# Information for Replacement of <br> FR-B, B3 (FR-A500 Specification) Series with FR-B, B3 (FR-A800 Specification) Series 

Size, connection, parameters, options concerning replacement are stated on the following pages.

## 1. Size

When the FR-B, B3 (A500 specification) series inverters are replaced with the FR-B, B3 (A800 specification) series inverters, some A800 specification models have different installation size from that of the corresponding A500 specification models. Refer to the applicable outline dimension and drill new mounting holes, or use the installation interchange attachment shown in the table below.
[Variable torque type FR-B][] inverters]

|  | Existing inverter (A500 specification) | Replacing inverter (A800 specification) | Installation size / Installation interchange attachment |
| :---: | :---: | :---: | :---: |
| $\begin{aligned} & \hline 200 \mathrm{~V} \\ & \text { class } \end{aligned}$ | FR-B-750 | FR-B-750 | Same |
|  | FR-B-1500 | FR-B-1500 | Same |
|  | FR-B-2200 | FR-B-2200 | Same |
|  | FR-B-3700 | FR-B-3700 | Same |
|  | FR-B-5.5K | FR-B-5.5K | Same |
|  | FR-B-7.5K | FR-B-7.5K | Same |
|  | FR-B-11K | FR-B-11K | Same |
|  | FR-B-15K | FR-B-15K | Same |
|  | FR-B-22K | FR-B-22K | Same |
|  | FR-B-30K | FR-B-30K | Same |
|  | FR-B-37K | FR-B-37K | Same |
|  | FR-B-45K | FR-B-45K | Same |
| $\begin{aligned} & 400 \mathrm{~V} \\ & \text { class } \end{aligned}$ | FR-B-750 | FR-B-750 | Same |
|  | FR-B-1500 | FR-B-1500 | Same |
|  | FR-B-2200 | FR-B-2200 | Same |
|  | FR-B-3700 | FR-B-3700 | Same |
|  | FR-B-7.5K | FR-B-7.5K | Same |
|  | FR-B-15K | FR-B-15K | FR-AAT24 |
|  | FR-B-22K | FR-B-22K | Same |
|  | FR-B-37K | FR-B-37K | Same |
|  | FR-B-55K | FR-B-55K | Same |

Use screws with the proper lengths for installation as required.
[Constant torque, standard type FR-B3[] inverters]

|  | Existing inverter (A500 specification) | Replacing inverter (A800 specification) | Installation size / Installation interchange attachment |
| :---: | :---: | :---: | :---: |
| $\begin{array}{\|l} \hline 200 \mathrm{~V} \\ \text { class } \end{array}$ | FR-B3-400 | FR-B3-400 | Same |
|  | FR-B3-750 | FR-B3-750 | Same |
|  | FR-B3-1500 | FR-B3-1500 | Same |
|  | FR-B3-2200 | FR-B3-2200 | Same |
|  | FR-B3-3700 | FR-B3-3700 | Same |
|  | FR-B3-5.5K | FR-B3-5.5K | Same |
|  | FR-B3-7.5K | FR-B3-7.5K | Same |
|  | FR-B3-11K | FR-B3-11K | Same |
|  | FR-B3-15K | FR-B3-15K | Same |
|  | FR-B3-18.5K | FR-B3-18.5K | Same |
|  | FR-B3-22K | FR-B3-22K | Same |
|  | FR-B3-30K | FR-B3-30K | Same |
|  | FR-B3-37K | FR-B3-37K | Same |
| $\begin{aligned} & 400 \mathrm{~V} \\ & \text { class } \end{aligned}$ | FR-B3-H400 | FR-B3-H400 | Same |
|  | FR-B3-H750 | FR-B3-H750 | Same |
|  | FR-B3-H1500 | FR-B3-H1500 | Same |
|  | FR-B3-H2200 | FR-B3-H2200 | Same |
|  | FR-B3-H3700 | FR-B3-H3700 | Same |
|  | FR-B3-H5.5K | FR-B3-H5.5K | Same |
|  | FR-B3-H7.5K | FR-B3-H7.5K | Same |
|  | FR-B3-H11K | FR-B3-H11K | FR-AAT24 |
|  | FR-B3-H15K | FR-B3-H15K | FR-AAT24 |
|  | FR-B3-H18.5K | FR-B3-H18.5K | Same |
|  | FR-B3-H22K | FR-B3-H22K | Same |
|  | FR-B3-H30K | FR-B3-H30K | Same |
|  | FR-B3-H37K | FR-B3-H37K | Same |

* After replacing the inverter, perform offline auto tuning with motor rotation and drive the motor under Advanced magnetic flux vector control.
Use screws with the proper lengths for installation as required.
[Constant torque, low acoustic noise type FR-B3-N-[] inverters]

|  | Existing inverter (A500 specification) | Replacing inverter (A800 specification) | Installation size / Installation interchange attachment |
| :---: | :---: | :---: | :---: |
| $\begin{aligned} & \hline 200 \mathrm{~V} \\ & \text { class } \end{aligned}$ | FR-B3-N400 | FR-B3-N-400 | Same |
|  | FR-B3-N750 | FR-B3-N-750 | Same |
|  | FR-B3-N1500 | FR-B3-N-1500 | Same |
|  | FR-B3-N2200 | FR-B3-N-2200 | Same |
|  | FR-B3-N3700 | FR-B3-N-3700 | Same |
|  | FR-B3-N5.5K | FR-B3-N-5.5K | Same |
|  | FR-B3-N7.5K | FR-B3-N-7.5K | Same |
|  | FR-B3-N11K | FR-B3-N-11K | Same |
|  | FR-B3-N15K | FR-B3-N-15K | Same |
|  | FR-B3-N18.5K | FR-B3-N-18.5K | Same |
|  | FR-B3-N22K | FR-B3-N-22K | Same |
|  | FR-B3-N30K | FR-B3-N-30K | Same |
|  | FR-B3-N37K | FR-B3-N-37K | Same |
| $\begin{aligned} & 400 \mathrm{~V} \\ & \text { class } \end{aligned}$ | FR-B3-NH400 | FR-B3-NH400 | Same |
|  | FR-B3-NH750 | FR-B3-NH750 | Same |
|  | FR-B3-NH1500 | FR-B3-NH1500 | Same |
|  | FR-B3-NH2200 | FR-B3-NH2200 | Same |
|  | FR-B3-NH3700 | FR-B3-NH3700 | Same |
|  | FR-B3-NH5.5K | FR-B3-NH5.5K | Same |
|  | FR-B3-NH7.5K | FR-B3-NH7.5K | Same |
|  | FR-B3-NH11K | FR-B3-NH11K | FR-AAT24 |
|  | FR-B3-NH15K | FR-B3-NH15K | FR-AAT24 |
|  | FR-B3-NH18.5K | FR-B3-NH18.5K | Same |
|  | FR-B3-NH22K | FR-B3-NH22K | Same |
|  | FR-B3-NH30K | FR-B3-NH30K | Same |
|  | FR-B3-NH37K | FR-B3-NH37K | Same |

*After replacing the inverter, perform offline auto tuning with motor rotation and drive the motor under Advanced magnetic flux vector control.
Use screws with the proper lengths for installation as required.

