | $25 \mathrm{sec}-1$ | 422 | Position control gain | 0 to 150 sec－1 | $25 \mathrm{sec}-1$ | $\bigcirc$ |  |
| 423 | Position feed forward gain | 0\％to 100\％ | 0 | 423 | Position feed forward gain | 0\％to 100\％ | 0 | $\bigcirc$ |  |
| 424 | Position command acceleration／deceleration time constant | 0 to 50 s | 0 s | 424 | Position command acceleration／deceleration time constant | 0 to 50 s | 0 s | $\bigcirc$ |  |
| 425 | Position feed forward command filter | 0 to 5 s | 0 s | 425 | Position feed forward command filter | 0 to 5 s | 0 s | $\bigcirc$ |  |
| 426 | In－position width | 0 to 32767 pulses | 100 pulses | 426 | In－position width | 0 to 32767 pulses | 100 pulses | $\bigcirc$ |  |
| 427 | Excessive level error | 0 to 400k pulses， 9999 | 40k pulses | 427 | Excessive level error | 0 to 400k pulses， 9999 | 40k pulses | $\bigcirc$ |  |
| 428 | Command pulse selection | 0 to 5 | 0 | 428 | Command pulse selection | 0 to 5 | 0 | $\bigcirc$ |  |
| 429 | Clear signal selection | 0， 1 | 1 | 429 | Clear signal selection | 0， 1 | 1 | $\bigcirc$ |  |
| 430 | Pulse monitor selection | 0 to 5，9999 | 9999 | 430 | Pulse monitor selection | 0 to 5， 100 to 105， 1000 to 1005,1100 to 1105,8888 ， 9999 | 9999 | $\bigcirc$ |  |
| 450 | Second applied motor | $\begin{gathered} 0 \text { to } 8,13 \text { to } 18,20,23,24, \\ 30,33,34,40,43,44,50,53, \\ 54,9999 \end{gathered}$ | 9999 | 450 | Second applied motor | $0,1,3$ to 6,13 to 16,20 ， $23,24,30,33,34,40,43$ ， $44,50,53,54,70,73,74$ ， $330,333,334,8090,8093$ ， 8094，9090，9093，9094， 9999 | 9999 | $\triangle$ | FR－A700 $\rightarrow$ FR－A800 <br> The values in parentheses are for when Pr． 96 of the FR－A700 is set to＂3 or 103＂． $\begin{aligned} & 2 \rightarrow 0 \\ & 7 \rightarrow 5(3) \\ & 8 \rightarrow 6(3) \\ & 17 \rightarrow 15(13) \\ & 18 \rightarrow 16(13) \end{aligned}$ |
| 451 | Second motor control method selection | 10，11，12，20， 9999 | 9999 | 451 | Second motor control method selection | $\begin{gathered} 10 \text { to } 14,20,110 \text { to } 114, \\ 9999 \\ \hline \end{gathered}$ | 9999 | $\bigcirc$ |  |
| 453 | Second motor capacity | $\begin{gathered} \text { 55K or lower: } 0.4 \mathrm{~K} \text { to } 55 \mathrm{~K}, \\ 9999 \text { / } \\ 75 \mathrm{~K} \text { or higher: } 0 \text { to } 3600 \mathrm{~kW} \text {, } 9999 \end{gathered}$ | 9999 | 453 | Second motor capacity | 55 K or lower： 0.4 K to 55 K ， 9999 ／ 75K or higher： 0 to 3600 kW， 9999 | 9999 | $\bigcirc$ |  |
| 454 | Number of second motor poles | 2，4，6，8，10， 9999 | 9999 | 454 | Number of second motor poles | 2，4，6，8，10，12， 9999 | 9999 | $\bigcirc$ |  |
| 455 | Second motor excitation current | 55 K or lower： 0 to 500 A ， 9999 <br> 75 K or higher： 0 to 3600 A ， 9999 | 9999 | 455 | Second motor excitation current | $\begin{gathered} 55 \mathrm{~K} \text { or lower: } 0 \text { to } 500 \mathrm{~A} \text {, } \\ 9999 \text { 信 } \\ 75 \mathrm{~K} \text { or higher: } 0 \text { to } 3600 \mathrm{~A}, \\ 9999 \end{gathered}$ | 9999 | $\bigcirc$ |  |
| 456 | Rated second motor voltage | 0 to 1000 V | 400 V class： 400 V Other than the above： 200 V | 456 | Rated second motor voltage | 0 to 1000 V | 400 V class： 400 V Other than the above： 200 V | $\bigcirc$ |  |
| 457 | Rated second motor frequency | 10 to 120 Hz | 60 Hz | 457 | Rated second motor frequency | 10 to 400 Hz | 9999 | $\bigcirc$ |  |
| 458 | Second motor constant（R1） | 55 K or lower： 0 to $50 \Omega, 9999$ <br> 75 K or higher： 0 to $400 \mathrm{~m} \Omega$ ， 9999 | 9999 | 458 | Second motor constant（R1） | 55 K or lower： 0 to $50 \Omega$ ， 9999 75K or higher： 0 to 400 $\mathrm{m} \Omega$ ， 9999 | 9999 | $\bigcirc$ |  |
| 459 | Second motor constant（R2） | 55 K or lower： 0 to $50 \Omega$ ， 9999 75 K or higher： 0 to $400 \mathrm{~m} \Omega$ ， 9999 | 9999 | 459 | Second motor constant（R2） | 55 K or lower： 0 to $50 \Omega$ ， <br> 9999 <br> 75K or higher： 0 to 400 m $\Omega$ ， 9999 | 9999 | $\bigcirc$ |  |
| 460 | Second motor constant（L1） | 55 K or lower： 0 to $50 \Omega$ （ 0 to 1000 mH ）， 9999 <br> 75 K or higher： 0 to $3600 \mathrm{~m} \Omega$ （ 0 to 400 mH ）， 9999 | 9999 | 460 | Second motor constant（L1）／d－axis inductance（Ld） | 55 K or lower： 0 to $50 \Omega$ （0 to 1000 mH ）， 9999 <br> 75K or higher： 0 to 3600 $\mathrm{m} \Omega$ <br> （ 0 to 400 mH ）， 9999 | 9999 | $\triangle$ | When Pr． $71=" 5,6,15$ ，or 16 ＂for the 75 K or higher，set the value rounded off to two decimal places． |


