Information for Replacement of FR-B, B3 (FR-A500 Specification) Series with FR-B, B3 (FR-A800 Specification) Series

Size, connection, parameters, options concerning replacement are stated on the following pages.

1. Size

When the FR-B, B3 (A500 specification) series inverters are replaced with the FR-B, B3 (A800 specification) series inverters, some A800 specification models have different installation size from that of the corresponding A500 specification models. Refer to the applicable outline dimension and drill new mounting holes, or use the installation interchange attachment shown in the table below.

	Existing inverter	Replacing inverter	Installation size / Installation interchange attachment
	(A500 specification)	(A800 specification)	
200 V	FR-B-750	FR-B-750	Same
class	FR-B-1500	FR-B-1500	Same
	FR-B-2200	FR-B-2200	Same
	FR-B-3700	FR-B-3700	Same
	FR-B-5.5K	FR-B-5.5K	Same
	FR-B-7.5K	FR-B-7.5K	Same
	FR-B-11K	FR-B-11K	Same
	FR-B-15K	FR-B-15K	Same
	FR-B-22K	FR-B-22K	Same
	FR-B-30K	FR-B-30K	Same
	FR-B-37K	FR-B-37K	Same
	FR-B-45K	FR-B-45K	Same
400 V	FR-B-750	FR-B-750	Same
class	FR-B-1500	FR-B-1500	Same
	FR-B-2200	FR-B-2200	Same
	FR-B-3700	FR-B-3700	Same
	FR-B-7.5K	FR-B-7.5K	Same
	FR-B-15K	FR-B-15K	FR-AAT24
	FR-B-22K	FR-B-22K	Same
	FR-B-37K	FR-B-37K	Same
	FR-B-55K	FR-B-55K	Same

[Variable torque type FR-B[]] inverters]

Use screws with the proper lengths for installation as required.

	Existing inverter	Replacing inverter	Installation size / Installation intershows attackment
	(A500 specification)	(A800 specification)	Installation size / Installation Interchange attachment
200 V	FR-B3-400	FR-B3-400	Same
class	FR-B3-750	FR-B3-750	Same
	FR-B3-1500	FR-B3-1500	Same
	FR-B3-2200	FR-B3-2200	Same
	FR-B3-3700	FR-B3-3700	Same
	FR-B3-5.5K	FR-B3-5.5K	Same
	FR-B3-7.5K	FR-B3-7.5K	Same
	FR-B3-11K	FR-B3-11K	Same
	FR-B3-15K	FR-B3-15K	Same
	FR-B3-18.5K	FR-B3-18.5K	Same
	FR-B3-22K	FR-B3-22K	Same
	FR-B3-30K	FR-B3-30K	Same
	FR-B3-37K	FR-B3-37K	Same
400 V	FR-B3-H400	FR-B3-H400	Same
class	FR-B3-H750	FR-B3-H750	Same
	FR-B3-H1500	FR-B3-H1500	Same
	FR-B3-H2200	FR-B3-H2200	Same
	FR-B3-H3700	FR-B3-H3700	Same
	FR-B3-H5.5K	FR-B3-H5.5K	Same
	FR-B3-H7.5K	FR-B3-H7.5K	Same
	FR-B3-H11K	FR-B3-H11K	FR-AAT24
	FR-B3-H15K	FR-B3-H15K	FR-AAT24
	FR-B3-H18.5K	FR-B3-H18.5K	Same
	FR-B3-H22K	FR-B3-H22K	Same
	FR-B3-H30K	FR-B3-H30K	Same
	FR-B3-H37K	FR-B3-H37K	Same

[Constant torque, standard type FR-B3[][] inverters]

* After replacing the inverter, perform offline auto tuning with motor rotation and drive the motor under Advanced magnetic flux vector control.

Use screws with the proper lengths for installation as required.

	Existing inverter	Replacing inverter	Installation size (Installation interchanges attackment
	(A500 specification)	(A800 specification)	Installation size / Installation Interchange attachment
200 V	FR-B3-N400	FR-B3-N-400	Same
class	FR-B3-N750	FR-B3-N-750	Same
	FR-B3-N1500	FR-B3-N-1500	Same
	FR-B3-N2200	FR-B3-N-2200	Same
	FR-B3-N3700	FR-B3-N-3700	Same
	FR-B3-N5.5K	FR-B3-N-5.5K	Same
	FR-B3-N7.5K	FR-B3-N-7.5K	Same
	FR-B3-N11K	FR-B3-N-11K	Same
	FR-B3-N15K	FR-B3-N-15K	Same
	FR-B3-N18.5K	FR-B3-N-18.5K	Same
	FR-B3-N22K	FR-B3-N-22K	Same
	FR-B3-N30K	FR-B3-N-30K	Same
	FR-B3-N37K	FR-B3-N-37K	Same
400 V	FR-B3-NH400	FR-B3-NH400	Same
class	FR-B3-NH750	FR-B3-NH750	Same
	FR-B3-NH1500	FR-B3-NH1500	Same
	FR-B3-NH2200	FR-B3-NH2200	Same
	FR-B3-NH3700	FR-B3-NH3700	Same
	FR-B3-NH5.5K	FR-B3-NH5.5K	Same
	FR-B3-NH7.5K	FR-B3-NH7.5K	Same
	FR-B3-NH11K	FR-B3-NH11K	FR-AAT24
	FR-B3-NH15K	FR-B3-NH15K	FR-AAT24
	FR-B3-NH18.5K	FR-B3-NH18.5K	Same
	FR-B3-NH22K	FR-B3-NH22K	Same
	FR-B3-NH30K	FR-B3-NH30K	Same
	FR-B3-NH37K	FR-B3-NH37K	Same

[Constant torque, low acoustic noise type FR-B3-N-[][] inverters]

* After replacing the inverter, perform offline auto tuning with motor rotation and drive the motor under Advanced magnetic flux vector control.

Use screws with the proper lengths for installation as required.

Outline dimension drawings (Unit: mm) Variable torque type FR-B[[] 200 V class inverters

■ FR-B-750 (A500 specification)



■ FR-B-750 (A800 specification)



Inverter model	D1	D1
FR-B-750	125	35

■ FR-B-1500, 2200, 3700 (A500 specification)



■ FR-B-1500, 2200, 3700 (A800 specification)



Variable torque type FR-B[[] 200 V class inverters

■ FR-B-5.5K, 7.5K (A500 specification)



■ FR-B-5.5K, 7.5K, 11K (A800 specification)



■ FR-B-11K (A500 specification)

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Inverter model	Н	H1	H2	D	D1
FR-B-5.5K, 7.5K	260	245	1.5	170	84
FR-B-11K	300	285	3	190	101.5

Variable torque type FR-B[][] 200 V class inverters

■ FR-B-15K, 22K (A500 specification)



■ FR-B-15K, 22K (A800 specification)



■ FR-B-30K (A800 specification)





Inverter model	W	W1	W2	Н	H1	H2
FR-B-30K	325	270	10	550	530	10

Inverter model	H3	H4	d	d1	D	D1
FR-B-30K	520	15	10	20	195	17

■ FR-B-30K (A500 specification)



Variable torque type FR-B[[] 200 V class inverters



■ FR-B-37K, 45K (A800 specification)





Inverter model	١	N	W	1	۷	V2	F		H1		H2
FR-B-37K, 45K	4	35	38	0	`	12	55	0	525		15
Inverter mode	l	Τ	13	H	4	d		d1	D)	D1
FR-B-37K, 45K		5	14	1	8	12		25	25	0	24

Outline dimension drawings (Unit: mm) Variable torque type FR-B[]] 400 V class inverters

■ FR-B-750, 1500, 2200, 3700 (A500 specification)



■ FR-B-750, 1500, 2200, 3700 (A800 specification)



■ FR-B-7.5K (A500 specification)



■ FR-B-7.5K (A800 specification)







Inverter model	Н	H1	H2	D	D1
FR-B-7.5K	260	245	1.5	170	84

Variable torque type FR-B[[] 400 V class inverters

■ FR-B-15K (A500 specification)



■ FR-B-15K (A800 specification)







Inverter model	Н	H1	H2	D	D1
FR-B-15K	300	285	3	190	101.5

93.3

■ FR-B-22K (A500 specification)



■ FR-B-22K (A800 specification)





BCN-C21002-186A

Variable torque type FR-B[[] 400 V class inverters



■ FR-B-37K, 55K (A800 specification)





Inverter model	W	W1	W2	Н	H1	H2
FR-B-37K, 55K	435	380	12	550	525	15

Inverter model	H3	H4	d	d1	D	D1
FR-B-37K, 55K	514	18	12	25	250	24

Outline dimension drawings (Unit: mm) Constant torque type FR-B3-(N)[]] 200 V class inverters

■ FR-B3-(N)400, 750 (A500 specification)



Inverter model	D1
FR-B3-(N)400	110
FR-B3-(N)750	125

■ FR-B3-(N)1500, 2200, 3700 (A500 specification)



■ FR-B3-(N)400, 750 (A800 specification)



Inverter model	D	D1
FR-B3-(N)400	110	20
FR-B3-(N)750	125	35

■ FR-B3-(N)1500, 2200, 3700 (A800 specification)





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Constant torque type FR-B3-(N)[]] 200 V class inverters

■ FR-B3-(N)5.5K, 7.5K (A500 specification)



■ FR-B3-(N)5.5K, 7.5K, 11K (A800 specification)



■ FR-B3-(N)11K (A500 specification)



Inverter model	Н	H1	H2	D	D1
FR-B3-(N)5.5K, 7.5K	260	245	1.5	170	84
FR-B3-(N)11K	300	285	3	190	101.5

Constant torque type FR-B3-(N)[]] 200 V class inverters

■ FR-B3-(N)15K, 18.5K, 22K (A500 specification)



■ FR-B3-(N)15K, 18.5K, 22K (A800 specification)

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■ FR-B3-(N)30K (A500 specification)



■ FR-B3-(N)30K, 37K (A800 specification)





Inverter model	W	W1	W2	Н	H1	H2
FR-B3-(N)30K	325	270	10	550	530	10
FR-B3-(N)37K	435	380	12	550	525	15

