Information for Replacement of
FR-E500 Series with FR-E800 Series
Size, connection, parameters, options concerning replacement are stated on the following pages.

## 1. Size

When the FR-E500 series is replaced with the FR-E800 series, some FR-E800 series models have different installation size from that of the corresponding FR-E500 series models.

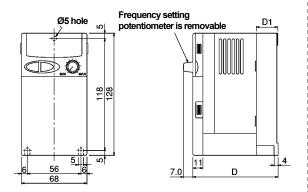
For more information about the product size, refer to the outline dimension drawings on the following pages.

Power supply	Existing inverter	Replacing inverter	Installation size*1 /
voltage			installation interchange attachment
Three-phase	FR-E520-0.1K	FR-E820-0.1K-1	Same
200 V	FR-E520-0.2K	FR-E820-0.2K-1	Same
	FR-E520-0.4K	FR-E820-0.4K-1	Same
	FR-E520-0.75K	FR-E820-0.75K-1	Same
	FR-E520-1.5K	FR-E820-1.5K-1	Same
	FR-E520-2.2K	FR-E820-2.2K-1	Same
	FR-E520-3.7K	FR-E820-3.7K-1	FR-E8AT03
	FR-E520-5.5K	FR-E820-5.5K-1	Same
	FR-E520-7.5K	FR-E820-7.5K-1	Same
Three-phase	FR-E540-0.4K	FR-E840-0.4K-1	FR-E7AT02
400 V	FR-E540-0.75K	FR-E840-0.75K-1	FR-E7AT02
	FR-E540-1.5K	FR-E840-1.5K-1	FR-E7AT02
	FR-E540-2.2K	FR-E840-2.2K-1	Same
	FR-E540-3.7K	FR-E840-3.7K-1	Same
	FR-E540-5.5K	FR-E840-5.5K-1	Same
	FR-E540-7.5K	FR-E840-7.5K-1	Same
Single-phase	FR-E520S-0.1K	FR-E820S-0.1K-1	Same
200 V	FR-E520S-0.2K	FR-E820S-0.2K-1	Same
	FR-E520S-0.4K	FR-E820S-0.4K-1	Same
	FR-E520S-0.75K	FR-E820S-0.75K-1	Same

<sup>\*1</sup> The depth required for installation differs depending on the inverter model. Refer to the outline dimension drawings on the following pages.

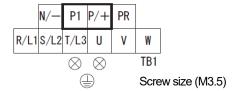
To remove the wiring cover of the FR-E800, a tool such as a flathead screwdriver is required depending on the inverter capacity. Insert the tool into the half-hole above the "PUSH" mark on the cover, and pull out the cover along the guides. Be sure to refer to the FR-E800 Instruction Manual (Connection).

## ■ FR-E520-0.1K to 0.75K

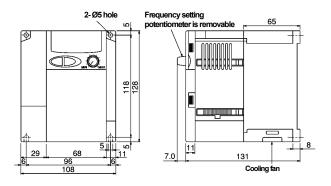


Inverter model	D	D1
FR-E520-0.1K, 0.2K	76	10
FR-E520-0.4K	108	42
FR-E520-0.75K	128	62

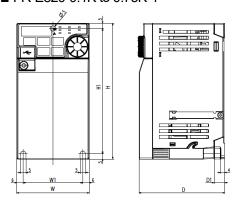
(Note) The 0.75K inverters have cooling fans.



## ■ FR-E520-1.5K, 2.2K

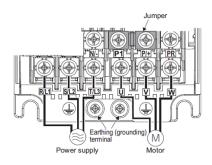


## ■ FR-E820-0.1K to 0.75K-1

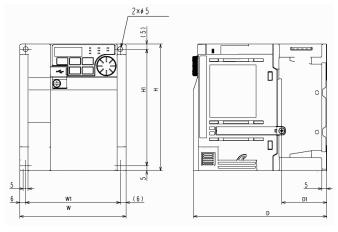


	Inverter model	W	W1	Н	H1	D	D1
	FR-E820-0.1K, 0.2K	68	56	128	118	80.5	10
Γ	FR-E820-0.4K					112.5	42
	FR-E820-0.75K					132.5	

When the plug-in option is installed, the depth required for installation is approx.  $27.6\,\mathrm{mm}$  larger.

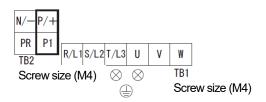


## ■ FR-E820-1.5K, 2.2K-1

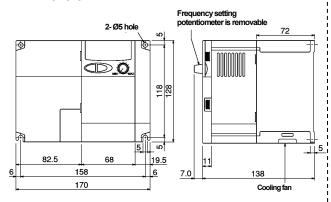


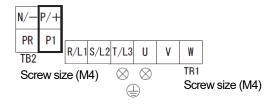
Inverter model	W	W1	Н	H1	D	D1
FR-E820-1.5K, 2.2K	108	96	128	118	135.5	46

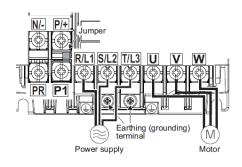
When the plug-in option is installed, the depth required for installation is approx.  $27.6\,\mathrm{mm}$  larger.



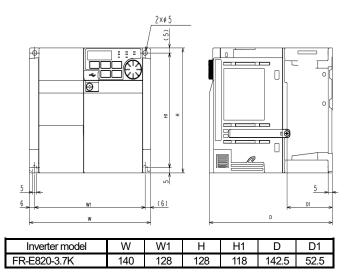
#### ■ FR-E520-3.7K



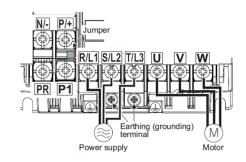




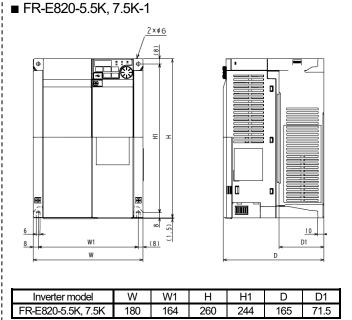
## ■ FR-E820-3.7K-1



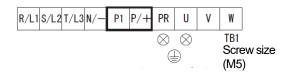
When the plug-in option is installed, the depth required for installation is approx. 27.6 mm larger.

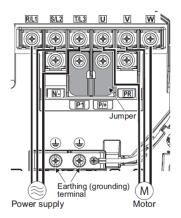


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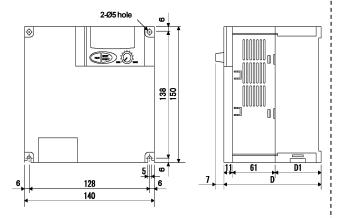


When the plug-in option is installed, the depth required for installation is approx.  $27.6\,\mathrm{mm}$  larger.





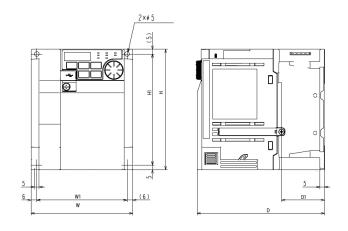
#### ■ FR-E540-0.4K to 3.7K



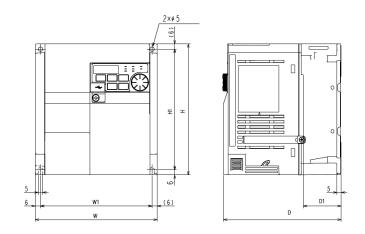
Inverter model	D	D1
FR-E540-0.4K, 0.75K	116	44
FR-E540-1.5K. 2.2K. 3.7K	136	64

#### 

#### ■ FR-E840-0.4K to 3.7K-1

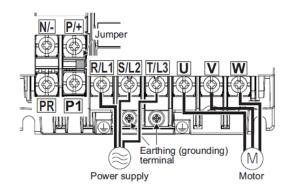


Inverter model	W	W1	Н	H1	D	D1
FR-E840-0.4K, 0.75K	108	96	128	118	129.5	40
FR-E840-1.5K					135	46

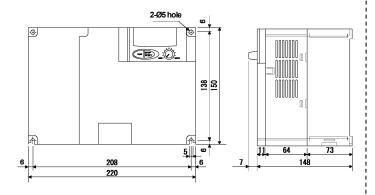


Inverter model	W	W1	Н	H1	D	D1
FR-E840-2.2K, 3.7K	140	128	150	138	135	43.5

When the plug-in option is installed, the depth required for installation is approx.  $27.6 \ \text{mm}$  larger.