Outline dimension drawings (Unit: mm)
Variable torque type FR-B [] 200 V class inverters

■ FR-B-750 (A500 specification)


■ FR-B-1500, 2200, 3700 (A500 specification)


- FR-B-750 (A800 specification)


| Inverter model | D1 | D1 |
| :---: | :---: | :---: |
| FR-B-750 | 125 | 35 |

■ FR-B-1500, 2200, 3700 (A800 specification)


Variable torque type FR-B

■ FR-B-5.5K, 7.5K (A500 specification)


■ FR-B-11K (A500 specification)


■ FR-B-5.5K, 7.5K, 11K (A800 specification)


| Inverter model | H | H1 | H2 | D | D1 |
| :--- | :---: | :---: | :---: | :---: | :---: |
| FR-B-5.5K, 7.5 K | 260 | 245 | 1.5 | 170 | 84 |
| FR-B-11K | 300 | 285 | 3 | 190 | 101.5 |

■ FR-B-15K, 22K (A500 specification)


- FR-B-30K (A500 specification)

- FR-B-15K, 22K (A800 specification)

- FR-B-30K (A800 specification)


| Inverter model | W | W1 | W2 | H | H1 | H2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-B-30K | 325 | 270 | 10 | 550 | 530 | 10 |


| Inverter model | H3 | H4 | d | d1 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-B-30K | 520 | 15 | 10 | 20 | 195 | 17 |

■ FR-B-37K, 45K (A500 specification)


■ FR-B-37K, 45K (A800 specification)


| Inverter model | W | W1 | W2 | H | H1 | H2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-B-37K, 45K | 435 | 380 | 12 | 550 | 525 | 15 |


| Inverter model | H3 | H4 | d | d1 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-B-37K, 45K | 514 | 18 | 12 | 25 | 250 | 24 |

Outline dimension drawings (Unit: mm)
Variable torque type FR-B기 400 V class inverters

■ FR-B-750, 1500, 2200, 3700 (A500 specification)


■ FR-B-7.5K (A500 specification)


■ FR-B-750, 1500, 2200, 3700 (A800 specification)

(Note) The FR-B-750 and FR-B-1500 do not have cooling fans.

■ FR-B-7.5K (A800 specification)


| Inverter model | H | H1 | H2 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| FR-B-7.5K | 260 | 245 | 1.5 | 170 | 84 |

- FR-B-15K (A500 specification)


■ FR-B-22K (A500 specification)


■ FR-B-15K (A800 specification)


| Inverter model | H | H1 | H2 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| FR-B-15K | 300 | 285 | 3 | 190 | 101.5 |

- FR-B-22K (A800 specification)



Variable torque type FR-BIㅣ 400 V class inverters

■ FR-B-37K, 55K (A500 specification)


■ FR-B-37K, 55K (A800 specification)


| Inverter model | W | W1 | W2 | H | H1 | H2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-B-37K, 55 K | 435 | 380 | 12 | 550 | 525 | 15 |


| Inverter model | H3 | H4 | d | d1 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-B-37K, 55 K | 514 | 18 | 12 | 25 | 250 | 24 |

Outline dimension drawings (Unit: mm)
Constant torque type FR-B3-(N)][] 200 V class inverters

■ FR-B3-(N)400, 750 (A500 specification)


| Inverter model | D1 |
| :--- | :---: |
| FR-B3-(N)400 | 110 |
| FR-B3-(N)750 | 125 |

■ FR-B3-(N)1500, 2200, 3700 (A500 specification)


■ FR-B3-(N)400, 750 (A800 specification)


| Inverter model | D | D1 |
| :--- | :---: | :---: |
| FR-B3-(N)400 | 110 | 20 |
| FR-B3-(N)750 | 125 | 35 |

■ FR-B3-(N)1500, 2200, 3700 (A800 specification)



## Constant torque type FR-B3-(N)][] 200 V class inverters

■ FR-B3-(N)5.5K, 7.5K (A500 specification)


■ FR-B3-(N)11K (A500 specification)


- FR-B3-(N)5.5K, 7.5K, 11K (A800 specification)



| Inverter model | H | H1 | H2 | D | D1 |
| :--- | :---: | :---: | :---: | :---: | :---: |
| FR-B3-(N)5.5K, 7.5 K | 260 | 245 | 1.5 | 170 | 84 |
| FR-B3-(N)11K | 300 | 285 | 3 | 190 | 101.5 |

Constant torque type FR-B3-(N)][] 200 V class inverters

■ FR-B3-(N)15K, 18.5K, 22K (A500 specification)


■ FR-B3-(N)15K, 18.5K, 22K (A800 specification) 2- $\phi 10$ hole


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- FR-B3-(N)30K (A500 specification)


■ FR-B3-(N)37K (A500 specification)


Outline dimension drawings (Unit: mm)
Constant torque type FR-B3-(N)H $]$ [ 400 V class inverters

■ FR-B3-(N)H400, H750, H1500, H2200, H3700 (A500 specification)


■ FR-B3-(N)H5.5K, H7.5K (A500 specification)


■ FR-B3-(N)H400, H750, H1500, H2200, H3700 (A800 specification)

(Note) The FR-B3-(N)H400 to H1500 do not have cooling fans.

- FR-B3-(N)H5.5K, H7.5K (A800 specification)


| Inverter model | H | H1 | H2 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| FR-B3-(N)H5.5K, H7.5K | 260 | 245 | 1.5 | 170 | 84 |

Constant torque type FR-B3-(N)H $]$ [ 400 V class inverters

■ FR-B3-(N)H11K, H15K (A500 specification)


■ FR-B3-(N)H18.5K, H22K (A500 specification)


■ FR-B3-(N)H11K, H15K (A800 specification)


| Inverter model | H | H1 | H2 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| FR-B3-(N)H11K, H15K | 300 | 285 | 3 | 190 | 101.5 |

■ FR-B3-(N)H18.5K, H22K (A800 specification)


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Constant torque type FR-B3-(N)H $]$ [ 400 V class inverters

■ FR-B3-(N)H3OK (A500 specification)


■ FR-B3-(N)H37K (A500 specification)


- FR-B3-(N)H30K, H37K (A800 specification)


| Inverter model | W | W1 | W2 | H | H1 | H2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-B3-(N)H30K | 325 | 270 | 10 | 550 | 530 | 10 |
| FR-B3-(N)H37K | 435 | 380 | 12 | 550 | 525 | 15 |


| Inverter model | H3 | H4 | d | d1 | D | D1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FR-B3-(N)H3OK | 520 | 15 | 10 | 20 | 195 | 17 |
| FR-B3-(N)H37K | 514 | 18 | 12 | 25 | 250 | 24 |

## 2. Wiring

The wiring of the new inverters can follow the one of the existing inverters as the terminal names between them are almost the same.

| Type |  | FR-B, B3 (A500 specification) terminal name | FR-B, B3 (A800 specification) terminal name |
| :---: | :---: | :---: | :---: |
| Main circuit |  | R, S, T | R/L1, S/L2, T/L3 |
|  |  | U, V, W | U, V, W |
|  |  | R1, S1 | R1/L11, S1/L21 |
|  |  | P/+, PR | $\begin{aligned} & \hline \mathrm{P} /+, \mathrm{PR} \\ & \mathrm{P} 3, \mathrm{PR}^{*} 1 \end{aligned}$ |
|  |  | P/+, N/- | $\begin{aligned} & \mathrm{P} /+, \mathrm{N} /- \\ & \mathrm{P} 3, \mathrm{~N} /-{ }^{*} 2 \end{aligned}$ |
|  |  | P/+, P1 | P/+, P1 |
|  |  | PR, PX | PR, PX |
|  |  | (1) | (1) |
| Control circuit / Input signal | Contact | STF | STF |
|  |  | STR | STR |
|  |  | STOP | STP (STOP) |
|  |  | RH | RH |
|  |  | RM | RM |
|  |  | RL | RL |
|  |  | JOG | JOG |
|  |  | RT | RT |
|  |  | AU | AU |
|  |  | CS | CS |
|  |  | MRS | MRS |
|  |  | RES | RES |
|  |  | SD | SD |
|  |  | PC | PC |
| Analog | Frequency setting | 10E | 10E |
|  |  | 10 | 10 |
|  |  | 2 | 2 |
|  |  | 4 | 4 |
|  |  | 1 | 1 |
|  |  | 5 | 5 |
| Control circuit output signal | Relay | A, B, C | A1, B1, C1 |
|  | Open collector | RUN | RUN |
|  |  | SU | SU |
|  |  | OL | OL |
|  |  | IPF | IPF |
|  |  | FU | FU |
|  |  | SE | SE |
|  | Pulse | FM | FM |
|  | Analog | AM | AM |
| Communication | RS-485 | PU connector | PU connector |