Inverter model	H3	H4	d	d1	D	D1
FR-B3-(N)30K	520	15	10	20	195	17
FR-B3-(N)37K	514	18	12	25	250	24

■ FR-B3-(N)37K (A500 specification)



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Outline dimension drawings (Unit: mm) Constant torque type FR-B3-(N)H[]] 400 V class inverters

■ FR-B3-(N)H400, H750, H1500, H2200, H3700 (A500 specification)



■ FR-B3-(N)H5.5K, H7.5K (A500 specification)



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■ FR-B3-(N)H400, H750, H1500, H2200, H3700 (A800 specification)



■ FR-B3-(N)H5.5K, H7.5K (A800 specification)





Inverter model	Н	H1	H2	D	D1
FR-B3-(N)H5.5K, H7.5K	260	245	1.5	170	84

2.3

Constant torque type FR-B3-(N)H[]] 400 V class inverters

■ FR-B3-(N)H11K, H15K (A500 specification)



■ FR-B3-(N)H11K, H15K (A800 specification)



Inverter model	Н	H1	H2	D	D1
FR-B3-(N)H11K, H15K	300	285	3	190	101.5

■ FR-B3-(N)H18.5K, H22K (A500 specification)



■ FR-B3-(N)H18.5K, H22K (A800 specification)



Constant torque type FR-B3-(N)H[[] 400 V class inverters

FR-B3-(N)H30K (A500 specification)

■ FR-B3-(N)H30K, H37K (A800 specification)





■ FR-B3-(N)H37K (A500 specification)





Inverter model	W	W1	W2	Н	H1	H2
FR-B3-(N)H30K	325	270	10	550	530	10
FR-B3-(N)H37K	435	380	12	550	525	15

Inverter model	H3	H4	d	d1	D	D1
FR-B3-(N)H30K	520	15	10	20	195	17
FR-B3-(N)H37K	514	18	12	25	250	24

2. Wiring

The wiring of the new inverters can follow the one of the existing inverters as the terminal names between them are almost the same.

Тур	e	FR-B, B3 (A500 specification)	FR-B, B3 (A800 specification)		
		terminal name	terminal name		
		R, S, T	R/L1, S/L2, T/L3		
		U, V, W	U, V, W		
		R1, S1	R1/L11, S1/L21		
		P/+, PR	P/+, PR		
Main ci	rouit		P3, PR*1		
Ividii I Ci	Cuit	P/+, N/-	P/+, N/-		
			P3, N/-*2		
		P/+, P1	P/+, P1		
		PR, PX	PR, PX		
		÷	÷		
		STF	STF		
		STR	STR		
		STOP	STP (STOP)		
		RH	RH		
		RM	RM		
Control circuit /		RL	RL		
	Contact	JOG	JOG		
Input signal		RT	RT		
		AU	AU		
		CS	CS		
		MRS	MRS		
		RES	RES		
		SD	SD		
		PC	PC		
		10E	10E		
		10	10		
Analog	Frequency	2	2		
Analog	setting	4	4		
		1	1		
		5	5		
	Relay	A, B, C	A1, B1, C1		
		RUN	RUN		
		SU	SU		
O and the Latin with	Open	OL	OL		
Control circuit	collector	IPF	IPF		
output signal		FU	FU		
		SE	SE		
	Pulse	FM	FM		
	Analog	AM	AM		
Communication	RS-485	PU connector	PU connector		

*1) For 200 V class 15K to 22K and 400 V class 18.5K to 55K inverters of the FR-B, B3 (A800 specification) series, connect the brake resistor between P3 and PR.

*2) For 200 V class 15K to 22K and 400 V class 18.5K to 55K inverters of the FR-B, B3 (A800 specification) series, connect the brake unit between P3 and N/-.

Main circuit terminal layout

The following shows the main circuit terminal layouts of the FR-B, B3 (A500 specification) series and FR-B, B3 (A800 specification) series.

The main circuit terminal layout and the position of the earth (ground) terminal may differ depending on the capacity. Check the terminal names and positions before performing wiring.

When the cable used for the FR-B, B3 (A500 specification) series is too short for the FR-B, B3 (A800 specification) series, prepare a longer one.

The terminal screw size may differ depending on the capacity. Check the terminal screw size before performing wiring.

[200 V class]





■ FR-B-11K



■ FR-B-15K, 22K FR-B3-(N)15K, 18.5K, 22K



A800 specification ■ FR-B-11K FR-B3-(N)11K



■ FR-B-15K, 22K FR-B3-(N)15K, 18.5K, 22K







A800 specification

■ FR-B-30K FR-B3-(N)30K



■ FR-B-37K, 45K FR-B3-(N)37K







■ FR-B-37K, 55K FR-B3-(N)H37K



A800 specification ■ FR-B3-(N)H-30K



■ FR-B-37K, 55K FR-B3-(N)H37K



Control circuit terminal layout

The following shows the control circuit terminal layouts of the FR-B, B3 (A500 specification) series and FR-B, B3 (A800 specification) series.

The control circuit terminal layout differs between the FR-B, B3 (A500 specification) series and FR-B, B3 (A800 specification) series. Check the terminal names and locations before performing wiring.

	A	В		C	P	0	AM	10)E	10	2	5		4	1		
	R	L	RM	R	Н	R1	r A	U	STO)P MF	RS R	ES	SD	F	M 🔻	-	Terminal screw size: M3.5
5	E	RUN	N S	SU	IP	F	0L	F	U	SD	STF	STR		JOG	CS		Lightening torque: 1.2 N·m

Control circuit terminal layout of the FR-B, B3 (A500 specification) series

Control circuit terminal layout of the FR-B, B3 (A800 specification) series



*1) This terminal operates as terminal FM for the FM type inverter.

*2) Represents the terminal STOP.

The control circuit terminal block intercompatibility attachment (FR-A8TAT) can be used for installing control circuit terminal blocks of the FR-B, B3 (A500 specification) series. However, some restrictions apply for the installation. Refer to the FR-A8TAT Instruction Manual.

Wiring method

· Power supply connection

For the control circuit wiring, strip off the sheath of a cable, and use it with a blade terminal. For a single wire, strip off the sheath of the wire and apply directly.

Insert the blade terminal or the single wire into a socket of the terminal.

- (1)Strip off the sheath for the below length. If the length of the sheath peeled is too long, a short circuit may occur with neighboring wires. If the length is too short, wires might come off.
 - Wire the stripped cable after twisting it to prevent it from becoming loose. In addition, do not solder it.

Cable stripping size



(2)Crimp the blade terminal.

Insert wires to a blade terminal, and check that the wires come out for about 0 to 0.5 mm from a sleeve. Check the condition of the blade terminal after crimping. Do not use a blade terminal of which the crimping is inappropriate, or the face is damaged.



· Blade terminals commercially available (as of February 2012)

Phoenix Contact Co., Ltd.

Cable gauge		Crimping tool		
(mm ²)	With insulation sleeve	Without insulation sleeve	For UL wire*1	name
0.3	AI 0,5-10WH	—	_	
0.5	AI 0,5-10WH	-	AI 0,5-10WH-GB	
0.75	AI 0,75-10GY	A 0,75-10	AI 0,75-10GY-GB	CRIMPEON 6
1	AI 1-10RD	A 1-10	AI 1-10RD/1000GB	CRIMPPOX 0
1.25, 1.5	AI 1,5-10BK	A 1,5-10	AI 1,5-10BK/1000GB+2	
0.75 (for two wires)	AI-TWIN 2 × 0,75-10GY	_		

*1 A blade terminal with an insulation sleeve compatible with the MTW wire which has a thick wire insulation.

*2 Applicable for the terminal A1, B1, C1, A2, B2, C2.

NICHIFU Co., Ltd.

Cable gauge	Blade terminal product	Insulation product	Crimping tool
(mm ²)	number	number	product number
0.3 to 0.75	BT 0.75-11	VC 0.75	NH 69

(3)Insert the wires into a socket.



When using a single wire or stranded wires without a blade terminal, push the open/close button all the way down with a flathead screwdriver, and insert the wire.



NOTE)

- · When using stranded wires without a blade terminal, twist enough to avoid short circuit with a nearby terminals or wires.
- Place the flathead screwdriver vertical to the open/close button. In case the blade tip slips, it may cause an inverter damage
 or injury.

Wire removal

Pull the wire while pushing the open/close button all the way down firmly with a flathead screwdriver.





- Pulling out the wire forcefully without pushing the open/close button all the way down may damage the terminal block.
- Use a small flathead screwdriver (tip thickness: 0.4 mm/tip width: 2.5 mm).

If a flathead screwdriver with a narrow tip is used, terminal block may be damaged.

Commercially available products (as of February 2012)

Name	Model	Manufacturer
Driver	SZF 0-0,4 × 2,5	Phoenix Contact Co., Ltd.

 Place the flathead screwdriver vertical to the open/close button. In case the blade tip slips, it may cause an inverter damage or injury.

3. Parameter

3.1 Parameter list

Note that some parameter numbers and setting values differ. Refer to the following table to set the parameters.

List of FR-B, B3 (A800 specification) series parameters compatible with the FR-B, B3 (A500 specification) series

The following table shows the parameter settings required when replacing an FR-B, B3 (A500 specification) series inverter by an FR-B, B3 (A800 specification) series inverter. When an FR-B, B3 (A500 specification) series parameter is set to a value other than the initial value, set the corresponding FR-B, B3 (A800 specification) series parameter according to the following table. When an FR-B, B3 (A500 specification) series parameter is set to an initial value, it is usually not necessary to change the corresponding FR-B, B3 (A800 specification) series parameter setting.

The parameter number of the

parameters differs from that of the FR-B, B3 (A500 specification) series.

