

TECHNICAL BULLETIN

[Issue No.] T99-0024

[Title] Caution for PLC start-up and maintenance

[Relevant Models] All MELSEC series models

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[Date of Issue] Jan, '03

Thank you for your continued support of Mitsubishi programmable logic controllers, MELSEC-A/QnA/Q series.

This bulletin is to inform of the following caution for PLC start-up and maintenance.

1. Caution

Directly touching the PLC or connected devices may cause malfunctions or failures to occur. This may be caused by the static charge stored in the human body discharging into the module.

2. Preventive measures

Before handling the PLC or connected devices, touch a grounded metal object to discharge the static electricity from the human body.

When inspecting a running system, it is recommended to wear insulated gloves in order to prevent potential hazards.

(When the environment ambient humidity is low, it is advisable to avoid wearing clothes consisting of chemical based fibers as they can easily generate static electricity.)