| FR-A700 parameter list |  |  |  | FR-A800 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 461 | Second motor constant (L2) | 55 K or lower: 0 to $50 \Omega$ ( 0 to 1000 mH ), 9999 75 K or higher: 0 to $3600 \mathrm{~m} \Omega$ ( 0 to 400 mH ), 9999 | 9999 | 461 | Second motor constant (L2)/q-axis inductance (Lq) | $\begin{gathered} \hline 55 \mathrm{~K} \text { or lower: } 0 \text { to } 50 \Omega \\ (0 \text { to } 1000 \mathrm{mH}), 9999 \\ 75 \mathrm{~K} \text { or higher: } 0 \text { to } 3600 \\ \mathrm{~m} \Omega \\ (0 \text { to } 400 \mathrm{mH}), 9999 \\ \hline \end{gathered}$ | 9999 | $\triangle$ | When Pr. $71=" 5,6,15$, or 16 " for the 75 K or higher, set the value rounded off to two decimal places. |
| 462 | Second motor constant ( X ) | 55 K or lower: 0 to $500 \Omega$ (0\% to 100\%), 9999 75 K or higher: 0 to $100 \Omega$ (0\% to 100\%), 9999 | 9999 | 462 | Second motor constant ( X ) | $\begin{gathered} 55 \mathrm{~K} \text { or lower: } 0 \text { to } 500 \Omega \\ \text { (0\% to } 100 \% \text { ), } 9999 \\ 75 \mathrm{~K} \text { or higher: } \text { to } 000 \Omega \\ \text { (0\% to } 100 \% \text { ), } 9999 \\ \hline \end{gathered}$ | 9999 | $\bigcirc$ |  |
| 463 | Second motor auto tuning setting/status | 0, 1, 101 | 0 | 463 | Second motor auto tuning setting/status | 0, 1, 11, 101 | 0 | $\triangle$ | Perform tuning as required. |
| 464 | Digital position control sudden stop deceleration time | 0 to 360.0 s | 0 s | 464 | Digital position control sudden stop deceleration time | 0 to 360.0 s | 0 s | $\bigcirc$ |  |
| 465 | First position feed amount lower 4 digits | 0 to 9999 | 0 | 465 | First target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 466 | First position feed amount upper 4 digits | 0 to 9999 | 0 | 466 | First target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 467 | Second position feed amount lower 4 digits | 0 to 9999 | 0 | 467 | Second target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 468 | Second position feed amount upper 4 digits | 0 to 9999 | 0 | 468 | Second target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 469 | Third position feed amount lower 4 digits | 0 to 9999 | 0 | 469 | Third target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 470 | Third position feed amount upper 4 digits | 0 to 9999 | 0 | 470 | Third target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 471 | Fourth position feed amount lower 4 digits | 0 to 9999 | 0 | 471 | Fourth target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 472 | Fourth position feed amount upper 4 digits | 0 to 9999 | 0 | 472 | Fourth target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 473 | Fifth position feed amount lower 4 digits | 0 to 9999 | 0 | 473 | Fifth target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 474 | Fifth position feed amount upper 4 digits | 0 to 9999 | 0 | 474 | Fith target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 475 | Sixth position feed amount lower 4 digits | 0 to 9999 | 0 | 475 | Sixth target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 476 | Sixth position feed amount upper 4 digits | 0 to 9999 | 0 | 476 | Sixth target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 477 | Seventh position feed amount lower 4 digits | O to 9999 | 0 | 477 | Seventh target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 478 | Seventh position feed amount upper 4 digits | 0 to 9999 | 0 | 478 | Seventh target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 479 | Eighth position feed amount lower 4 digits | 0 to 9999 | 0 | 479 | Eighth target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 480 | Eighth position feed amount upper 4 digits | 0 to 9999 | 0 | 480 | Eighth target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 481 | Ninth position feed amount lower 4 digits | O to 9999 | 0 | 481 | Ninth target position lower 4 digits | O to 9999 | 0 | $\bigcirc$ |  |
| 482 | Ninth position feed amount upper 4 digits | 0 to 9999 | 0 | 482 | Ninth target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 483 | Tenth position feed amount lower 4 digits | 0 to 9999 | 0 | 483 | Tenth target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 484 | Tenth position feed amount upper 4 digits | 0 to 9999 | 0 | 484 | Tenth target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 485 | Eleventh position feed amount lower 4 digits | 0 to 9999 | 0 | 485 | Eleventh target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 486 | Eleventh position feed amount upper 4 digits | 0 to 9999 | 0 | 486 | Eleventh target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 487 | Twelfth position feed amount lower 4 digits | 0 to 9999 | 0 | 487 | Twelfth target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 488 | Twelfth position feed amount upper 4 digits | 0 to 9999 | 0 | 488 | Twelfth target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |


