

TECHNICAL BULLETIN

[Issue No.] FA-A-0025

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[Title] High-speed cyclic transmission (100Mbps) support of the MELSEC-Q series FL-net (OPCN-2) interface module

[Date of Issue] Feb., '08

[Relevant Models] QJ71FL71-T-F01

Thank you for your continued support of Mitsubishi programmable controllers, MELSEC-Q series.

This bulletin is to inform that the FL-net (OPCN-2) interface module (QJ71FL71-T-F01) has acquired certification on 10/100Mbps device from the Japan Electrical Manufacturers' Association (JEMA).

1. Supported version of the QJ71FL71-T-F01

The high-speed cyclic transmission is available from the first released version.

2. Devices required for high-speed cyclic transmission (100Mbps)

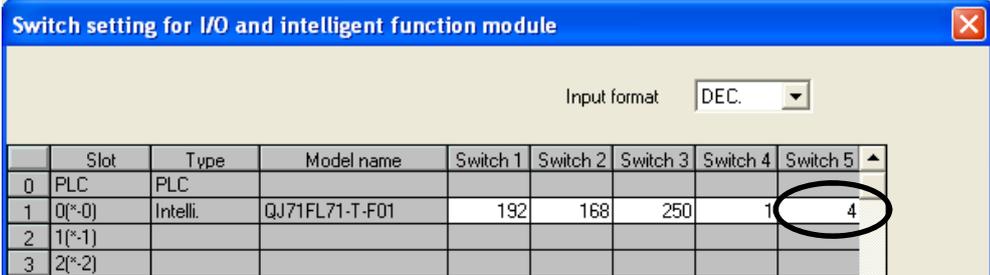
Use the following devices that meet the IEEE802.3 100BASE-TX standard.

- Shielded twisted pair cable (STP), category 5 or higher
- RJ45 jack
- 100Mbps hub

3. Settings for using high-speed cyclic transmission (100Mbps)

(1) Setting for the QJ71FL71-T-F01

Set "4: Online (Auto negotiation)" for Switch 5 (Operation mode) in "Switch setting for I/O and intelligent function module".



	Slot	Type	Model name	Switch 1	Switch 2	Switch 3	Switch 4	Switch 5
0	PLC	PLC						
1	0[*-0]	Intelli.	QJ71FL71-T-F01	192	168	250	1	4
2	1[*-1]							
3	2[*-2]							

(2) Setting for the hub

When the connected hub does not have the auto negotiation function, set the hub to the half-duplex transmission mode. The FL-net module will distinguish between 10BASE-T and 100BASE-TX and between full-duplex and half-duplex transmission modes, according to the hub.

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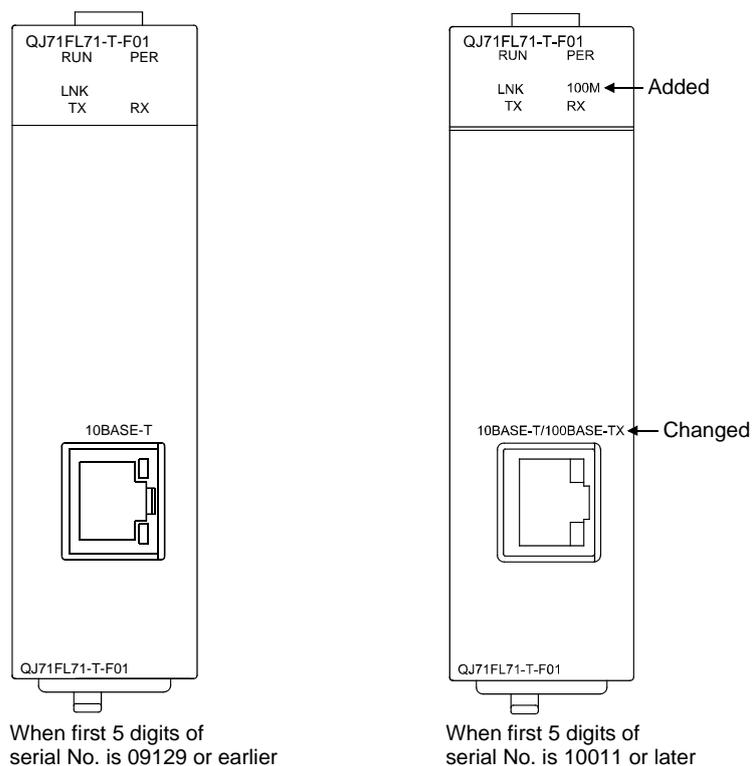
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4. Changes in silkscreen print on the QJ71FL71-T-F01

With this functional addition, the silkscreen print will be changed for the product whose first five digits of serial No. is 10011 or later.



5. Manuals

Manual name	Manual supply status	IB/SH No.	Model code
FL-net (OPCN-2) Interface Module User's Manual	Sold separately	SH-080350E-G and later	13JR61