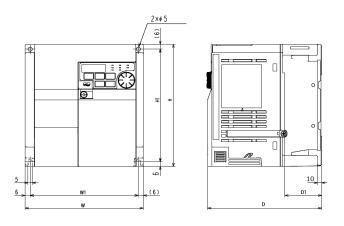


## ■ FR-E540-5.5K to 7.5K



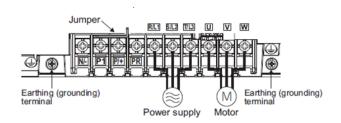
# N/− P1 P/+ PR R/L1 S/L2 T/L3 U V W S S TB1 Screw size (M4)

#### ■ FR-E840-5.5K to 7.5K-1

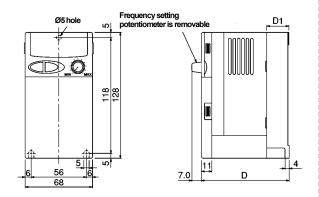


Inverter model	W	W1	Н	H1	D	D1
FR-E840-5.5K, 7.5K	220	208	150	138	147	68

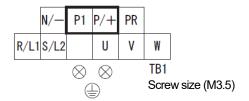
When the plug-in option is installed, the depth required for installation is approx.  $27.6\,\mathrm{mm}$  larger.



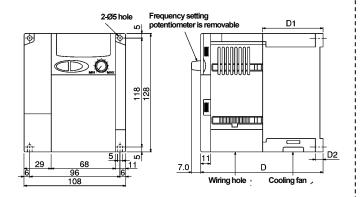
#### ■ FR-E520S-0.1K to 0.4K



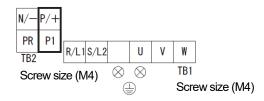
Inverter model	D	D1
FR-E520S-0.1K, 0.2K	76	10
FR-E520S-0.4K	138	42



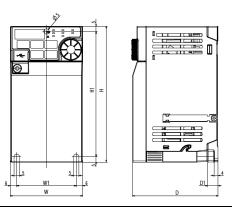
## ■ FR-E520S-0.75K



Inverter model	D	D1	D2
FR-E520S-0.75K	131	65	8

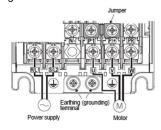


#### ■ FR-E820S-0.1K to 0.4K-1

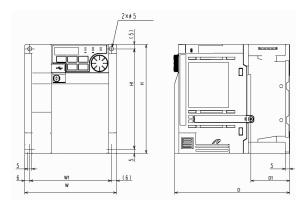


Inverter model	W	W1	Η	H1	D	D1
FR-E820S-0.1K, 0.2K	68	56	128	118	80.5	10
FR-E820S-0.4K					142.5	42

When the plug-in option is installed, the depth required for installation is approx.  $27.6\,\mathrm{mm}$  larger.

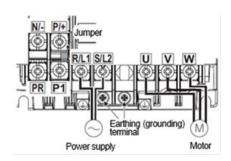


## ■ FR-E820S-0.75K-1



Inverter model	W	W1	Н	H1	D	D1
FR-E820S-0.75K	108	96	128	118	135	45.5

When the plug-in option is installed, the depth required for installation is approx.  $27.6 \, \text{mm}$  larger.



## 2. Wiring

The wiring of the new inverters can follow the one of the existing inverters as the terminal names between them are almost the same.

For the terminal screw size, refer to the following pages.

## [Standard inverter]

Туре	_	FR-E500 terminal name	FR-E800 compatible terminal name FR-E800-[]-1	Remarks
		R, S, T	R/L1, S/L2, T/L3	Terminals T and T/L3 are not available for the single-phase power input model.
		U, V, W	U, V, W	
Main cir	cuit	P, PR	P/+, PR	
IVIAII I OII	ouit	P, N	P/+, N/-	
		P, P1	P/+, P1	
		<b>\( \begin{array}{c} \\ \end{array} \end{array} \)</b>	<b>(4)</b>	
		STF	STF	
		STR	STR	
		RH	RH	
		RM	RM	
		RL	RL	
		MRS	MRS	
Control circuit /	Contact	RES	RES	
input signal	Contact	SD	SD	For the FR-E500, terminals SD and 5 are not isolated (isolated for the 400 V class). Terminals SD and SE are isolated. For the FR-E800, terminals SD, 5, and SE are isolated from each other.
		PC	PC	*1
		10	10	
		2	2	
Analog	Frequency setting	5	5	For the FR-E500, terminals 5 and SD are not isolated (isolated for the 400 V class). Terminals 5 and SE are isolated. For the FR-E800, terminals 5, SD, and SE are isolated from each other.
		4	4	
	Relay	A, B, C	A, B, C	
O-matural in 11 t	0	RUN	RUN	
Control circuit / output signal	Open collector	FU SE	FU SE	Isolated from terminals 5 and SD.
	Pulse	FM	FM	
Communication	RS-485	PU connector	PU connector	Wiring methods are different. Refer to the Instruction Manual.

<sup>\*1</sup> Terminal PC operates as the common terminal for safety stop input terminals, the external transistor common terminal (sink logic), the common terminal for contact input terminal (source logic), or the 24 VDC power supply terminal. To use terminal PC while the safety stop function is not used, short across terminals S1 and PC and terminals S2 and PC. Then connect terminal PC to the power supply common terminal of a transistor device, contact input terminals, or 24 VDC power supply.

## Terminal screw size

## [Main circuit terminal]

Voltage	Compositi		FF	R-E500		FR-E800-[]-1					
class	Capacity	R, S, T*1	U, V, W	P, N, P1, PR	<b>(1)</b>	R, S, T*1	U, V, W	P, N, P1, PR	<b>(-)</b>		
Three-	0.1K to 0.75K	M3.5	M3.5	M3.5	M3.5	M3.5	M3.5	M3.5	M3.5		
phase	1.5K to 3.7K	M4	M4	M4	M4	M4	M4	M4	M4		
200 V	5.5K, 7.5K	M5	M5	M5	M5	M5	M5	M5	M5		
Three-	0.4K to 3.7K	M4	M4	M4	M4	M4	M4	M4	M4		
phase 400 V	5.5K, 7.5K	M4	M4	M4	M4	M4	M4	M4	M4		
Single-	0.1K to 0.4K	M3.5	M3.5	M3.5	M3.5	M3.5	M3.5	M3.5	M3.5		
phase 200 V	0.75K	M4	M4	M4	M4	M4	M4	M4	M4		

<sup>\*1</sup> Terminal T is not available for the single-phase power input model.

## [Control circuit terminal]

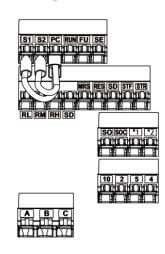
FR-E800-[]-1
Control circuit
Spring clamp terminal

## [Terminal layout]

FR-E500

RH	Α
RM	В
RL	C
MRS	10
RES	5
SD	5
FM	4
PC	SD
SE	STF
RUN	STR
FU	SD

FR-E800-[]-1



- \*1 Terminal FM is available for the FM type inverter.
  \*2 Terminal SD is available for the FM type inverter.

Note 1: When our authorized ferrules are used for the FR-E500 inverters, they cannot be used for the FR-E800 inverters since they are not compatible with the spring clamp terminal block. (Even other crimp terminals, they may not be used for the FR-E800 inverters due to differences in size.)

To use the wires of the FR-E500 inverters for the FR-E800 inverters, disconnect the existing crimp terminal at the end of each wire, and strip wires or use crimp terminals shown below. Check the applicable wire gauge.