*1) For 200 V class 15 K to 22 K and 400 V class 18.5 K to 55 K inverters of the FR-B, B3 (A800 specification) series, connect the brake resistor between P3 and PR.
*2) For 200 V class 15 K to 22 K and 400 V class 18.5 K to 55 K inverters of the FR-B, B3 (A800 specification) series, connect the brake unit between P3 and $\mathrm{N} /$-.

Main circuit terminal layout
The following shows the main circuit terminal layouts of the FR-B, B3 (A500 specification) series and FR-B, B3 (A800 specification) series.
The main circuit terminal layout and the position of the earth (ground) terminal may differ depending on the capacity. Check the terminal names and positions before performing wiring.
When the cable used for the FR-B, B3 (A500 specification) series is too short for the FR-B, B3 (A800 specification) series, prepare a longer one.
The terminal screw size may differ depending on the capacity. Check the terminal screw size before performing wiring.
[200 V class]
A500 specification

- FR-B-750

FR-B3-(N)400, 750


■ FR-B-1500, 2200, 3700
FR-B3-(N)1500, 2200, 3700


Screwsize (M4)

■ FR-B-5.5K, 7.5K
FR-B3-(N)5.5K, 7.5K


A800 specification
I FR-B-750
FR-B3-(N)400, 750


■ FR-B-1500, 2200, 3700
FR-B3-(N)1500, 2200, 3700


■ FR-B-5.5K, 7.5K
FR-B3-(N)5.5K, 7.5K


## A500 specification

- FR-B-11K

FR-B3-(N)11K

Charge lamp

-FR-B-15K, 22K
FR-B3-(N)15K, 18.5K, 22K

Charge lamp "O" | R1 | S1 |
| :---: | :---: |
| $R$ | Screwsize (M4) |



A800 specification

- FR-B-11K

FR-B3-(N)11K


■ FR-B-15K, 22K
FR-B3-(N)15K, 18.5K, 22K


Charge lamp "ی" | $R 1$ | $S 1$ |
| :---: | :---: |
| $R$ | $S$ |

Screw size (M4)


■ FR-B-37K, 45K
FR-B3-(N)37K

Charge lamp "O" | R 1 | S 1 |
| ---: | ---: |
| R | S |



A800 specification

- FR-B-30K FR-B3-(N)30K

- FR-B-37K, 45K

FR-B3-(N)37K


A500 specification
■ FR-B-750, 1500, 2200, 3700
FR-B3-(N)H400, H750, H1500, H2200, H3700


Screw size (M4)

■ FR-B-7.5K
FR-B3-(N)H5.5K, H7.5K


| R | S | T | U | $\checkmark$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| N/- | P1 | P/+ | PR | PX |  |
|  |  |  |  |  |  |

Screw size (M4) Jumper

■ FR-B-15K, 22K
FR-B3-(N)H11K, H15K, H18.5K, H22K

Chargelamp "O" | $R 1$ | S1 |
| :---: | :---: |
| $R$ | $S$ |



A800 specification
■ FR-B-750, 1500, 2200, 3700
FR-B3-(N)H400, H750, H1500, H2200, H3700


■ FR-B-7.5K
FR-B3-(N)H5.5K, H7.5K


- FR-B-15K

FR-B3-(N)H11K, H15K


- FR-B-22K

FR-B3-(N)H18.5K, H22K


Charge lamp "O" | R1 | S1 |
| :---: | :---: |
|  | R | S Screwsize (M4)



Jumper

■ FR-B-37K, 55K
FR-B3-(N)H37K

Charge lamp "O": | R 1 | S 1 |
| :---: | :---: |
| R | S |



A800 specification

- FR-B3-(N)H-30K


■ FR-B-37K, 55K FR-B3-(N)H37K


## Control circuit terminal layout

The following shows the control circuit terminal layouts of the FR-B, B3 (A500 specification) series and FR-B, B3 (A800 specification) series.
The control circuit terminal layout differs between the FR-B, B3 (A500 specification) series and FR-B, B3 (A800 specification) series. Check the terminal names and locations before performing wiring.

- Control circuit terminal layout of the FR-B, B3 (A500 specification) series

- Control circuit terminal layout of the FR-B, B3 (A800 specification) series

*1) This terminal operates as terminal FM for the FM type inverter.
*2) Represents the terminal STOP.
The control circuit terminal block intercompatibility attachment (FR-A8TAT) can be used for installing control circuit terminal blocks of the FR-B, B3 (A500 specification) series. However, some restrictions apply for the installation. Refer to the FR-A8TAT Instruction Manual.


## -Wiring method

- Power supply connection

For the control circuit wiring, strip off the sheath of a cable, and use it with a blade terminal. For a single wire, strip off the sheath of the wire and apply directly.
Insert the blade terminal or the single wire into a socket of the terminal.
(1)Strip off the sheath for the below length. If the length of the sheath peeled is too long, a short circuit may occur with neighboring wires. If the length is too short, wires might come off.
Wire the stripped cable after twisting it to prevent it from becoming loose. In addition, do not solder it.

(2)Crimp the blade terminal.

Insert wires to a blade terminal, and check that the wires come out for about 0 to 0.5 mm from a sleeve.
Check the condition of the blade terminal after crimping. Do not use a blade terminal of which the crimping is inappropriate, or the face is damaged.


- Blade terminals commercially available (as of February 2012)

Phoenix Contact Co., Ltd.

| $\begin{gathered} \hline \text { Cable gauge } \\ \left(\mathrm{mm}^{2}\right) \end{gathered}$ | Blade terminal model |  |  | Crimping tool name |
| :---: | :---: | :---: | :---: | :---: |
|  | With insulation sleeve | Without insulation sleeve | For UL wire*1 |  |
| 0.3 | AI 0,5-10WH | - | - | CRIMPFOX 6 |
| 0.5 | AI 0,5-10WH | - | AI 0,5-10WH-GB |  |
| 0.75 | AI 0,75-10GY | A 0,75-10 | AI 0,75-10GY-GB |  |
| 1 | Al 1-10RD | A 1-10 | Al 1-10RD/1000GB |  |
| 1.25, 1.5 | Al 1,5-10BK | A 1,5-10 | Al 1,5-10BK/1000GB*2 |  |
| 0.75 (for two wires) | Al-TWIN $2 \times 0,75-10 \mathrm{GY}$ | - | - |  |

*1 A blade terminal with an insulation sleeve compatible with the MTW wire which has a thick wire insulation.
*2 Applicable for the terminal A1, B1, C1, A2, B2, C2.
NICHIFU Co., Ltd.

| Cable gauge <br> $\left(\mathrm{mm}^{2}\right)$ | Blade terminal product <br> number | Insulation product <br> number | Crimping tool <br> product number |
| :---: | :--- | :--- | :---: |
| 0.3 to 0.75 | BT $0.75-11$ | VC 0.75 | NH 69 |

(3)Insert the wires into a socket.