©: Use the same s ∆: Change the sett

Setting

												×: Adjust a	and set th
	FR-B, B3 (A500 specification)	parameter				FR-B, B3 (A800 spec	ification) co	mpatible para	ameter			
	News	Setting	range	Initial	l value		N	Settin	g range	Initial	value	0	
Pr.	Name	FR-B	FR-B3	FR-B	FR-B3	Pr.	Name	FR-B	FR-B3	FR-B	FR-B3	Setting	
						0	Torque boost	0% t	o 30%	2% / 1.5%	6% / 4% / 3% / 2%		Do no
1	Maximum frequency	0 to 120 Hz / 0 to 60 Hz	0 to 120 Hz	60 Hz	60 Hz 120 Hz		Maximum frequency	0 to	120 Hz	60 Hz	120 Hz	Ø	FR-B:
2	Minimum frequency	0 to 120 Hz / 0 to 60 Hz	0 to 120 Hz	0	0 Hz		Minimum frequency	0 to 120 Hz		0	Hz	Ø	
					:		Base frequency	0 to :	590 Hz	60	Hz		Do
4	Multi-speed setting (high speed)	0 to 120 Hz / 0 to 60 Hz	0 to 400 Hz	60	60 Hz		Multi-speed setting (high speed)	0 to :	590 Hz	60	Hz	Ø	
5	Multi-speed setting (middle speed)	0 to 120 Hz / 0 to 60 Hz	0 to 400 Hz	30	30 Hz		Multi-speed setting (middle speed)	0 to 590 Hz		30 Hz		Ø	
6	Multi-speed setting (low speed)	0 to 120 Hz / 0 to 60 Hz	0 to 400 Hz	10	10 Hz		Multi-speed setting (low speed)	0 to 590 Hz		10 Hz		Ø	
7	Acceleration time	0 to 3600 s	/ 0 to 360 s	5 s /	5 s / 15 s		Acceleration time	0 to 3600 s		5 s /	′ 15 s	Ø	Chang value.
8	Deceleration time	0 to 3600 s	/ 0 to 360 s	5 s / 15 s		8	Deceleration time	0 to	3600 s	5 s /	' 15 s	Ø	Chang value
9	Electronic thermal O/L relay	0 to 5	500 A	Rated cur	l output rrent	9	Electronic thermal O/L relay	0 to	500 A	Rated out	put current	Ø	Set th
10	DC injection brake operation frequency	_	0 to 120 Hz, 9999	—	3 Hz	10	DC injection brake operation frequency	0 to 120) Hz, 9999	3 Hz	3 Hz		FR-B:
11	DC injection brake operation time	0, 0.5 s	0 to 10 s, 8888	0.4	5 s	11	DC injection brake operation time	0 to 10) s, 8888	0.5 s	0.5 s	Ø	FR-B:
12	DC injection brake voltage	_	0% to 30%		4% / 2%	12	DC injection brake operation voltage	0% t	o 30%	4% / 2%	4% / 2%		FR-B:
13	Starting frequency	0 to 6	60 Hz	0.5	5 Hz	13	Starting frequency	0 to	60 Hz	0.5	5 Hz	Ø	
						14	Load pattern selection	0 to 5,	12 to 15		0		Do
15	Jog frequency	0 to 120 Hz / 0 to 60 Hz	0 to 400 Hz	5	Hz	15	Jog frequency	0 to :	590 Hz	5	Hz	Ø	
16	Jog acceleration/deceleration time	0 to 3600 s	/ 0 to 360 s	0.	5 s	16	Jog acceleration/deceleration time	0 to	3600 s	0.	5 s	Ø	Chang value
17	MRS input selection	0,	2		0	17	MRS input selection	0,	2, 4		0	O	

e setting of the A500 specification model.
etting of the A500 specification model as needed.
the A800 specification model parameters independently.
Description about parameter setting
Remarks
ot change the setting.
3: Set a value from 0 to 60 (Hz) in 30K or higher
o not change the setting.
nging Pr.21 after setting this parameter will change the set e.
nging Pr.21 after setting this parameter will change the set
he rated motor current.
3: Do not change the setting.
3: Select "0.5 s" or "0 s".
3: Do not change the setting.
o not change the setting.
nging Pr.21 after setting this parameter will change the set e.

		FR-B, B3	(A500 specification)	parameter				FR-B, B3 (A800 spec	cification) compatible para	ameter			
	Dr	Namo	Setting	range	Initia	value	Dr	Nome	Setting range	Initial	value	Cotting	
	PI.	Name	FR-B	FR-B3	FR-B	FR-B3	PI.	Name	FR-B FR-B3	FR-B	FR-B3	Setting	
							18	High speed maximum frequency	0 to 590 Hz	60 Hz (30K	120 Hz		Do n
										or higher)			FR-E
							19	Base frequency voltage	0 to 1000 V, 8888,	220/440 V	9999		Do n
				1					9999				
	20	Acceleration/deceleration	1 to 120 Hz /	1 to 400 Hz	60	Hz	20	Acceleration/deceleration	1 to 590 Hz	60	60 Hz		
	0.1	reference frequency	1 to 60 Hz			•	01	reference frequency	0.4		•		
	21	Acceleration/deceleration	0,	1		0	21	Acceleration/deceleration time	0, 1		0	O	
ŀ	22	Stall provention operation	0% to 200	<u> </u>	15	:00/	22	Stell provention operation level	0% to 400%	15	0%		W/bo
	22		0% 10 200	1%, 9999	10	0%	22	Stall prevention operation level	0% 10 400%	10	0%	U	Dr 80
	23	Stall prevention operation	0% to 200	0% 9999	90	999	23	Stall prevention operation level	0% to 200% 9999	90	999	0	11.00
	25	level compensation factor at	0 /8 10 200	770, 9999		555	23	compensation factor at double	0 /0 10 200 /0, 9999	55		۲	
		double speed						speed					
	24	Multi-speed setting (speed 4)	0 to 120 Hz /	0 to 400 Hz.	99	999	24	Multi-speed setting (speed 4)	0 to 590 Hz. 9999	99	99	Ø	
	- ·		0 to 60 Hz, 9999	9999			_ ·					Ũ	
	25	Multi-speed setting (speed 5)	0 to 120 Hz /	0 to 400 Hz,	99	999	25	Multi-speed setting (speed 5)	0 to 590 Hz, 9999	99	999	O	
			0 to 60 Hz, 9999	9999								_	
ľ	26	Multi-speed setting (speed 6)	0 to 120 Hz /	0 to 400 Hz,	99	9999 26		Multi-speed setting (speed 6)	0 to 590 Hz, 9999	9999		Ø	
			0 to 60 Hz, 9999	9999									
22	27	Multi-speed setting (speed 7)	0 to 120 Hz /	0 to 400 Hz,	99	999	27	Multi-speed setting (speed 7)	0 to 590 Hz, 9999	99	999	Ø	
9/4			0 to 60 Hz, 9999	9999									
Ň	28	Multi-speed input	0,	1		0	28	Multi-speed input compensation	0, 1		0	Ø	
		compensation						selection					
	29	Acceleration/deceleration	0, 1,	2, 3	0		29	Acceleration/deceleration pattern	0 to 6		0	Ø	
		pattern selection		1		1		selection					
	30	Regenerative function	—	0, 1, 2	—	0	30	Regenerative function selection	0 to 2, 10, 11, 20, 21,		0	Δ	The
		selection							100 to 102, 110, 111,				FR-E
									120, 121				FR-E
													mod
													powe
	24	Frequency jump 14	0 to 120 Hz /		00		21		0 to 500 Hz 0000	00	00		com
	31	Frequency jump TA		0 10 400 HZ,	95	999	31	Frequency jump TA	0 10 590 HZ, 9999	95	199	U	
	32	Frequency jump 1B	0 to 120 Hz /	0 to 400 Hz	90	000	32	Frequency jump 1B	0 to 590 Hz 9999	00	000	0	
	52		0 to 60 Hz 9999	9999		555	52		0 10 390 112, 9999	55		۲	
ŀ	33	Frequency jump 2A	0 to 120 Hz /	0 to 400 Hz	90	999	33	Frequency jump 2A	0 to 590 Hz 9999	90	999	Ø	
	00		0 to 60 Hz, 9999	9999								Ŭ	
ŀ	34	Frequency jump 2B	0 to 120 Hz /	0 to 400 Hz.	99	999	34	Frequency jump 2B	0 to 590 Hz. 9999	99	999	Ø	
	-	- 1 7 3 - 1	0 to 60 Hz, 9999	9999				- 1	,			-	
ш	35	Frequency jump 3A	0 to 120 Hz /	0 to 400 Hz,	99	999	35	Frequency jump 3A	0 to 590 Hz, 9999	99	999	O	
õ			0 to 60 Hz, 9999	9999									
Z	36	Frequency jump 3B	0 to 120 Hz /	0 to 400 Hz,	99	999	36	Frequency jump 3B	0 to 590 Hz, 9999	99	999	Ø	
<u>N</u>			0 to 60 Hz, 9999	9999									
21	37	Speed display	0, 1 to	9998		0	37	Speed display	0, 1 to 9998		0	Ø	Whe
ĭ.													frequ
2													settir

Description	about	parameter	settina

Remarks

ot change the setting. 3: Maximum 60 Hz in 30K or higher

ot change the setting.

n "9999" is set in A500 specification model, set Pr.858 and 68 in A800 specification model.

setting value must be within the setting range.

3: "0, 1, 100, 101" in 55K or lower

33: "0, 1, 100, 101" (Do not set "2" since the A500 specification el has not passed an explosion-proof test when using the high er factor converter (FR-HC) or the power regeneration mon converter (FR-CV).)

n the machine speed display is selected in the parameter uency setting, select the frequency display to change the ng. After the setting, select the machine speed display again.