Table. Applicable wire gauge (stripped wire) for the FR-E800 control terminal block

Wire strip length	Applicable stripped wire gauge
	Single wire (mm²)
Twist the stripped end of wires to prevent them from fraying.    10 mm   Do not solder it.	0.3 to 0.75

Table. Applicable wire gauge (crimped wire) for the FR-E800 control terminal block

Ferrule terminal model (Pho	Ferrule terminal model (Phoenix Contact Co., Ltd.)						
With insulation sleeve	Without insulation sleeve	Applicable stripped wire gauge (mm²)					
AI 0,34-10TQ	_	0.3					
Al 0,5-10WH	_	0.5					
AI 0,75-10GY	AI 0.75-10	0.75					
AI 1-10RD	A 1-10	1					
AI 1.5-10BK	AI 1.5-10	1.25, 1.5					
AI-TWIN 2×0.75-10GY	_	0.75 (two wires)					

Blade terminal part No. (N	ICHIFU Co., Ltd.)	Applicable stripped wire gouge (page)
Blade terminal part No.	Blade terminal part No.	Applicable stripped wire gauge (mm²)
BT 0.75-11	VC 0.75	0.3 to 0.75

# 3. Parameter

Note that most parameter numbers of inverters in both series are the same but some setting values differ. Refer to the following table to set the parameters.

## List of FR-E800 series parameters compatible with the FR-E500 series

The following table shows the parameter settings required when replacing FR-E500 series inverters with FR-E800 series inverters.

When an FR-E500 series parameter is set to <u>a value other than the initial value</u>, set the corresponding FR-E800 series parameter according to the following table.

When an FR-E500 series parameter is set to an initial value, it is usually not necessary to change the corresponding FR-E800 series parameter setting.

The parameters with  $\triangle$  are used for adjustment. Set them as required.

The parameter replacement following the table below does not guarantee the inverter characteristics or performance.

The parameter number of the parameters differs from that of the FR-E500 series inverter.

Setting ©: Set the FR-E500 parameter as it is.

 $\triangle$ : Change the FR-E500 parameter and set.

×: Adjust and set the FR-E800 inverter parameters.

	FR-E50	0 parameter list			FR-E800-[]-1 coi	mpatible parameter		Parameter setting	
Pr.	Name	Setting range	Initial value	Pr.	Name	Setting range	Initial value	Setting	Remarks
0	Torque boost	0% to 30%	6% / 4%	0	Torque boost	0% to 30%	6% / 4% / 3%	Δ	Divide the FR-E500 setting value by its initial value, and multiply the FR-E800 initial value by the result. *1
1	Maximum frequency	0 to 120 Hz	120 Hz	1	Maximum frequency	0 to 120 Hz	120 Hz	0	
2	Minimum frequency	0 to 120 Hz	0 Hz	2	Minimum frequency	0 to 120 Hz	0 Hz	0	
3	Base frequency	0 to 400 Hz	60 Hz	3	Base frequency	0 to 590 Hz	60 Hz	0	To set V/F control, set Pr.800 = "40", Pr.80 = "9999", and Pr.81 = "9999" in the FR-E800-[]-1. (In the FR-E500, Pr.80 = "9999".) The initial value of the FR-E800-[]-1 is that of the parameter initial value group 1.
4	Multi-speed setting (high speed)	0 to 400 Hz	60 Hz	4	Multi-speed setting (high speed)	0 to 590 Hz	60 Hz	0	The initial value of the FR-E800-[]-1 is that of the parameter initial value group 1.
5	Multi-speed setting (middle speed)	0 to 400 Hz	30 Hz	5	Multi-speed setting (middle speed)	0 to 590 Hz	30 Hz	0	<u> </u>
6	Multi-speed setting (low speed)	0 to 400 Hz	10 Hz	6	Multi-speed setting (low speed)	0 to 590 Hz	10 Hz	0	
7	Acceleration time	0 to 3600 s / 0 to 360 s	5s/10s	7	Acceleration time	0 to 3600 s	5s/10s	0	Changing Pr.21 after setting this parameter will change the set
8	Deceleration time	0 to 3600 s / 0 to 360 s	5s/10s	8	Deceleration time	0 to 3600 s	5s/10s	0	value. Refer to the Instruction Manual.
9	Electronic thermal O/L relay	0 to 500 A	Rated output current	9	Electronic thermal O/L relay	0 to 500 A	Rated output current	0	Set the rated motor current.
10	DC injection brake operation frequency	0 to 120 Hz	3 Hz	10	DC injection brake operation frequency	0 to 120 Hz	3 Hz	0	
11	DC injection brake operation time	0 to 10 s	0.5 s	11	DC injection brake operation time	0 to 10 s, 8888	0.5 s	0	
12	DC injection brake voltage	0% to 30%	6%	12	DC injection brake operation voltage	0% to 30%	6% / 4%	Δ	Divide the FR-E500 setting value by its initial value, and multiply the FR-E800 initial value by the result. *1
13	Starting frequency	0 to 60 Hz	0.5 Hz	13	Starting frequency	0 to 60 Hz	0.5 Hz	0	
14	Load pattern selection	0 to 3	0	14	Load pattern selection	0 to 3	0	0	
15	Jog frequency	0 to 400 Hz	5 Hz	15	Jog frequency	0 to 590 Hz	5 Hz	0	
16	Jog acceleration/deceleration time	0 to 3600 s / 0 to 360 s	0.5 s	16	Jog acceleration/deceleration time	0 to 3600 s	0.5 s	0	Changing Pr.21 after setting this parameter will change the set value. Refer to the Instruction Manual.
18	High-speed maximum frequency	120 to 400 Hz	120 Hz	18	High speed maximum frequency	0 to 590 Hz	120 Hz	0	
19	Base frequency voltage	0 to 1000 V, 8888, 9999	9999	19	Base frequency voltage	0 to 1000 V, 8888, 9999	9999	0	To set V/F control, set Pr.800 = "40", Pr.80 = "9999", and Pr.81 = "9999" in the FR-E800-[]-1. (In the FR-E500, Pr.80 = "9999".) The initial value of the FR-E800-[]-1 is that of the parameter initial value group 1.
20	Acceleration/deceleration reference frequency	1 to 400 Hz	60 Hz	20	Acceleration/deceleration reference frequency	1 to 590 Hz	60 Hz	0	The initial value of the FR-E800-[]-1 is that of the parameter initial value group 1.
21	Acceleration/deceleration time increments	0, 1	0	21	Acceleration/deceleration time increments	0, 1	0	Δ	Changing Pr.21 after setting this parameter will change the set value. Refer to the Instruction Manual.
22	Stall prevention operation level	0% to 200%	150%	22	Stall prevention operation level	0% to 400%	150%	0	Set Pr.570 = "2" to select ND rating.
23	Stall prevention operation level compensation factor at double speed	0% to 200%, 9999	9999	23	Stall prevention operation level compensation factor at double speed	0% to 200%, 9999	9999	0	
24	Multi-speed setting (speed 4)	0 to 400 Hz, 9999	9999	24	Multi-speed setting (speed 4)	0 to 590 Hz, 9999	9999	0	
25	Multi-speed setting (speed 5)	0 to 400 Hz, 9999	9999	25	Multi-speed setting (speed 5)	0 to 590 Hz, 9999	9999	0	
26	Multi-speed setting (speed 6)	0 to 400 Hz, 9999	9999	26	Multi-speed setting (speed 6)	0 to 590 Hz, 9999	9999	0	
27	Multi-speed setting (speed 7)	0 to 400 Hz, 9999	9999	27	Multi-speed setting (speed 7)	0 to 590 Hz, 9999	9999	0	