When using a single wire or stranded wires without a blade terminal, push the open/close button all the way down with a flathead screwdriver, and insert the wire.


## - - NOTE

- When using stranded wires without a blade terminal, twist enough to avoid short circuit with a nearby terminals or wires.
- Place the flathead screwdriver vertical to the open/close button. In case the blade tip slips, it may cause an inverter damage or injury.
- Wire removal

Pull the wire while pushing the open/close button all the way down firmly with a flathead screwdriver.


## - -N윧

- Pulling out the wire forcefully without pushing the open/close button all the way down may damage the terminal block.
- Use a small flathead screwdriver (tip thickness: $0.4 \mathrm{~mm} /$ tip width: 2.5 mm )
If a flathead screwdriver with a narrow tip is used, terminal block may be damaged.
Commercially available products (as of February 2012)

| Name | Model | Manufacturer |
| :---: | :--- | :---: |
| Driver | SZF <br> $0-0,4 \times 2,5$ | Phoenix Contact Co., Ltd. |

- Place the flathead screwdriver vertical to the open/close button. In case the blade tip slips, it may cause an inverter damage or injury


## 3. Paramete

3.1 Parameter list

Note that some parameter numbers and setting values differ. Refer to the following table to set the parameters.
List of FR-B, B3 (A800 specification) series parameters compatible with the FR-B, B3 (A500 specification) series
The following table shows the parameter settings required when replacing an FR-B, B3 (A500 specification) series inverter by an FR-B, B3 (A800 specification) series inverter.
When an FR-B, B3 (A500 specification) series parameter is set to a value other than the initial value, set the corresponding FR-B, B3 (A800 specification) series parameter according to the following table.
When an FR-B, B3 (A500 specification) series parameter is set to an initial value, it is usually not necessary to change the corresponding FR-B, B3 (A800 specification) series parameter setting
The parameter number of the
parameters differs from that of the FR-B, B3 (A500 specification) series.
Setting
O: Use the same setting of the A500 specification model.
$\Delta$ : Change the setting of the A500 specification model as needed. x: Adjust and set the A800 specification model parameters independently.



| FR-B, B3 (A500 specification) parameter |  |  |  |  |  | FR-B, B3 (A800 specification) compatible parameter |  |  |  |  |  | Description about parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Name | Setting range |  | Initial value |  | Pr. | Name | Setting range |  | Initial value |  | Setting | Remarks |
| Pr. |  | FR-B | FR-B3 | FR-B | FR-B3 |  |  | FR-B | FR-B3 | FR-B | FR-B3 |  |  |
| 41 | Up-to-frequency sensitivity | 0\% to 100\% |  | 10\% |  | 41 | Up-to-frequency sensitivity | 0\% to 100\% |  | 10\% |  | $\bigcirc$ |  |
| 42 | Output frequency detection | $\begin{gathered} \hline 0 \text { to } 120 \mathrm{~Hz} \text { / } \\ 0 \text { to } 60 \mathrm{~Hz} \end{gathered}$ | 0 to 400 Hz | 6 Hz |  | 42 | Output frequency detection | 0 to 590 Hz |  | 6 Hz |  | $\bigcirc$ |  |
| 43 | Output frequency detection for reverse rotation | $\begin{gathered} 0 \text { to } 120 \mathrm{~Hz} \text { / } \\ 0 \text { to } 60 \mathrm{~Hz}, 9999 \end{gathered}$ | $\begin{gathered} 0 \text { to } 400 \mathrm{~Hz}, \\ 9999 \end{gathered}$ | 9999 |  | 43 | Output frequency detection for reverse rotation | 0 to $590 \mathrm{~Hz}, 9999$ |  | 9999 |  | $\bigcirc$ |  |
| 44 | Second acceleration/deceleration time | 0 to $3600 \mathrm{~s} / 0$ to 360 s |  | 5 s |  | 44 | Second acceleration/deceleration time | 0 to 3600 s |  | 5 s |  | $\bigcirc$ | Changing Pr. 21 after setting this parameter will change the set value. |
| 45 | Second deceleration time | 0 to $3600 \mathrm{~s} / 0$ to $360 \mathrm{~s}, 9999$ |  | 9999 |  | 45 | Second deceleration time | 0 to 3600 s, 9999 |  | 9999 |  | $\bigcirc$ | Changing Pr. 21 after setting this parameter will change the set value. |
|  |  |  |  |  |  | 46 | Second torque boost | 0\% to 30\%, 9999 |  | 9999 |  |  | Do not change the setting. |
|  |  |  |  |  |  | 47 | Second V/F (base frequency) | 0 to $590 \mathrm{~Hz}, 9999$ |  | 9999 |  |  | Do not change the setting. |
| 48 | Second stall prevention operation current | 0\% to 200\% |  | 150\% |  | 48 | Second stall prevention operation level | 0\% to 400\% |  | 150\% |  | $\bigcirc$ |  |
| 49 | Second stall prevention operation frequency | $\begin{gathered} 0 \text { to } 120 \mathrm{~Hz} \text { / } \\ 0 \text { to } 60 \mathrm{~Hz}, 9999 \end{gathered}$ | $\begin{gathered} \hline 0 \text { to } 400 \mathrm{~Hz}, \\ 9999 \end{gathered}$ | 0 Hz |  | 49 | Second stall prevention operation frequency | 0 to $590 \mathrm{~Hz}, 9999$ |  | 0 Hz |  | $\bigcirc$ |  |
| 50 | Second output frequency detection | $\begin{aligned} & 0 \text { to } 120 \mathrm{~Hz} \text { / } \\ & 0 \text { to } 60 \mathrm{~Hz} \end{aligned}$ | 0 to 400 Hz | 30 Hz |  | 50 | Second output frequency detection | 0 to 590 Hz |  | 30 Hz |  | $\bigcirc$ |  |
| 52 | DU/PU main display data selection | 0 to 20, 22, 23, 24, 25, 100 |  | 0 |  | 52 | Operation panel main monitor selection | 0,5 to 14,17 to 20 , 22 to $35,38,40$ to 45 , 50 to $57,61,62,64$, 67, 87 to 98,100 |  | 0 |  | $\bigcirc$ |  |
| 53 | PU level display data selection | 0 to 3,5 to 14, 17, 18 |  | 1 |  | - | - | - | - | - | - | $\times$ | This function was deleted for the A800 specification model. |
| 54 | FM terminal function selection | 1 to 3,5 to 14, 17, 18, 21 |  | 1 |  | 54 | FM/CA terminal function selection | 1 to 3,5 to $14,17,18$, 21, 24,32 to 34,50 , 52, 53, 61, 62, 67, 70, 87 to $90,92,93,95$, 97, 98 |  | 1 |  | $\bigcirc$ |  |
| 55 | Frequency monitoring reference | $\begin{gathered} \hline 0 \text { to } 120 \mathrm{~Hz} \text { / } \\ 0 \text { to } 60 \mathrm{~Hz} \end{gathered}$ | 0 to 400 Hz | 60 Hz |  | 55 | Frequency monitoring reference |  | Hz |  |  | $\bigcirc$ |  |
| 56 | Current monitoring reference | 0 to 500 A |  | Rated output current |  | 56 | Current monitoring reference |  | 0 A/ | Rated | current | $\bigcirc$ |  |
| 57 | Restart coasting time | $0,0.1$ to $5 \mathrm{~s}, 9999$ |  | 9999 |  | 57 | Restart coasting time | 0, 0.1 to | s, 9999 |  |  | $\bigcirc$ | If the CS signal is not assigned to any input terminal, the restart operation is enabled at all times by setting Pr. 57 in the A800 specification model. |
| 58 | Restart cushion time | 0 to 60 s |  | 1.0 s |  | 58 | Restart cushion time |  |  |  |  | $\bigcirc$ |  |
| 59 | Remote setting function selection | 0, 1, 2 |  | 0 |  | 59 | Remote function selection | 0 to 3 | to 13 |  |  | $\bigcirc$ |  |
|  |  |  |  |  |  | 60 | Energy saving control selection |  |  |  |  |  | Do not change the setting. |
| 60 | Intelligent mode selection | - | 0 to 8 | - | 0 | 292 | Automatic acceleration/deceleration | 0, 1, 3 | to 8, 11 |  |  | $\Delta$ | FR-B: Do not change the setting. <br> FR-B3: Lift operation (Pr. $292=$ " 5 or 6") is disabled. <br> Pr.639, Pr.640, and Pr. 641 settings for the A800 specification model must be the initial values to perform the same operation as the one of the A500 specification model when Pr. $292=" 7$ or 8" (brake sequence mode). "2" is not available for the A800 specification model. Set Pr. 62 and Pr. 63. |