		FR-B, B3 (A	500 specification) p	arameter			FR-B, B3 (A800 spec	cification) compatible para	meter		
			Setting r	ange	Initial value			Setting range	Initial value	o	
	Pr.	Name	FR-B	FR-B3	FR-B FR-B3	Pr.	Name	FR-B FR-B3	FR-B FR-B3	Setting	
	41	Up-to-frequency sensitivity	0% to 1	00%	10%	41	Up-to-frequency sensitivity	0% to 100%	10%	Ø	
	42	Output frequency detection	0 to 120 Hz / 0 to 60 Hz	0 to 400 Hz	6 Hz	42	Output frequency detection	0 to 590 Hz	6 Hz	Ø	
	43	Output frequency detection for reverse rotation	0 to 120 Hz / 0 to 60 Hz, 9999	0 to 400 Hz, 9999	9999	43	Output frequency detection for reverse rotation	0 to 590 Hz, 9999	9999	Ø	
	44	Second acceleration/deceleration time	0 to 3600 s /	0 to 360 s	5 s	44	Second acceleration/deceleration time	0 to 3600 s	5 s	Ø	Chang value.
	45	Second deceleration time	0 to 3600 s / 0 to	o 360 s, 9999	9999	45	Second deceleration time	0 to 3600 s, 9999	9999	Ø	Chang value.
						46	Second torque boost	0% to 30%, 9999	9999		Do no
-						47	Second V/F (base frequency)	0 to 590 Hz, 9999	9999		Do no
	48	Second stall prevention operation current	0% to 2	00%	150%	48	Second stall prevention operation level	0% to 400%	150%	Ø	
	49	Second stall prevention operation frequency	0 to 120 Hz / 0 to 60 Hz, 9999	0 to 400 Hz, 9999	0 Hz	49	Second stall prevention operation frequency	0 to 590 Hz, 9999	0 Hz	Ø	
	50	Second output frequency detection	0 to 120 Hz / 0 to 60 Hz	0 to 400 Hz	30 Hz	50	Second output frequency detection	0 to 590 Hz	30 Hz	Ø	
30/4	52	DU/PU main display data selection	0 to 20, 22, 23,	0 to 20, 22, 23, 24, 25, 100		52	Operation panel main monitor selection	0, 5 to 14, 17 to 20, 22 to 35, 38, 40 to 45, 50 to 57, 61, 62, 64, 67, 87 to 98, 100	0	Ø	
Ň	53	PU level display data selection	0 to 3, 5 to 1	0 to 3, 5 to 14, 17, 18			_			×	This fu
	54	FM terminal function selection	1 to 3, 5 to 14	, 17, 18, 21	1	54	FM/CA terminal function selection	1 to 3, 5 to 14, 17, 18, 21, 24, 32 to 34, 50, 52, 53, 61, 62, 67, 70, 87 to 90, 92, 93, 95, 97, 98	1	Ø	
	55	Frequency monitoring reference	0 to 120 Hz / 0 to 60 Hz	0 to 400 Hz	60 Hz	55	Frequency monitoring reference	0 to 590 Hz	60 Hz	Ø	
	56	Current monitoring reference	0 to 50	00 A	Rated output current	56	Current monitoring reference	0 to 500 A / 0 to 3600 A	Rated output current	Ø	
	57	Restart coasting time	0, 0.1 to 5	s, 9999	9999	57	Restart coasting time	0, 0.1 to 30 s, 9999	9999	Ø	If the opera specif
	58	Restart cushion time	0 to 6	0 s	1.0 s	58	Restart cushion time	0 to 60 s	1.0 s	Ø	
-	59	Remote setting function selection	0, 1,	2	0	59	Remote function selection	0 to 3, 11 to 13	0	Ø	
						60	Energy saving control selection	0, 4, 9	0		Do no
BCN-C210	60	Intelligent mode selection	_	0 to 8	0	292	Automatic acceleration/deceleration	0, 1, 3, 5 to 8, 11	0	Δ	FR-B: FR-B3 Pr.639 model the on (brake

Description about parameter setting
Remarks
ging Pr.21 after setting this parameter will change the set
ging Pr.21 after setting this parameter will change the set
t change the setting.
t change the setting.
unction was deleted for the A800 specification model.
CS signal is not assigned to any input terminal, the restart
tion is enabled at all times by setting Pr.57 in the A800
ication model.
t change the setting.
Do not change the setting.
3: Lift operation (Pr.292 ="5 or 6") is disabled.
0, Pr.640, and Pr.641 settings for the A800 specification
must be the initial values to perform the same operation as
ie of the A500 specification model when $Pr.292 = "7 \text{ or } 8"$
e sequence mode). "2" is not available for the A800

cification model. Set Pr.62 and Pr.63.

	FR-B, B3	(A500 specification	ı) parameter				FR-B, B3 (A800 spe	cification) comp	oatible para	meter			
Dr	Namo	Setting	g range	Initia	l value	Dr	Nama	Setting r	range	Initia	l value	Sotting	
PI.	Name	FR-B	FR-B3	FR-B	FR-B3	PI.	Name	FR-B	FR-B3	FR-B	FR-B3	Setting	
61	Reference I for intelligent	—	0 to 500 A,	—	9999	61	Reference current	0 to 500 A	0 to 500 A, 9999		999	Ø	FR-B3
	mode		9999										
62	Ref. I for intelligent mode	—	0% to 200%,	—	9999	62	Reference value at acceleration	0% to 400%, 9999		99	999	Ø	
	accel.		9999										
63	Ref. I for intelligent mode	—	0% to 200%,	_	9999	63	Reference value at deceleration	0% to 400%, 9999		99	999	Ø	
65	decel.	0.4	9999		0	65	Detry coloction	0.40	<u> </u>		0		
66	Stell provention operation	0 to 120 Hz /		60		66	Stall provention exerction	0 to 50	о П-	60		0	
00		0 to 60 Hz	0 10 400 HZ	00		00	reduction starting frequency	0 10 59	0 112	00		0	
	frequency	01000112	0 10 00 112				reduction starting requency						
67	Number of retries at alarm	0 to 10, 1	0 to 10, 101 to 110 0 6		67	Number of retries at fault	0 to 10, 101 to 110			0	Ø		
	occurrence				occurrence				-	Ũ			
68	Retry waiting time	0 to	0 to 10 s		1 s	68	Retry waiting time	0 to 60)0 s	1	S	Ø	
69	Retry count display erasure	(0		0	69	Retry count display erase	0			0	Ø	
70	Special regenerative brake		0% to 15% /	_	0%	70	Special regenerative brake duty	0% to 1	00%	C)%	Δ	Do not
	duty		0% to 30%										one of
			0%										
71	Applied motor	0, 1	0 to 8, 13 to		0	71	Applied motor	0 to 6, 13 to	o 16, 20,	0	13	Δ	The se
			18, 20, 23, 24					23, 24, 30, 3	3, 34, 40,				FR-B:
								43, 44, 50, 5	3, 54, 70,				FR-B3
								73, 74, 330,	333, 334,				
								8090, 8093	3, 8094,				
						70		9090, 909	3, 9094	4			The ee
						12	P www irequency selection	0 10	15	I	2: FR-B3	U	
											FR-B3N		value e
													FR-B3
73	0-5V/0-10V selection	0 to 5,	10 to 15		1	73	Analog input selection	0 to 7, 10) to 17		Ø		
74	Filter time constant	0 t	to 8		1	74	Input filter time constant	0 to	8		1	Ô	
75	Reset selection/disconnected	0 to 3,	14 to 17		14	75	Reset selection/disconnected PU	0 to 3, 14	1 to 17		14	Ø	
	PU detection/PU stop						detection/PU stop selection						
	selection												
76	Alarm code output selection	0, 1,	, 2, 3		0	76	Fault code output selection	0, 1,	2		0	Δ	"3" (ou
													A800 s
77	Parameter write disable selection	0,	1, 2		0	77	Parameter write selection	0, 1,	2		0	O	
78	Reverse rotation prevention	0	1 2		0	78	Reverse rotation prevention	0.1	2		0	0	
10	selection	0,	1, 2		0	10	selection	0, 1,	2		0	<u> </u>	
79	Operation mode selection	0 t	to 8		0	79	Operation mode selection	0 to 4, 6	6 to 7		0	Δ	When
													A800 s
80	Motor capacity		0.4 to 55 kW,	_	9999	80	Motor capacity	0.4 to 55 k	W, 9999	9999	Inverter		Do not
L			9999								capacity		
81	Number of motor poles		2, 4, 6, 12, 14,		9999	81	Number of motor poles	2, 4, 6, 8,	10, 12,	9999	4		Do not
			16, 9999					999	9				
82	Motor exciting current	—	0 to , 9999	-	9999	82	Motor excitation current	0 to 500 A	A, 9999	9999	Tuning		Do not
											data		

Description about parameter setting
Remarks
33: Set Pr.292.
not change the setting to perform the same operation as the
of the FR-B (A500 specification).
setting value must be within the setting range
3: "0. 1"
33: Do not change the setting.
potting value must be within the potting range
3: "1 to 15" in 55K or lower. The setting is fixed at the initial
e even when "2 to 15" is set.
B3: Do not change the setting.
output during programmed operation) cannot be set for the
0 specification model.
en "8" is set for the A500 specification model, set "0" for the
0 specification model.
not change the setting.
not change the setting.
~ ~
not change the setting.

