

## Change in the Packaging Box of the MELSEC iQ-R Series Base Units

**■Date of Issue**

October 2025

**■Relevant Models**

R33B, R35B, R38B, R312B, R35SB, R310RB, R310B-HT, R38RB-HT, R65B, R68B, R612B, R610RB, R68WRB, R610B-HT, R68RB-HT, R66WRB-HT, RQ65B, RQ68B, RQ612B

Thank you for your continued support of Mitsubishi Electric programmable controllers, MELSEC iQ-R series.  
This technical bulletin informs you of the change in the packaging box of the MELSEC iQ-R series base units.  
There is no impact on the general specifications, performance specifications, and functions of products due to the change.

## 1 APPLICABLE MODELS

The following table lists the applicable models.

Product	Model
Main base unit	R33B, R35B, R38B, R312B
Slim type main base unit	R35SB
Redundant power supply main base unit	R310RB
Extended temperature range main base unit	R310B-HT
Extended temperature range redundant power supply main base unit	R38RB-HT
Extension base unit	R65B, R68B, R612B
Redundant power supply extension base unit	R610RB
Extension base unit for the redundant system	R68WRB
Extended temperature range extension base unit	R610B-HT
Extended temperature range redundant power supply extension base unit	R68RB-HT
Extended temperature range extension base unit for the redundant system	R66WRB-HT
RQ extension base unit	RQ65B, RQ68B, RQ612B

## 2 DETAILS ON THE CHANGE

### 2.1 Box Size





The size of the packaging box will be changed as shown below.

Applicable models	Before change	After change
R312B, R310RB, R310B-HT, R38RB-HT, R612B, R610RB, R68WRB, R610B-HT, R68RB-HT, R66WRB-HT, RQ612B	496 (W) × 137 (D) × 58 (H) [mm]	482 (W) × 137 (D) × 56 (H) [mm]
R38B, R68B, RQ68B	386 (W) × 137 (D) × 58 (H) [mm]	372 (W) × 137 (D) × 56 (H) [mm]
R33B, R35B, R35SB, R65B, RQ65B	304 (W) × 137 (D) × 58 (H) [mm]	290 (W) × 137 (D) × 56 (H) [mm]

### 2.2 Buffer Materials and Packaging Method

#### Buffer materials

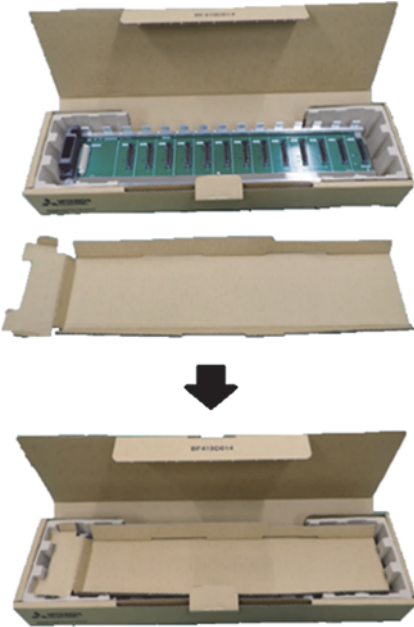
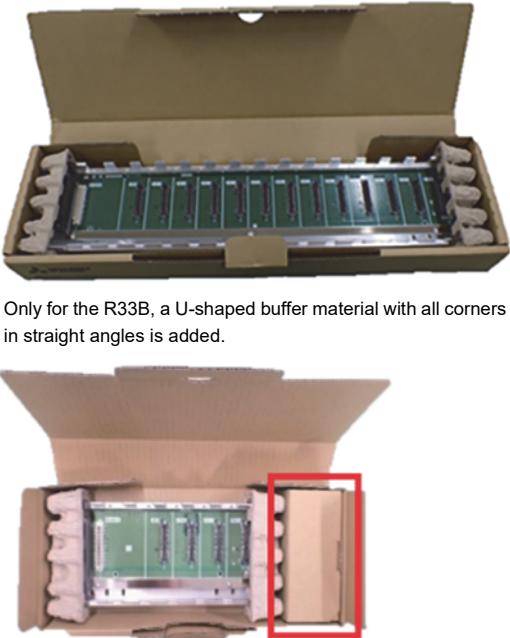
Buffer materials will be changed as shown below.

Applicable model	Changes	Before change	After change
All models	Shape change of molded pulp buffer material		
	Removal of fixing buffer material		None
R33B	Addition of a U-shaped buffer material with all corners in straight angles	None	

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**Packaging method**

The packaging method will be changed as shown below.

Applicable model	Before change	After change
All models	<p>A product is placed on a molded pulp buffer material and covered with a fixing buffer material.</p> 	<p>Both ends of a product are covered with molded pulp buffer materials.</p>  <p>Only for the R33B, a U-shaped buffer material with all corners in straight angles is added.</p>

**2.3 Displayed Items**

The items displayed on the packaging box will be changed as shown below.

Applicable model	Changes	Before change	After change
All models	Removal of the series name		
	Addition of recycling marks		

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### 3 REASON FOR THE CHANGE

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To reduce loads on the environment by minimizing packaging materials.

### 4 SCHEDULE

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The change will be applied to the products manufactured on or after December 2025.

Note that, depending on stock status, both the old and new boxes may be distributed in the market around that time.

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**REVISIONS**

Version	Date of Issue	Revision
A	October 2025	First edition

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