| FR-B, B3 (A500 specification) parameter |  |  |  |  |  | FR-B, B3 (A800 specification) compatible parameter |  |  |  |  |  | Description about parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pr | Name | Setting range |  | Initial value |  | Pr. | Name | Setting range |  | Initial value |  | Setting | Remarks |
|  |  | FR-B | FR-B3 | FR-B | FR-B3 |  |  | FR-B | FR-B3 | FR-B | FR-B3 |  |  |
| 123 | Waiting time setting | 0 to $150 \mathrm{~ms}, 9999$ |  | 9999 |  | 123 | PU communication waiting time setting | 0 to 15 | ms, 9999 |  |  | $\bigcirc$ |  |
| 124 | CR•LF presence/absence selection | 0, 1, 2 |  | 1 |  | 124 | PU communication CR/LF selection |  |  |  |  | $\bigcirc$ |  |
| 128 | PID action selection | 10, 11, 20, 21 |  | 10 |  | 128 | PID action selection | $\begin{gathered} \hline 0,10,1 \\ \text { to } 43,50 \\ 70,71,8 \\ 100,101 \\ 1010, \\ 2001, \end{gathered}$ | $\begin{aligned} & 20,21,40 \\ & 1,60,61, \\ & 81,90,91, \\ & 000,1001, \\ & 1,2000, \\ & 10,2011 \end{aligned}$ |  |  | $\Delta$ | When "14" (X14 signal) is not set in any parameter from Pr. 178 to Pr. 189, or when PID control is not used even if "14" (X14 signal) is set in any parameter from Pr. 178 to Pr. 189 in the A500 specification model, set " 0 " in Pr. 128 in the A800 specification model. Even if the X 14 signal is not assigned to any input terminal, the PID control is enabled by setting Pr. 128 in the A800 specification model. |
| 129 | PID proportional band | 0.1\% to 1000\%, 9999 |  | 100\% |  | 129 | PID proportional band | 0.1\% to | 0\%, 9999 |  |  | $\bigcirc$ |  |
| 130 | PID integral time | 0.1 to $3600 \mathrm{~s}, 9999$ |  | 1 s |  | 130 | PID integral time | 0.1 to 3 | s, 9999 |  |  | $\bigcirc$ |  |
| 131 | Upper limit | 0\% to 100\%, 9999 |  | 9999 |  | 131 | PID upper limit | 0\% to | \%, 9999 |  |  | $\bigcirc$ |  |
| 132 | Lower limit | 0\% to 100\%, 9999 |  | 9999 |  | 132 | PID lower limit | 0\% to | \%, 9999 |  |  | $\bigcirc$ |  |
| 133 | PID action set point for PU operation | 0\% to 100\% |  | 0\% |  | 133 | PID action set point | 0\% to | \%, 9999 |  |  | $\triangle$ |  |
| 134 | PID differential time | 0.01 to $10.00 \mathrm{~s}, 9999$ |  | 9999 |  | 134 | PID differential time | 0.01 to 10.0 | 0 s, 9999 |  |  | $\bigcirc$ |  |
|  |  |  |  |  |  | 135 | Electronic bypass sequence selection |  |  |  |  |  | Do not change the setting. |
| 140 | Backlash acceleration stopping frequency | $\begin{gathered} 0 \text { to } 120 \mathrm{~Hz} \text { / } \\ 0 \text { to } 60 \mathrm{~Hz} \end{gathered}$ | 0 to 400 Hz | 1.00 |  | 140 | Backlash acceleration stopping frequency |  | 0 Hz |  |  | $\bigcirc$ |  |
| 141 | Backlash acceleration stopping time | 0 to 360 s |  | 0.5 s |  | 141 | Backlash acceleration stopping time |  | 60 s |  |  | $\bigcirc$ |  |
| 142 | Backlash deceleration stopping frequency | $\begin{gathered} 0 \text { to } 120 \mathrm{~Hz} \text { / } \\ 0 \text { to } 60 \mathrm{~Hz} \end{gathered}$ | 0 to 400 Hz | 1.00 Hz |  | 142 | Backlash deceleration stopping frequency |  | 0 Hz |  |  | $\bigcirc$ |  |
| 143 | Backlash deceleration stopping time | 0 to 360 s |  | 0.5 s |  | 143 | Backlash deceleration stopping time |  | 60 s |  |  | $\bigcirc$ |  |
| 144 | Speed setting switchover | $\begin{gathered} 0,2,4,6,8,10,102,104,106, \\ 108,110 \end{gathered}$ |  | 4 |  | 144 | Speed setting switchover | $\begin{aligned} & 0,2,4 \\ & 102,10 \end{aligned}$ | , 10, 12, 106, 108, 112 |  |  | $\bigcirc$ |  |
| 148 | Stall prevention level at OV input | 0\% to 200\% |  | 150\% |  | 148 | Stall prevention level at 0 V input |  | 400\% |  |  | $\bigcirc$ |  |
| 149 | Stall prevention level at 10 V input | 0\% to 200\% |  | 200\% |  | 149 | Stall prevention level at 10 V input | 0\% | 400\% |  |  | $\bigcirc$ |  |
| 150 | Output current detection level | $0 \% \text { to } 200 \%$ |  | 150\% |  | 150 | Output current detection level | 0\% | 400\% |  |  | $\bigcirc$ |  |
| 151 | Output current detection period | $0 \text { to } 10 \mathrm{~s}$ |  | 0 |  | 151 | Output current detection signal delay time |  |  |  |  | $\bigcirc$ |  |
| 152 | Zero current detection level | 0\% to 200.0\% |  | 5.0\% |  | 152 | Zero current detection level | 0\% | 400\% |  |  | $\bigcirc$ |  |
| 153 | Zero current detection period | 0 to 1 s |  | $0.5 \mathrm{~s}$ |  | 153 | Zero current detection time |  |  |  |  | $\bigcirc$ |  |
| 154 | Voltage reduction selection during stall prevention operation | 0, 1 |  | 1 |  | 154 | Voltage reduction selection during stall prevention operation |  | 0, 11 |  |  | $\bigcirc$ |  |
| 155 | RT signal activated condition | 0, 10 |  | 0 |  | 155 | RT signal function validity condition selection |  |  |  |  | $\bigcirc$ |  |
| 156 | Stall prevention operation selection | 0 to 31, 100, 101 |  | $0$ |  | 156 | Stall prevention operation selection | 0 to 3 | 00, 101 |  |  | $\bigcirc$ |  |
| 157 | OL signal waiting time | 0 to $25 \mathrm{~s}, 9999$ |  | $0$ |  | 157 | OL signal output timer | 0 to | , 9999 |  |  | $\bigcirc$ |  |