	FR-E500	parameter list			FR-E800-[]-1 compa	tible parameter			Parameter setting
Pr.	Name	Setting range	Initial value	Pr.	Name	Setting range	Initial value	Setting	Remarks
29	Acceleration/deceleration pattern	0, 1, 2	0	29	Acceleration/deceleration pattern selection	0, 1, 2	0	0	
30	Regenerative function selection	0, 1	0	30	Regenerative function selection	0, 1, 2	0	0	
31	Frequency jump 1A	0 to 400 Hz, 9999	9999	31	Frequency jump 1A	0 to 590 Hz, 9999	9999	0	
32	Frequency jump 1B	0 to 400 Hz, 9999	9999	32	Frequency jump 1B	0 to 590 Hz, 9999	9999	0	
33	Frequency jump 2A	0 to 400 Hz, 9999	9999	33	Frequency jump 2A	0 to 590 Hz, 9999	9999	0	
34	Frequency jump 2B	0 to 400 Hz, 9999	9999	34	Frequency jump 2B	0 to 590 Hz, 9999	9999	0	
35	Frequency jump 3A	0 to 400 Hz, 9999	9999	35	Frequency jump 3A	0 to 590 Hz, 9999	9999	0	
36	Frequency jump 3B	0 to 400 Hz, 9999	9999	36	Frequency jump 3B	0 to 590 Hz, 9999	9999	0	
37	Speed display	0, 0.01 to 9998	0	37	Speed display	0.01 to 9998	1800	Δ	To display the frequency, set Pr.53 = "0". To display the machine speed, set Pr.53 = "4". For the reference frequency, 60 Hz is set in Pr.505.
38	Frequency at 5V (10V) input	1 to 400 Hz	60 Hz	125	Terminal 2 frequency setting gain frequency	0 to 590 Hz	60 Hz	Δ	The frequency at 5 V (10 V) input is set for the FR-E500 inverters. The frequency at input of the voltage set in Pr.C4 is set for the FR-E800 inverters. If the frequency deviates, calibrate again. The initial value of the FR-E800-[]-1 is that of the parameter initial value group 1.
39	Frequency at 20mA input	1 to 400 Hz	60 Hz	126	Terminal 4 frequency setting gain frequency	0 to 590 Hz	60 Hz	Δ	The frequency at 20 mA input is set for the FR-E500 inverters. The frequency at the input of the current set in Pr.C7 is set for the FR-E800 inverters. If the frequency deviates, calibrate again. The initial value of the FR-E800-[]-1 is that of the parameter initial value group 1.
41	Up-to-frequency sensitivity	0% to 100%	10%	41	Up-to-frequency sensitivity	0% to 100%	10%	0	
42	Output frequency detection	0 to 400 Hz	6 Hz	42	Output frequency detection	0 to 590 Hz	6 Hz	0	
43	Output frequency detection for reverse rotation	0 to 400 Hz, 9999	9999	43	Output frequency detection for reverse rotation	0 to 590 Hz, 9999	9999	0	
44	Second acceleration/deceleration time	0 to 3600 s / 0 to 360 s	5s/10s	44	Second acceleration/deceleration time	0 to 3600 s	5s/10s	0	Changing Pr.21 after setting this parameter will change the set value.
45	Second deceleration time	0 to 3600 s / 0 to 360 s, 9999	9999	45	Second deceleration time	0 to 3600 s, 9999	9999	0	Refer to the Instruction Manual.
46	Second torque boost	0% to 30%, 9999	9999	46	Second torque boost	0% to 30%, 9999	9999	Δ	Set the same value as the value set in the FR-E500 (when Pr.72 PWM frequency selection = "1" in the FR-E500).
47	Second V/F (base frequency)	0 to 400 Hz, 9999	9999	47	Second V/F (base frequency)	0 to 590 Hz, 9999	9999	0	To set V/F control, set Pr.800 = "40", Pr.80 = "9999", and Pr.81 = "9999" in the FR-E800-[]-1. (In the FR-E500, Pr.80 = "9999".)
48	Second electronic thermal O/L relay	0 to 500 A, 9999	9999	51	Second electronic thermal O/L relay	0 to 500 A, 9999	9999	0	
52	Operation panel/PU main display data selection	0, 23, 100	0	52	Operation panel main monitor selection	0, 5 to 14, 17 to 20, 23 to 33, 35, 38, 40 to 42, 44, 45, 50 to 57, 61, 62, 64, 65, 67, 83, 91, 97, 100	0	Δ	The increment of the actual operation time displayed on the monitor (when Pr.52 = "23") differs between inverters in both series.
54	FM terminal function selection	0, 1, 2	0	54	FM terminal function selection	1 to 3, 5 to 14, 17, 18, 21, 24, 32, 33, 50, 52, 53, 61, 62, 67, 70, 97	1	Δ	The initial value is different. FR-E500 $\rightarrow$ FR-E800 $0 \rightarrow$ 1. 1 $\rightarrow$ 2. 2 $\rightarrow$ 3.
55	Frequency monitoring reference	0 to 400 Hz	60 Hz	55	Frequency monitoring reference	0 to 590 Hz	60 Hz	0	The initial value of the FR-E800-[]-1 is that of the parameter initial value group 1.
56	Current monitoring reference	0 to 500 A	Rated output current	56	Current monitoring reference	0 to 500 A	Rated output current	0	
57	Restart coasting time	0, 0.1 to 5 s, 9999	9999	57	Restart coasting time	0, 0.1 to 30 s, 9999	9999	Δ	The coasting time when Pr.57 = "0" is different. It is usually not necessary to change the value. For the same time setting as the FR-E500, set 0.5 s for 1.5K inverters or lower, or 1.0 s for 2.2K inverters or higher.
58	Restart cushion time	0 to 60 s	1.0 s	58	Restart cushion time	0 to 60 s	1.0 s	0	
59	Remote setting function selection	0, 1, 2	0	59	Remote function selection	0 to 3, 11 to 13	0	0	The inverter can decelerate the motor to the frequency lower than the set frequency by the remote setting function.
60	Shortest acceleration/deceleration mode	0, 1, 2, 11, 12	0	292	Automatic acceleration/deceleration	0, 1, 7, 8, 11	0	Δ	When "0, 1, or 11" is set in the FR-E500, set the same value in the FR-E800. When "2" is set in the FR-E500, set "1" ("11" when the "12" is set in the FR-E500) in Pr.292 in the FR-E800, and set 180% in Pr.62 and Pr.63 for the FR-E800.
61	Reference current	0 to 500 A, 9999	9999	61	Reference current	0 to 500 A, 9999	9999	0	
62	Reference current for acceleration	0% to 200%, 9999	9999	62	Reference value at acceleration	0% to 400%, 9999	9999	0	
63	Reference current for deceleration	0% to 200%, 9999	9999	63	Reference value at deceleration	0% to 400%, 9999	9999	0	
65	Retry selection	0, 1, 2, 3	0	65	Retry selection	0 to 5	0	Δ	When an error that triggers the retry operation occurs, the retry operation continues even when another error that does not trigger a retry. After the retry due to the former error is complete, the retry operation is stopped due to the latter error.
66	Stall prevention operation level reduction	0 to 400 Hz	60 Hz	66	Stall prevention operation reduction starting	0 to 590 Hz	60 Hz	0	The initial value of the FR-E800-[]-1 is that of the parameter initial value
	starting frequency		1		frequency				group 1.