| FR-A700 parameter list |  |  |  | FR-A800 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 489 | Thirteenth position feed amount lower 4 digits | 0 to 9999 | 0 | 489 | Thirteenth target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 490 | Thirteenth position feed amount upper 4 digits | 0 to 9999 | 0 | 490 | Thirteenth target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 491 | Fourteenth position feed amount lower 4 digits | 0 to 9999 | 0 | 491 | Fourteenth target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 492 | Fourteenth position feed amount upper 4 digits | 0 to 9999 | 0 | 492 | Fourteenth target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 493 | Fifteenth position feed amount lower 4 digits | 0 to 9999 | 0 | 493 | Fifteenth target position lower 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 494 | Fifteenth position feed amount upper 4 digits | 0 to 9999 | 0 | 494 | Fifteenth target position upper 4 digits | 0 to 9999 | 0 | $\bigcirc$ |  |
| 495 | Remote output selection | 0, 1, 10, 11 | 0 | 495 | Remote output selection | 0, 1, 10, 11 | 0 | $\bigcirc$ |  |
| 496 | Remote output data 1 | 0 to 4095 | 0 | 496 | Remote output data 1 | 0 to 4095 | 0 | $\bigcirc$ |  |
| 497 | Remote output data 2 | 0 to 4095 | 0 | 497 | Remote output data 2 | 0 to 4095 | 0 | $\bigcirc$ |  |
| 503 | Maintenance timer | 0 (1 to 9998) | 0 | 503 | Maintenance timer 1 | 0 (1 to 9998) | 0 | $\times$ | Setting not required |
| 504 | Maintenance timer alarm output set time | 0 to 9998, 9999 | 9999 | 504 | Maintenance timer 1 warning output set time | 0 to 9998, 9999 | 9999 | $\bigcirc$ |  |
| 505 | Speed setting reference | 1 to 120 Hz | 60 Hz | 505 | Speed setting reference | 1 to 590 Hz | 60 Hz | $\bigcirc$ |  |
| 516 | S-pattern time at a start of acceleration | 0.1 to 2.5 s | 0.1 s | 516 | S-pattern time at a start of acceleration | 0.1 to 2.5 s | 0.1 s | $\bigcirc$ |  |
| 517 | S-pattern time at a completion of acceleration | 0.1 to 2.5 s | 0.1 s | 517 | S-pattern time at a completion of acceleration | 0.1 to 2.5 s | 0.1 s | $\bigcirc$ |  |
| 518 | S-pattern time at a start of deceleration | 0.1 to 2.5 s | 0.1 s | 518 | S-pattern time at a start of deceleration | 0.1 to 2.5 s | 0.1 s | $\bigcirc$ |  |
| 519 | S-pattern time at a completion of deceleration | 0.1 to 2.5 s | 0.1 s | 519 | S-pattern time at a completion of deceleration | 0.1 to 2.5 s | 0.1 s | $\bigcirc$ |  |
| 539 | MODBUS RTU communication check time interval | 0 to $999.8 \mathrm{~s}, 9999$ | 9999 | 539 | MODBUS RTU communication check time interval | 0 to $999.8 \mathrm{~s}, 9999$ | 9999 | $\bigcirc$ |  |
| 547 | USB communication station number | 0 to 31 | 0 | 547 | USB communication station number | 0 to 31 | 0 | $\bigcirc$ |  |
| 548 | USB communication check time interval | 0 to 999.8 s , 9999 | 9999 | 548 | USB communication check time interval | O to 999.8 s , 9999 | 9999 | $\bigcirc$ |  |
| 549 | Protocol selection | 0,1 | 0 | 549 | Protocol selection | 0,1 | 0 | $\bigcirc$ |  |
| 550 | NET mode operation command source selection | 0, 1, 9999 | 9999 | 550 | NET mode operation command source selection | 0, 1,9999 | 9999 | $\bigcirc$ |  |
| 551 | PU mode operation command source selection | 1,2,3 | 2 | 551 | PU mode operation command source selection | 1,2,3 | 9999 | $\bigcirc$ |  |
| 555 | Current average time | 0.1 to 1.0 s | 1 s | 555 | Current average time | 0.1 to 1.0 s | 1 s | $\bigcirc$ |  |
| 556 | Data output mask time | 0.0 to 20.0 s | 0 s | 556 | Data output mask time | 0.0 to 20.0 s | 0 s | $\bigcirc$ |  |
| 557 | Current average value monitor signal output reference current | 55 K or lower: 0 to $500 \mathrm{~A} /$ 75 K or higher: 0 to 3600 A | Inverter rated current | 557 | Current average value monitor signal output reference current | 55K or lower: 0 to 500 A/ 75 K or higher: 0 to 3600 A | Inverter rated current | $\bigcirc$ |  |
| 563 | Energization time carrying-over times | ((0 to 65535)) | 0 | 563 | Energization time carrying-over times | ((0 to 65535)) | 0 | $\times$ | Setting not required |
| 564 | Operating time carrying-over times | ((0 to 65535)) | 0 | 564 | Operating time carrying-over times | ((0 to 65535)) | 0 | $\times$ | Setting not required |
| 569 | Second motor speed control gain | 0\% to 200\%, 9999 | 9999 | 569 | Second motor speed control gain | 0\% to 200\%, 9999 | 9999 | $\bigcirc$ |  |
| 571 | Holding time at a start | 0.0 to $10.0 \mathrm{~s}, 9999$ | 9999 | 571 | Holding time at a start | 0.0 to $10.0 \mathrm{~s}, 9999$ | 9999 | $\bigcirc$ |  |
| 574 | Second motor online auto tuning | 0,1 | 0 | 574 | Second motor online auto tuning | 0,1 | 0 | $\bigcirc$ |  |
| 575 | Output interruption detection time | 0 to 3600 s , 9999 | 1 s | 575 | Output interruption detection time | 0 to 3600 s, 9999 | 1 s | $\bigcirc$ |  |
| 576 | Output interruption detection level | 0 to 400 Hz | 0 Hz | 576 | Output interruption detection level | 0 to 590 Hz | 0 Hz | $\bigcirc$ |  |
| 577 | Output interruption cancel level | 900\% to 1100\% | 1000\% | 577 | Output interruption cancel level | 900\% to 1100\% | 1000\% | $\bigcirc$ |  |
| 611 | Acceleration time at a restart | 0 to 3600 s, 9999 | 55K or lower: $5 \mathrm{~s} /$ 75 K or higher: 15 s | 611 | Acceleration time at a restart | 0 to 3600 s, 9999 | 9999 | $\bigcirc$ |  |
| 665 | Regeneration avoidance frequency gain | 0\% to 200\% | 100\% | 665 | Regeneration avoidance frequency gain | 0\% to 200\% | 100\% | $\bigcirc$ |  |
| 684 | Tuning data unit switchover | 0, 1 | 0 | 684 | Tuning data unit switchover | 0, 1 | 0 | $\bigcirc$ |  |