| FR-B, B3 (A500 specification) parameter |  |  |  |  |  | FR-B, B3 (A800 specification) compatible parameter |  |  |  |  |  | Description about parameter setting |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Name | Setting range |  | Initial value |  | Pr. | Name | Setting range |  | Initial value |  | Setting | Remarks |
| Pr. |  | FR-B | FR-B3 | FR-B | FR-B3 |  |  | FR-B | FR-B3 | FR-B | FR-B3 |  |  |
| 158 | AM terminal function selection | 1 to 3, 5 to 14, 17, 18, 21 |  | 1 |  | 158 | AM terminal function selection | $\begin{gathered} \hline 1 \text { to } 3,5 \\ 24,32 \text { to } \\ 61,62,6 \end{gathered}$ | $\begin{aligned} & 4,17,18,21, \\ & 50,52 \text { to } 54, \\ & 0,87 \text { to } 90, \\ & 98 \end{aligned}$ |  |  | $\bigcirc$ |  |
| 160 | User group read selection | 0, 1, 10, 11 |  | 0 |  | 160 | User group read selection |  | 9999 |  |  | $\Delta$ | "10, 11" (user group 2) are not available for the A800 specification model. |
| 162 | Automatic restart after instantaneous power failure selection | 0, 1 |  | 0 |  | 162 | Automatic restart after instantaneous power failure selection |  | 0 to 13 |  |  | $\bigcirc$ |  |
| 163 | First cushion time for restart | 0 to 20 s |  | 0 s |  | 163 | First cushion time for restart |  | 20 s |  |  | $\bigcirc$ |  |
| 164 | First cushion voltage for restart | 0\% to 100\% |  | 0\% |  | 164 | First cushion voltage for restart |  | 100\% |  |  | $\bigcirc$ |  |
| 165 | Restart stall prevention operation level | 0\% to 200\% |  | 150\% |  | 165 | Stall prevention operation level for restart |  | 400\% |  |  | $\bigcirc$ |  |
| 170 | Watt-hour meter clear | 0 |  | 0 |  | 170 | Watt-hour meter clear |  | 9999 |  |  | $\bigcirc$ |  |
| 171 | Actual operation hour meter clear | 0 |  | 0 |  | 171 | Operation hour meter clear |  |  |  |  | $\bigcirc$ |  |
| 173 | User group 1 registration | 0 to 999 |  |  | 0 | 173 | User group registration | 0 to | 9, 9999 |  |  | $\bigcirc$ |  |
| 174 | User group 1 deletion | 0 to 999, 9999 |  |  | 0 | 174 | User group clear | 0 to | 9, 9999 |  |  | $\bigcirc$ |  |
| 175 | User group 2 registration | 0 to 999 |  |  | 0 | - | - |  |  |  |  | $\times$ | The user group 2 is not available for the A800 specification model. |
| 176 | User group 2 deletion | 0 to 999, 9999 |  |  | 0 | - | - |  |  |  |  | $\times$ |  |
| 180 | RL terminal function selection | 0 to 99, 9999 |  |  | 0 | 180 | RL terminal function selection | 0 to 20, | 28, 37, 42 |  |  | $\bigcirc$ | FR-B3: Do not assign the X18 signal to any terminals. |
| 181 | RM terminal function selection | 0 to 99, 9999 |  |  | 1 | 181 | RM terminal function selection | to 47, 50 | 1, 62, 64 to |  |  | $\bigcirc$ |  |
| 182 | RH terminal function selection | 0 to 99, 9999 |  |  | 2 | 182 | RH terminal function selection | 74, 76 t | 87, 92, 93, |  |  | $\bigcirc$ |  |
| 183 | RT terminal function selection | 0 to 99, 9999 |  |  | 3 | 183 | RT terminal function selection |  |  |  |  | $\bigcirc$ |  |
| 184 | AU terminal function selection | 0 to 99, 9999 |  |  | 4 | 184 | AU terminal function selection |  |  |  |  | $\bigcirc$ |  |
| 185 | JOG terminal function selection | 0 to 99, 9999 |  |  | 5 | 185 | JOG terminal function selection |  |  |  |  | $\bigcirc$ |  |
| 186 | CS terminal function selection | 0 to 99, 9999 |  |  | 6 | 186 | CS terminal function selection |  |  |  |  | $\bigcirc$ |  |
| 190 | RUN terminal function selection | 0 to 199, 9999 |  |  | 0 | 190 | RUN terminal function selection | 0 to 8, 10 | 20, 22, 25 to |  |  | $\bigcirc$ |  |
| 191 | SU terminal function selection | 0 to 199, 9999 |  |  | 1 | 191 | SU terminal function selection | 28, 30 to | 38 to 54,56 , |  |  | $\bigcirc$ |  |
| 192 | IPF terminal function selection | 0 to 199, 9999 |  |  | 2 | 192 | IPF terminal function selection | 57, 60, 61 | , 64, 68, 70, |  |  | $\bigcirc$ |  |
| 193 | OL terminal function selection | 0 to 199, 9999 |  |  | 3 | 193 | OL terminal function selection | 79, 84, 8 | to 99, 100 |  |  | $\bigcirc$ |  |
| 194 | FU terminal function selection | 0 to 199, 9999 |  |  | 4 | 194 | FU terminal function selection | to 108, | o 116, 120, |  |  | $\bigcirc$ |  |
| 195 | A, B, C terminal function selection | 0 to 199, 9999 |  | 99 |  | 195 | ABC1 terminal function selection | 122, 12 <br> 136, 1 <br> 157, 160 <br> 168, 170 <br> 190 to <br> 300 | 128,130 to 154, 156, <br> $1,163,164$, <br> , 184, 185, <br> 200 to 208, <br> 8, 9999 |  |  | $\bigcirc$ |  |





## N 3. 2. Compatibility of the Terminal Response Speed

The I/O terminals of the FR-B, B3 (A800 specification) respond more quickly than those of the FR-B, B3 (A500 specification). Operation timing of the device may differ depending on the usage
In this case, set Pr. 289 (Inverter output terminal filter) and Pr. 699 (Input terminal filter) to adjust the terminal response time
Set "15 to 20 ms " in Pr. 289 and Pr. 699 and adjust according to the system.