	FR-E500 pa	FR-E500 parameter list FR-E800-[]-1 compatible parameter					Parameter setting		
Pr.	Name	Setting range	Initial value	Pr.	Name	Setting range	Initial value	Setting	Remarks
67	Number of retries at alarm occurrence	0 to 10, 101 to 110	0	67	Number of retries at fault occurrence	0 to 10, 101 to 110	0	0	
68	Retry waiting time	0.1 to 360 s	1 s	68	Retry waiting time	0.1 to 600 s	1 s	0	
69	Retry count display erase	0	0	69	Retry count display erase	0	0	0	
70	Special regenerative brake duty	0% to 30%	0%	70	Special regenerative brake duty	0% to 100%	0%	0	
71	Applied motor	0, 1, 3, 5, 6, 13, 15, 16, 23, 100, 101, 103, 105, 106, 113, 115, 116, 123	0	71	Applied motor	0, 3, 5, 6, 10, 13, 15, 16, 20, 23, 30, 33, 40, 43, 50, 53, 70, 73, 1800, 1803, 8090, 8093, 9090, 9093	0	Δ	Change the setting value as follows: FR-E500 $\rightarrow$ FR-E800 $1 \rightarrow$ 10 or 13. 23 $\rightarrow$ 0 or 3. When a value in 100s is set in the FR-E500, set Pr.450 = "10 or 13" and change the setting value of Pr.71 as follows: $100 \rightarrow 0$ . $101 \rightarrow 10$ or 13. $103 \rightarrow 3$ . $105 \rightarrow 5$ . $106 \rightarrow 6$ . $113 \rightarrow 13$ . $115 \rightarrow 15$ . $116 \rightarrow 16$ . $123 \rightarrow 0$ or 3. Set Pr.451 = "40" to select V/F control.
72	PWM frequency selection	0 to 15	1	72	PWM frequency selection	0 to 15	1	Δ	Change the Pr.260 setting as required.
73	0-5V/0-10V selection	0, 1	0	73	Analog input selection	0, 1, 6, 10, 11, 16	1	Δ	The parameter name and initial value are different. Change the setting value as follows: $ FR-E500 \rightarrow FR-E800 \\ 0 \rightarrow 1.1 \rightarrow 0. $ Use the voltage/current input selection switch 2 or 4 to select voltage input or current input.
74	Filter time constant	0 to 8	1	74	Input filter time constant	0 to 8	1	0	
75	Reset selection/disconnected PU detection/PU stop selection	0 to 3, 14 to 17	14	75	Reset selection/disconnected PU detection/PU stop selection	0 to 3, 14 to 17	14	©	
77	Parameter write disable selection	0, 1, 2	0	77	Parameter write selection	0, 1, 2	0	0	
78	Reverse rotation prevention selection	0, 1, 2	0	78	Reverse rotation prevention selection	0, 1, 2	0	0	
79	Operation mode selection  Motor capacity	0 to 4, 6 to 8 0.1 to 7.5 kW, 9999	9999	79 80	Operation mode selection  Motor capacity	0 to 4, 6, 7 0.1 to 30 kW, 9999	9999	Δ	The operation modes in the initial setting are different: PU operation mode for the FR-E500, and External operation mode at power ON for the FR-E800. When the FR-E500 setting is "8", set Pr.182 = "16" for the FR-E800.  To set V/F control, set Pr.800 = "40".
				81	Number of motor poles	2, 4, 6, 8, 10, 12, 9999	9999	×	To set other control mode, change the setting values in Pr.80 and Pr.81. When the operation is started under a control mode other than V/F control while "9999" is set in Pr.80 and Pr.81, SE alarm is displayed.  (Example) Pr.800 = "20", Pr.80 and Pr.81 = "9999".  To set General-purpose magnetic flux vector control, set Pr.800 = "20" and use Pr.89 to make adjustments to keep the motor speed constant during variable load operation as required.  In the initial setting, V/F control is selected.
82	Motor excitation current	0 to 500 A, 9999	9999	82	Motor excitation current	0 to 500 A, 9999	9999	0	J, ·
83	Rated motor voltage	0 to 1000 V	200/400 V	83	Rated motor voltage	0 to 1000 V	200/400 V	0	
84	Rated motor frequency	50 to 120 Hz	60 Hz	84	Rated motor frequency	10 to 400 Hz, 9999	9999	Δ	When "9999" is set, the setting value of Pr.3 is used.
_				89	Speed control gain (Advanced magnetic flux vector)	0% to 200%, 9999	9999	×	
90	Motor constant (R1)	0 to 50 Ω, 9999	9999	90	Motor constant (R1)	0 to 50 Ω, 9999	9999	0	
96	Auto-tuning setting/status	0, 1	0	96	Auto tuning setting/status	0, 1, 11	0	Δ	If auto tuning has been performed, set Pr.96 = "1" in the FR-E800 to perform tuning again as required.
117	Communication station number	0 to 31	0	117	PU communication station number	0 to 31	0	©	Available in FR-E800-[]-1. The operation mode is changed from the PU operation mode to the Network operation mode. When Pr.551 = "2", the inverter operates in the PU operation mode.
118	Communication speed	48, 96, 192	192	118	PU communication speed	48, 96, 192, 384, 576, 768, 1152	192	0	
119	Stop bit length	0, 1, 10, 11	1	119	PU communication stop bit length	0, 1, 10, 11	1	0	
120	Parity check presence/absence	0, 1, 2	2	120	PU communication parity check	0, 1, 2	2	0	
121	Number of communication retries	0 to 10, 9999	1	121	PU communication retry count	0 to 10, 9999	1	0	
122	Communication check time interval	0, 0.1 to 999.8 s, 9999	0	122	PU communication check time interval	0, 0.1 to 999.8 s, 9999	0	0	Change the setting as required.
123	Waiting time setting	0 to 150, 9999	9999	123	PU communication waiting time setting	0 to 150, 9999	9999	0	
124 128	CR/LF selection PID action selection	0, 1, 2 0, 20, 21, 50, 51, 60, 61	0	124 128	PU communication CR/LF selection PID action selection	0, 1, 2 0, 20, 21, 40 to 43, 50, 51, 60, 61, 1000, 1001, 1010, 1011, 2000, 2001, 2010, 2011	0	×	The deviation value, measured value, and set point cannot be input via LONWORKS communication. Set Pr.609 and Pr.610 as required.
129	PID proportional band	0.1% to 1000%, 9999	100%	129	PID proportional band	0.1% to 1000%, 9999	100%	0	
130	PID integral time	0.1 to 3600 s, 9999	1 s	130	PID integral time	0.1 to 3600 s, 9999	1 s	0	
131	Upper limit	0% to 100%, 9999	9999	131	PID upper limit	0% to 100%, 9999	9999	0	
132		0% to 100%, 9999	9999	132	PID lower limit	0% to 100%, 9999	9999	0	