| FR-A700 parameter list |  |  |  | FR-A800 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 845 | Torque bias operation time | 0 to 5s, 9999 | 9999 | 845 | Torque bias operation time | 0 to 5s, 9999 | 9999 | $\bigcirc$ |  |
| 846 | Torque bias balance compensation | 0 to $10 \mathrm{~V}, 9999$ | 9999 | 846 | Torque bias balance compensation | 0 to $10 \mathrm{~V}, 9999$ | 9999 | $\bigcirc$ |  |
| 847 | Fall-time torque bias terminal 1 bias | 0\% to 400\%, 9999 | 9999 | 847 | Fall-time torque bias terminal 1 bias | 0\% to 400\%, 9999 | 9999 | $\bigcirc$ |  |
| 848 | Fall-time torque bias terminal 1 gain | 0\% to 400\%, 9999 | 9999 | 848 | Fall-time torque bias terminal 1 gain | 0\% to 400\%, 9999 | 9999 | $\bigcirc$ |  |
| 849 | Analog input offset adjustment | 0\% to 200\% | 100\% | 849 | Analog input offset adjustment | 0\% to 200\% | 100\% | $\bigcirc$ |  |
| 850 | Brake operation selection | 0, 1,2 | 0 | 850 | Brake operation selection | 0, 1,2 | 0 | $\bigcirc$ |  |
| 853 | Speed deviation time | 0 to 100 s | 1 s | 853 | Speed deviation time | 0 to 100 s | 1 s | $\bigcirc$ |  |
| 854 | Excitation ratio | 0\% to 100\% | 100\% | 854 | Excitation ratio | 0\% to 100\% | 100\% | $\bigcirc$ |  |
| 858 | Terminal 4 function assignment | 0, 1, 4, 9999 | 0 | 858 | Terminal 4 function assignment | 0, 1, 4, 9999 | 0 | $\bigcirc$ |  |
| 859 | Torque current | $\begin{gathered} 55 \mathrm{~K} \text { or lower: } 0.4 \mathrm{~K} \text { to } 55 \mathrm{~K}, \\ 9999 / \\ 75 \mathrm{~K} \text { or higher. } 0 \text { to } 3600 \mathrm{~kW} \text {, } \\ 9999 \end{gathered}$ | 9999 | 859 | Torque current/Rated PM motor current | 55 K or lower: 0 to 500 A, 9999 / 75 K or higher: 9 to 3600 A, 9999 | 9999 | $\bigcirc$ |  |
| 860 | Second motor torque current | $\begin{gathered} \text { 55K or lower: 0.4K to } 55 \mathrm{~K}, \\ 9999 \text { / } \\ 75 \mathrm{~K} \text { or higher. } 0 \text { to } 3600 \mathrm{~kW} \text {, } \\ 9999 \end{gathered}$ | 9999 | 860 | Second motor torque currentRated PM motor current | 55K or lower: 0 to 500 A, 9999 / 75 K or higher: 0 to 3600 A, 9999 | 9999 | $\bigcirc$ |  |
| 862 | Notch filter time constant | 0 to 60 | 0 | 1004 | Notch filter depth | 0, 8 to 1250 Hz | 0 Hz | $\triangle$ | Refer to Section 4.2. "Notch Filter Setting". |
| 863 | Notch filter depth | 0, 1, 2, 3 | 0 | 1004 | Notch filer depth | 0,810 1250 Hz | OHz | $\triangle$ | Refer to Secion 4.2. Notch Filer Seting . |
| 864 | Torque detection | 0\% to 400\% | 150\% | 864 | Torque detection | 0\% to 400\% | 150\% | $\bigcirc$ |  |
| 865 | Low speed detection | 0 to 400 Hz | 1.5 Hz | 865 | Low speed detection | 0 to 590 Hz | 1.5 Hz | $\bigcirc$ |  |
| 866 | Torque monitoring reference | 0\% to 400\% | 150\% | 866 | Torque monitoring reference | 0\% to 400\% | 150\% | $\bigcirc$ |  |
| 867 | AM output filter | 0 to 5s | 0.01 s | 867 | AM output filter | 0 to 5s | 0.01 s | $\bigcirc$ |  |
| 868 | Terminal 1 function assignment | 0 to 6,9999 | 0 | 868 | Terminal 1 function assignment | 0 to 6,9999 | 0 | $\bigcirc$ |  |
| 872 | Input phase loss protection selection | 0, 1 | 0 | - | - | - | - | $\times$ | Set Pr. 872 of the FR-CC2 to match the setting of the FR-A700. |
| 873 | Speed limit | 0 to 120 Hz | 20 Hz | 873 | Speed limit | 0 to 400 Hz | 20 Hz | $\bigcirc$ |  |
| 874 | OLT level setting | 0\% to 200\% | 150\% | 874 | OLT level setting | 0\% to 400\% | 150\% | $\bigcirc$ |  |
| 875 | Fault definition | 0,1 | 0 | 875 | Fault definition | 0,1 | 0 | $\bigcirc$ |  |
| 877 | Speed feed forward control / model adaptive speed control selection | 0, 1, 2 | 0 | 877 | Speed feed forward control / model adaptive speed control selection | 0, 1, 2 | 0 | $\bigcirc$ |  |
| 878 | Speed feed forward filter | 0 to 1s | 0 s | 878 | Speed feed forward filter | 0 to 1s | 0 s | $\bigcirc$ |  |
| 879 | Speed feed forward torque limit | 0\% to 400\% | 150\% | 879 | Speed feed forward torque limit | 0\% to 400\% | 150\% | $\bigcirc$ |  |
| 880 | Load inertia ratio | 0 to 200-fold | 7 | 880 | Load inertia ratio | 0 to 200-fold | 7 | $\bigcirc$ |  |
| 881 | Speed feed forward gain | 0\% to 1000\% | 0\% | 881 | Speed feed forward gain | 0\% to 1000\% | 0\% | $\bigcirc$ |  |
| 882 | Regeneration avoidance operation selection | 0, 1, 2 | 0 | 882 | Regeneration avoidance operation selection | 0, 1, 2 | 0 | $\bigcirc$ |  |
| 883 | Regeneration avoidance operation level | 300 to 800 V | $\begin{aligned} & 380 \mathrm{VDC/} / \\ & 760 \mathrm{VDC} \end{aligned}$ | 883 | Regeneration avoidance operation level | 300 to 800 V | $\begin{aligned} & 380 \mathrm{VDC/} / \\ & 760 \text { VDC } \end{aligned}$ | $\bigcirc$ |  |
| 884 | Regeneration avoidance at deceleration detection sensitivity | 0 to 5 | 0 | 884 | Regeneration avoidance at deceleration detection sensitivity | 0 to 5 | 0 | $\bigcirc$ |  |
| 885 | Regeneration avoidance compensation frequency limit value | 0 to $10 \mathrm{~Hz}, 9999$ | 6 Hz | 885 | Regeneration avoidance compensation frequency limit value | 0 to 590 Hz , 9999 | 6 Hz | $\bigcirc$ |  |
| 886 | Regeneration avoidance voltage gain | 0\% to 200\% | 100\% | 886 | Regeneration avoidance voltage gain | 0\% to 200\% | 100\% | $\bigcirc$ |  |
| 888 | Free parameter 1 | 0 to 9999 | 9999 | 888 | Free parameter 1 | 0 to 9999 | 9999 | $\bigcirc$ |  |
| 889 | Free parameter 2 | 0 to 9999 | 9999 | 889 | Free parameter 2 | 0 to 9999 | 9999 | $\bigcirc$ |  |
| 891 | Cumulative power monitor digit shifted times | 0 to 4,9999 | 9999 | 891 | Cumulative power monitor digit shifted times | 0 to 4,9999 | 9999 | $\bigcirc$ |  |
| 892 | Load factor | 30\% to 150\% | 100\% | 892 | Load factor | 30\% to 150\% | 100\% | $\bigcirc$ |  |
| 893 | Energy saving monitor reference (motor capacity) | $\begin{gathered} 55 \mathrm{~K} \text { or lower: } 0.1 \text { to } 55 \mathrm{~kW} \text {, } \\ 9999 \text { / } \\ 75 \mathrm{~K} \text { or higher: } 0 \text { to } 3600 \mathrm{~kW} \text {, } \\ 9999 \end{gathered}$ | Inverter rated capacity | 893 | Energy saving monitor reference (motor capacity) | 55 K or lower: 0.1 to 55 kW 9999 / <br> 75 K or higher: 0 to 3600 kW, 9999 | Inverter rated capacity | $\bigcirc$ |  |
| 894 | Control selection during commercial power-supply operation | 0, 1, 2, 3 | 0 | 894 | Control selection during commercial power-supply operation | 0, 1, 2, 3 | 0 | $\bigcirc$ |  |
| 895 | Power saving rate reference value | 0, 1,9999 | 9999 | 895 | Power saving rate reference value | 0, 1,9999 | 9999 | $\bigcirc$ |  |
| 896 | Power unit cost | 0 to 500, 9999 | 9999 | 896 | Power unit cost | 0 to 500, 9999 | 9999 | $\bigcirc$ |  |
| 897 | Power saving monitor average time | 0, 1 to $1000 \mathrm{~h}, 9999$ | 9999 | 897 | Power saving monitor average time | 0, 1 to $1000 \mathrm{~h}, 9999$ | 9999 | $\bigcirc$ |  |


