

TECHNICAL BULLETIN

[1/6]

FA-A-0374-A

Change of External Appearance of the MELSEC iQ-R Series Base Units

■Date of Issue

May 2022

■Relevant Models

R33B, R35B, R38B, R312B, R310RB, R310B-HT, R38RB-HT, R65B, R68B, R612B, R610RB, R610B-HT, R68RB-HT, RQ65B, RQ68B, RQ612B, R68WRB, R66WRB-HT

Thank you for your continued support of Mitsubishi Electric programmable controllers, MELSEC iQ-R series.

We are informing you that the external appearance of the MELSEC iQ-R series base units will be changed.

There is no impact on the general specifications, performance specifications, and functions of the relevant models due to the change.

1 RELEVANT MODELS

The following table lists the relevant models.

Product	Model	
Main base unit	R33B, R35B, R38B, R312B	
Redundant power supply main base unit	R310RB	
Extended temperature range main base unit	R310B-HT	
Extended temperature range redundant power supply main base unit	R38RB-HT	
Extension base unit	R65B, R68B, R612B	
Redundant power supply extension base unit	R610RB	
Extended temperature range extension base unit	R610B-HT	
Extended temperature range redundant power supply extension base unit	R68RB-HT	
RQ extension base unit	RQ65B, RQ68B, RQ612B	
Extension base unit for the redundant system	R68WRB	
Extended temperature range extension base unit for the redundant system	R66WRB-HT	

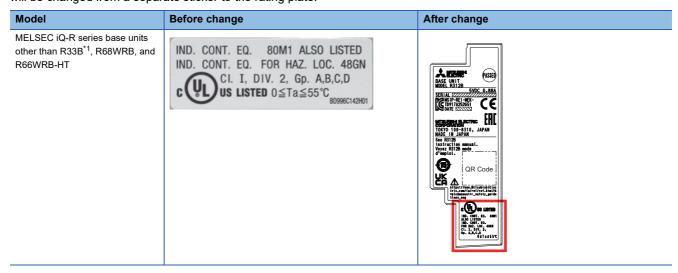
2 DETAILS ON THE CHANGE

For the MELSEC iQ-R series base units, the position to display the indication required by the standard of ANSI/ISA-12.12.01 will be changed from a separate sticker to the rating plate.

Due to this change, the external appearance of those base units will be changed.

Display position

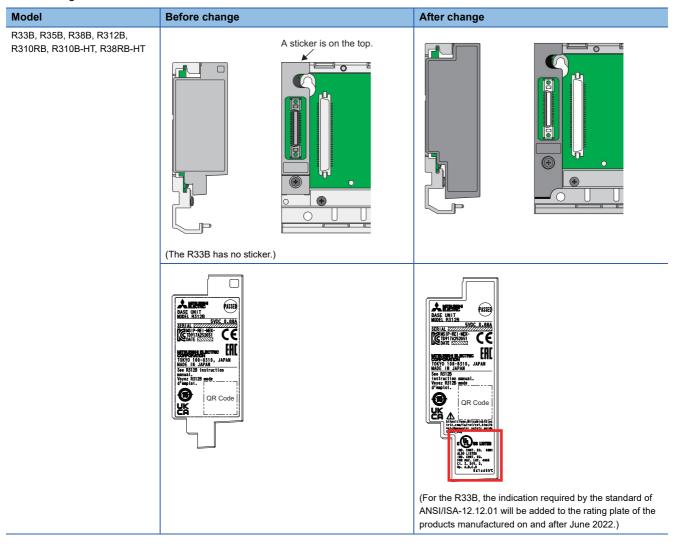
For the MELSEC iQ-R series base units, the position to display the indication required by the standard of ANSI/ISA-12.12.01 will be changed from a separate sticker to the rating plate.



^{*1} For the R33B, the change will be applied to the products manufactured on and after June 2022.