	FR_E500 n	arameter list			FR-E800-[]-		Parameter setting		
Pr.	Name	Setting range	Initial value	Pr.	Name	Setting range	Initial value	Setting	Remarks
133	PID action set point for PU operation	0% to 100%	0%	133	PID action set point	0% to 100%, 9999	9999	Δ	To use the value input via terminal 2 as the set point for the FR-E800, set "9999" in Pr.133 and set Pr.128. When a value other than "9999" is set for the FR-E800, the set point will be also valid for operations other than the PU operation.
134	PID differential time	0.01 to 10.00 s, 9999	9999	134	PID differential time	0.01 to 10.00 s, 9999	9999	© ~	
145	Parameter unit display language selection	0 to 7	0	145	PU display language selection	0 to 7	_	×	FR-PU07
146	Frequency setting command selection	0, 1, 9999	0	_				×	Operation panel for the FR-E500 (FR-PA02) cannot be used.
150	Output current detection level	0% to 200%	150%	150	Output current detection level	0% to 400%	150%	0	Set Pr.570 = "2" to select ND rating.
151	Output current detection period	0 to 10 s	0	151	Output current detection signal delay time	0 to 10 s	0	0	
152	Zero current detection level	0% to 200%	5.0%	152	Zero current detection level	0% to 400%	5.0%	0	
153	Zero current detection period	0.05 to 1 s	0.5 s	153	Zero current detection time	0 to 10 s	0.5 s	0	
156 160	Stall prevention operation selection User group read selection	0 to 31, 100 0, 1, 10, 11	0	156 160	Stall prevention operation selection  User group read selection	0 to 31, 100, 101 0, 1, 9999	0		The user group 2 was deleted for the FR-E800.
171	Actual operation hour meter clear	0, 1, 10, 11	0	171	Operation hour meter clear	0, 1, 9999	9999	<u>∆</u>	The user group 2 was usered for the FTY-EOOU.
173	User group 1 registration	0 to 999	0	173	User group registration	0, 9999 0 to 1999, 9999	9999	0	
174	User group 1 deletion	0 to 999, 9999	0	174	User group clear	0 to 1999, 9999	9999	0	
175	User group 2 registration	0 to 999	0	_	J 1			×	Not available for FR-E800.
176	User group 2 deletion	0 to 999, 9999	0	_				×	
180	RL terminal function selection	0 to 8, 16, 18	0	180	RL terminal function selection	0 to 5, 7, 8, 10, 12 to 16, 18, 23 to 27, 30, 37,	0	Δ	Change the setting value as follows:
181	RM terminal function selection	0 to 8, 16, 18	1	181	RM terminal function selection	42, 43, 46, 47, 50, 51, 62, 65 to 67, 72, 74,	1	Δ	FR-E500 → FR-E800
182	RH terminal function selection	0 to 8, 16, 18	2	182	RH terminal function selection	76, 87 to 89, 92, 9999	2	Δ	$5 \rightarrow 25$ (STOP signal). $6 \rightarrow 24$ (MRS signal).
183	MRS terminal function selection	0 to 8, 16, 18	6	183	MRS terminal function selection		24	Δ	
_				184	RES terminal function selection		62	×	
190	RUN terminal function selection	0 to 99	0	190	RUN terminal function selection	0, 1, 3, 4, 7, 8, 11 to 16, 20, 24 to 26, 30 to 36, 38 to 41, 44 to 48, 56, 57, 60 to 64, 70,	0	0	
191 192	FU terminal function selection  A, B, C terminal function selection	0 to 99 0 to 99	99	191 192	FU terminal function selection  ABC terminal function selection	80, 81, 84, 90 to 93, 95, 96, 98 to 101, 103,	99	0	Setting values "92, 93, 192, and 193" are not available.
102				102		104, 107, 108, 111 to 116, 120, 124 to 126, 130 to 136, 138 to 141, 144 to 148, 156, 157, 160 to 164, 170, 180, 181, 184, 190 to 193, 195, 196, 198, 199, 206, 211 to 213, 242, 306, 311 to 313, 342, 9999			The state of the s
232	Multi-speed setting (speed 8)	0 to 400 Hz, 9999	9999	232	Multi-speed setting (speed 8)	0 to 590 Hz, 9999	9999	0	
233	Multi-speed setting (speed 9)	0 to 400 Hz, 9999	9999	233	Multi-speed setting (speed 9)	0 to 590 Hz, 9999	9999	0	
234	Multi-speed setting (speed 10)	0 to 400 Hz, 9999	9999	234	Multi-speed setting (speed 10)	0 to 590 Hz, 9999	9999	0	
235	Multi-speed setting (speed 11)	0 to 400 Hz, 9999	9999	235	Multi-speed setting (speed 11)	0 to 590 Hz, 9999	9999	0	
236	Multi-speed setting (speed 12)	0 to 400 Hz, 9999	9999	236	Multi-speed setting (speed 12)	0 to 590 Hz, 9999	9999	0	
237	Multi-speed setting (speed 13)	0 to 400 Hz, 9999	9999	237	Multi-speed setting (speed 13)	0 to 590 Hz, 9999	9999	0	
238	Multi-speed setting (speed 14)	0 to 400 Hz, 9999	9999	238	Multi-speed setting (speed 14)	0 to 590 Hz, 9999	9999	0	
239	Multi-speed setting (speed 15)	0 to 400 Hz, 9999	9999	239	Multi-speed setting (speed 15)	0 to 590 Hz, 9999	9999	0	
240	Soft-PWM setting	0, 1, 10, 11	1	240	Soft-PWM operation selection	0, 1	1	Δ	Change the setting value as follows: FR-E500 $\rightarrow$ FR-E800 10 $\rightarrow$ 0. 11 $\rightarrow$ 1. Change the Pr.260 setting as required.
244	Cooling fan operation selection	0, 1	0	244	Cooling fan operation selection	0, 1	1	Δ	The initial value was changed.
245	Rated motor slip	0% to 50%, 9999	9999	245	Rated slip	0% to 50%, 9999	9999	©	Enabled under V/F control.
246	Slip compensation response time	0.01 to 10 s	0.5 s	246	Slip compensation time constant	0.01 to 10 s	0.5 s	0	The slip compensation function is always enabled under Advanced magnetic flux vector control. Calibrate the parameter as required.
247	Constant power range slip compensation selection	0, 9999	9999	247	Constant output range slip compensation selection	0, 9999	9999	0	
249	Earth (ground) fault detection at start	0, 1	0	249	Earth (ground) fault detection at start	0, 1	0	©	The initial value of the FR-E800-[]-1 is that of the parameter initial value group 1.  A fault is detected only at start for the FR-E800 (400 V class), while a fault is always detected for the FR-E500 (400 V class).
250	Stop selection	0 to 100 s, 1000 to 1100 s, 8888, 9999	9999	250	Stop selection	0 to 100 s, 1000 to 1100 s, 8888, 9999	9999	Δ	Increment: 0.1 s
251	Output phase loss protection selection	0, 1	1	251	Output phase loss protection selection	0, 1	1	0	
_				260	PWM frequency automatic switchover	0, 10	10	×	In initial setting, PWM carrier frequency automatic reduction function is enabled.
342	E2PROM write selection	0, 1	0	342	Communication EEPROM write selection	0, 1	0	0	

Section   Sect	FR-E500 parameter list			FR-E800-[]-1 compatible parameter			Parameter setting		
2.03.5.44.6.5.3.7c. 7. 78.000.15.200.25.00.5. 7. 8.000.15.200.25.00.5. 7. 8.000.15.200.25.00.5. 7. 8.000.15.200.25.00.5. 7. 8.000.15.200.25.00.5. 7. 8.000.15.200.25.00.5. 7. 8.000.15.200.25.00.5. 7. 8.000.15.200.25.00.5. 7. 8.000.15.200.25.00.5. 7. 8.000.15.200.25.00.5. 7. 8.000.15.200.25.00.5. 7. 8.000.15.200.25. 7. 8.0000.15.200.25. 7.	Pr. Name	Setting range	Initial value	Pr.	Name	Setting range	Initial value	Setting	Remarks
Section   Company   Comp				450	Second applied motor	23, 30, 33, 40, 43, 50, 53, 70, 73, 1800, 1803, 8090, 8093,	9999	×	
Section   Sect					Second motor control method selection		9999	×	
Manual Control of the Control of t		_						Δ	
Section   Control mercy setting cutters   Control mercy sett	504 Capacitor life alarm output set time	0 to 9998, (9999)	500					Δ	When "9999" is set for the FR-E500, set "500" for the
2006   2006							9999		
							1		
Millander Currient							0		T1 110 1 1 1 100 1
Martin   M	reference current	0.1 to 999 A	1	557		0 to 500 A	Rated output current	Δ	
Frequency setting voltage gain   1 to 400 Hz: 0 to 20 mA   0 Hz: 20 m						·		Δ	Set "2" to select ND rating.  ND rating only for the single-phase 200 V class.
Section   Sect	_			609	PID set point/deviation input selection	2 to 5	2	Δ	
Section   Control   Cont	_			610	PID measured value input selection	2 to 5	3	Δ	
Propuency setting voltage bias   0 to 60 Hz; 0 to 10 V   0 Hz; 0	_			800	Control method selection	0 to 5, 9, 10 to 12, 19, 20, 40	40	Δ	
602   Fequency setting voltage gain   1 to 400 Hz: 0 to 10V   60 Hz: 5V   125 (903)   Feminal 2 frequency setting gain frequency   0 to 590 Hz   60	900 FM terminal calibration	_			FM terminal calibration	_	_	0	Calibrate the parameter as required. Available in FR-E800-[]-1.
903   Frequency setting voltage gain   1 to 400 Hz: 0 to 10 V   60 Hz: 5 V   125   103   103   100	902 Frequency setting voltage bias	0 to 60 Hz: 0 to 10 V	0 Hz: 0 V			0 to 590 Hz		Δ	
1 to 400 Hz: 0 to 50 Mz: 0 to 50 Hz: 0 to 50 Mz   1 to 400 Hz: 0 to 50 V   0 Hz: 0 V   0				(902)				Δ	
Frequency setting current bias  904 Frequency setting current bias  905 Frequency setting current gain  905 Frequency setting current gain  906 Built-in frequency setting potentiometer gain  907 Built-in frequency setting potentiometer gain  908 Built-in frequency setting potentiometer gain  909 Built-in freque	903 Frequency setting voltage gain	1 to 400 Hz: 0 to 10 V	60 Hz: 5 V	(903)				Δ	
904						0% to 300%	100%	Δ	Setting methods are different. Refer to the Instruction Manual.
Frequency setting current gain   1 to 400 Hz: 0 to 20 mA   60 Hz: 20 mA   60 Hz: 20 mA   126 (905)   Terminal 4 frequency setting gain frequency   0 to 590 Hz   60 Hz   Δ	904 Frequency setting current bias	0 to 60 Hz: 0 to 20 mA	0 Hz: 4 mA		Terminal 4 frequency setting bias frequency			Δ	Calibrate the parameter as required.
905					Terminal 4 frequency setting bias	0% to 300%	20%	Δ	
922 Built-in frequency setting potentiometer bias 0 to 60 Hz: 0 to 5 V 0 Hz: 0 V — X Operation panel for the FR-E500 (FR-PA02) cannot be setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 Hz: 5 V — X Operation panel for the FR-E500 (FR-PA02) cannot be setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 Hz: 5 V — X Operation panel for the FR-E500 (FR-PA02) cannot be setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 Hz: 5 V — X Operation panel for the FR-E500 (FR-PA02) cannot be setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 Hz: 5 V — X Operation panel for the FR-E500 (FR-PA02) cannot be setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 Hz: 5 V — X Operation panel for the FR-E500 (FR-PA02) cannot be setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 Hz: 5 V — X Operation panel for the FR-E500 (FR-PA02) cannot be setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 Hz: 5 V — X Operation panel for the FR-E500 (FR-PA02) cannot be setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 Hz: 5 V — X Operation panel for the FR-E500 (FR-PA02) cannot be setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 Hz: 5 V — X Operation panel for the FR-E500 (FR-PA02) cannot be setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 Hz: 5 V — X Operation panel for the FR-E500 (FR-PA02) cannot be setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 Hz: 5 V — X Operation panel for the FR-E500 (FR-PA02) cannot be setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 Hz: 5 V — X Operation panel for the FR-E500 (FR-PA02) cannot be setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 H	905 Frequency setting current gain	1 to 400 Hz: 0 to 20 mA	60 Hz: 20 mA		Terminal 4 frequency setting gain frequency	0 to 590 Hz	60 Hz	Δ	
923 Built-in frequency setting potentiometer gain 1 to 400 Hz: 0 to 5 V 60 Hz: 5 V —					Terminal 4 frequency setting gain	0% to 300%	100%	Δ	
	922 Built-in frequency setting potentiometer bias	0 to 60 Hz: 0 to 5 V	0 Hz: 0 V	_				×	Operation panel for the FR-E500 (FR-PA02) cannot be used.
990         Buzzer beep control         0, 1         1         990         PU buzzer control         0, 1         1         ×         Parameter for the LCD operation panel (FR-LU08)	923 Built-in frequency setting potentiometer gain	1 to 400 Hz: 0 to 5 V	60 Hz: 5 V	_					
	990 Buzzer beep control	0. 1	1	990	PU buzzer control	0.1	1	×	Parameter for the LCD operation panel (FR-I U08).
991 LCD contrast 0 to 63 58 991 PU contrast adjustment 0 to 63 58 ×	·	·	•						