| FR-A700 parameter list |  |  |  | FR-A800 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 898 | Power saving cumulative monitor clear | 0, 1, 10, 9999 | 9999 | 898 | Power saving cumulative monitor clear | 0, 1, 10, 9999 | 9999 | $\times$ | Setting not required |
| 899 | Operation time rate (estimated value) | 0\% to $100 \%$, 9999 | 9999 | 899 | Operation time rate (estimated value) | 0\% to 100\%, 9999 | 9999 | $\bigcirc$ |  |
| $\begin{array}{\|c\|} \hline \text { C0 } \\ (900) \\ \hline \end{array}$ | FM terminal calibration | - | - | $\begin{array}{\|c\|} \hline \mathrm{CO} \\ (900) \\ \hline \end{array}$ | FM/CA terminal calibration | - | - | $\times$ | Calibrate the parameter as required. |
| $\begin{gathered} \text { C1 } \\ (901) \end{gathered}$ | AM terminal calibration | - | - | $\begin{gathered} \text { C1 } \\ (901) \\ \hline \end{gathered}$ | AM terminal calibration | - | - | $\times$ | Calibrate the parameter as required. |
| $\begin{array}{\|c} \hline \text { C2 } \\ \text { (902) } \\ \hline \end{array}$ | Terminal 2 frequency setting bias frequency | 0 to 400 Hz | 0 Hz | $\begin{array}{\|c} \hline \mathrm{C} \\ (902) \\ \hline \end{array}$ | Terminal 2 frequency setting bias frequency | 0 to 590 Hz | 0 Hz | $\triangle$ | Set the parameter as required. <br> For the details, refer to section "5.12.5 Frequency setting voltage (current) bias and gain" and "5.12.6 Bias and gain for torque (magnetic flux) and set voltage (current)" of the Instruction Manual (Detailed). |
| $\begin{gathered} \text { C3 } \\ \text { (902) } \end{gathered}$ | Terminal 2 frequency setting bias | 0\% to 300\% | 0\% | $\begin{array}{\|c\|} \hline \mathrm{C}, \\ (902) \\ \hline \end{array}$ | Terminal 2 frequency setting bias | 0\% to 300\% | 0\% | $\triangle$ |  |
| $\begin{gathered} 125 \\ 125 \\ (903) \end{gathered}$ | Terminal 2 frequency setting gain frequency | 0 to 400 Hz | 60 Hz | $\begin{array}{\|c\|} \hline 125 \\ 125 \\ (903) \end{array}$ | Terminal 2 frequency setting gain frequency | 0 to 590 Hz | 60 Hz | $\triangle$ |  |
| $\begin{gathered} \hline C 4 \\ \hline(903) \\ \hline \end{gathered}$ | Terminal 2 frequency setting gain | 0\% to 300\% | 100\% | $\begin{array}{\|c\|} \hline \mathrm{C4} \\ (903) \\ \hline \end{array}$ | Terminal 2 frequency setting gain | 0\% to 300\% | 100\% | $\triangle$ |  |
| $\begin{array}{\|c\|} \hline \text { C5 } \\ (904) \\ \hline \end{array}$ | Terminal 4 frequency setting bias frequency | 0 to 400 Hz | 0 Hz | $\begin{array}{\|c\|} \hline \text { C5 } \\ (904) \\ \hline \end{array}$ | Terminal 4 frequency setting bias frequency | 0 to 590 Hz | 0 Hz | $\triangle$ |  |
| $\begin{gathered} \hline \text { C6 } \\ \text { (904) } \\ \hline \end{gathered}$ | Terminal 4 frequency setting bias | 0\% to 300\% | 20\% | $\begin{array}{\|c\|} \hline \mathrm{C} 6 \\ (904) \\ \hline \end{array}$ | Terminal 4 frequency setting bias | 0\% to 300\% | 20\% | $\triangle$ |  |
| $\begin{array}{\|c} \hline 126 \\ (905) \\ \hline \end{array}$ | Terminal 4 frequency setting gain frequency | 0 to 400 Hz | 60 Hz | $\begin{array}{\|c\|} \hline 126 \\ (905) \\ \hline \end{array}$ | Terminal 4 frequency setting gain frequency | 0 to 590 Hz | 60 Hz | $\triangle$ |  |
| $\begin{array}{\|c} \hline \text { C7 } \\ (905) \\ \hline \end{array}$ | Terminal 4 frequency setting gain | 0\% to 300\% | 100\% | $\begin{array}{\|c\|} \hline \text { C7 } \\ (905) \\ \hline \end{array}$ | Terminal 4 frequency setting gain | 0\% to 300\% | 100\% | $\triangle$ |  |
| $\begin{array}{\|c\|} \hline \text { C12 } \\ \text { (917) } \\ \hline \end{array}$ | Terminal 1 bias frequency (speed) | 0 to 400 Hz | 0 Hz | $\begin{array}{\|c\|} \hline \text { C12 } \\ (917) \end{array}$ | Terminal 1 bias frequency (speed) | 0 to 590 Hz | 0 Hz | $\triangle$ |  |
| $\begin{aligned} & \hline \text { C13 } \\ & \text { (917) } \end{aligned}$ | Terminal 1 bias (speed) | 0\% to 300\% | 0\% | $\begin{array}{\|c\|} \hline \text { C13 } \\ (917) \end{array}$ | Terminal 1 bias (speed) | 0\% to 300\% | 0\% | $\triangle$ |  |
| $\begin{array}{\|c} \hline \text { C14 } \\ \text { (918) } \\ \hline \end{array}$ | Terminal 1 gain frequency (speed) | 0 to 400 Hz | 60 Hz | $\begin{gathered} \text { C14 } \\ \text { (918) } \\ \hline \end{gathered}$ | Terminal 1 gain frequency (speed) | 0 to 590 Hz | 60 Hz | $\triangle$ |  |
| $\begin{array}{\|c\|c\|} \hline \text { C15 } \\ \text { (918) } \\ \hline \end{array}$ | Terminal 1 gain (speed) | 0\% to 300\% | 100\% | $\begin{array}{\|c\|} \hline \text { C15 } \\ \text { (918) } \\ \hline \end{array}$ | Terminal 1 gain (speed) | 0\% to 300\% | 100\% | $\triangle$ |  |
| $\begin{gathered} \hline \text { C16 } \\ \text { (919) } \end{gathered}$ | Terminal 1 bias command (torque/magnetic flux) | 0\% to 400\% | 0\% | $\begin{gathered} \hline \text { C16 } \\ \text { (919) } \\ \hline \end{gathered}$ | Terminal 1 bias command (torque/magnetic flux) | 0\% to 400\% | 0\% | $\triangle$ |  |
| $\begin{gathered} \hline \text { C17 } \\ \text { (919) } \end{gathered}$ | Terminal 1 bias (torque/magnetic flux) | 0\% to 300\% | 0\% | $\begin{gathered} \hline \text { C17 } \\ \text { (919) } \end{gathered}$ | Terminal 1 bias (torque/magnetic flux) | 0\% to 300\% | 0\% | $\triangle$ |  |
| $\begin{gathered} \text { C18 } \\ (920) \\ \hline \end{gathered}$ | Terminal 1 gain command (torque/magnetic flux) | 0\% to 400\% | 150\% | $\begin{gathered} \text { C18 } \\ \text { (920) } \end{gathered}$ | Terminal 1 gain command (torque/magnetic flux) | 0\% to 400\% | 150\% | $\triangle$ |  |
| $\begin{gathered} \text { C19 } \\ \text { (920) } \end{gathered}$ | Terminal 1 gain (torque/magnetic flux) | 0\% to 300\% | 100\% | $\begin{gathered} \text { C19 } \\ (920) \end{gathered}$ | Terminal 1 gain (torque/magnetic flux) | 0\% to 300\% | 100\% | $\triangle$ |  |
| $\begin{gathered} \hline \text { C38 } \\ (932) \end{gathered}$ | Terminal 4 bias command (torque/magnetic flux) | 0\% to 400\% | 0\% | $\begin{array}{\|c} \hline \mathrm{C} 38 \\ (932) \\ \hline \end{array}$ | Terminal 4 bias command (torque/magnetic flux) | 0\% to 400\% | 0\% | $\triangle$ |  |
| $\begin{array}{\|c} \hline \text { C39 } \\ \text { (932) } \\ \hline \end{array}$ | Terminal 4 bias (torque/magnetic flux) | 0\% to 300\% | 20\% | $\begin{array}{\|c\|} \hline \text { C39 } \\ (932) \\ \hline \end{array}$ | Terminal 4 bias (torque/magnetic flux) | 0\% to 300\% | 20\% | $\triangle$ |  |
| $\begin{gathered} \hline \text { C40 } \\ \text { (933) } \end{gathered}$ | Terminal 4 gain command (torque/magnetic flux) | 0\% to 400\% | 150\% | $\begin{gathered} \hline \text { C40 } \\ (933) \end{gathered}$ | Terminal 4 gain command (torque/magnetic flux) | 0\% to 400\% | 150\% | $\triangle$ |  |
| $\begin{gathered} \hline \text { C41 } \\ (933) \end{gathered}$ | Terminal 4 gain (torque/magnetic flux) | 0\% to 300\% | 100\% | $\begin{gathered} \text { C41 } \\ \text { (933) } \end{gathered}$ | Terminal 4 gain (torque/magnetic flux) | 0\% to 300\% | 100\% | $\Delta$ |  |
| 989 | Parameter copy alarm release | 55K or lower: 10 / <br> 75K or higher: 100 | 55K or lower: 10 / <br> 75K or higher: 100 | 989 | Parameter copy alarm release | 55K or lower: 10 / <br> 75K or higher: 100 | 55K or lower: 10 / <br> 75K or higher: 100 | $\triangle$ |  |
| 990 | PU buzzer control | 0, 1 | 1 | 990 | PU buzzer control | 0, 1 | 1 | $\bigcirc$ |  |
| 991 | PU contrast adjustment | 0 to 63 | 58 | 991 | PU contrast adjustment | 0 to 63 | 58 | $\bigcirc$ |  |