	FR-B, B3 (A	500 specification	n) parameter			FR-B, B3 (A800 specification) compatible parameter											
		Settin	ng range	Ini	tial value	_		Sett	ing range	Init	ial value						
Pr.	Name	FR-B	FR-B3	FR-B	FR-B3	Pr.	Name	FR-B	FR-B3	FR-B	FR-B3	Setting					
83	Rated motor voltage	_	0 to 1000 V	_	200/400 V	83	Rated motor voltage	0 to	5 1000 V	20	0/400 V	O					
84	Rated motor frequency	-	50 to 120 Hz	—	60 Hz	84	Rated motor frequency	10 to 4	10 to 400 Hz, 9999		10 to 400 Hz, 9999		10 to 400 Hz, 9999		9999	Ø	FR-E dete
						85	Excitation current break point	0 to 40	00 Hz, 9999	9999	Tuning		Do n				
						86	Excitation current low-speed	0% to 300%, 9999		9999	data		1				
							scaling factor										
89	Speed control gain	—	0% to 200.0%	—	100%	89	Speed control gain	0% to	200%, 9999	9999							
90	Motor constant (R1)	—	0 to , 9999	—	— 9999		Motor constant (R1)	0 to 5	50 Ω, 9999	9999			Do n				
91	Motor constant (R2)	—	0 to , 9999	—	9999	91	Motor constant (R2)	0 to 5	50 Ω, 9999	9999							
92	Motor constant (L1)	_	0 to , 9999	_	9999	92	Motor constant (L1)	0 to 50 Ω	(0 to 1000 mH), 9999	9999							
93	Motor constant (L2)	—	0 to , 9999	—	9999	93	Motor constant (L2)	0 to 50 Ω	(0 to 1000 mH),	9999							
									9999								
94	Motor constant (X)	—	0 to , 9999	—	9999	94	Motor constant (X)	0% to	100%, 9999	9999							
						95	Online auto tuning selection		0 to 2		0		Do n				
96	Auto tuning setting/status		0, 1, 101		0	96	Auto tuning setting/status	0, 1	, 11, 101		0	Ø	Whe rotat contr FR-E FR-E				
						100	Adjustable 5 points V/F	0 to 590	Hz, 9999, 0 to	Depe	ending on		Do n				
						to		1	000 V	Са	apacity		The				
						109											
110	Third acceleration/deceleration time	0 to 3600 s /	0 to 360 s, 9999		9999	110	Third acceleration/deceleration time	0 to 30	600 s, 9999		9999	Ø	Chai value				
111	Third deceleration time	0 to 3600 s /	0 to 360 s, 9999		9999	111	Third deceleration time	0 to 30	600 s, 9999		9999	Ø	Chai value				
						112	Third torque boost	0% to	30%, 9999		9999		Do n				
						113	Third V/F (base frequency)	0 to 590 Hz, 9999		9999			Do n				
114	Third stall prevention operation current	0% te	o 200%		150%	114	Third stall prevention operation level	0%	to 400%		150%	Ø					
115	Third stall prevention operation frequency	0 to 120 Hz / 0 to 60 Hz	0 to 400 Hz		0	115	Third stall prevention operation frequency	0 to	0 to 590 Hz		0	Ø					
116	Third output frequency detection	0 to 120 Hz / 0 to 60 Hz, 9999	0 to 400 Hz, 9999		9999	116	Third output frequency detection	0 to	590 Hz		60 Hz	Δ	The spec				
117	Station number	0 1	to 31		0	117	PU communication station number	() to 31		0	Ø					
118	Communication speed	48, 9	96, 192		192	118	PU communication speed	48, 96	6, 192, 384		192	Ø					
119	Stop bit length	0, 1,	, 10, 11		1	119	PU communication stop bit length / data length	0,	1, 10, 11		1	Ø					
120	Parity check presence/absence	0,	1, 2		2	120	PU communication parity check	(), 1, 2		2	Ø					
121	Number of communication retries	0 to 1	10, 9999		1	121	PU communication retry count	0 to	10, 9999		1	Ø					
122	Communication check time interval	0, 0.1 to 9	99.8 s, 9999		0	122	PU communication check time interval	0, 0.1 to	999.8 s, 9999		9999	Ø					

Description about parameter setting

Remarks

33: When "9999" is set, the rated motor frequency is rmined by Pr.3 setting (initial setting: 60 Hz). ot change the setting

ot change the setting.

ot change the setting.

n using the FR-B3, perform offline auto tuning with motor ion and drive the motor under Advanced magnetic flux vector rol.

3: Do not change the setting.

33: Set "101" to perform tuning.

ot change the setting.

adjustable 5 points V/F is enabled regardless of Pr.71 setting.

nging Pr.21 after setting this parameter will change the set

nging Pr.21 after setting this parameter will change the set

ot change the setting. ot change the setting.

initial value has been changed to 60 Hz for the A800 ification.

		FR-B, B3 (A5	00 specification) p	arameter				FR-B, B3 (A800 spec	ification) co	mpatible para	meter									
	_		Setting	range	Initial	value			Settin	g range	Initia	I value	o. #:							
	Pr.	Name	FR-B	FR-B3	FR-B	FR-B3	Pr.	Name	FR-B	FR-B3	FR-B	FR-B3	Setting							
	123	Waiting time setting	0 to 150 r	ns, 9999	99	999	123	PU communication waiting time setting	0 to 150	ms, 9999	9	999	Ø							
	124	CR·LF presence/absence selection	0, 1	, 2		1		PU communication CR/LF selection	0,	1, 2		1	Ø							
	128	PID action selection	10, 11,	10, 11, 20, 21		0	128	PID action selection	0, 10, 11, to 43, 50, 70, 71, 80 100, 101, 1010, 10 2001, 20	20, 21, 40 51, 60, 61, , 81, 90, 91, 1000, 1001, 011, 2000, 010, 2011		0	Δ	When Pr.189 set in specif mode termir specif						
	129	PID proportional band	0.1% to 100	00%, 9999	10	0%	129	PID proportional band	0.1% to 10	000%, 9999	10	0%	Ø							
	130	PID integral time	0.1 to 360	0 s, 9999	1	S	130	PID integral time	0.1 to 36	00 s, 9999		1 s	Ø							
	131	Upper limit	0% to 100	0%, 9999	99	999	131	PID upper limit	0% to 10	0%, 9999	9	999	Ø							
	132	Lower limit	0% to 100)%, 9999	99	999	132	PID lower limit	0% to 10	0%, 9999	9	999	\odot							
	133	PID action set point for PU operation	0% to	6 to 100%		%	133	PID action set point	0% to 10	0%, 9999	9999		Δ							
	134	PID differential time	0.01 to 10.0	00 s, 9999	99	999	134	PID differential time	0.01 to 10	.00 s, 9999	9	999	Ø							
33							135	Electronic bypass sequence selection	C), 1		0		Do no						
8/42	140	Backlash acceleration stopping frequency	0 to 120 Hz / 0 to 60 Hz	0 to 400 Hz	1.00	1.00 Hz 1		Backlash acceleration stopping frequency	0 to 5	590 Hz	1.0	10 Hz	Ø							
	141	Backlash acceleration stopping time	0 to 3	60 s	0.	5 s	141	Backlash acceleration stopping time	0 to 360 s		0	.5 s	Ø							
	142	Backlash deceleration stopping frequency	0 to 120 Hz / 0 to 60 Hz	0 to 400 Hz	1.00	0 Hz	142	Backlash deceleration stopping frequency	0 to 590 Hz		1.0)0 Hz	Ø							
	143	Backlash deceleration stopping time	0 to 3	60 s	0.	5 s	143	Backlash deceleration stopping time	0 to	360 s	0	.5 s	Ø							
	144	Speed setting switchover	0, 2, 4, 6, 8, 10, 108,	102, 104, 106, 110		4	144	Speed setting switchover	0, 2, 4, 6 102, 104 110	, 8, 10, 12, , 106, 108, , 112		4	Ø							
	148	Stall prevention level at 0V input	0% to 2	200%	15	0%	148	Stall prevention level at 0 V input	0% to	o 400%	1	50%	O							
	149	Stall prevention level at 10V input	0% to :	200%	20	0%	149	Stall prevention level at 10 V input	0% to	o 400%	20)0%	Ø							
	150	Output current detection level	0% to 2	200%	15	0%	150	Output current detection level	0% to	o 400%	1	50%	O							
	151	Output current detection period	0 to 7	10 s		0	151	Output current detection signal delay time	0 to	o 10 s		0	Ø							
	152	Zero current detection level	0% to 2	00.0%	5.0	0%	152	Zero current detection level	0% to	o 400%	5	.0%	Ø							
	153	Zero current detection period	0 to	1 s	0.	5 s	153	Zero current detection time	0 tc	o 10 s	0	.5 s	Ø							
BCI	154	Voltage reduction selection during stall prevention operation	0,	1		1	154	Voltage reduction selection during stall prevention operation	0, 1,	10, 11		1	Ø							
4-C2	155	RT signal activated condition	0, 1	10		0	155	RT signal function validity condition selection	0,	, 10		0	Ø							
2100:	156	Stall prevention operation selection	0 to 31, 1	00, 101	0		0		0		0		156	Stall prevention operation selection	0 to 31,	100, 101		0	Ø	
2	157	OL signal waiting time	0 to 25 s	s, 9999		0	157	OL signal output timer	0 to 25	s, 9999		0	Ø							
			ſ		1		4	· · ·			i			1						

Description about parameter setting

Remarks

"14" (X14 signal) is not set in any parameter from Pr.178 to 9, or when PID control is not used even if "14" (X14 signal) is any parameter from Pr.178 to Pr.189 in the A500 fication model, set "0" in Pr.128 in the A800 specification I. Even if the X14 signal is not assigned to any input nal, the PID control is enabled by setting Pr.128 in the A800 fication model.

ot change the setting.