<sup>\*1</sup> For a parameter whose setting has been changed from the initial value in the FR-E500, the value of the corresponding parameter in the FR-E800 can be obtained as follows:

<sup>(</sup>A: FR-E500 initial value, B: FR-E500 setting value, C: FR-E800 initial value)

FR-E800 setting value = (B × C)/A

Adjust the setting as required.

## 4. Option

The following table shows which FR-E500 series options are compatible with the FR-E800 series inverters and their corresponding FR-E800 series options.

a i i d	tneir corresponding FR-E8	CC COMOG OPROMO.	Option model		
Name		ED =	FR-E800		
		FR-E500	FR-E800-[]-1		
,be	CC-Link communication	FR-E5NC (Available for 400 V class only)	FR-A8NC E kit		
Plug-in type	DeviceNet communication	FR-E5ND (Available for 400 V class only)	FR-A8ND E kit		
LONWORKS communication		FR-E5NL (Available for 400 V class only)	Not supported. (Consider replacing the inverter with the FR-F800.)		
	Parameter unit	FR-PU04	Not compatible. FR-PU07 or FR-PA07 operation panel can be used.		
	Parameter unit connection cable	FR-CB201, 203, 205	Compatible		
	Control panel rear cover and adapter set	FR-E5P	Operation panel for the FR-E500 cannot be used.		
	Brake resistor	MRS[]], MYS[]]	Compatible		
	brake resistor	FR-ABR-(H)[[]K	Compatible		
	Brake unit	BU-1500 to 15K, H7.5K, H15K	Compatible. If replacing the brake unit, use FR-BU2.		
	Discharging resistor	GZG[[[], GRZG[[[]	Compatible		
	Power factor improving AC reactor	FR-BAL-(H)[[]K	Compatible. If replacing the reactor, use FR-HAL.		
Stand-alone	Power factor improving DC reactor	FR-BEL-(H)[[]K	Compatible. If replacing the reactor, use FR-HEL.		
Stanc	EMC Directive compliant noise filter	SF, FR-E5NF	Compatible		
	EMC filter installation attachment	FR-E5T(-02)	FR-E8AT03, FR-E7AT03, FR-E5T(-02)		
	Radio noise filter	FR-BIF-(H)	Compatible		
	Line noise filter	FR-BSF01, FR-BLF	Compatible		
	FR-CV power regeneration common converter	FR-CV-(H)7.5K(-AT)	Compatible. If replacing the converter, use FR-XC.		
	Dedicated stand-alone reactor	FR-CVL-(H)7.5K	Compatible. If replacing the reactor, use FR-XCL.		
	FR-HC high power factor converter	FR-HC-(H)7.5K	Compatible. If replacing the converter, use FR-HC2.		
	Surge voltage suppression filter	FR-ASF-H[[]K	Compatible		
	Manual controller	FR-AX	Compatible. If replacing the option, prepare the same model.		
) Sed	DC tach. follower	FR-AL	Compatible. If replacing the option, prepare the same model.		
Manual controller / speec controller	Three speed selector	FR-AT	Compatible. If replacing the option, prepare the same model.		
<u> er /</u>  er	Remote speed setter	FR-FK	Compatible. If replacing the option, prepare the same model.		
controller	Ratio setter	FR-FH	Compatible. If replacing the option, prepare the same model.		
00 00 00	Speed detector	FR-FP	Compatible. If replacing the option, prepare the same model.		
- lar	Master controller	FR-FG	Compatible. If replacing the option, prepare the same model.		
lan.	Soft starter	FR-FC	Compatible. If replacing the option, prepare the same model.		
2	Deviation detector	FR-FD	Compatible. If replacing the option, prepare the same model.		
	Preamplifier  Dilet generator	FR-FA QVAH-10	Compatible. If replacing the option, prepare the same model.		
	Pilot generator  Deviation sensor	YVGC-500W-NS	Compatible		
	Frequency setting	YVGC-500VV-INS WA2W 1 kΩ	Compatible Compatible		
Others	potentiometer		·		
	Analog frequency meter	YM206NRI 1 mA	Compatible		
	Calibration resistor	RV24YN 10 kΩ	Compatible		
	Inverter setup software	FR-SW1-SETUP-WJ	Not compatible. Use SW1DND-FRC2.		

Only one plug-in option can be mounted.