## List of $\operatorname{FR}$-A8NC parameters compatible with the FR-ATNC

The following table shows the parameter settings of the FR-A800 series inverter required when replacing an FR-A7NC by an FR-A8NC
When an FR-A700 series parameter is set to a value other than the initial value, set the corresponding FR-A800 parameter according to the following table.
When an FR-A700 series parameter is set to an initial value, it is usually not necessary to change the corresponding FR-A800 parameter setting.

Setting O. Set the FR-A700 parameter as it is.
$\triangle$ : Change the FR-A700 parameter and set
$x$ : Adjust or set the FR-A800 parameter

| FR-A700 parameter list |  |  |  | FR-A800 compatible parameter |  |  |  | Parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr. | Name | Setting range | Initial value | Pr. | Name | Setting range | Initial value | Setting | Remarks |
| 313 | DO0 output selection | 0 to 8,10 to 20, 25 to 28,30 to $36,39,41$ to 47, 64, 70, 84 to 99 , 100 to 108,110 to 116 , 120,125 to 128,130 to 136, 139, 141 to 147, 164, 170, 184 to 199, 9999 | 9999 | 313 | DO0 output selection | 0 to 8,10 to 20, 22, 25 to 28,30 to $36,38,39,41$ to 54, 56, 57, 61, 63, 64, 68, 70,84 to 99,100 to 108 , 110 to 116, 120, 122, 125 to 128,130 to 136,138 , 139, 141 to 154, 156, 157, 161, 163, 164, 168, 170, 184 to 199, 200 to 205, 300 to 305, 9999 | 9999 | $\triangle$ | The setting values " $2,7,46,85,87,89,102,107,146,185,187$, and 189" cannot be selected with the FR-A800. |
| 314 | DO1 output selection |  | 9999 | 314 | DO1 output selection |  | 9999 |  |  |
| 315 | DO2 output selection |  | 9999 | 315 | DO2 output selection |  | 9999 |  |  |
| 338 | Communication operation command source | 0, 1 | 0 | 338 | Communication operation command source | 0, 1 | 0 | $\bigcirc$ |  |
| 339 | Communication speed command source | 0, 1, 2 | 0 | 339 | Communication speed command source | 0, 1,2 | 0 | $\bigcirc$ |  |
| 340 | Communication startup mode selection | 0, 1, 2, 10, 12 | 0 | 340 | Communication startup mode selection | 0, 1, 2, 10, 12 | 0 | $\bigcirc$ |  |
| 342 | Communication EEPROM write selection | 0, 1 | 0 | 342 | Communication EEPROM write selection | 0, 1 | 0 | $\bigcirc$ |  |
| 349 | Communication reset selection | 0,1 | 0 | 349 | Communication reset selection | 0, 1 | 0 | $\bigcirc$ |  |
| 500 | Communication error execution waiting time | 0 to 999.8 s | 0 s | 500 | Communication error execution waiting time | 0 to 999.8 s | 0 s | $\bigcirc$ |  |
| 501 | Communication error occurrence count display | 0 | 0 | 501 | Communication error occurrence count display | 0 | 0 | $\times$ | Setting not required |
| 502 | Stop mode selection at communication error | 0 to 3 | 0 | 502 | Stop mode selection at communication error | 0 to 3 | 0 | $\bigcirc$ |  |
| 541 | Frequency command sign selection (CCLink) | 0, 1 | 0 | 541 | Frequency command sign selection (CCLink) | 0, 1 | 0 | $\bigcirc$ |  |
| 542 | Communication station number (CC-Link) | 1 to 64 | 1 | 542 | Communication station number (CC-Link) | 1 to 64 | 1 | $\bigcirc$ |  |
| 543 | Baud rate selection (CC-Link) | 0 to 4 | 0 | 543 | Baud rate selection (CC-Link) | 0 to 4 | 0 | $\bigcirc$ |  |
| 544 | CC-Link extended setting | 0, 1, 12, 14, 18 | 0 | 544 | CC-Link extended setting | $\begin{gathered} 0,1,12,14,18,100,112, \\ 114,118 \end{gathered}$ | 0 | $\bigcirc$ |  |
| 550 | NET mode operation command source selection | 0, 1,9999 | 9999 | 550 | NET mode operation command source selection | 0, 1,9999 | 9999 | $\bigcirc$ |  |
| 804 | Torque command source selection | 0, 1, 3 to 6 | 0 | 804 | Torque command source selection | 0, 1, 3 to 6 | 0 | $\bigcirc$ |  |

## 4. 2. Restrictions for the FR-A800 Series

The following describes the restrictions on the replacement of the FR-A700 series with the FR-A800 series.
(1) Unsupported functions

| No. | Item | Remarks |
| :---: | :--- | :--- |
| 1 | Power failure stop function | This function is available for the FR-CC2 manufactured in <br> August 2014 or later. |
| 2 | Special regenerative brake duty |  |
| 3 | Main circuit capacitor life display <br> and life check |  |
| 4 | Electronic bypass sequence | When an error occurs in the FR-CC2, the commercial power <br> supply operation is not activated. <br> For the FR-CC2 manufactured in August 2014 or later, use <br> the X95 and X96 signals. |
| 5 | DC feeding mode | The FR-A842 does not support the DC feeding mode 2. <br> 6 Warming, protective function | | The FR-A842 does not support the regenerative brake pre- |
| :--- |
| alarm (RB) or brake transistor alarm detection (E.BE). |