	FR-B, B3 (A50	00 specification) p	parameter				FR-B, B3 (A800 spec	ification) com	patible paramet	er			
	News	Setting	range	Initia	al value		N	Settin	g range	Initial	value	0	
Pr.	Name	FR-B	FR-B3	FR-B	FR-B3	Pr.	Name	FR-B	FR-B3	FR-B	FR-B3	Setting	
158	AM terminal function selection	1 to 3, 5 to 1	4, 17, 18, 21		1	158	AM terminal function selection	1 to 3, 5 to	14, 17, 18, 21,		1	Ø	
								24, 32 to 34	, 50, 52 to 54,				
								61, 62, 67,	70, 87 to 90,				
								91	to 98				
160	User group read selection	0, 1, 1	10, 11		0	160	User group read selection	0, 1	, 9999		0	Δ	"10, mode
162	Automatic restart after	0,	1		0	162	Automatic restart after	0 to 3,	10 to 13		0	Ø	
	instantaneous power failure						instantaneous power failure						
	selection						selection						
163	First cushion time for restart	0 to	20 s		0 s	163	First cushion time for restart	0 to	o 20 s	C	s	Ø	
164	First cushion voltage for restart	0% to	100%		0%	164	First cushion voltage for restart	0% to	o 100%	0	%	Ø	
165	Restart stall prevention operation	0% to	200%	1	50%	165	Stall prevention operation level for	0% to	o 400%	15	0%	O	
	level						restart						
170	Watt-hour meter clear	0)		0	170	Watt-hour meter clear	0, 10), 9999	99	999	O	
171	Actual operation hour meter	C)		0	171	Operation hour meter clear	0,	9999		0	Ø	
	clear												
173	User group 1 registration	0 to	999		0	173	User group registration	0 to 19	99, 9999	99	999	O	
174	User group 1 deletion	0 to 999	9, 9999		0	174	User group clear	0 to 19	99, 9999	99	999	O	
175	User group 2 registration	0 to	999		0		_		—	-		×	The
176	User group 2 deletion	0 to 999	9, 9999		0	—	_		_	-	_	×	
180	RL terminal function selection	0 to 99	, 9999		0	180	RL terminal function selection	0 to 20, 22	to 28, 37, 42		0	Ø	FR-B
181	RM terminal function selection	0 to 99	, 9999		1	181	RM terminal function selection	to 47, 50,	51, 62, 64 to		1	O	
182	RH terminal function selection	0 to 99	, 9999		2	182	RH terminal function selection	74, 76 to 8	0, 87, 92, 93,		2	Ø	
183	RT terminal function selection	0 to 99	, 9999		3	183	RT terminal function selection	9	999		3	Ø	
184	AU terminal function selection	0 to 99	, 9999		4	184	AU terminal function selection				4	Ø	
185	JOG terminal function selection	0 to 99	, 9999		5	185	JOG terminal function selection				5	Ø	
186	CS terminal function selection	0 to 99	, 9999		6	186	CS terminal function selection				6	Ø	
190	RUN terminal function selection	0 to 199	9, 9999		0	190	RUN terminal function selection	0 to 8, 10 to	o 20, 22, 25 to		0	Ø	
191	SU terminal function selection	0 to 199	9, 9999		1	191	SU terminal function selection	28, 30 to 36	, 38 to 54, 56,		1	O	
192	IPF terminal function selection	0 to 199	9, 9999		2	192	IPF terminal function selection	57, 60, 61, 6	63, 64, 68, 70,		2	O	
193	OL terminal function selection	0 to 199	9, 9999		3	193	OL terminal function selection	79, 84, 85,	90 to 99, 100		3	Ø	
194	FU terminal function selection	0 to 199	9, 9999		4	194	FU terminal function selection	to 108, 110) to 116, 120,		4	O	
195	A, B, C terminal function	0 to 199	9, 9999		99	195	ABC1 terminal function selection	122, 125 to	o 128, 130 to	ç	99	O	
	selection							136, 138	to 154, 156,				
								157, 160, 1	61, 163, 164,				
								168, 170, 1	79, 184, 185,				
								190 to 199	, 200 to 208,				
								300 to 3	308, 9999				

Description about parameter setting

Remarks

11" (user group 2) are not available for the A800 specification el.

user group 2 is not available for the A800 specification model.

33: Do not assign the X18 signal to any terminals.

	FR-B, B3 (A500 specification) parameter						FR-B, B3 (A800 specification) compatible parameter						
	News	Setting	range	Initial	value	6		Setting	g range	Initia	l value	0.11	
Pr.	Name	FR-B	FR-B3	FR-B	FR-B3	Pr.	Name	FR-B	FR-B3	FR-B	FR-B3	Setting	
199	User's initial value setting	0 to 999	9, 9999	C)	—	_		_	_	_	×	This fu
200	Programmed operation	0, 2: Minut	e, second	C)	_	_		_	_		×	
	minute/second selection	1, 3: Hou	r, minute										
201	Program set 1,	0 to 2: Rotation	0 to 2: Rotation	C)	-	—	_	_		_	×	
to	1 to 10	direction	direction										
210		0 to 120 Hz /	0 to 400 Hz,	99	99								
		0 to 60 Hz, 9999:	9999:										
		Frequency	Frequency										
		0 to 99.59: Time	0 to 99.59: Time	C)								
211	Program set 2,	0 to 2: Rotation	0 to 2: Rotation	C)	_	—	_	—	—	_	×	
to	11 to 20	direction	direction										
220		0 to 120 Hz /	0 to 400 Hz,	99	99								
		0 to 60 Hz, 9999:	9999:										
		Frequency	Frequency										
		0 to 99.59: Time	0 to 99.59: Time	C)								
221	Program set 3,	0 to 2: Rotation	0 to 2: Rotation	C)	_	—	_				×	
to	21 to 30	direction	direction										
230		0 to 120 Hz /	0 to 400 Hz,	99	99								
		0 to 60 Hz, 9999:	9999:										
		Frequency	Frequency										
		0 to 99.59: Time	0 to 99.59: Time	C)								
231	Timer setting	0 to 9	9.59	C)		—	_	_	_	—	×	This fu
232	Multi-speed setting (speed 8)	0 to 120 Hz /	0 to 400 Hz,	99	99	232	Multi-speed setting (speed 8)	0 to 590	Hz, 9999	9	999	Ø	
233	Multi-speed setting (speed 9)	0 to 60 Hz	9999	99	99	233	Multi-speed setting (speed 9)			9	999	Ø	
234	Multi-speed setting (speed 10)			99	99	234	Multi-speed setting (speed 10)			9	999	O	
235	Multi-speed setting (speed 11)			99	99	235	Multi-speed setting (speed 11)			9	999	O	
236	Multi-speed setting (speed 12)			99	99	236	Multi-speed setting (speed 12)			9	999	Ø	
237	Multi-speed setting (speed 13)			99	99	237	Multi-speed setting (speed 13)			9	999	Ø	
238	Multi-speed setting (speed 14)			99	99	238	Multi-speed setting (speed 14)			9	999	Ø	
239	Multi-speed setting (speed 15)			99	99	239	Multi-speed setting (speed 15)			9	999	Ø	
240	Soft-PWM setting	—	0, 1	—	1	240	Soft-PWM operation selection	0	, 1	0	1		Do not
244	Cooling fan operation selection	0,	1	C)	244	Cooling fan operation selection	0, 1, 10	1 to 105		1	Δ	The ini
													specific
						245	Rated slip	0% to 5	0%, 9999	9	999		Do not
250	Stop selection	0 to 100	s, 9999	99	99	250	Stop selection	0 to 100	s, 1000 to	9	999	Ø	
								1100 s, 8	888, 9999				
251	Output phase failure protection	0,	1	1	l	251	Output phase loss protection selection	0	, 1		1	Ø	
	selection												
252	Override bias	0% to	200%	50	%	252	Override bias	0% to	200%	5	0%	Ø	
253	Override gain	0% to	200%	150	0%	253	Override gain	0% to	200%	15	50%	O	
						260	PWM frequency automatic switchover	0	, 1		1		Do not
261	Power failure stop selection	0,	1	C)	261	Power failure stop selection	0, 1, 2, 11	, 12, 21, 22		0	Ø	
262	Subtracted frequency at	0 to 2	0 Hz	31	Ηz	262	Subtracted frequency at deceleration	0 to	20 Hz	3	Hz	Ø	
	deceleration start		1				start						
263	Subtraction starting frequency	0 to 120 Hz /	0 to 120 Hz,	60	Hz	263	Subtraction starting frequency	0 to 590	Hz, 9999	60) Hz	Ø	
		0 to 60 Hz, 9999	9999										

Description about parameter setting
Remarks
function was deleted for the A800 specification model.
function was deleted for the A800 specification model.
ot change the setting.
initial value has been changed to "1" for the A800
ot change the setting.
ot change the setting.

	FR-B, B3 (A500 specification) parameter					FR-B, B3 (A800 specification) compatible parameter							
	Num	Setting	g range	Initia	l value			Setting	range	Initial	value	0	
Pr.	Name	FR-B	FR-B3	FR-B	FR-B3	Pr.	Name	FR-B	FR-B3	FR-B	FR-B3	Setting	
264	Power-failure deceleration	0 to 3600 s	/ 0 to 360 s	5	ō s	264	Power-failure deceleration time 1	0 to 36	00 s	5	S	Ø	Chang
	time 1												value.
265	Power-failure deceleration	0 to 3600 s / 0	to 360 s, 9999	99	999	265	Power-failure deceleration time 2	0 to 3600	s, 9999	99	99	Ø	Chang
	time 2		-										value.
266	Power failure deceleration	0 to 120 Hz /	0 to 400 Hz,	60) Hz	266	Power failure deceleration time	0 to 590 H	z, 9999	60	Hz	Ø	
	time switchover frequency	0 to 60 Hz	9999				switchover frequency						
270	Stop-on contact/load torque	0, 2	0, 1, 2, 3		0	270	Stop-on contact/load torque	0, 1, 2, 3,	11, 13		0	Ø	FR-B:
	nign-speed frequency control						nign-speed frequency control						The sto
271	High apood potting maximum	0% to	200%	5	00/	271	High apood softing maximum	0% to 4	0.00/	5(0/		
271		0% 10	200%	5	0 70	2/1	current	0% 104	00%	50	J 70	•	
272	Mid-speed setting minimum	0% to	200%	10	0%	272	Middle-speed setting minimum	0% to 4	00%	10	0%	0	
	current		20070				current				0,10	Ũ	
273	Current averaging range	0 to 120 Hz /	0 to 400 Hz,	99	999	273	Current averaging range	0 to 590 H	lz, 9999	99	99	0	
		0 to 60 Hz	9999										
274	Current averaging filter	1 to	4000		16	274	Current averaging filter time	1 to 4	000	1	6	Ø	
	constant						constant						
275	Stop-on contact exciting	—	0% to 1000%,	—	9999	275	Stop-on contact excitation current	50% to 300	0%, 9999	99	99	Ø	Disable
	current low-speed multiplying		9999				low-speed scaling factor						
	factor												_
						276	PWM carrier frequency at stop-on	0 to 9,	9999	99	99		Do not
							contact						
278	Brake opening frequency	—	0 to 30 Hz	—	3 Hz	278	Brake opening frequency	0 to 30) Hz	3	Hz	0	FR-B3
279	Brake opening current		0% to 200%	—	130%	279	Brake opening current	0% to 4	00%	13	0%	©	Set Pr.
280	Brake opening current	_	0 to 2 s	_	0.3 S	280	Brake opening current detection	0 to 2	2 S	0.	3 S	O	
281	Brake operation time at start		0 to 5 s		036	281	Brake operation time at start	0 to 4	5.0	0	3 6	6	_
282	Brake operation frequency		0 to 30 Hz		6 Hz	282	Brake operation frequency	0 to 3) H ₇	0.	H7	0	_
283	Brake operation time at stop		0 to 5 s		0.3 s	283	Brake operation time at stop	0 to 9	5.5	0	3 s	© 0	_
284	Deceleration detection		0, 1	_	0	284	Deceleration detection function	0, 1	1	0.	0	0	-
	function selection		, .				selection	Ο,			•	Ŭ	
285	Overspeed detection		0 to 30 Hz,	<u> _ </u>	9999	285	Overspeed detection frequency	0 to 30 H	z, 9999	99	99	0	1
	frequency		9999										
286	Droop gain	_	0% to 100%	_	0%	286	Droop gain	0% to 1	00%	0	%	Ø	Disable
287	Droop filter constant	—	0.00 to 1.00 s	—	0.3 s	287	Droop filter time constant	0.00 to 2	1.00 s	0.	3 s	0	
342	E2PROM write yes/no	—	0, 1	—	0	342	Communication EEPROM write	0, 1	1		0	Ø	
							selection						
						450	Second applied motor	0, 1, 3 to 6, 13	to 16, 20, 23,	99	99		Do not
								24, 30, 33, 34, 4	0, 43, 44, 50,				
								53, 54, 70, 73,	74, 330, 333,				
						1		334, 8090, 8093	s, 8094, 9090,				
						454		9093, 909	4, 9999		000		
						451	Second motor control method	10 to 14, 20,	110 το 114, α	95	199		Do not
503	Canacitor life timer					503	Maintenance timer 1	999 0 (1 to (9 9 9 9 9 9		n	~	
505		—	_			505		0 (110 \$			0		

