

TECHNICAL BULLETIN

[Issue No.] T09-0020

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[Title] Upgraded functions of the MELSEC-Q series Ethernet interface modules

[Date of Issue] Aug. '05

[Relevant Models] QJ71E71-100, QJ71E71-B5, QJ71E71-B2

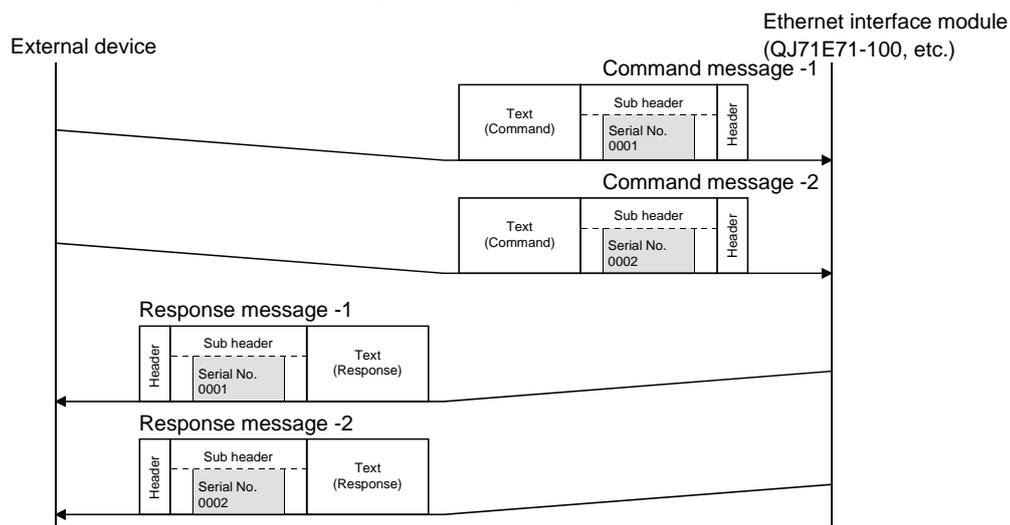
Thank you for your continued support of Mitsubishi programmable logic controllers, MELSEC-Q series. The functions of the MELSEC-Q series Ethernet interface modules have been upgraded as shown below.

1. Additional functions

The following functions have been added for the products whose serial numbers' first 5 digits are 07082 or later.

Function		Description
Communication by MC protocol	4E frame	The 4E frame can be used, in which a field for any message identification number (Serial No.) is provided in addition to data of the QnA compatible 3E frame. Since the external device adds a serial No. for message identification, a response message corresponding to a command message can be identified among multiple messages. *1
Data link instruction	Increased data length (480 to 960 words)	The data length can be specified up to 960 words in the following data link instructions: <ul style="list-style-type: none"> • SEND • RECV/RECVS • READ/SREAD • WRITE/SWRITE
When using the e-mail function	Sending character strings in the e-mail's main text by the PLC CPU monitoring function *2	Character string data stored in word devices can be sent in the e-mail's main text by the PLC CPU monitoring function. *3

*1 The flow of the command and response messages in the 4E frame is as follows:



- The structure containing the header and text (command) or text (response) is the same as that of the QnA compatible 3E frame.
- For consecutive transmission of multiple command messages from the external device, there are restrictions on the number of the command messages that the Ethernet interface module can receive. Please refer to the Q Corresponding MELSEC Communication Protocol Reference Manual (SH-080008) for the restrictions.

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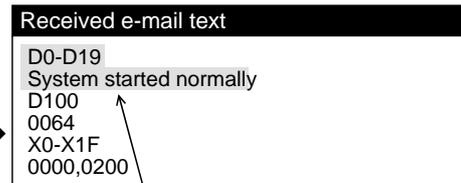
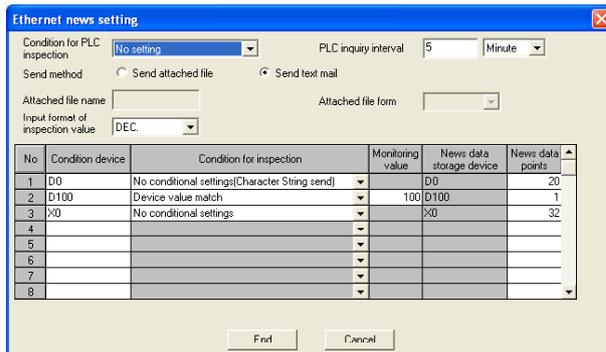
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*2 To utilize the character string transmission, GX Developer Version 8.27D or later is needed.

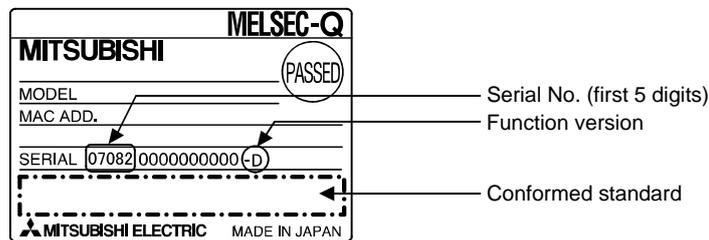
*3 The following is an example of text mail transmission by the PLC CPU monitoring function.
The e-mail is sent at D100=100.



Character string transmission
In this case, "System started normally"
is stored in D0 to D19.

2. Checking the Serial No.

You can check the serial No. (first 5 digits) at the SERIAL section of the rating plate on the side of module.



3. Manuals

Manual name	Manual No.	Sub No.	Model code
Q Corresponding Ethernet Interface Module User's Manual (Basic)	SH-080009	-J or later	13JL88
Q Corresponding Ethernet Interface Module User's Manual (Application)	SH-080010	-H or later	13JL89
Q Corresponding MELSEC Communication Protocol Reference Manual	SH-080008	-G or later	13JF89

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