# 5. Precautions when replacing the FR-E500

ltem	FR-E800-[]-1, FR-E800-[]E	FR-E500		
1	Compatible. The product width is different between the FR-E500 and FR-E800-[[(-1)(E) inverters for some			
	capacity models.			
	3-phase 200 V 3.7K: 170 mm $\rightarrow$ 140 mm, 3-phase 400			
	The depth required for installation differs depending on	the inverter model. Refer to the outline dimension		
	drawings.			
	The installation size is compatible. The product width is different between the FR-E500 and FR-E800-[](-1)(E)			
	inverters for some capacity models. (Installation interchan	ge attachments are available.)		
	3-phase 200 V 3.7K: 170 mm → 140 mm, 3-phase 400	0 V 0.4K to 1.5K: 140 mm → 108 mm		
	Attachment: FR-E8AT03	FR-E7AT02		
al block	Compatible (screw tv			
		Insertion type terminal block		
•		in bordon type terminal block		
DIOOR				
	1 **			
	_			
Countrat in us 4*0		7		
Contact input <sup>2</sup>	_	•		
		STF, STR, RH, RM, RL, MRS, RES, SD, PC		
	_			
Analog input*2	FR-E800-[]-1/FR-E800-[]E: 2	2		
	2, 4, 10, 5	2, 4, 10, 5		
Relay output	FR-E800-[]-1/FR-E800-[]E: 1	1		
	A, B, C	A, B, C		
Open collector output		2		
	<u> </u>	RUN, FU, SE		
		, ,		
	_			
	,			
Pulse output	,	1		
ruise output		FM		
		ΓΙVI		
0-6-6-6	_	NI/A		
		N/A		
Etnemet	<u> </u>	N/A		
	EtherNet/IP, MODBUS/TCP, BACnet/IP			
Safety	N/A	N/A		
communication				
RS485*3	FR-E800-[]-1: Available (1 port)	Available (1 port)		
	Mitsubishi inverter protocol, MODBUS RTU	Mitsubishi inverter protocol		
	FR-E800-[]E: N/A			
USB	FR-E800-[]-1/FR-E800-[]E	N/A		
	1			
brake resistor		0.4K to 7.5K		
	FR-E800-[]-1: Not removable	Removable		
	(The FR-PA07 can be used.)	i /Gi i lovabic		
n)	,	are changed or removed)		
·	Compatible (some functions are changed or removed).  Not compatible			
ED DI IOO	ı inot comp	aline		
FR-DU08		Commotible		
FR-PU07	FR-E800-[]-1: Compatible	Compatible		
FR-PU07 FR-DU04	FR-E800-[]-1: Compatible  Not compatible	Compatible		
FR-PU07	FR-E800-[]-1: Compatible	·		
FR-PU07 FR-DU04	FR-E800-[]-1: Compatible  Not compatible	Compatible		
FR-PU07 FR-DU04 FR-PU04	FR-E800-[]-1: Compatible  Not compatible  Not compatible  Not compatible	Compatible Compatible Compatible		
FR-PU07 FR-DU04 FR-PU04 FR-PA02	FR-E800-[]-1: Compatible  Not compatible  Not compatible	Compatible Compatible		
FR-PU07 FR-DU04 FR-PU04 FR-PA02 FR-CB2	FR-E800-[]-1: Compatible  Not compatible  Not compatible  Not compatible  FR-E800-[]-1: Compatible	Compatible Compatible Compatible Compatible		
FR-PU07 FR-DU04 FR-PU04 FR-PA02	FR-E800-[]-1: Compatible  Not compatible  Not compatible  Not compatible  FR-E800-[]-1: Compatible  Plug-in options of the FR-E500	Compatible Compatible Compatible Compatible series are not compatible.		
FR-PU07 FR-DU04 FR-PU04 FR-PA02 FR-CB2	FR-E800-[]-1: Compatible  Not compatible  Not compatible  Not compatible  FR-E800-[]-1: Compatible  Plug-in options of the FR-E500  FR-A8AX E kit FR-A8AY E kit	Compatible Compatible Compatible Compatible Series are not compatible. FR-E5NC, E5ND, E5NL		
FR-PU07 FR-DU04 FR-PU04 FR-PA02 FR-CB2	FR-E800-[]-1: Compatible  Not compatible  Not compatible  Not compatible  FR-E800-[]-1: Compatible  Plug-in options of the FR-E500	Compatible Compatible Compatible Compatible series are not compatible.		
	Relay output  Open collector output  Pulse output  Safety input/output signal  Ethernet  Safety communication  RS485*3	The installation size is compatible. The product width is dii inverters for some capacity models. (Installation interchan 3-phase 200 V 3.7K: 170 mm → 140 mm, 3-phase 400 Attachment: FR-E8AT03  Spring clamp type  When the terminal block is used to replace a screw type terminal block, applicable crimp terminal part numbers will be changed. The position of the control circuit terminal block and the terminal layout are different between the FR-E500 and FR-E800 inverters.  Contact input*2  FR-E800-[]-1: 7  STF, STR, RH, RM, RL, MRS, RES, SD, PC FR-E800-[]-1: 2  DIO, DI1, SD, PC  Analog input*2  FR-E800-[]-1/FR-E800-[]-1: 2  2, 4, 10, 5  FR-E800-[]-1: NA  Relay output  FR-E800-[]-1: NA  (When the FR-A8AY E kit is installed: 7, Do0-6)  Pulse output  FR-E800-[]-1 (FM type only): 1  FM FR-E800-[]-1: N/A  Safety input/output  signal  S1, S2, S0, SOC  Ethernet  FR-E800-[]-1: N/A  USB  FR-E800-[]-1: N/B bus power available  Darke resistor  O.4K to 22K		

Item		FR-E800(-1)(E)	FR-E500		
External common option		Compatible*5	Compatible		
Noise filter, reactor, etc.					
External FR controlle	er	Compatible			
Soft-PWM control (lo	ong-wiring mode),	Soft-PWM control selectable,	Soft-PWM control,		
Pr.240		no long-wiring mode setting required	long-wiring mode selectable		
Control method	V/F control	Available	Available		
		Pr.800 Control method selection = "40"	Pr.800 Control method selection is not available.		
		It is easy to distinguish it from Advanced magnetic flux			
		vector control.			
	General-purpose	N/A	Available		
	magnetic flux	(Make adjustment for slip compensation under			
	vector control	Advanced magnetic flux vector control.)			
	Advanced	Available	N/A		
	magnetic flux	Pr.800 Control method selection = "20"			
	vector control				
Built-in potentiomete	r switching, Pr.146	N/A	The built-in potentiometer switching function is not		
		(The FR-PA02 operation panel for the FR-E500 is not	available.		
		compatible.)	Pr.146 (frequency setting command selection) can		
			be used.		
0 to 5 V / 0 to 10 V s	election for terminal 2,	0: 0 to 10 V, 1: 0 to 5 V (initial value)	0: 0 to 5 V (initial value), 1: 0 to 10 V		
Pr.73					
Control by RS-485 c	ommunication via PU	Network operation mode	PU operation mode		
connector		(When Pr.551 = "2", the command source is the same			
		as that of the FR-E500.)			
Simple mode		Selected using Pr.160 (User group read selection).	N/A		
Intelligent mode	Parameter for	Pr.60 (Energy saving control selection): 0, 9	Pr.60 (Shortest acceleration/deceleration mode):		
selection, Pr.60	setting, setting	Pr.292 (Automatic acceleration/deceleration): 0, 1, 7, 8,	0, 1, 2, 11, 12		
	value	11			
	Operation mode	Normal operation, Optimum excitation control	Normal operation		
		Shortest acceleration/deceleration mode (with/without	Shortest acceleration/deceleration mode I, II		
		brakes)	(with/without brakes)		
		Brake sequence mode 1, 2			
Inrush current limit circuit		All	Provided for 200 V 2.2K or higher and 400 V		
		All	inverters		

<sup>\*1</sup> To remove the wiring cover of the FR-E800, a tool such as a flathead screwdriver is required depending on the inverter capacity. Insert the tool into the half-hole above the "PUSH" mark on the cover, and pull out the cover along the guides.

Be sure to refer to the FR-E800 Instruction Manual (Connection).

## Note 1

Differences in the control methods from the FR-E500

To enable the control method and the control mode selected in Pr.800 (Pr.451), the condition to start operation must be satisfied. Otherwise the operation does not start due to the setting error (SE) alarm when the start signal is input.

(Example) FR-E800: Pr.800 = "20" (Advanced magnetic flux vector control), Pr.80 = "9999" (the motor capacity is not set), and Pr.81 = "9999" (the number of motor poles is not set)

#### Settings for V/F control

Control method	FR-E800	FR-E500
V/F control	Pr.800 = "40"	Pr.800: N/A
selected	Induction motor selected in Pr.71.	Induction motor selected in Pr.71.
	Pr.80 = "9999", Pr.81 = "9999"	Pr.80 = "9999"

<sup>\*2</sup> For the FR-E500, terminals 5 and SD are not isolated (isolated for the 400 V class). The terminals are isolated from terminal SE. For the FR-E800, terminals 5 and SD are isolated from each other.

<sup>\*3</sup> Wiring methods are different. Refer to the Instruction Manual.

<sup>\*4</sup> LONWORKS communication is not supported. Consider replacing the inverter with the FR-F800.

<sup>\*5</sup> When the FR-CV or FR-HC(2) is used with the FR-E800E, all control circuit terminals must be assigned as specified.

#### Note 2

## Other precautions

- · Number of the parameters to be set to change the control method from V/F control (initial setting) to Advanced magnetic flux vector control\*
  - · FR-E500: 2 (Pr.71 and Pr.80)
  - · FR-E800: 4 (Pr.71, Pr.80, Pr.81, and Pr.800)
    - \* General-purpose magnetic flux vector control is not available. It is recommended to use Advanced magnetic flux vector control for slip compensation.

## Revisions

Revision date	Version	Revision
Feb. 2021	В	Added Length of conductive part of the 2-wire blade terminal Edited Setting value "8888" added for Pr.11 Setting range changed for Pr.52, Pr.71, Pr.450, Pr.180 to Pr.184, Pr.190 to Pr.192, and Pr.800 Pr.37 setting range: "0" is deleted. Compatibility FR-PU07 supported