Description about parameter setting						
Remarks						
nging Pr.21 after setting this parameter will change the set e.						
nging Pr.21 after setting this parameter will change the set e.						
3: stop-on-contact function is disabled.						
bled in the FR-B.						
not change the setting.						
33: Pr.292.						
bled in the FR-B.						
not change the setting.						
not change the setting.						

		FR-B, B3 (A500 specification) parameter				FR-B, B3 (A800 specification) compatible parameter						Description a		
	D -1	News	Setting	g range	Initial	l value	Du	Nerre	Setti	ng range	Initial	/alue	O atting a	
	Pr.	Name	FR-B	FR-B3	FR-B	FR-B3	Pr.	Name	FR-B	FR-B3	FR-B FR-B3		Setting	
	504	Capacitor life alarm output	—	0 to 9998,	—	876	504	Maintenance timer 1 warning	0 to 9	998, 9999	999	9	Δ	
		setting time		(9999)				output set time						
	611	Restart acceleration time	_	0 to 3600 s,	_	5.0 s	611	Acceleration time at a restart	0 to 36	00 s, 9999	999	99	Δ	
				9999			617	Poverse retation excitation current	0% to 3	0.0% 0.000	000	0		Do not change the soft
							017	low-speed scaling factor	0 /0 10 3	00 %, 9999	995	5		Do not change the set
							660	Increased magnetic excitation		0. 1	0			Do not change the set
								deceleration operation selection		-, -				
							673	SF-PR slip amount adjustment	2, 4,	6, 9999	999	9		Do not change the set
								operation selection						
							800	Control method selection	0 to 6, 9 t	o 14, 20, 100	20)		Do not change the set
									to 106,	109 to 114				
							859	Torque current/Rated PM motor	0 to 50	00 A, 9999	9999	Tuning		Do not change the set
												data		
							864	Torque detection	0%	io 400%	150	%		Disabled in the FR-B.
	000	EM terminal calibration					866	Torque monitoring reference	0%1	0 400%	150	%	~	Disabled in the FR-B.
	900	Fix terminal calibration	-	_	-	_	(900)	FM/CA terminal calibration		_	_	-	×	The calibration method
	901	AM terminal calibration	-		-	_	C1	AM terminal calibration		_			×	The calibration method
37							(901)							
/4	902	Frequency setting voltage	0 to 10 V	0 to 60 Hz	0 V	0 Hz	C2	Terminal 2 frequency setting bias	0 to	590 Hz	0 H	lz	×	The calibration method
N		bias					(902)	frequency						
							C3	Terminal 2 frequency setting bias	0%	o 300%	0%	0		
							(902)							
	903	Frequency setting voltage	0 to 10 V	0 to 10 V	5 V	60 Hz	125	Terminal 2 frequency setting gain	0 to	590 Hz	60 I	Ηz	×	The calibration method
		gain		4.1.400.11			(903)	Trequency	00/		400	0/	-	
			1 to 120 Hz /	1 to 400 Hz			(003)	Terminal 2 frequency setting gain	0%	0 300%	100	%		
	904	Frequency setting current	0 to 20 mA	0 to 60 Hz	4 mA	0 Hz	(303)	Terminal 4 frequency setting bias	0 to	590 Hz	0 F	17	×	The calibration method
	001	bias	0 10 20 11/1	01000112	1110 (0112	(904)	frequency	0.0	000112	01			
							C6	Terminal 4 frequency setting bias	0%	o 300%	200	%	-	
							(904)							
	905	Frequency setting current	0 to 20 mA	0 to 20 mA	20 mA	60 Hz	126	Terminal 4 frequency setting gain	0 to	590 Hz	60 I	Ηz	×	The calibration method
		gain					(905)	frequency						
			1 to 120 Hz /	1 to 400 Hz			C7	Terminal 4 frequency setting gain	0%	o 300%	100	%		
			1 to 60 Hz				(905)							
	990	Buzzer control	0	, 1		1	990	PU buzzer control		0, 1	1		Ø	
							998	PM parameter initialization	0, 3003,	3103, 8009,	0			Do not change the sett
ш							000	Automatic parameter setting	8109, 8	1 12 13 20	000	0		Do not change the set
õ							999	Automatic parameter setting	1, 2, 10, 1	1, 12, 13, 20, 9999	995	19		Do not change the sett
2-0										,				
Ň	3. 2. C ר	Compatibility of the Termi	nal Response \$ -B_B3 (A800 sp	Speed ecification) resr	ond more	e auickly i	than the	ose of the FR-B_B3 (A500 specif	ication) O	neration timir	na of the dev	vice may di	iffer dene	nding on the usage
8	I	n this case, set Pr.289 (Inve	erter output term	ninal filter) and	Pr.699 (In	put termi	nal filter	r) to adjust the terminal response	time.		ig of the dot	loo may a		nang on the deuge.
Ň	5	Set "15 to 20 ms" in Pr.289	and Pr.699 and	adjust accordin	ig to the s	system.								
18														
6A														
-														

Description about parameter setting
Remarks
t change the setting.
led in the FR-B.
led in the FR-B.
alibration method differs between inverters in both series.
alibration method differs between inverters in both series.
alibration method differs between inverters in both series.
alibration method differs between inverters in both series.
alibration method differs between inverters in both series.
alibration method differs between inverters in both series.
t change the setting.

ot change the setting.

4. Option

The following table shows the comparison of options between the FR-B, B3 (A500 specification) series inverters and the FR-B, B3 (A800 specification) series inverters.

	Nama	Option model					
	Name	FR-B, B3 (A500 specification)	FR-B, B3 (A800 specification)				
	12-bit digital input	FR-A5AX	FR-A8AX (16 bits)				
	Digital output / Additional analog	FR-A5AY	FR-A8AY				
	output						
	Relay output	FR-A5AR	FR-A8AR				
'pe	Orientation / Encoder / Pulse train	FR-A5AP	FR-A8AP (The pulse train input is a built-in				
n ty	input		function of the inverter.)				
-i-br	Computer link	FR-A5NR	Built-in function of the inverter				
₫			(RS-485 terminals, relay output 2 terminals)				
	Profibus-DP	FR-A5NP	FR-A8NP				
	Device Net	FR-A5ND	FR-A8ND				
	CC-Link	FR-A5NC	FR-A8NC				
	Modbus Plus	FR-A5NM					
	Parameter unit	FR-PU04	FR-PU07				
			Some function restricted (parameter copy,				
	Parameter unit connection apple	EB CB201 202 205	Compatible				
		FR-CB201, 203, 205	COMPauble Drenare EP. ADP for installing the operation panel				
			on the enclosure surface				
	Panel through attachment	FR-A5CN	FR-A8CN100 FR-A8CN00				
			Enclosure cut dimensions are compatible				
			except for some capacities.				
			The depths inside and outside the enclosure				
			differ. For details, refer to the Instruction				
a)			Manual of the FR-A8CN1[]] or the FR-A8CN[]].				
e type	Totally enclosed structure specification attachment	FR-A5CV	—				
one	Attachment for conduit connection	FR-A5FN					
d-al	Intercompatibility attachment	FR-AAT	FR-AAT				
an	FMC Directive compliant noise	SEND	Built-in function of the inverter				
S	filter		(EN 61800-3 2nd Environment compatible)				
	Power factor improving DC reactor	FR-BEL-(H)	Compatible				
	Power factor improving AC reactor	FR-BAL-(H)	Compatible				
	Radio noise filter	FR-BIF-(H)	Compatible				
	Line noise filter	FR-BSF01, FR-BLF	Compatible				
	BU type brake unit	BU1500 to 15K, H7.5K to 30K	Compatible				
	Brake unit	FR-BU(2)-(H)	Compatible				
	Resistor unit	FR-BR-(H)	Compatible				
	FR-RC type power regeneration	FR-RC-(H)	Compatible				
	converter						
	High-duty brake resistor	FR-ABR	Compatible				
	Manual controller	FR-AX	Compatible				
ğ	DC tach. follower	FR-AL	Compatible				
pe	Three speed selector	FR-AT	Compatible				
r/s	Motorized speed setter	FR-FK	Compatible				
olle	Ratio setter	FR-FH	Compatible				
ntru ntru	Speed detector	FR-FP	Compatible				
80	Master controller	FR-FG	Compatible				
nua	Soft starter	FR-FC	Compatible				
Mai	Deviation detector	FR-FD	Compatible				
	Preamplifier	FR-FA	Compatible				
	Pilot generator	QVAH-10	Compatible				
(0	Deviation sensor	YVGC-500W-NS	Compatible				
Jer	Frequency setting potentiometer	WA2W 1 k0	Compatible				
₫	Frequency meter	YM206NRI 1 mA	Compatible				
	Calibration resistor	RV24YN 10 kO	Compatible				
	001010110010101		Companyo				