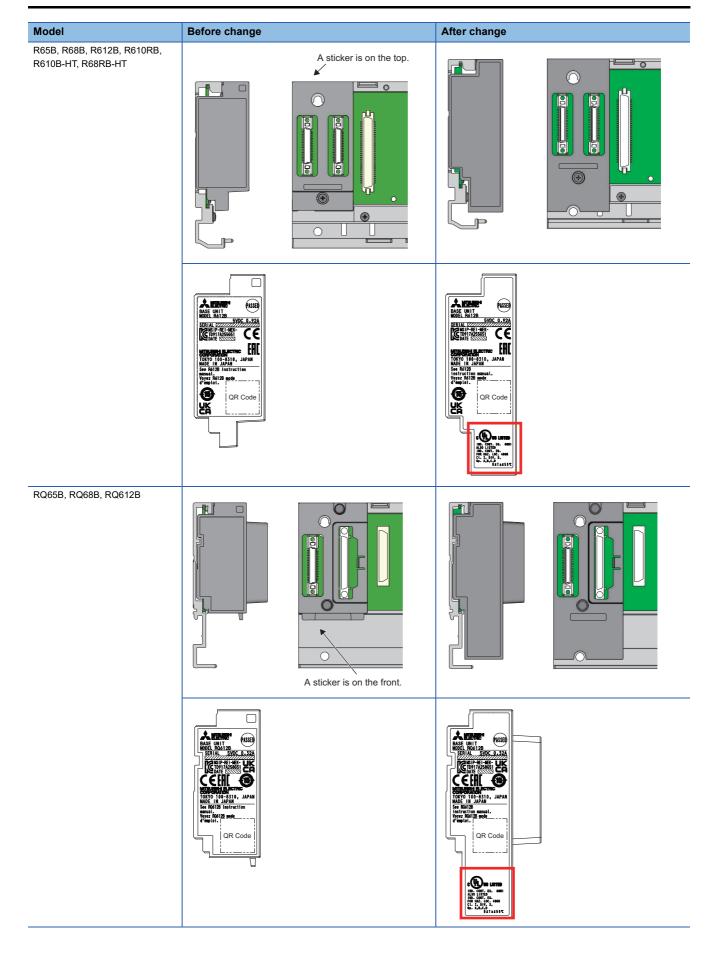
Extension connector cover and rating plate

For the MELSEC iQ-R series base units, the shape of extension connector cover and the information layout of the rating plate will be changed.



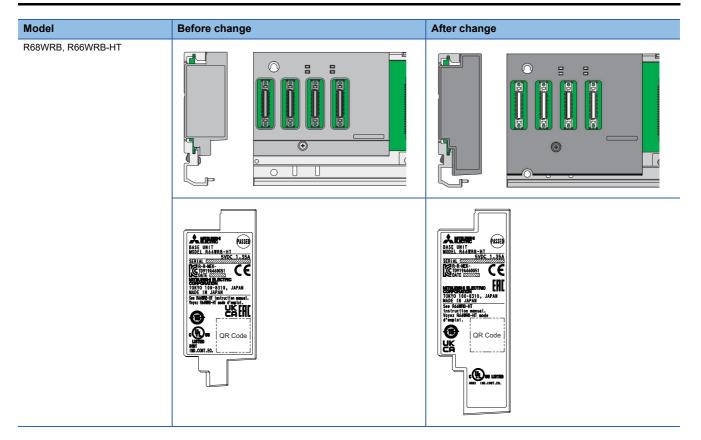
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3 CHANGEOVER PERIOD

The change will be applied to the products manufactured in May 2022 and after.

For the R33B, the indication required by the standard of ANSI/ISA-12.12.01 will be added to the rating plate of the products manufactured on and after June 2022.

Depending on the stock situation, the products before change may be delivered even after the changeover period.

We appreciate your kind understanding.

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REVISIONS

Version	Date of Issue	Revision
A	May 2022	First edition

TRADEMARKS

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