(2) Functions unsupported by the FR-A842 but supported by the FR-CC2

For the setting method, refer to the remarks in the parameter list.

| No. | Item | Remarks |
| :---: | :--- | :--- |
| 1 | Inrush current limit circuit life <br> diagnosis | This function can be set with the FR-CC2. |
| 2 | Warning, protective function | With this function, the FR-CC2 can detect the instantaneous <br> power failure (E.IPF), undervoltage (E.UVT), input phase loss <br> (E.ILF), and inrush current limit circuit fault (E.IOH). |

(3) Other restrictions

| No. | Item | Remarks |
| :---: | :--- | :--- |
| 1 | USB <br> (applicable to the FR-CC2 only) | The FR-CC2 does not support the USB connector. |
| 2 | Startup time | If the power to the main circuit of the FR-CC2 is turned ON <br> with the control circuit power already ON, the FR-CC2 <br> performs a reset. The inverter is reset and the startup delays. |
| 3 | Operation panel <br> (provided for FR-CC2 only) | Install the operation panel of the FR-A842 to set the FR-CC2. |

## 4. 3. Notch Filter Setting

When Pr. 862 (Notch filter time constant) is set in the FR-A700, set Pr. 1003 (Notch filter frequency) in the FR-A800 referring to the following table.

| FR-A700 Pr.862 setting (Notch filter time constant) | FR-A800 Pr. 1003 setting (Notch filter frequency) | Remarks |
| :---: | :---: | :---: |
| 0 | 0 |  |
| 1 | 1000 | The fast-response operation must be set. (Set Pr. 800 of the FR-A800 to a value calculated by adding 100 to the Pr. 800 setting value of the FR-A700.) |
| 2 | 500 |  |
| 3 | 333 |  |
| 4 | 250 |  |
| 5 | 200 |  |
| 6 | 167 |  |
| 7 | 143 |  |
| 8 | 125 |  |
| 9 | 111 |  |
| 10 | 100 |  |
| 11 | 91 |  |
| 12 | 83 |  |
| 13 | 77 |  |
| 14 | 71 |  |
| 15 | 67 |  |
| 16 | 63 |  |
| 17 | 59 |  |
| 18 | 56 |  |
| 19 | 53 |  |
| 20 | 50 |  |
| 21 | 48 |  |
| 22 | 46 |  |
| 23 | 44 |  |
| 24 | 42 |  |
| 25 | 40 |  |
| 26 | 39 |  |
| 27 | 37 |  |
| 28 | 36 |  |
| 29 | 35 |  |
| 30 | 33 |  |
| 31 | 32 |  |
| 32 | 31 |  |
| 33 | 30 |  |
| 34 | 29 |  |
| 35 | 29 |  |
| 36 | 28 |  |
| 37 | 27 |  |
| 38 | 26 |  |
| 39 | 26 |  |
| 40 | 25 |  |
| 41 | 24 |  |
| 42 | 24 |  |
| 43 | 23 |  |
| 44 | 23 |  |
| 45 | 22 |  |
| 46 | 22 |  |
| 47 | 21 |  |
| 48 | 21 |  |
| 49 | 20 |  |


| FR-A700 <br> Pr.862 setting <br> (Notch filter time constant) | FR-A800 <br> Pr.1003 setting <br> (Notch filter frequency) | Remarks |
| :---: | :---: | :---: |
| 50 | 20 |  |
| 51 | 20 |  |
| 52 | 19 |  |
| 53 | 19 |  |
| 54 | 19 |  |
| 55 | 18 |  |
| 56 | 18 |  |
| 57 | 18 |  |
| 58 | 17 |  |
| 59 | 17 |  |
| 60 | 17 |  |

## 4. 4. PTC Thermistor Input

When a PTC thermistor is connected between terminals AU and SD with the AU/PTC switch set to PTC for the FR-A700, connect the thermistor between terminals 10 and 2 for the FR-A842.
For the FR-A842, set Pr. 561 (PTC thermistor protection level) and Pr. 1016 (PTC thermistor protection detection time).

## 4. 5. Compatibility of the Terminal Response Speed

The response of the input/output terminals of the FR-A800 series is improved compared to the FR-
A700 series. Operation timing of the device may differ depending on the usage.
In this case, set Pr. 289 (Inverter output terminal filter) and Pr. 699 (Input terminal filter) to adjust the terminal response time.
Set " 5 to 8 ms " in Pr. 289 and Pr. 699 and adjust according to the system.

## 5. Option

5. 6. Option

The following table shows which FR-A700 series options are compatible with the FR-A800 series inverters and their corresponding A800 series options.

| Name |  |  | Option model |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | FR-A700 | FR-A800 |
|  | 16-bit digital input |  | FR-A7AX | FR-A8AX |
|  | Digital output, additional analog output |  | FR-A7AY | FR-A8AY |
|  | Relay output |  | FR-A7AR | FR-A8AR |
|  | Orientation / encoder / pulse train input |  | FR-A7AP | FR-A8AP |
|  | Orientation / encoder / vector / position / pulse dividing |  | FR-A7AL | FR-A8AL |
|  | PROFIBUS-DP |  | FR-A7NP | FR-A8NP |
|  | Device Net |  | FR-A7ND | FR-A8ND |
|  | CC-Link |  | FR-A7NC | FR-A8NC |
|  | Parameter unit |  | FR-PU07 | Some restrictions apply for parameter copy and operable parameters, etc. The battery mode of the FR-PU07BB is not available for the FR-CC2. |
|  | Parameter unit connection cable |  | FR-CB201, 203, 205 | Compatible |
|  | Power factor improving AC reactor |  | MT-BAL-H | Compatible. <br> If replacing the reactor, use FR-HAL-H. |
|  | Radio noise filter |  | FR-BIF-H | Compatible |
|  | Line noise filter |  | FR-BLF | Compatible |
|  | Brake unit |  | FR-BU-H, FR-BU2-H | Compatible <br> The MT-BU5 is not compatible. |
|  | Resistor unit |  | MT-BR5-H | Compatible |
|  | FR-HC high power factor converter |  | FR-HC2-H | Compatible. <br> In this case, FR-CC2 is not required. |
|  | Sine wave filter | Reactor | MT-BSL-H | Compatible |
|  |  | Capacitor | MT-BSC-H | Compatible |
|  | Manual controller |  | FR-AX | Compatible |
|  | DC tach. follower |  | FR-AL | Compatible |
|  | Three speed selector |  | FR-AT | Compatible |
|  | Motorized speed setter |  | FR-FK | Compatible |
|  | Ratio setter |  | FR-FH | Compatible |
|  | Speed detector |  | FR-FP | Compatible |
|  | Master controller |  | FR-FG | Compatible |
|  | Soft starter |  | FR-FC | Compatible |
|  | Deviation detector |  | FR-FD | Compatible |
|  | Preamplifier |  | FR-FA | Compatible |
| $\begin{aligned} & \stackrel{\omega}{\omega} \\ & \stackrel{1}{0} \end{aligned}$ | Pilot generator |  | QVAH-10 | Compatible |
|  | Deviation sensor |  | YVGC-500W-NS | Compatible |
|  | Frequency setting potentiometer |  | WA2W $1 \mathrm{k} \Omega$ | Compatible |
|  | Analog frequency meter |  | YM206NRI 1 mA | Compatible |
|  | Calibration resistor |  | RV24YN $10 \mathrm{k} \Omega$ | Compatible |