5. Main differences between the FR-B, B3 (A500 specification) and FR-B, B3 (A800 specification)

Item		FR-B, B3 (A500 specification)	FR-B, B3 (A800 specification)
Model	200 V	FR-B-750 to 45K (12 models)	FR-B-750 to 75K (14 models)
	class	FR-B3-(N)-400 to 37K (13 models)	FR-B3-(N)-400 to 37K (13 models)
	400 V	FR-B-750 to 55K (9 models)	FR-B-750 to 110K (12 models)
	class	FR-B3-(N)-H400 to H37K (13 models)	FR-B3-(N)-H400 to H37K (13 models)
Control method		High carrier frequency PWM	High carrier frequency PWM
		V/F control (for FR-B-[][])	V/F control (for FR-B-][])
		Advanced magnetic flux vector control	Advanced magnetic flux vector control
		(for FR-B3-(N)-[]])	(for FR-B3-(N)-[][)
Overload capability		150% 60 s, 200% 0.5 s	ND rating: 150% 60 s, 200% 3 s
		(inverse-time characteristics)	(inverse-time characteristics)
			at surrounding air temperature of 50°C
Output frequence	су	FR-B: 0 to 60 Hz / 0 to 120 Hz,	FR-B: 0 to 60 Hz / 0 to 120 Hz,
		FR-B3: 0 to 120 Hz	FR-B3: 0 to 120 Hz
Frequency	Analog	Terminal 2: 0 to 5 VDC, 0 to 10 VDC	Terminal 2: Selectable among the range from 0 to 5 VDC,
setting signal	input	(voltage input only).	the range from 0 to 10 VDC, and the range
		Terminal 1: Selectable between the range	from 4 to 20 mA.
		from 0 to ±5 V and the range	Terminal 1: Selectable between the range from 0 to ± 5 V
		$\frac{11011010\pm10}{10000000000000000000000000$	and the range from 0 to ± 10 v.
	Diaital	3 digit BCD or 12 bit bipan (using the	4 digit BCD or 16 bit binany using the setting dial on the
	input	operation papel or parameter unit	operation papel or the parameter unit
	input	(when the option FR-A5AX is used)	(when the option FR-A8AX is used)
Frequency	Analog	0.015 Hz / 0 to 60 Hz	0.015 Hz / 0 to 60 Hz
setting	input	(Terminal 2: 12 bits / 0 to 10 V)	(Terminal 2, 4: 12 bits / 0 to 10 V)
resolution		0.03 Hz / 0 to 60 Hz	0.03 Hz / 0 to 60 Hz
		(Terminal 2: 11 bits / 0 to 5 V,	(Terminal 2, 4: 11 bits / 0 to 5 V, 0 to 20 mA,
		Terminal 4: 11 bits / 0 to 20 mA,	Terminal 1: 12 bits / -10 to +10 V)
		Terminal 1: 11 bits / -10 to +10 V)	0.06 Hz / 0 to 60 Hz
		0.06 Hz / 0 to 60 Hz	(Terminal 1: 11 bits / -5 to +5 V)
		(Terminal 1: 10 bits / -5 to +5 V)	
Input signal	Terminal		<additional functions=""></additional>
	function		PTC thermistor input (PTC), PID forward/reverse action
			switchover (X64), PU/NET operation switchover (X65),
			Command source switchover (X67), Second brake
			(TBC) Trace completion (BRI2), Trace trigger input
			(TRG), Trace sampling statient (TRC), Sequence start (SO) Fault clear (X51) Second PID P control switchover
			(X73) Pre-charge end command (X77) Second
			pre-charge end command (X78) Second PID
			forward/reverse action switchover (X79). Second PID
			control valid (X80), etc.
	Terminal	Pr.180 to Pr.186 (Input terminal function	Pr.178 (STF), Pr.179 (STR), Pr.187 (MRS), Pr.188
	function	selection)	(STOP), Pr.189 (RES), etc. are added.
	selection	· · ·	
	Pulse	100k pulses/s (FR-A5AP is required)	100k pulses/s (Terminal JOG)
	train input		

Item		FR-B, B3 (A500 specification)	FR-B, B3 (A800 specification)			
Operational	functions	1) Automatic restart after instantaneous power failure operation (frequency search selection)	 1) Continuous operation function at instantaneous power failure added 2) PID control functions added PID output shutoff, PID automatic switchover, Measured value input (selectable between current input and voltage input), Forward action / reverse action switchover 3) Operation command sources added NET mode operation command source, PU mode operation command source 4) Regeneration avoidance function added 5) Program operation function deleted 6) Thermal protection Surrounding air temperature reflection is added to the transistor protection function. 7) Intelligent mode (for FR-B3) Second brake sequence function is added. 8) Second PID control functions added 9) PLC function, PID pre-charge function, Dancer control and easy dancer control 9) PLC function added 10) 24 V power supply input function added for control circuits 			
Output signal	Terminal function	Programmed mode (PRG), Overspeed detection (Y29)	CITCUIS <additional functions=""> Low speed output (LS), Inverter running and start command ON (RUN3), During deceleration at occurrence of power failure (Y46), During PID control activated (PID), During retry (Y64), PID output interruption (SLEEP), Life alarm (Y90), Fault output 3 (Y91), Fault output 2 (ALM2), Maintenance timer signal (Y95), Remote output (REM), Alarm output 2 (ER), Second brake opening request (BOF2), PID deviation limit (Y48), During pre-charge operation (Y49), During second pre-charge operation (Y50), Pre-charge time over (Y51), Second pre-charge time over (Y52), Pre-charge level over (Y53), Second pre-charge time over (Y54), 24 V external power supply operation (EV), Control circuit capacitor life (Y88), Inrush current limit circuit life (Y89), Second PID lower limit (FDN2), Second PID upper limit (FUP2), Second PID forward/reverse rotation output (RL2), During second PID control activated (PID2), During second PID output shutoff (SLEEP2), Second PID deviation limit (Y205), etc.</additional>			
	Terminal function selection	Pr.190 to Pr.195 (Output terminal function selection)	Pr.196 (ABC2 terminal function selection) is added.			
	Pulse train output	—	50k pulses/s (via terminal FM)			

Item		FR-B, B3 (A500 specification)	FR-B, B3 (A800 specification)				
	Monitor item		Additional functions> Motor load factor, Motor output, Power saving effect, PID set point, PID measured value, PID deviation, Motor thermal load factor, Inverter thermal load factor, PID measured value 2, Remote output value 1 to 4, PID manipulated amount, Second PID set point, Second PID measured value, Second PID deviation, Second PID measured value 2, Second PID manipulated amount				
			Dancer main speed setting, etc.				
Protective	function		<additional functions=""> Input phase loss, PTC thermistor operation, Parameter storage device fault, Abnormal output current detection, Inrush current limit circuit fault, Communication fault, Analog input fault, Internal circuit fault, USB communication fault, Maintenance timer alarm, Parameter write error, Copy operation error, Operation panel lock, Parameter copy, Pre-charge fault, PID signal fault, etc.</additional>				
Operatio n panel	Standard equipment	The operation panel FR-DU04 is equipped as standard. (Setting with keys)	The operation panel FR-DU08 is equipped as standard.				
	Option	Parameter unit FR-PU04	Parameter unit FR-PU07 LCD operation panel FR-LU08 (Some functions are unavailable.)				
Control terminal block	Shape of terminal block	Screw type	Spring clamp (insertion screw type)				
	Wiring end	Round crimp terminal (screw size: M3.5)	Blade terminal				
	Removal	Available	Available				
	Compatibility	None (The option can be used to install the ter	minal block to the A500 specification model.)				
Plug-in option	No. of options	3 None	3				

Precautions when re	placing the FR-B, I	B3 (A500 specification)
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Item		FR-B, B3 (A500 specification)	FR-B, B3 (A800 specification)
Outline 200 V class		Compatible	
dimension 400 V class		FR-B-15K, FR-B3-(N)H11K and H15K are not compatible.	
		Models other than the above are compatible.	
Installation 200 V class		Compatible	
dimension 400 V class		Compatible (except for FR-B-15K, FR-B3-(N)H11K and H15K)	
		An intercompatibility attachment can be used for the FR-B-15K, FR-B3-(N)H11K and H15K.	
Main circuit terminal block /		Compatible except for some capacities	
Terminal screw size			
Control circuit terminal block /		Screw type (screw size: M3.5)	Spring clamp (insertion screw type)
Terminal screw size			
Availability of option brake resistor		FR-B-750 to 7.5K (200 V class / 400 V	FR-B-750 to 22K (200 V class), FR-B-750 to
		class)	55K (400 V class)
		FR-B3-(N)(H)400 to 7.5K	FR-B3-(N)(H)400 to 22K (200 V class),
			FR-B3-(N)(H)400 to 37K (400 V class)
Parameter	FR-DU08	Not available	Available
unit	FR-DU04	Available	Not available
	FR-PU07	Not available	Available (with restrictions)
	FR-PU04	Available	Not available
Parameter	FR-CB2	Available	Available
unit			To connect FR-DU08 and the connection cable,
connection			the operation panel connection connector
cable			(FR-ADP) is required.
Dedicated plug-in option		Not compatible because options are dedicated and plug-in type. (Installation dimensions are	
		different.)	
		FR-A5AX, FR-A5AY, FR-A5AR,	FR-A8AP, FR-A8AX, FR-A8AY, FR-A8AR,
		FR-A5NR, FR-A5NP, FR-A5ND,	FR-A8NC, FR-A8ND, FR-A8NP
		FR-A5NC, FR-A5NM, FR-A5AP	
Terminal block type of plug-in		Screw type terminal block	Insertion type terminal block
option			
Dedicated option (attachment, etc.)		Not compatible (compatible for some capacities)	
External common option		Compatible	
(noise filter, reactor, etc.)			
Parameters for the explosion-proof		Not disclosed	Disclosed
specifications			the Instruction Manual