## 4. Option

The following table shows the comparison of options between the FR-B, B3 (A500 specification) series inverters and the FR-B, B3 (A800 specification) series inverters.

| Name |  | Option model |  |
| :---: | :---: | :---: | :---: |
|  |  | FR-B, B3 (A500 specification) | FR-B, B3 (A800 specification) |
|  | 12-bit digital input | FR-A5AX | FR-A8AX (16 bits) |
|  | Digital output / Additional analog output | FR-A5AY | FR-A8AY |
|  | Relay output | FR-A5AR | FR-A8AR |
|  | Orientation / Encoder / Pulse train input | FR-A5AP | FR-A8AP (The pulse train input is a built-in function of the inverter.) |
|  | Computer link | FR-A5NR | Built-in function of the inverter (RS-485 terminals, relay output 2 terminals) |
|  | Profibus-DP | FR-A5NP | FR-A8NP |
|  | Device Net | FR-A5ND | FR-A8ND |
|  | CC-Link | FR-A5NC | FR-A8NC |
|  | Modbus Plus | FR-A5NM | - |
|  | Parameter unit | FR-PU04 | FR-PU07 <br> Some function restricted (parameter copy, operable parameters, etc.) |
|  | Parameter unit connection cable | FR-CB201, 203, 205 | Compatible <br> Prepare FR-ADP for installing the operation panel on the enclosure surface. |
|  | Panel through attachment | FR-A5CN | FR-A8CN1][], FR-A8CNI] <br> Enclosure cut dimensions are compatible except for some capacities. <br> The depths inside and outside the enclosure differ. For details, refer to the Instruction Manual of the FR-A8CN1II or the FR-A8CNII. |
|  | Totally enclosed structure specification attachment | FR-A5CV | - |
|  | Attachment for conduit connection | FR-A5FN | - |
|  | Intercompatibility attachment | FR-AAT | FR-AAT |
|  | EMC Directive compliant noise filter | SFII | Built-in function of the inverter (EN 61800-3 2nd Environment compatible) |
|  | Power factor improving DC reactor | FR-BEL-(H) | Compatible |
|  | Power factor improving AC reactor | FR-BAL-(H) | Compatible |
|  | Radio noise filter | FR-BIF-(H) | Compatible |
|  | Line noise filter | FR-BSF01, FR-BLF | Compatible |
|  | BU type brake unit | BU1500 to 15K, H7.5K to 30K | Compatible |
|  | Brake unit | FR-BU(2)-(H) | Compatible |
|  | Resistor unit | FR-BR-(H) | Compatible |
|  | FR-RC type power regeneration converter | FR-RC-(H) | Compatible |
|  | High-duty brake resistor | FR-ABR | Compatible |
|  | Manual controller | FR-AX | Compatible |
|  | DC tach. follower | FR-AL | Compatible |
|  | Three speed selector | FR-AT | Compatible |
|  | Motorized speed setter | FR-FK | Compatible |
|  | Ratio setter | FR-FH | Compatible |
|  | Speed detector | FR-FP | Compatible |
|  | Master controller | FR-FG | Compatible |
|  | Soft starter | FR-FC | Compatible |
|  | Deviation detector | FR-FD | Compatible |
|  | Preamplifier | FR-FA | Compatible |
| $\begin{aligned} & \stackrel{\varrho}{0} \\ & \stackrel{ \pm}{0} \end{aligned}$ | Pilot generator | QVAH-10 | Compatible |
|  | Deviation sensor | YVGC-500W-NS | Compatible |
|  | Frequency setting potentiometer | WA2W $1 \mathrm{k} \Omega$ | Compatible |
|  | Frequency meter | YM206NRI 1 mA | Compatible |
|  | Calibration resistor | RV24YN $10 \mathrm{k} \Omega$ | Compatible |

5. Main differences between the FR-B, B3 (A500 specification) and FR-B, B3 (A800 specification)

| Item |  | FR-B, B3 (A500 specification) | FR-B, B3 (A800 specification) |
| :---: | :---: | :---: | :---: |
| Model | $\begin{aligned} & \hline 200 \mathrm{~V} \\ & \text { class } \end{aligned}$ | FR-B-750 to 45K (12 models) | FR-B-750 to 75K (14 models) |
|  |  | FR-B3-(N)-400 to 37K (13 models) | FR-B3-(N)-400 to 37K (13 models) |
|  | $\begin{aligned} & \hline 400 \mathrm{~V} \\ & \text { class } \end{aligned}$ | FR-B-750 to 55K (9 models) | FR-B-750 to 110K (12 models) |
|  |  | FR-B3-(N)-H400 to H37K (13 models) | FR-B3-(N)-H400 to H37K (13 models) |
| Control method |  | High carrier frequency PWM <br> V/F control (for FR-B-II) <br> Advanced magnetic flux vector control (for FR-B3-(N)-IU) | High carrier frequency PWM V/F control (for FR-B-II) <br> Advanced magnetic flux vector control (for FR-B3-(N)-IU) |
| Overload capability |  | $\begin{aligned} & 150 \% 60 \mathrm{~s}, 200 \% 0.5 \mathrm{~s} \\ & \text { (inverse-time characteristics) } \end{aligned}$ | ND rating: $150 \% 60 \mathrm{~s}, 200 \% 3 \mathrm{~s}$ (inverse-ime characteristics) at surrounding air temperature of $50^{\circ} \mathrm{C}$ |
| Output frequency |  | $\begin{aligned} & \text { FR-B: } 0 \text { to } 60 \mathrm{~Hz} / 0 \text { to } 120 \mathrm{~Hz} \text {, } \\ & \text { FR-B3: } 0 \text { to } 120 \mathrm{~Hz} \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { FR-B: } 0 \text { to } 60 \mathrm{~Hz} / 0 \text { to } 120 \mathrm{~Hz}, \\ & \text { FR-B3: } 0 \text { to } 120 \mathrm{~Hz} \end{aligned}$ |
| Frequency setting signal | Analog input | Terminal 2: 0 to $5 \mathrm{VDC}, 0$ to 10 VDC (voltage input only). Terminal 1: Selectable between the range from 0 to $\pm 5 \mathrm{~V}$ and the range from 0 to $\pm 10 \mathrm{~V}$. Terminal $4: 4$ to 20 mA (current input only). | Terminal 2: Selectable among the range from 0 to 5 VDC, the range from 0 to 10 VDC , and the range from 4 to 20 mA . <br> Terminal 1: Selectable between the range from 0 to $\pm 5 \mathrm{~V}$ and the range from 0 to $\pm 10 \mathrm{~V}$. |
|  | Digital input | 3 -digit BCD or 12 -bit binary using the operation panel or parameter unit (when the option FR-A5AX is used) | 4-digit BCD or 16-bit binary using the setting dial on the operation panel or the parameter unit (when the option FR-A8AX is used) |
| Frequency setting resolution | Analog input | $0.015 \mathrm{~Hz} / 0$ to 60 Hz <br> (Terminal 2: 12 bits / 0 to 10 V ) <br> $0.03 \mathrm{~Hz} / 0$ to 60 Hz <br> (Terminal 2: 11 bits / 0 to 5 V , <br> Terminal 4: 11 bits / 0 to 20 mA , <br> Terminal 1: 11 bits / -10 to +10 V ) <br> $0.06 \mathrm{~Hz} / 0$ to 60 Hz <br> (Terminal 1: 10 bits / -5 to +5 V ) | ```\(0.015 \mathrm{~Hz} / 0\) to 60 Hz (Terminal 2, 4: 12 bits / 0 to 10 V ) \(0.03 \mathrm{~Hz} / 0\) to 60 Hz (Terminal 2, 4: 11 bits / 0 to \(5 \mathrm{~V}, 0\) to 20 mA , Terminal 1: 12 bits / -10 to +10 V ) \(0.06 \mathrm{~Hz} / 0\) to 60 Hz (Terminal 1: 11 bits \(/-5\) to +5 V )``` |
| Input signal | Terminal function |  | <Additional functions> <br> PTC thermistor input (PTC), PID forward/reverse action switchover (X64), PU/NET operation switchover (X65), Command source switchover (X67), Second brake sequence open completion (BRI2), Trace trigger input (TRG), Trace sampling start/end (TRC), Sequence start (SQ), Fault clear (X51), Second PID P control switchover (X73), Pre-charge end command (X77), Second pre-charge end command (X78), Second PID forward/reverse action switchover (X79), Second PID control valid (X80), etc. |
|  | Terminal function selection | Pr. 180 to Pr. 186 (Input terminal function selection) | Pr. 178 (STF), Pr. 179 (STR), Pr. 187 (MRS), Pr. 188 (STOP), Pr. 189 (RES), etc. are added. |
|  | Pulse train input | 100k pulses/s (FR-A5AP is required) | 100k pulses/s (Terminal JOG) |