## 5. 2. Replacement When the FR-A7NC Is Used

The FR-A7NC (CC-Link communication option) used with the FR-A700 series cannot be used with the FR-A800 series. For the CC-Link communication with the FR-A800 series, use the FR-A8NC.
(1) Shape and installation method

The following table shows the differences in the shape and installation method.

| Item | FR-A7NC | FR-A8NC | Remarks |
| :--- | :--- | :--- | :--- |
| Shape | Inverter plug-in option type, <br> terminal block connection | Inverter plug-in option type, <br> terminal block connection | Although the connection <br> method is the same, the <br> circuit board of the option has <br> a different shape. |
| Connection terminal <br> block | Dedicated terminal block (M2 <br> small flathead screw) | A6CON-L5P <br> Insertion wiring | The shape of the terminal <br> block and wiring method differ. <br> A terminal block is not <br> enclosed. |
| Installation procedure | Connected to the option <br> connector 3. <br> *After wiring the terminal block, <br> install the front cover. | Connected to the option <br> connector 1. <br> *After wiring the terminal block, <br> install the front cover. |  |
| Terminating resistor | Terminating resistor selection <br> switch | Terminating resistor selection <br> switch |  |
| Connection cable | CC-Link dedicated cable | CC-Link dedicated cable |  |

[Shape of the FR-A7NC]

[Shape of the FR-A8NC]


| Symbol | Name | Description |
| :---: | :--- | :--- |
| a | Mounting hole | Fixes the option to the inverter with screws, or installs spacers. |
| b | CC-Link communication one-touch <br> connector | CC-Link communication can be performed with the CC-Link <br> communication connector. |
| c | Switch for manufacturer setting | Switch for manufacturer setting. Do not change the initial setting (OFF). |
| d | Terminating resistor selection switch | Select the resistor value of the terminating resistor. |
| e | Connector | Connected to the option connector of the inverter. |

## [Installation procedure of the FR-A8NC]

## - Installation of the communication option LED display cover

(1) Remove the inverter front cover. (Refer to Chapter 2 of the Instruction Manual (Detailed) of the inverter for details on how to remove the front cover.)
Mount the cover for displaying the operation status indication LED for the communication option on the inverter front cover.
(2) Cut off hooks on the rear of the inverter front cover with nipper, etc. and open a window for fitting the LED display cover.
(3) Fit the communication option LED display cover to the front of the inverter front cover and push it into until fixed with hooks.

:-№̈TM

- The protective structure (JEM1030) changes to the open type (IP00).


## - Installing the option

(1) For the two mounting holes (as shown in the next page) that will not be tightened with mounting screws, insert spacers.
(2) Fit the connector of the plug-in option to the guide of the connector on the inverter unit side, and insert the plug-in option as far as it goes. (Insert it to the inverter option connector 1.)
(3) Fit the one location on the left of the earth plate (as shown in the next page) securely to the inverter unit by screwing in the supplied mounting screw. (tightening torque 0.33 $\mathrm{N} \cdot \mathrm{m}$ to $0.40 \mathrm{~N} \cdot \mathrm{~m}$ )
(4) Fit the one location on the left of the plug-in option securely to the inverter unit and the right of the plug-in option to the inverter unit together with the earth plate by screwing in the supplied mounting screws. (tightening torque $0.33 \mathrm{~N} \cdot \mathrm{~m}$ to $0.40 \mathrm{~N} \cdot \mathrm{~m}$ ) If the screw holes do not line up, the connector may not be inserted deep enough.
 Check the connector.


Insertion positions for screws and spacers

## [Connection cable of the FR-A8NC]

In the CC-Link system, use CC-Link dedicated cables
If the cable used is other than the CC-Link dedicated cable, the performance of the CC-Link system is not guaranteed.
For the specifications of the CC-Link dedicated cable, refer to the website of the CC-Link Partner Association.

- Website of the CC-Link Partner Association http://www.cc-link.org/
- One-touch communication connector plug (as of July 2013) Refer to the following table for the plug required to fabricate a cable on your own

| Model | Manufacturer |
| :--- | :--- |
| A6CON-L5P | Mitsubishi Electric Corporation |
| $35505-6000-$ BOM GF | Sumitomo 3M Limited |

(1) Cable-end treatment

Apply the following treatment to the CC-Link dedicated cable that is inserted to a one-touch communication connector plug.

3. Cut the aluminum tape and braid.
4. Straighten the drain wire and twist it from the root. (Twist seven times or more per 3 cm .)


ONOTE:

- Where possible, round the cable tip that is cut off with a tool such as nippers. If the cable is not rounded, it may get caught in the middle of a plug, without fully entering into the plug.
- If required, apply an insulation treatment to the shielding wire area where it is not covered by the one-touch communication connector plug.
(2) Plug cover check

Check that a plug cover is snapped into a plug


## - "M-"NOTE:

- Do not push the plug cover onto the plug before inserting a cable. Once crimped, the plug cover cannot be reused.
(3) Cable insertion

Lift up the tail of the plug cover, and fully insert a cable Insert different signal wires to the one-touch communication connector plug as shown in the right figure.

:-NöTE:

- Insert the cable fully. Failure to do so may cause a crimping failure.
- A cable sometimes comes out of the head of the cover. In that case, pull the cable a little so that the cable stays under the plug cover
(4) Crimping the plug cover

Push the plug cover onto the plug with a tool such as pliers. After crimping, check that the plug cover is securely snapped into the plug as shown in the right figure.

:-NöTE:

- Misaligned latches between the plug cover and the plug may keep the cover lifted. The plug cover is not sufficiently crimped in this condition. Push the plug cover until it snaps into the plug

Connect the CC-Link dedicated cable to the CC-Link communication connector.


## *-"- NOTE:

- When wiring cables to the inverter's RS-485 terminals while a plug-in option is mounted, take caution not to let the cables touch the circuit board of the option or of the inverter. Otherwise, electromagnetic noises may cause malfunctions.
[Setting of the terminating resistor selection switch of the FR-A8NC]
For the inverter (FR-A8NC) of the end station, configure the terminating resistor selection switch setting in advance.
The following table shows the specifications of the terminating resistor selection switch.
Configure the same setting as the terminating resistor selection switch of the FR-A7NC.

| Setting | 1 | 2 | Description |
| :---: | :---: | :---: | :---: |
| (1070 | OFF | OFF | Without terminating resistor (initial setting) |
|  | ON | OFF | Do not use. |
|  | OFF | ON | $130 \Omega$ (resistance value with the CC-Link Ver. 1.00 dedicated high performance cable) |
|  | ON | ON | $110 \Omega$ |