| Item |  | FR-B, B3 (A500 specification) | FR-B, B3 (A800 specification) |
| :---: | :---: | :---: | :---: |
| Operational functions |  | 1) Automatic restart after instantaneous power failure operation (frequency search selection) | 1) Continuous operation function at instantaneous power failure added <br> 2) PID control functions added PID output shutoff, PID automatic switchover, Measured value input (selectable between current input and voltage input), Forward action / reverse action switchover <br> 3) Operation command sources added NET mode operation command source, PU mode operation command source <br> 4) Regeneration avoidance function added <br> 5) Program operation function deleted <br> 6) Thermal protection Surrounding air temperature reflection is added to the transistor protection function. <br> 7) Intelligent mode (for FR-B3) Second brake sequence function is added. <br> 8) Second PID control functions added Second PID function, PID pre-charge function, Dancer control and easy dancer control <br> 9) PLC function added <br> 10) 24 V power supply input function added for control circuits |
| Output signal | Terminal function |  | <Additional functions> Low speed output (LS), Inverter running and start command ON (RUN3), During deceleration at occurrence of power failure (Y46), During PID control activated (PID), During retry (Y64), PID output interruption (SLEEP), Life alarm (Y90), Fault output 3 (Y91), Fault output 2 (ALM2), Maintenance timer signal (Y95), Remote output (REM), Alarm output 2 (ER), Second brake opening request (BOF2), PID deviation limit (Y48), During pre-charge operation (Y49), During second pre-charge operation (Y50), Pre-charge time over (Y51), Second pre-charge time over (Y52), Pre-charge level over (Y53), Second pre-charge level over (Y54), 24 V external power supply operation (EV), Control circuit capacitor life (Y86), Main circuit capacitor life (Y87), Cooling fan life (Y88), Inrush current limit circuit life (Y89), Second PID lower limit (FDN2), Second PID upper limit (FUP2), Second PID forward/reverse rotation output (RL2), During second PID control activated (PID2), During second PID output shutoff (SLEEP2), Second PID deviation limit (Y205), etc. |
|  |  | Programmed mode (PRG), Overspeed detection (Y29) | <Deleted functions> |
|  | Terminal function selection | Pr. 190 to Pr. 195 (Output terminal function selection) | Pr. 196 (ABC2 terminal function selection) is added. |
|  | Pulse train output | - | 50 k pulses/s (via terminal FM) |


| Item |  | FR-B, B3 (A500 specification) | FR-B, B3 (A800 specification) |
| :---: | :---: | :---: | :---: |
|  | Monitor item |  | <Additional functions> <br> Motor load factor, Motor output, Power saving effect, PID set point, PID measured value, PID deviation, Motor thermal load factor, Inverter thermal load factor, PID measured value 2, Remote output value 1 to 4, PID manipulated amount, Second PID set point, Second PID measured value, Second PID deviation, Second PID measured value 2 , Second PID manipulated amount, Dancer main speed setting, etc. |
| Protective function |  |  | <Additional functions> Input phase loss, PTC thermistor operation, Parameter storage device fault, Abnormal output current detection, Inrush current limit circuit fault, Communication fault, Analog input fault, Internal circuit fault, USB communication fault, Maintenance timer alarm, Parameter write error, Copy operation error, Operation panel lock, Parameter copy, Pre-charge fault, PID signal fault, etc. |
| Operatio n panel | Standard equipment | The operation panel FR-DU04 is equipped as standard. <br> (Setting with keys) | The operation panel FR-DU08 is equipped as standard. <br> (Setting with the setting dial) |
|  | Option | Parameter unit FR-PU04 | Parameter unit FR-PU07 <br> LCD operation panel FR-LU08 <br> (Some functions are unavailable.) |
| Control terminal block | Shape of terminal block | Screw type | Spring clamp (insertion screw type) |
|  | Wiring end | Round crimp terminal (screw size: M3.5) | Blade terminal |
|  | Removal | Available | Available |
|  | Compatibility | None (The option can be used to install the terminal block to the A500 specification model.) |  |
| Plug-in option | No. of options | 3 | 3 |
|  | Compatibility | None |  |

Precautions when replacing the FR-B, B3 (A500 specification)

| Item |  | FR-B, B3 (A500 specification) | FR-B, B3 (A800 specification) |
| :---: | :---: | :---: | :---: |
| Outline dimension | 200 V class | Compatible |  |
|  | 400 V class | FR-B-15K, FR-B3-(N)H11K and H15K are not compatible. Models other than the above are compatible. |  |
| Installation dimension | 200 V class | Compatible |  |
|  | 400 V class | Compatible (except for FR-B-15K, FR-B3-(N)H11K and H15K) An intercompatibility attachment can be used for the FR-B-15K, FR-B3-(N)H11K and H15K. |  |
| Main circuit terminal block/ Terminal screw size |  | Compatible except for some capacities |  |
| Control circuit terminal block/ Terminal screw size |  | Screw type (screw size: M3.5) | Spring clamp (insertion screw type) |
| Availability of option brake resistor |  | $\begin{aligned} & \text { FR-B- } 750 \text { to } 7.5 \mathrm{~K}(200 \mathrm{~V} \text { class } / 400 \mathrm{~V} \\ & \text { class) } \\ & \text { FR-B3-(N)(H) } 400 \text { to } 7.5 \mathrm{~K} \end{aligned}$ | $\begin{aligned} & \text { FR-B-750 to } 22 \mathrm{~K}(200 \mathrm{~V} \text { class), FR-B-750 to } \\ & 55 \mathrm{~K}(400 \mathrm{~V} \text { class) } \\ & \text { FR-B3-(N)(H)400 to } 22 \mathrm{~K}(200 \mathrm{~V} \text { class), } \\ & \text { FR-B3-(N)(H)400 to } 37 \mathrm{~K}(400 \mathrm{~V} \text { class) } \\ & \hline \end{aligned}$ |
| Parameter unit | FR-DU08 | Not available | Available |
|  | FR-DU04 | Available | Not available |
|  | FR-PU07 | Not available | Available (with restrictions) |
|  | FR-PU04 | Available | Not available |
| Parameter unit connection cable | FR-CB2 | Available | Available <br> To connect FR-DU08 and the connection cable, the operation panel connection connector (FR-ADP) is required. |
| Dedicated plug-in option |  | Not compatible because options are dedicated and plug-in type. (Installation dimensions are different.) |  |
|  |  | FR-A5AX, FR-A5AY, FR-A5AR, FR-A5NR, FR-A5NP, FR-A5ND, FR-A5NC, FR-A5NM, FR-A5AP | FR-A8AP, FR-A8AX, FR-A8AY, FR-A8AR, FR-A8NC, FR-A8ND, FR-A8NP |
| Terminal block type of plug-in option |  | Screw type terminal block | Insertion type terminal block |
| Dedicated option (attachment, etc.) |  | Not compatible (compatible for some capacities) |  |
| External common option (noise filter, reactor, etc.) |  | Compatible |  |
| Parameters for the explosion-proof specifications |  | Not disclosed | Disclosed <br> Do not change the settings. For details, refer to the Instruction Manual. |

